

# **Introduction to Air Toxics**

## **Student Workbook**

### **APTI Course 400**



#### **Authors**

Louis DeRose, J.D., M.S., P.E. and William Franek, PhD., P.E.

#### **Developed by:**

Lake Michigan Air Directors Association Consortium (LADCO)

July 27, 2009 (Updated: September, 2022)



**Course 400**  
**Introduction to Air Toxics**  
 September 19 – 22, 2022

**AGENDA**

**LOCATION**  
 On-Line Presentation  
 CenSARA

**INSTRUCTORS**  
 William Franek; Ph.D., P.E., DEE  
 Lou DeRose; J.D., M.S., P.E.

DAY & TIME	SUBJECT	SPEAKER
<b>Monday, September 19 (Central Time)</b>		
9:00	Introduction	W. Franek
9:15	History of Air Toxic Regulation	L. DeRose
10:15	Regulation of Air Toxics	L. DeRose
10:45	BREAK	
11:00	Regulation of Air Toxics (cont.)	L. DeRose
12:00	Air Toxics: Chemicals, Sources & Emission Inventories	W. Franek
1:00	ADJOURN	
<b>Tuesday, September 20</b>		
9:00	Air Toxics: Chemicals, Sources & Emission Inventories (cont.)	W. Franek
9:15	Introduction to Risk Assessment	W. Franek
10:30	BREAK	
10:45	Dispersion, Transport, Fate & Modeling of Air Toxics	W. Franek
11:45	Exposure Assessment	W. Franek
1:00	ADJOURN	
<b>Wednesday, September 21</b>		
9:00	Exposure Assessment (cont.)	W. Franek
9:15	Hazardous Identification and Dose Response	L. DeRose
10:15	Risk Characterization	L. DeRose
10:45	BREAK	
11:00	Risk Characterization (cont.)	L. DeRose
11:30	<i>Toxic Trials</i> (film)	
12:30	Ambient Monitoring for HAP's	W. Franek
1:00	ADJOURN	
<b>Thursday, September 22</b>		
9:00	Ambient Monitoring for HAP's (cont.)	W. Franek
9:15	Source Sampling for HAP's	W. Franek
10:30	BREAK	
10:45	Controls of HAP's for Stationary Sources	W. Franek
1:00	ADJOURN	

**Course Instructors:**  
 William J. Franek, Ph.D., P.E., DEE  
 William Franek; LLC  
 6807 West 64<sup>th</sup> Place  
 Chicago, IL. 60638  
 E-mail: [billfranek@gmail.com](mailto:billfranek@gmail.com)

Louis DeRose, J.D., M.S., P.E.  
 Attorney at Law  
 221 Orchard Lane, Glen Ellyn, IL.  
 E-mail: [louderose@yahoo.com](mailto:louderose@yahoo.com)



## Chapter One

### Air Toxics: A Legislative History

By: Louis DeRose

400 - 1 - 1

## Epidemiology and Toxicology

- **Epidemiology:** Seeks to answer the question? What is causing this person (or these people) to experience this particular harmful effect?
  - Try to **establish a relationship** between an “exposure” and a “harm.”
- **Toxicology:** Begins with a known or suspected cause of the adverse health effects & seeks to discover **the relationship between the amount taken in (dose) & the degree of effect (response)**.
  - Paracelsus (1493-1541) noted that all things are poisons and the amount we are exposed to determines whether the substance is harmful or not.

## Epidemiology

- *Adverse effects are observed & their causes sought.*
- **Early Romans:** exposure to lead fumes caused health injuries.
  - Used “crude ores” to make swords, etc.
  - Knew fumes from certain “ores” causes injury
- 1775: **Percival Pott** noted scrotal cancer in chimney sweeps (from arsenic in soot).
  - Did not know composition of soot, but he was first to establish “cause & effect” (soot with cancer).
- 1854: **John Snow** traced London’s cholera outbreak to the use of a contaminated well.

400 - 1 - 3

## London’s 1854 Cholera Outbreak

- **Cholera:** is caused by a bacteria (from human excrement) that lines the small intestine, & causes the body to expel water at a high rate (normally the intestines absorb & expel water at about the same rate).
  - *Die of dehydration:* all major organs fail – blood has less water causing it to thicken & heart to pump faster & eventually fail – kidneys also fail.
  - Worst case: you lose 30% of body weight in a few hours.
  - *Cure: water given intravenously* – in 1832 Dr. Latta’s approach only differed from modern treatment in terms of quantity of water – Latta’s remedy was lost in a swarming mass of proposed cholera cures.

400 - 1 - 4

## London’s 1854 Cholera Outbreak

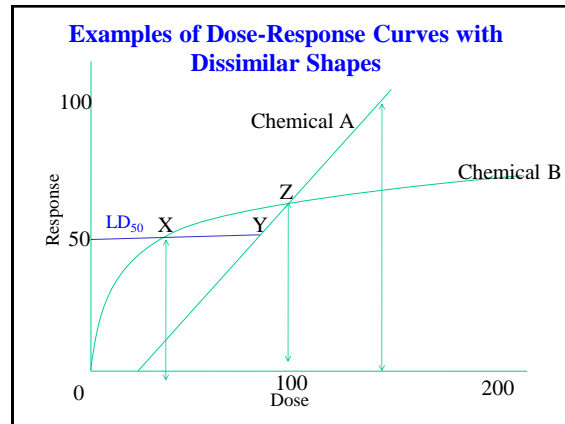
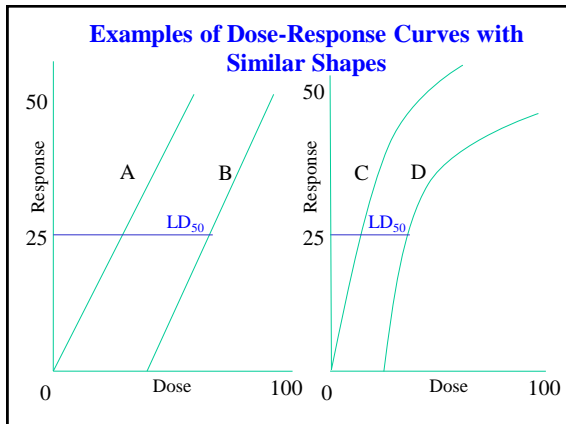
- Late 1840’s: Dr. Snow was trying to show that “cholera” was a waterborne agent & had to be ingested (others thought it was an airborne disease).
- London (around 1850) greatly expanded city sewage system (eliminated 30,000 cesspools over 6 yrs. & caused the “Thames” to become a sewer).
  - Later found out cesspool waste water pipe leaked into well.
- 1854: 750 died in 2 weeks that lived within 250 yards of the Broad St. well (Snow’s “ghost” map) before they removed the pump handle.

