CENSARA – Oklahoma City

Presentation

of

APTI Course #450/468

Monitoring Compliance Testing

and

Source Test Observations

4.5 Day Workshop Agenda

May 15 – 19, 2023

COURSE LOCATION Oklahoma City, OK

INSTRUCTORS William J. Franek, Ph.D., P.E., DEE Kevin Mattison, B.S.

DAY/TIME **SUBJECT**

(Monday, Day 1) 8:30 AM Welcome Topics Dealing with Source Testing Guidance 8:45 Driving Force for Stack Testing/Sources of Methods/Defining HAPs 10:00 BREAK 10:15 EPA's National Stack Test Guidance and Compliance Monitoring Strategy 10:45 Introduction to Stack Testing and Gas Physics	1
Topics Dealing with Source Testing Guidance 8:45 Driving Force for Stack Testing/Sources of Methods/Defining HAPs 10:00 BREAK 10:15 EPA's National Stack Test Guidance and Compliance Monitoring Strategy 10:45 Introduction to Stack Testing and Gas Physics	1
8:45 Driving Force for Stack Testing/Sources of Methods/Defining HAPs 10:00 BREAK 10:15 EPA's National Stack Test Guidance and Compliance Monitoring Strategy 10:45 Introduction to Stack Testing and Gas Physics	1
HAPs 10:00 BREAK 10:15 EPA's National Stack Test Guidance and Compliance Monitoring Strategy 10:45 Introduction to Stack Testing and Gas Physics	1
 10:15 EPA's National Stack Test Guidance and Compliance Monitoring Strategy 10:45 Introduction to Stack Testing and Gas Physics 	
Monitoring Strategy 10:45 Introduction to Stack Testing and Gas Physics	
6 7	2
Gas Physics	
Boyle/Charles Laws	3
 Correction to Standard Temperature and Pressure 11:15 PM Stack Testing Basics: Overview of Federal Reference Methods Federal Reference Methods 1-2 (Classroom Demonstration with Method 5 Sampling Train) Sampling Point Locations (On-line IsoCal Spreadsheet) Stack Gas Velocity (On-line IsoCal Spreadsheet) Agency Observer Checklist 	4A/B
12:00 LUNCH	
Topics Dealing with FRMs 1 through 5	
 1:00 PM Stack Testing Basics: Overview of Federal Reference Methods Federal Reference Methods 1-2 (Classroom Demonstration with Method 5 Sampling Train) Sampling Point Locations (On-line IsoCal Spreadsheet) Stack Gas Velocity (On-line IsoCal Spreadsheet) Agency Observer Checklist 	4A/B
 2:00 Stack Testing Basics (Cont'd) Federal Reference Methods 3-4 Stack Gas Molecular Weight (On-line IsoCal Spreadsheet) Stack Gas Moisture (On-line IsoCal Spreadsheet) Sampling Train Configuration State Agency Observation Checklist 	5
3:00 BREAK	
3:15 Homework Problem	
4:45 Review of Day 1/Adjourn/	

Lesson

DAY/TIME SUBJECT

(Tuesday, Day	v 2)	
8:30 AM	Homework Review	
9:00	Federal Reference Method 5 Operation/Associated	
	Equations/Setting % Isokinetic Sampling Rate	6
	Agency Observer Checklist	
10:30	BREAK (15 min)	
11:30	The Source Test	7
12:00	LUNCH	
1:00 PM	Role of the Agency Inspector	8
2:00	FRM 201/201A for PM-10	9
2:45	FRM 202 Condensable and Update	11
3:30	Review of Laboratory Exercises at Source Simulator	
3:45	Laboratory Exercises at Source Simulator	
	Station #1: Nozzle Diameter	
	Station #2: DGM "\y"	
	Station #3: Orifice Meter " ΔH @"	
	Station #4: Stack Gas V _s & Q _s	
	Station #5: Calibration of Type S Pitot Tube	
	Station #6: Stack Gas Moisture	
	Station #7: Pitot Tube Inspection	
	Station #8: FRM 5 Sampling Train	
	Station #9: Apex IsoCal Electronic Spreadsheet for FRM 5 Test	
	Station #10: FRM 1 Traverse Point Determination	
4:45	Review of Day 2/Homework: Complete Laboratory Exercises/Day	
	Adjourn	

(Wednesday, Day 3)