400 - 1 - 5

## Toxicology

- **Toxicology** actually means “study of poisons”
- Middle ages: a poisoner: well respected & paid
- 1927: J.W. Trevan studied chemical warfare chemicals (poison gas) & developed **the first toxicology test that used LD<sub>50</sub>**:
  - Used a small group of animals & measured the amount that could kill half quickly (*acute effect*)
  - LD<sub>50</sub>: dose that is lethal to half the population
    - i.e. measure # of deaths after 14 days at varying exposures
  - LD<sub>50</sub> used to compare toxic potency of different compounds

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## Toxicology

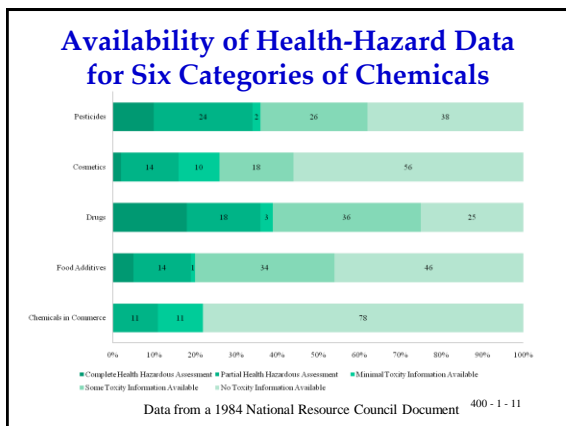
- During the past 125 years, scientists created over a 100,000 compounds that do not occur in nature.
  - After WWII, development of new chemicals accelerated
  - Vast majority of chemicals have no toxicity information

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## Over 5 Million Chemicals: Americans Potentially Exposed to About 70,000 of Them

Source: 1985 National Academy of Science Report

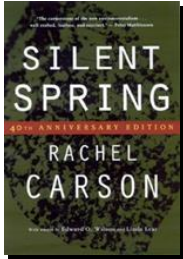
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## History of Toxic Regulations

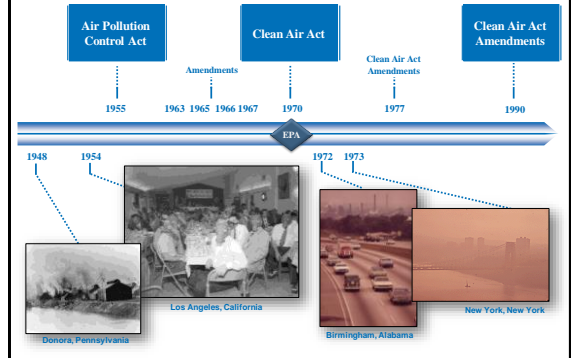
- **1906 Pure Food and Drug Act:** For preventing the manufacture of adulterated or harmful foods, drugs, & medicines. (“animal testing” was not yet developed.)
- **1938 Food and Drug Act** passed as a result of 100 people dying of acute kidney failure after ingesting the new antibiotic “sulfanilamide” made with “diethylene glycol.”
  - By 1940, FDA tested new chemicals that entered in the food & drug supply. Used animal testing to develop a new 100 to 1 safety factor (the NOEL was divided by 100 to find safe level).
    - For carcinogens: if the test animal got cancer, the toxic substance was totally banned. (at any level)
- **1958 Food & Drug Act Amendment:** Added “Delaney Clause” which prohibited food additives that caused cancer in man or animal (no safe levels – zero tolerance).

### 1962: Toxic Awareness



The book described the effects of DDT on animals, & increased public awareness to environmental issues. 400 - 1 - 13

### Air Pollution Control – History



### 1970 Clean Air Act

- **National Ambient Air Quality Standards (NAAQS)** §108 & 109
  - **Criteria Pollutants:** “Those which create or contribute to air pollution which may reasonably be anticipated to endanger public health or welfare.”
  - **Standard:** *Adequate margin of safety*
- **New Source Performance Standards (NSPS)** Section 111
  - **New Sources of Pollution:** “Those stationary sources that cause or contribute significantly to air pollution which may reasonably be anticipated to endanger public health or welfare.”
  - **Standard:** Cost and technological feasibility may be considered
- **National Emission Standards for Hazardous Air Pollution (NESHAP)** Section 112
  - **Hazardous Air Pollutants:** “Those air pollutants that may reasonably be anticipated to result in an increase in mortality or an increase in serious irreversible or incapacitating reversible illness.”
  - **Standard:** *Ample margin of safety*

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### Introduction to “Air Toxics”

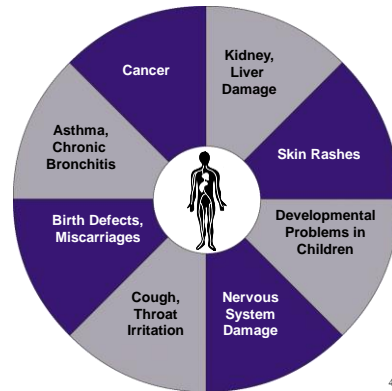
- **Air toxics**, also called *hazardous air pollutants* (HAPs): it was not until EPCRA (1986) that the term “**toxic**” was specifically applied to air pollution.
- The 1970 CAA defined *hazardous air pollutants* as “*chemicals which may reasonably be anticipated to cause adverse effects.*” EPA construed this to mainly **focus on carcinogens**.

400 - 1 - 16

### Some Human Carcinogenic Sites of Toxicity for 1970-1989 HAPs

Chemical (HAP)	Carcinogenic Site(s)
Arsenic	Lungs, bladder, liver
Asbestos	Lungs
Benzene	Bone marrow
Beryllium	Lungs
Radionuclides	Bone marrow, lungs
Vinyl chloride	Liver
Coke oven emissions	Lung, kidney

*Mercury*: the only 1970-1989 HAP that is a *non-carcinogen*.



400 - 1 - 18

### 1970 CAAA Air Toxics Program Required EPA to:

- List chemicals they decide are hazardous:
  - Arsenic, asbestos, beryllium, mercury, benzene, vinyl chloride, radionuclides and coke oven emissions
- Set an emission limitation (NESHAP) in 1 year (after listing) with “ample margin of safety” protection.
  - 1976: EPA originally set NESHAP by:
    - 1<sup>st</sup> *Does it cause cancer?* Yes, then “shut it down.”
    - If shutting it down is impractical, then (2<sup>nd</sup>) take action to *reduce risk by considering cost & technical feasibility.*
- *NRDC v EPA* (1987): vinyl chloride case
  - NRDC contended: use zero emission when no safe level can be determined
  - Held: use 2 step process
  - Health based standard

400 - 1 - 19

### Ample Margin of Safety

#### 1<sup>st</sup> Step

Determine what is “safe”

- “Safe” is not necessarily risk free
- Base decision on what is “safe” only on human health – no costs or technical feasibility are considered.
- Will always be marked with uncertainty

**SAFE**

400 - 1 - 20

### Ample Margin of Safety

#### 2<sup>nd</sup> Step

Determine “ample margin of safety”

- Once you determine what a ‘safe’ emission level is, set the regulation to allow less emissions (costs can be considered)
- This will provide an “ample margin,” beyond what is “safe”

**SAFE**



**REALLY SAFE!**

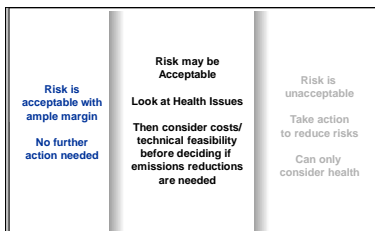
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### 1989: EPA New “Risk Policy”

- Acceptable risk ranges from  $1 \times 10^{-4}$  to  $1 \times 10^{-6}$
- What is safe: “maximum individual risk” (MIR) should not be greater than 1 in 10,000.
  - MIR: estimated risk that a person living near a plant would have if he were exposed to the maximum (highest average annual) pollutant concentration for 70 years.
- With an “ample margin of safety:” To protect the greatest number of persons possible to an “individual lifetime risk” (ILR) should be no greater than 1 in a million *plus* consider costs, economic impact, technical feasibility, etc.
  - ILR: same as MIR except use the average annual pollution concentration

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### Benzene NESHAP Risk Ranges

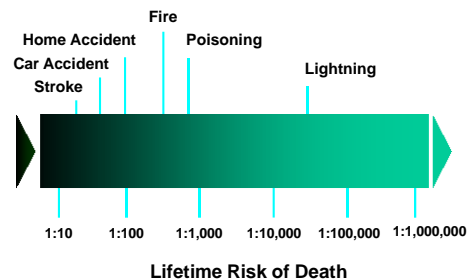


1x10<sup>-6</sup> Risk 1x10<sup>-4</sup>

1989

400

### Putting Risks in Perspective



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## Risk Assessment Process

### Hazard identification:

- Identifies the type and nature of adverse health effects of an agent



### Dose-response assessment:

- Characterize human responses to agent concentrations or doses

### Exposure assessment:

- Environmental fate
- Predict concentration or amount of a particular agent in exposure media
- Exposure rate

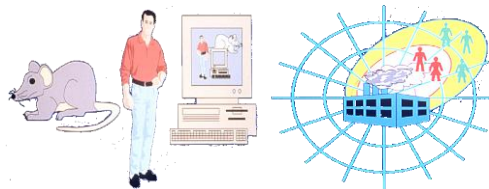
### Risk characterization:

- Predicts probability of adverse effect to a human population by a toxic substance; or likelihood (% of population) of exceeding a safe exposure rate

Source: NAS (1983)

## Risk Assessment

- Hazardous Identification:** Does the pollutant cause adverse health effects? Use human & animal studies.
- Exposure Assessment:** How much of the pollutant are people exposed to?



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## Exposure Assessment

### Who is exposed?

- Characteristics of the population?
- Size of the population?

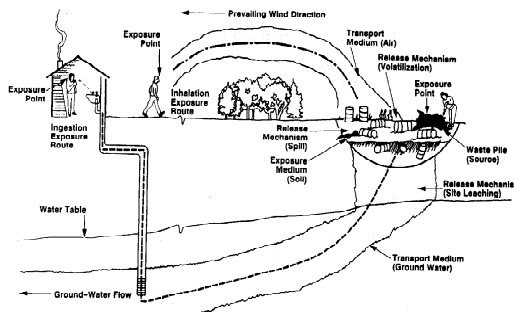
### How are they exposed?

- Route?
- Magnitude?
- Frequency?
- Duration?

### Quantify Exposure

- Descriptive:**
  - Point of contact measurement
- Predictive:**
  - Dose reconstruction
  - Scenario evaluation

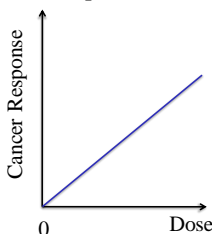
## Exposure Pathways, Route, Media & Source



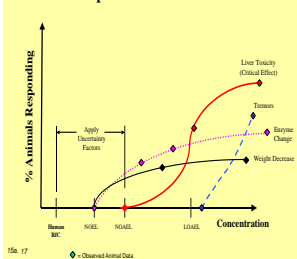
## Dose-Response Relationship

How much pollutant will cause an adverse effect?

### Dose/Response - Cancer



### Dose/Response - Noncancer



## Risk Characterization

- Risk characterization** is the integration of information on hazard, exposure, and dose-response to **provide an estimate** of the likelihood that any of the identified adverse effects will occur in exposed people.
- Cancer Risk:** Incremental **probability of developing cancer** for an individual exposed to a given chemical over a lifetime.
- Non-cancer Hazard Quotient:** Ratio of **estimated exposure to reference level at which no adverse health effects** are expected.

400 - 1 - 30

### Risk Characterization: Quantitative Results

#### Cancer

$$\text{Cancer Risk (Inhalation)} = \text{Lifetime Average Exposure Concentration } \left(\frac{\mu\text{g}}{\text{m}^3}\right) \times \text{Inhalation Unit Risk } \left(\frac{\text{Extra Risk}}{\mu\text{g}/\text{m}^3}\right)$$

$$\text{Cancer Risk (Oral)} = \text{LADD } \left(\frac{\text{mg}}{\text{kg}-\text{day}}\right) \times \text{Oral Slope Factor } \left(\frac{\text{mg}}{\text{kg}-\text{day}}\right)^{-1}$$

LADD: lifetime average daily dose

#### Noncancer Effects

$$\text{Hazard Quotient (HQ) (Inhalation)} = \frac{\text{EC } \left(\frac{\mu\text{g}}{\text{m}^3}\right)}{\text{RFC } \left(\frac{\mu\text{g}}{\text{m}^3}\right)}$$

EC: exposure concentration

ADD: average daily dose (from exposure assessment)

$$\text{Hazard Quotient (HQ) (Oral)} = \frac{\text{ADD } \left(\frac{\text{mg}}{\text{kg}-\text{day}}\right)}{\text{RfD } \left(\frac{\text{mg}}{\text{kg}-\text{day}}\right)}$$

RfD: reference dose (or)

RfC: reference concentration

400 - 1 - 31

400 - 1 - 32

### Uncertainties in Risk Assessment

- **Too few human or animal studies** of the health effects of chemicals
- **Interspecies adjustment** i.e.
  - Metabolism & absorption rates
  - Size, life span & exposure route
- **Extrapolation from high to low doses**

### Risk Assessment

- Winston Churchill said, “*democracy was the worst form of government, except for all the others.*”
- Joseph Rodricks paraphrases this in his 2007 book *Calculated Risks*, “*Risk assessment is the worst basis for making public health decisions, except for all the others.*”

400 - 1 - 33

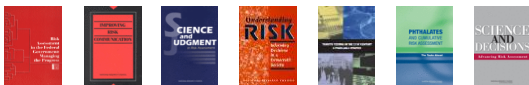
### Brief History of Human Health Risk Assessment at EPA

- 1975: First EPA risk assessment:
  - *Quantitative Risk Assessment for Community Exposure to Vinyl Chloride*
- 1976: EPA published: *Interim Procedures and Guidelines for Health Risk and Economic Impact Assessments of Suspected Carcinogens*
  - This was not a formal guidelines or policy, but were the beginnings of such guidelines.

400 - 1 - 34

### Brief History of Human Health Risk Assessment at EPA

- **National Research Council (NRC)** publications on risk assessment
  - 1983: *Managing the Process* – the “Red Book”
  - 1989: *Improving Risk Communication*
  - 1994: *Science and Judgment* – the “Blue Book”
  - 1996: *Understanding Risk*
  - 2007: *Toxicity Testing in the 21<sup>st</sup> Century*
  - 2008: *Phthalates and Cumulative Risk Assessment*
  - 2009: *Science and Decisions* – the “Silver Book”



### Three Fundamental Books



**The Red Book**

1983: First time 4 step RA process identified



**The Blue Book**

1994: Reviewed EPA's RA methods



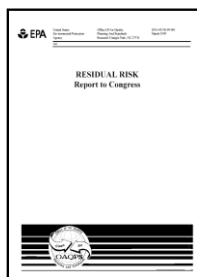
**The White Book**

1997: Focuses on risk management & policy

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## Residual Risk Report to Congress (March, 1999)

- The 1990 CAAA section 112(f)(1) required EPA to report to Congress on methods for calculating residual risks remaining after implementation of MACT.
- The Report does not specify a particular method for conducting risk assessment.
- The Report describes the framework EPA will use in its residual risk determinations: one being a screening process utilized a 3- tiered approach to risk assessment.



400 - 1 - 37

## EPA's Risk Assessment Guideline Documents

- EPA has developed a series of **guideline documents** concerning risk assessment that provides guidance & support to risk assessors.
- Many risk assessment documents are available; including the **Integrated Risk Information System (IRIS)**: IRIS contains information for more than 540 chemicals.)
- EPA's "Risk Assessment Portal"

<https://www.epa.gov/risk/risk-assessment-guidelines>

400 - 1 - 38

## Air Toxics Risk Assessment Library

- EPA has developed methods and guidance for conducting facility-specific and community-scale air toxics assessments in the following manuals called the "Air Toxics Risk Assessment Library:"
- Web site: <https://www.epa.gov/fera/risk-assessment-and-modeling-air-toxics-risk-assessment-reference-library>
- **Volume 1:** Technical Resource Manual
- **Volume 2:** Facility-specific Assessment
- **Volume 3:** Community-Level Assessment
- Community Screening How-To Manual



400 - 1 - 39

## Accidental Releases of HAP

- In 1984, 30 tons of methyl isocyanate accidentally released at Union Carbide's plant near Bhopal India: 2,500 killed & 17,000 disabled
- A subsequent release from a Western Virginia facility sent 100 people to the hospital.
- **Result:** (1) states started toxic air programs; & (2) Congress passed Emergency Planning & Community Right to Know Act (EPCRA).
  - allows EPA to compile the Toxic Release Inventory (TRI) database

400 - 1 - 40

## 1986: Emergency Planning & Community Right to Know Act (EPCRA)

- *Emergency Planning*
  - Local governments are to prepare chemical emergency release plans.
- *Emergency Release Notification*
  - Facilities must immediately report accidental releases of "hazardous substances."
- *Community Right-to-Know Requirements*
  - Facilities make their Material & Safety Data Sheets (MSDS) available to the public.
- *Toxic Release Inventory*

400 - 1 - 41

## Emergency Planning: Sections 301-303

- Establishes state & local emergency planning bodies.
- Local body to **prepare emergency response plan**.
- State governments are required to oversee & coordinate local planning efforts.
- Facilities that maintain an "**extremely hazardous chemical**" over a "*threshold planning quantity*" amount must cooperate in emergency plan preparation.