- 8:30 AM Homework Review/Laboratory Exercises Review
 - 8:45 Laboratory Exercises Station #1: Nozzle Diameter Station #2: DGM "γ" Station #3: Orifice Meter "ΔH@" Station #4: Stack Gas V_s & Q_s
 - Station #5: Calibration of Type S Pitot Tube
 - Station #6: Stack Gas Moisture
 - Station #7: Pitot Tube Inspection
 - Station #8: FRM 5 Sampling Train
 - Station #9: Apex IsoCal Electronic Spreadsheet for FRM 5 Test
 - Station #10: FRM 1 Traverse Point Determination
 - 12:00 Lunch

DAY/TIME SUBJECT

1:00 PM	Laboratory Exercises
	Station #1: Nozzle Diameter
	Station #2: DGM "\y"
	Station #3: Orifice Meter " Δ H@"
	Station #4: Stack Gas V _s & Q _s
	Station #5: Calibration of Type S Pitot Tube
	Station #6: Stack Gas Moisture
	Station #7: Pitot Tube Inspection
	Station #8: FRM 5 Sampling Train
	Station #9: Apex IsoCal Electronic Spreadsheet for FRM 5 Test
	Station #10: FRM 1 Traverse Point Determination
4:30	Review of Day 3/Homework: Complete Laboratory Exercises/Day
	Adjourn

(Thursday, Day 4)

8:30 AM	Homework Review			
9:00	F-Factors	10		
10:00	BREAK			
10:15	Multi-metals Method 29/12/306	12		
11:00	Federal Reference Method 26/26A/SW-846 Methods 0050/0051			
	(HCl/Cl ₂)			
	Sampling Train Design	13		
	Sampling Techniques	15		
	Analytical Methodology			
	Agency Observer Checklist			
11:45	LUNCH			
Topics Dealing With VOC Stack Testing				
12:45 PM	• Introduction to VOCs/Selecting VOC Sampling and Analytical			
	Methods (State of Pennsylvania Selection Process)			
	• Reporting VOC Emissions (in ppms? In #/Hr.? etc.) and			
	Calculations (i.e., "As Carbon?"; "As VOCs?"; "As Organics?";	14		
	"As Propane?")			
	Midwest Scaling Protocol Approach to VOC Emissions from			
	Wet/Dry Grain Mills and Ethanol Production Facilities			
1:15	Overview of Stack Testing for VOCs Utilizing FRMs 18, 25, 25A,	15		
	CTS 035 and SW-846 Methods			
1:45	Federal Reference Method 18	17A		
2:30	Federal Reference Method 25	17B		
3:00	Break			
3:15	Federal Reference Method 25A	17C		
4:15	Weaknesses/Strengths of FRMs 18, 25, 25A	17D		
4:45	Review of Day 4/Study for Final Exam/Day Adjourn			

DAY/TIME SUBJECT

	-			
(Friday, Day 5)				
8:30 AM	Review of Day 4			
9:00	FRM 204 PTE-TTE Enclosures Capture Efficiency Equations	18		
10:15	Break			
Topics Dealing with Stack Testing Gas Turbines, Acid Gas Monitoring and Topics				
10:30	Landfill FRM Sampling Methods	16		
	Overview of CEMS for Engines and Gas Turbine Testing			
	• Federal Reference Method 6C/7E/3A and 20			
	• Portable Electrochemical Systems (i.e., ECOM, Land	20A/B		
	Combustion, ANARAC etc.) and Required Protocols	21		
	• ASTM D6522-00 (Portable Analyzer Technology)	22		
	RATA and CGAs			
	• FRM 205 (Gas Dilution System)			
	FRM 320/ASTM D6348-03			
	Fourier Transform Infrared (FTIR) Spectroscopy Technology	23		
	Stack Testing Special Topics			
	High Moisture Stacks			
	High Pressure Stacks	19		
	High VOC Concentration Stacks/Molecular Weight			
	Determination			
	FRM 23/SW-846 Method 0023A, Dioxin/Furans	25		
	Safety on the Stack	24		
	FRM 30 Mercury (Hg) Sampling	25		
11:30	Final Exam			
12:00	Course Adjournment			
	5			

Presenters

William J. Franek, Ph.D., P.E., DEE 312-919-0341 Email: <u>billfranek@gmail.com</u>

Kevin Mattison, B.S.