400 - 1 - 42

## List of 356 “Extremely Hazardous Substances” (EHSs)

- EHSs are listed in 40 CFR Part 355 appendix A
- Each chemical will list a:
  - *Reportable Quantity* (RQ) (between 1 & 10,000 pounds)
  - *Threshold Planning Quantity* (TPQ) (also between 1 & 10,000 pounds)
- Example: Acrolein
  - RQ = 1 pound
  - TPQ = 500 pounds

400 - 1 - 43

## Emergency Release Notification: Section 304

- **Facilities must immediately report accidental releases** (in quantities > corresponding “reportable quantities”) to state & local officials:
  - of “Extremely Hazardous Substances” (EHSs) chemicals and
  - “hazardous substances” defined under the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA).
- Information about accidental chemical releases must be available to the public.

400 - 1 - 44

## Community Right-to-Know Requirements: Sections 311 & 312

- Section 311: **facility submits list of their MSDS chemicals** (all chemicals under OSHA) present at site *over threshold amount* to state & local officials.
  - Describe properties & health effects of these chemicals.
- Section 312: **facility submits chemical inventory annually** (of all hazardous chemicals present at site).
- All information must be available to the public.

400 - 1 - 45

## EPCRA Chemicals & Reporting Thresholds

	Section 302	Section 304	Section 311/312	Section 313
<b>Chemicals Covered</b>	356 extremely hazardous chemicals	> 1,000 substances	500,000 products	650 toxic chemicals & categories
<b>Thresholds</b>	Threshold Planning Quantity (TPQ) 1-10,000 pounds on site at any one time	Reportable quantity, 1- 50,000 pounds, released in a 24-hour period	TPQ or 500 pounds for Section 302 chemicals; 10,000 pounds on site at any one time for other chemicals	25,000 pounds/yr manufactured or processed; 10,000 pounds/yr used; certain persistent bio-accumulative toxics have lower thresholds
<b>Reporting Requirements</b>	One time notification to the state emergency response commissions (SERC)	Each time a release above reportable quantities occur, report to SERC & local emergency planning commission (LEPC)	311: one time report to SERC & LEPC, & fire department 312: Annually to all of the above	Annually to EPA and the State

400 - 1 - 46

## EPA’s EPCRA Web Page

- <https://www.epa.gov/epcra>

### Emergency Planning and Community Right-to-Know Act (EPCRA)

The *Emergency Planning and Community Right-to-Know Act (EPCRA)* of 1986 was created to help communities plan for chemical emergencies. It also requires industry to report on the storage, use and releases of hazardous substances to federal, state, and local governments. EPCRA requires state and local governments, and Indian tribes to use this information to prepare their community from potential risks.

Learn about EPCRA



Tier I and II Reporting Forms and Instructions



[Add this link to your website.](#)



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## Toxic Release Inventory (Section 313)

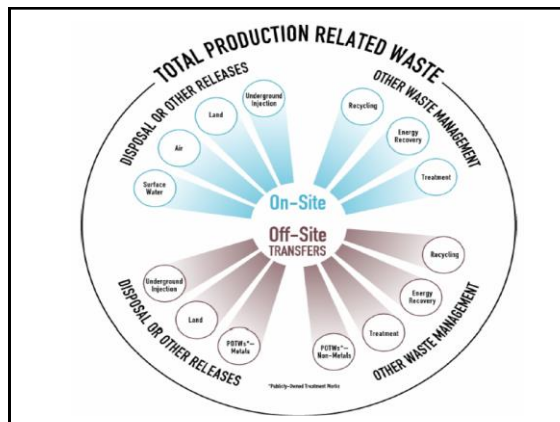
- **Applicable facilities** must *report annually* the amount of toxic chemicals *released* to the environment *each year*.
- **Applicable facilities:**
  - Are a designated facility (by SIC codes);
  - Has at least 10 full time employees, and
  - Uses 10,000 lbs/yr or manufactures or processes 25,000 lbs/yr of a listed toxic chemical (650 chemicals), or 0.1 gm/yr of dioxin, or 10 or 100 tons of other PBT (persistent, bio-accumulative toxins) chemicals.

400 - 1 - 48

## Toxic Release Inventory (Section 313)

- Facilities report using a *Toxic Chemical Release Inventory Form* for each of the 650 Toxic Release Inventory (TRI) chemicals at their facility.
- The facilities must report the amount of each listed chemical:
  - *Disposed of or released* to the environment at facility;
  - *Recycled, burned* for energy recovery, or *treated at facility*; and/or
  - *Sent to other locations* for recycling, energy recovery, treatment, disposal or other release.

400 - 1 - 49



## Toxic Release Inventory § 313

- This reporting created the **toxic release inventory (TRI)** & is available to the public.
  - First, 1988 TRI: 2.4 billion lbs toxic chemicals released to air.
  - 1989 EPA risk assessment: 2,700 cancer cases occur each year as a result of air exposure to EPCRA toxic pollutants.
- <http://www.epa.gov/tri/>
- EPA's **TRI Toxics Tracker** is where you can access nationwide TRI data from the past 10 years and easily explore by geography, facility, industry, chemical, or specific data elements.
- <https://edap.epa.gov/public/extensions/TRIToxicsTracker/TRIToxicsTracker.html#continue>

400 - 1 - 51



## Chapter Two Regulation of Air Toxics

1900 CAA Amendments  
HAPs List  
HAPs Source Categories

NESHAPs (MACTs)  
Residual Risk Program

Clean Air Act  
Section 112

Major and Area Sources  
Urban Air Toxics  
Mobile Source Air Toxics

Mercury form Power Plants  
State Air Toxics Program  
Prevention of Accidental Releases  
Air Toxic Monitoring & Trends

By: Louis DeRose 400-2-1

## Air Toxics Regulation Reference Books

THE CLEAN AIR ACT HANDBOOK  
FOURTH EDITION  
JULIE R. DOMIRE  
ALEX C. ZACCAROLI  
Editors

Air Pollution Control and Climate Change Mitigation Law  
Second Edition  
ARNOLD W. REITZE, Jr.

400-2-2

## Overlap Between HAPs and Criteria Pollutants

- PMs is comprised of many chemicals, some which may be HAPs:
  - i.e., trace metals or hazardous organic matter
- Lead Compounds: (HAP)  
Lead: Criteria Pollutant
- Many HAPs are VOC
  - Ozone formation

400-2-3

## The Clean Air Act Amendments (CAAA) of 1990

- The 1970 CAA required EPA to list a HAP and required “ample margin of safety” protection (*health-based standard*)
- The 1990 CAAA:
  - Lists the HAP and
  - Required a *technology-based control standard*

# 1990

400-2-4

## 1990 CAAA: HAPs (Section 112)

- Congress originally listed 189 substances as HAPs (this list does not include “Hydrogen Sulfide” which was added by clerical error & removed in 1991).
  - EPA can **add or delete** (delist)
  - Caprolactam (delisted June 1996)
  - Methyl Ethyl Ketone (MEK) (delisted Dec. 2005)
  - 1-Bromopropane added to list Feb 4, 2022 (FR Jan 5, 2022).
- EPA required to list **source categories** that emit one or more of §112 listed HAPs
  - 174 *major* and 8 *area* source categories
  - EPA can add or delete

400-2-5

## EPA HAP Web Site:

<https://www.epa.gov/haps>

### Hazardous Air Pollutants

Hazardous air pollutants are those known to cause cancer and other serious health impacts. The Clean Air Act requires the EPA to regulate toxic air pollutants, also known as air toxics, from categories of industrial facilities in two phases.

#### About Hazardous Air Pollutants

- [What are Hazardous Air Pollutants?](#)
- [Health and Environmental Effects](#)
- [Sources and Exposure](#)
- [Reducing Emissions](#)

#### Urban Air Toxics

- [Urban Air Toxics Home](#)
- [About Urban Air Toxics](#)
- [Integrated Urban Air Toxics Strategy](#)

#### National Air Toxics Assessments (NATA)

- [NATA Overview](#)
- [Current NATA Home](#)
- [Previous NATA Versions](#)

#### Controlling Air Pollution from Stationary Sources

- [Stationary Sources of Air Pollution](#)
- [Air Toxics Website](#)
- [Rules and Implementation](#)

#### Related Information

- [Air Quality Data and Tools](#)
- [Clean Air Act](#)
- [Criteria Air Pollutants](#)
- [Permitting Under the Clean Air Act](#)
- [National Air Pollution Resources](#)
- [Viability and Phase](#)
- [Voluntary Programs for Improving Air Quality](#)

### 1990 CAAA: HAP Emission Standards (Section 112)

- EPA to establish a control *technology-based emission standard (MACT)* for each “major” source category (and for an “area” source category if EPA feels it is warranted)
  - 25% in 2 yrs; 50% in 7 yrs; all remaining MACTs in 10 years (by 2000).
  - EPA passed all MACTs (96) by September, 2004
- Residual Risk** program
  - 8 yrs. after MACT: EPA required to pass *health-based* emission standards if necessary (based on a EPA conducted risk assessment).

400-2-7

### Major Source under HAP

- Major source** is any stationary source or group of stationary sources that are contiguous & under common control that has the potential to emit considering controls *at least*:
  - 10 tons/yr of a listed HAP, or
  - 25 tons/yr of a combination of listed HAPs
- All HAP major sources must meet MACT

400-2-8

### Area Sources

- An **area source** is any stationary source of HAPs that is not a major source
- Under  $\delta 112(d)(5)$ , an (unaffected) area source *may* be regulated by a less stringent requirement: (GACT) “*generally available control technology*”
  - No floor analysis & no residual risk standard required

CAA-9

### HAP Major Source

- Source:** (same as NSPS) small as an emission unit or as large as the entire facility
  - Does not have to have the same “standard industrial classification” (SIC) code (industrial category)
  - *Fugitive emissions must* be included
- Contiguous:** same as in NSR & PSD programs
- Common Control:** same ownership
- Potential to emit:** maximum design capacity of the source after pollution controls & restrictions on hours of operation or type & amount of material combusted or processed
  - Limitations must be “*federally enforceable*” (EPA interprets this as “*practical enforceability*” of state emission limits.)

400-2-10

### Example: Major Source Determination

- Larry’s Printing Co., Curly’s Chemical Co., and Moe’s Wood Furniture Co. are owned by Lou’s Recreational Products Co. and are located in the same industrial complex, but separated by a street and a railroad track.
- Same ownership?
- Contiguous?
- Different SIC Codes

400-2-11

### Calculate PTE

- Printing Co:
  - Wash solvent: 2 tons toluene/yr
  - Fountain solution: 1 ton ethylene glycol/yr
- Chemical Co:
  - Reactor controlled by a scrubber (90%):
    - 60 tons styrene/yr = uncontrolled
    - 6 tons styrene/yr = after federal enforceable scrubber
    - 2 tons styrene/yr = fugitive emissions
  - Storage tanks: 4 tons toluene/yr
- Wood Furniture Co - coating line:
  - 9 tons toluene/yr = maximum emission running 24/7
  - 3 tons toluene/yr = limit hrs of operation: one shift (fed enforceable)

400-2-12



## Total HAP Emissions

HAP	Facility	Emission Unit	PTE (tons/yr)	Major (tons/yr)
Styrene	Chemical Co.	Reactor	6.0	
Styrene	Chemical Co.	Fugitive emissions	2.0	
<b>Total styrene</b>			<b>8.0</b>	<b>&lt; 10</b>
Toluene	Printing Co.	Wash solvent	2.0	
Toluene	Chemical Co.	Storage tank	4.0	
Toluene	Furniture Co.	Coating line	3.0	
<b>Total toluene</b>			<b>9.0</b>	<b>&lt; 10</b>
Ethylene glycol	Printing Co.	Fountain solution	1.0	
<b>Total Eth. glycol</b>			<b>1.0</b>	<b>&lt; 10</b>
<b>Total HAP</b>			<b>18.0</b>	<b>&lt; 25</b>

400 - 2 - 13

## “Once-in-always-in” Policy: Withdrawn

- **1995 EPA Policy Memo:** A major source that *reduces HAP emissions below the major source threshold* (10 tons/yr. for a single HAP or 25 tons/yr. combined HAPs) remains a major source and cannot become an area source.
- **2018 EPA Memo** *withdrew the 1995 policy.*
- **Oct 1, 2020, EPA “finalized rule”** *It now allows a major source to become an area source if it reduces total HAP emissions below the required amount.*

CAA-14

## Two Types of Area Sources: *Affected & Unaffected*

- “Applicability provisions” of each MACT will state if the source is subject to the MACT rule
- Affected area source: *subject to MACT* in its source category (i.e. dry cleaner & chromium electroplating MACTs)
- Unaffected area source: *not subject to MACT* in its source category (i.e. petroleum refinery)
  - An “unaffected area source” can become subject to MACT if its emissions increases to “major source” thresholds (i.e. 10 tons/yr. individual HAP or 25 tons/yr. total HAPs)

400 - 2 - 15

## NESHAP Guidelines

- All NESHAPs passed under the 1990 CAAA §112 program are codified at *40 CFR Part 63.*
- All NESHAPs passed prior to the 1990 CAAA §112 program are codified at *40 CFR Part 61.*
- MACT, Residual Risk and Area Source control standards are all commonly called NESHAPs.
  - The reason: NESHAPs regulate both area sources and major sources of HAPs (MACTs only regulate major sources).
  - i.e., Dry Cleaning NESHAP regulates both area & major sources (part MACT) .
  - i.e., Petroleum Refinery NESHAP is all MACT because it regulates only major sources.

400 - 2 - 16

## EPA NESHAP Web Site

- This is a link to control regulations for all HAP major and area sources (MACTs & GACTs):
- <https://www.epa.gov/stationary-sources-air-pollution/national-emission-standards-hazardous-air-pollutants-neshap-8>

400 - 2 - 17

## Rules and Implementation: NESHAP

- Rule Summary
- Rule History (Federal Register)
  - Proposed and Final Rules
- Additional Resources
  - Fact Sheets
  - Background Information Documents
  - Implementation Documents
  - Risk Assessment Information
- Compliance Information
  - Implementation Guide
  - Compliance Timetable etc.

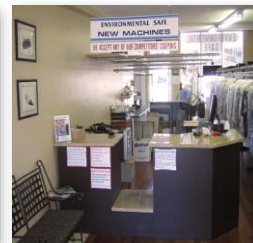
400 - 2 - 18

### Maximum Achievable Control Technology (MACT)

- Technology-based & costs considered
- All HAP major sources are required to meet MACT: (done in your Title V permit)
- **New** sources
  - *Comply immediately* (upon startup) &
  - Use technology-based control standard based on *best controlled similar sources* (the “MACT floor”)
- **Existing** sources
  - *3 years to comply* after promulgation of rule &
  - Use technology-based control standard based on *best controlled 12% of existing sources*

400 - 2 - 19

### Dry Cleaning NESHAP (1993) 40 CFR 63 Subpart M



400 - 2 - 20

Requirement	Small Area Source	Large Area Source	Major Source
<b>Applicability</b> Dry Cleaning Facilities with: 1. Only Dry-to-Dry Machines 2. Only Transfer Machines 3. Both Dry-to-Dry and Transfer Machines	Consuming <: 140 gallons PCE/yr. 200 gallons PCE/yr. 140 gallons PCE/yr.	Consuming equal to or between PCE/yr): 140 – 2,100 gallons 200 – 1,000 gallons 140 – 1,800 gallons	Consuming >: 2,100 gallons PCE/yr. 1,800 gallons PCE/yr. 1,800 gallons PCE/yr.
<b>Process Vent Controls:</b> Existing Facilities	None	Refrigerated condenser (or equivalent) Carbon adsorbers installed on existing machines before 9/22/93 can remain	
New Facilities	Refrigerated condenser (or equivalent)		Refrigerated condenser and small carbon adsorber (or equivalent)
<b>Fugitive Controls:</b> Existing Facilities	- Leak detection/repair - Store all PCE solvent & waste in sealed containers		Transfer machine systems are contained inside a room enclosure
New Facilities	- Leak detection/repair - Store PCE solvent & waste in sealed containers - No new transfer machine systems allowed		

400 - 2 - 21

Requirement	Small Area Source	Large Area Source	Major Source
<b>Monitoring:</b>	New: Same as large area source  Existing: None	Refrigerated condenser (RC): Measure the RC outlet temperature at the end of the cycle on dry-to-dry machines or dryer. (Must be <45 degrees F.) Measure the RC inlet & outlet temperature difference on a washer. (Must be >20 degrees F.)  Carbon adsorber (CA): Measure the PCE concentration out of the CA with a colorimetric detector tube. (Must be < 100ppm)	
<b>Operation &amp; Maintenance:</b>	Operate and maintain dry cleaning systems according to manufacturer’s specifications and recommendations.		
<b>Records:</b>	Each facility must maintain records of PCE purchases and the calculation of yearly PCE consumption each month, along with dated records of all monitoring and leak detection and repair activities. The last 5 years of records must be kept.		
<b>Reporting &amp; Compliance:</b> Existing Facilities	Each facility must submit an initial report by 12/20/1993 and compliance report by 1/19/1994. Large Area and Major facilities must comply with process controls by 9/23/1996 and must submit additional compliance report 10/22/96		
New Facilities	All other new facilities must comply upon start-up with all requirements and submit a compliance report within 30 days from the date the dry cleaning must be in compliance.		

400 - 2 - 22

### Residual Risk for Dry Cleaners (2006)

- The residual risk standard strengthened air toxic requirements for dry cleaning facilities and is incorporated in the Dry Cleaning NESHAP (40 CFR 63 Subpart M).
  - Required the elimination of all transfer machines (considered the highest-emitting type of dry cleaning equipment), and
  - Required the elimination of all PCE dry-cleaning machines at residential buildings by December 21, 2020.

400 - 2 - 23

### 1990 CAAA Residual Risk Program

- 6 years after 1990 CAAA, EPA must evaluate methods available to evaluate remaining risks from major sources after application of a MACT.
  - Result: 1999 “Residual Risk Report to Congress”
- No more than *8 years after MACT*, EPA must pass a residual risk standard (if necessary).
  - Protect with an “ample margin of safety”
- CAA §112(d)(5) provides that *residual risk review is not required for area sources* which are subject to GACT standards.

400 - 2 - 24

## Risk & Technology Review (RTR)

- EPA must conduct a risk & technology review on MACTs every 8 years.
  - **Technology review:** to determine if there are *new developments in practices or control technologies* that may be appropriate to incorporate into the standards.
  - **Risk review:** conduct a “risk assessment” for any remaining risks and then protect public health with an “ample margin safety.” (health-based standard)

– [/risk-and-technology-review-national-emissions-standards-400-2-25-us](https://www.epa.gov/stationary-sources-air-pollution/standards-400-2-25-us)

## Residual Risks

- For cancer risks  $> 10^{-4}$ , EPA will set a residual risk standard (health based).
- For cancer risks  $< 10^{-6}$  EPA will not set a residual risk standard.
- For cancer risks in between  $10^{-6}$  &  $10^{-4}$ , EPA will consider costs, technical feasibility, location of people near facility, etc. in deciding on whether to set a residual risk standard.
- For non-cancer risks, EPA will look at target organ hazard info. in deciding on whether to issue a residual risk standard.

400-2-26

## General Provisions for NESHAP

- (40 C.F.R. Part 63 Subpart A) “general provisions” used to eliminate the need to repeat general information and requirements for each emission standard. They cover:
  - Applicability determinations (i.e. new v. existing)
  - Construction and reconstruction (modification)
  - Compliance extensions & compliance dates
  - Operation & maintenance requirements
  - Methods for determining compliance
  - Procedures for testing, monitoring, malfunctions, reporting, & recordkeeping
- If conflict between general provisions and specific requirements, use specific requirements

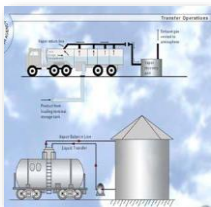
400-2-27

## NESHAP Organization

- Applicability determination & Definitions
- Emission standards
  - Process equipment, storage tanks, & wastewater etc.
- Work practice standards: i.e.,
  - Equipment leak detection & repair, operation & maintenance plan, & inspections of control devices, ductwork & monitoring equipment etc.
- Test methods and compliance procedures
  - Initial test for compliance determination
- Monitoring requirements i.e.,
  - Pressure drop across control device, process feed rates, installation of a stack monitor, etc.
- Recordkeeping & Reporting

400-2-28

## Gasoline Distribution Facilities MACT (40 CFR 63 Subpart R)



29

## Gasoline Distribution Facilities MACT

- §63.420 - **Applicability:** Applies to Bulk Gasoline Terminals (BGT) or Pipeline Breakout Stations (PBS) that are a major source. The BGT and the PBS are the “affected sources” for this MACT.
  - BGT & PBS are then “screen tested” for applicability.
- §63.421 – **Definitions:** **PBS** means any facility along a pipeline containing *storage vessels* used ... to store gasoline from the pipeline... and continue transport...
- §63.422 – **Standards:** *loading racks* – [this MACT regulates the *loading racks* (emission units) from only the BGT affected source]
  - Meet the NSPS for Bulk Gasoline Terminals &
  - Install a vapor collection system with emissions  $< 10 \text{ mg VOC/liter gasoline}$

400-2-30

### Gasoline Distribution Facilities MACT

- §63.423 – **Standards:** *storage vessels* – [this MACT regulates the storage vessels (emission units) from both affected sources: PBS & BGT]. The standards apply only to gasoline storage vessels having a capacity  $\geq 75 \text{ m}^3$  (19,813 gallons) and storing gasoline.
  - New sources (built after 2/8/94): Subject to all control provisions under NSPS subpart Kb (§60.110(b))
  - Existing sources: Install Kb floating deck rim seals or a control device on all storage vessels; and install Kb deck fitting on all external floating roof tanks

400 – 2 - 31

### Gasoline Distribution Facilities MACT

- §63.424 **Standards:** *Equipment leaks* - equipment leaks from all gasoline equipment (during loading) (for both BGT and PBS) shall perform a monthly *leak inspection (& repair)* of all equipment.
- §63.425 **Test methods:** any storage vessels or loading racks that have installed a vapor processing system must perform *tests* as required under NSPS for Bulk Gasoline Terminals §60.503 (i.e., methods 21,25A, 25B).
- §63.427 **Continuous monitoring (CM):** CM system required for 4 specified control devices.
- §63.428 **Reporting and Recordkeeping**

400 – 2 - 32

### Novel Concepts in NESHAP (MACT): 1990 CAAA: EPA to look at wide variety of emission reduction mechanism to be included in a MACT

- Can dictate the kinds of raw material used or the design of the production unit to minimize emissions
  - Dry cleaners: banned transfer machines on new sources
- Can use emission averaging (i.e. HON)
  - Over-control one emission point in order to under-control another emission point covered by the same MACT
- Use the predominant MACT concept
  - If facility covered by multiple categorical MACTS, may choose predominant MACT (i.e. multiple coating MACTS)
- Incorporate pollution prevention concepts
  - i.e. EPA can prohibit a particular HAP: i.e. (cooling tower MACT) prohibited the use of *chromium* based water treatment chemicals in cooling towers

400 – 2 - 33

### Urban Area Source Standards

- 1990 CAAA 112(k)(3)(B) *overlapped* 112(c)(3): *both required the regulation of HAPs from urban area sources:*
  - 112(k)(3)(B) required EPA:
    - to list at least 30 HAPs (EPA identified 33 HAP) that causes the greatest threat to public health from *urban area sources* &
    - to list their area source categories (EPA identified 70)
  - 112(c)(3) required EPA to pass control standards for these source categories by 2000 (after litigation all were finally passed by 2011)

400 – 2 - 34

List of 33 Priority Air Toxics for the Integrated Urban Air Toxics Strategy

### 33 Urban HAP

acetaldehyde	ethylene oxide
acrolein	formaldehyde
acrylonitrile	hydrazine
arsenic compounds	lead compounds
benzene	manganese compounds
bis(2-ethylhexyl)phthalate	mercury compounds
1,3-butadiene	methyl chloride
cadmium compounds	methylene diphenyl diisocyanate (MDI)
carbon tetrachloride	methylene chloride (dichloromethane)
chloroform	nickel compounds
chromium compounds	polycyclic organic matter (POM)
coke oven emissions	propylene dichloride (1,2-dichloropropane)
1,4-dichlorobenzene	quinoline
1,3-dichloropropene	tetrachloroethylene (perchloroethylene)
2,3,7,8-tetra-chlorodibenzo-p-dioxin (& congeners) & TCDF congeners)	trichloroethylene
ethylene dibromide (dibromoethane)	vinyl chloride
ethylene dichloride (1,2-dichloroethane)	

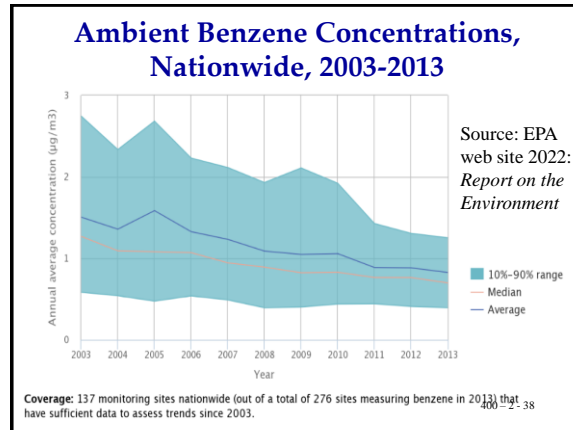
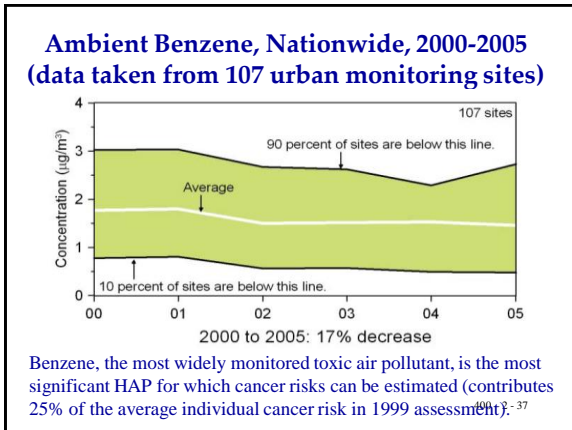
From the 188 listed HAPs, EPA identified 30 that pose the greatest potential health threat in urban areas. These HAPs are referred to as the 30 urban air toxics. EPA also identified **additional three HAPs, but these HAPs are not generally emitted by area sources and, as such, were not included as part of the 30 urban air toxics.** The three additional HAPs are coke oven emissions, 1,2-dibromoethane and carbon tetrachloride.

400 – 2 - 35

### Integrated Urban Air Toxics Strategy

- EPA developed the 1999 Integrated Urban Air Toxics Strategy (Strategy) to address the CAA sect. 112(c)(3) & 112(k)(3) overlapping requirements.
- The Strategy regulates 33 HAP in *urban settings* by looking at significant *stationary and mobile sources*. The strategy goals are:
  - 75% reduction in cancer caused from stationary sources
  - Reduce HAP public health risk from area sources
  - Address disproportionate impacts of HAP across urban areas
- <https://www.epa.gov/urban-air-toxics/integrated-urban-air-toxics-strategy>

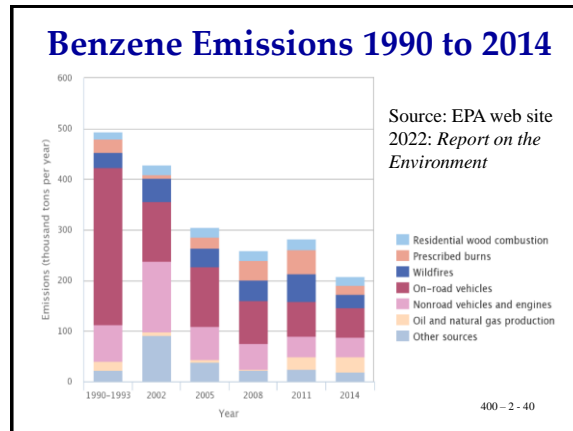
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### 2018 ABA Air Quality Report: Benzene

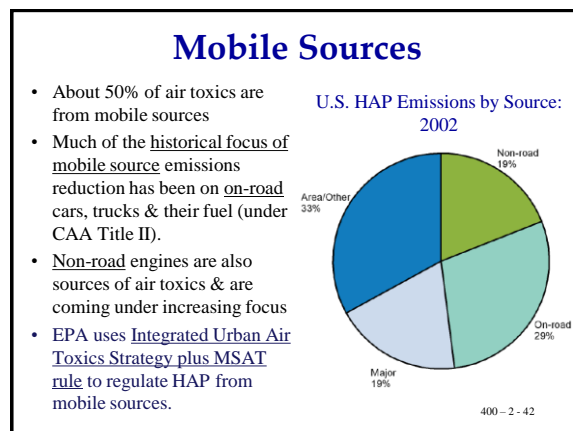
- **Benzene content in gasoline** is limited by regulation (40 C.F.R. § 80.1230).
- In 2008, EPA created a rule specifically **targeting benzene emissions from gas stations**, which included an extensive discussion of EPA's rationale for controlling benzene (F.R. Jan. 10, 2008).
- EPA data going back to **1990** show that the **emissions of benzene in the US decreased by about 85 percent in the following two decades**, largely due to controlling the amount of benzene in gasoline.
- Today, our major sources of outdoor exposure to benzene are about evenly split between cars, non-road emissions (e.g., lawnmowers), wildfires, and prescribed burns.

400 - 2 - 39



### Mobile Sources

- **On-road** - Vehicles found on roads and highways (e.g., cars, trucks, buses)
- **Non-road** - Mobile sources not found on roads and highways
  - Lawn mower engines, construction vehicles, farm machinery, etc.
  - Aircraft
  - Locomotives
  - Commercial marine vessels
- EPA web-site for [On-road & off-road air regulations](#)



### The 1990 CAAA §202(l) Addressed Toxic Pollutants from Mobile Sources for the First Time

- Section 202(l) directed EPA to set HAP standards from motor vehicles and their fuels:
  - 2001: **Mobile Source Air Toxic (MSAT) Rule**
    - EPA identified **21 mobile source HAP**, &
    - Established toxic emission performance standards for gasoline refineries.
  - 2007: Final rule to reduce mobile source air toxics:
    - By 2015 refineries: lower benzene in gas to 0.62% (in 2007 it was 1.06%).
    - Reducing NMHC exhaust standards from cars when operating cold, etc.

400 - 2 - 43

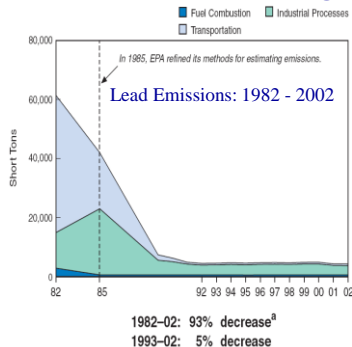
### 21 Mobile Source Air Toxics Listed in 2001 MSAT Rule

- |   |                       |                                      |
|---|-----------------------|--------------------------------------|
| • acetaldehyde  | DEOG)                 | • methyl tertiary butyl ether (MTBE) |
| • acrolein  | • dioxin/furans       | • naphthalene                        |
| • arsenic compounds   | • ethyl benzene       | • nickel compounds                   |
| • benzene   | • formaldehyde        | • polycyclic organic matter (POM)    |
| • 1,3-butadiene   | • n-hexane            | • styrene                            |
| • chromium compounds  | • lead compounds      | • toluene                            |
| • diesel particulate matter and diesel exhaust organic gases (DPM + | • manganese compounds | • xylene                             |
|   | • mercury compounds   |                                      |

400 - 2 - 44

### Mobile Sources: Leaded-Gas Regs

- 1973: EPA banned lead in cars with catalytic converters.
- 1977: EPA began a phase down of the average lead content in all gasoline.
- 1990 CAAA: banned the sale of leaded gas for use in all motor vehicles by Dec 1995.

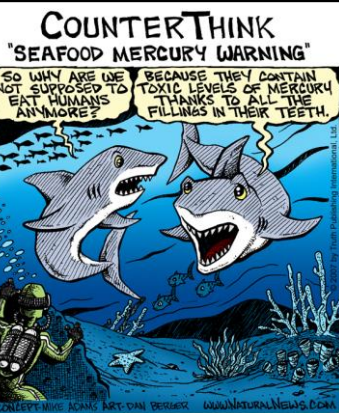


400 - 2 - 45

### Mobile Sources: Diesel Exhaust

- EPA (1999 Report): Diesel exhaust a “*likely human carcinogen*”
- In 2001, EPA passed a **Diesel Rule** for regulating on-road (highway) diesel engines & fuels.
  - PM & NO<sub>x</sub> emissions limits took effect in 2007 model
  - Also regulates the sulfur content of fuel (because sulfur can damage control devices & increase PM emissions).
- In 2004, EPA passed the **Clean Air Non-road Diesel Rule** that regulated non-road engines starting in 2007.
  - Low sulfur (500 ppm) fuel was phased in for non-road, locomotive, and marine diesel fuel from 2007-2014

400 - 2 - 46



400 - 2 - 47

### Coal Fired Electric Power Plants

- 1990 CAAA required EPA to study & report on mercury emissions & its sources, possible controls & impacts. The *1997 Mercury Report*:
  - Primary mercury source is coal fired utilities &
  - Control technology is in research stage.
- 1990 CAAA required EPA to study & report on HAP from power plants. The *1998 & 1999 EPA reports*:
  - Mercury from coal fired utilities is the HAP of greatest concern to public health. Others that need further study are dioxins, arsenic & nickel.
- In 2000 (F.R.), the EPA added EGUs to the §112(c) list of major HAP source categories. (EGUs were not on EPA’s original list.)

400 - 2 - 48

### Mercury Emissions from Power Plants

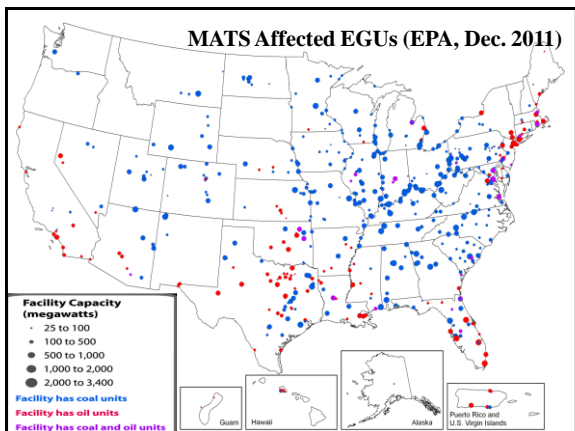
- In 2002, Bush proposed “*Clear Skies Initiative*” that called for 70% reduction in mercury emissions from power plants by 2018. (statute never passed)
- 2005: EPA passed the *Clean Air Mercury Rule (CAMR)*
  - Required coal-fired power plants to reduce mercury emissions by 70% by establishing a “cap & trade” program (as a NSPS).
  - The Rule took EGUs off the §112(c) list & regulated them under NSPS (§111(d)) & said that MACT approach not necessary.
- In 2008, Ct. vacated CAMR & said EPA cannot delist EGUs because it did not follow §112(c)(a) delisting procedures. EPA must establish a §112 mercury MACT for power plants & can’t substitute a NSPS for it.

400-2 - 49

### Mercury Emissions from Power Plants

- On Feb 6, 2012, EPA passed a coal &/or oil fired power plant mercury MACT (called **MATS – Mercury Air Toxic Standard**)
  - Applies to EGUs larger than 25 megawatts (MW) that burn coal or oil for the purpose of generating electricity (600 power plants).
  - Will reduce emissions of mercury & other HAPs i.e.
    - Heavy metals (mercury, arsenic, chromium, & nickel) & (HCl & HF).

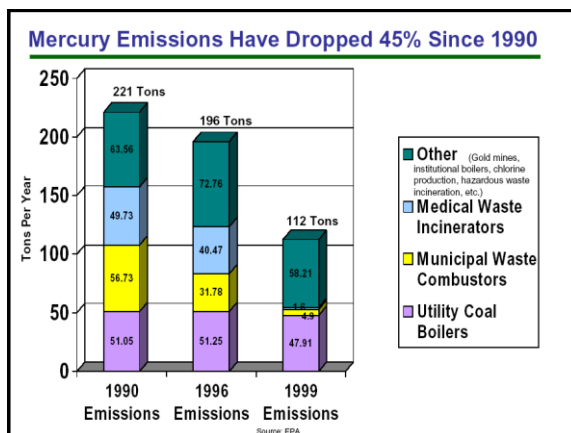
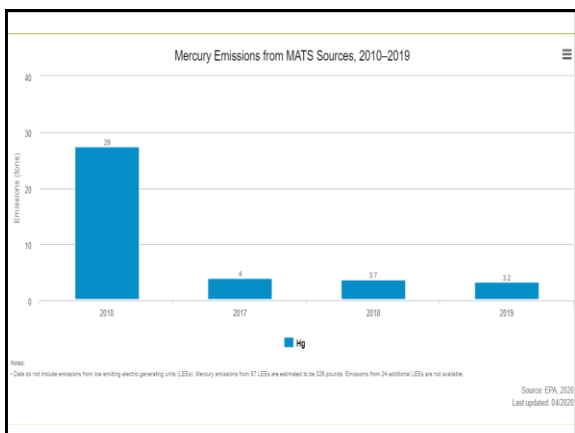
400-2 - 50



### Mercury Emissions from Power Plants

- In 2016, EPA finds that the cost of compliance with MATS is reasonable to satisfy the 2015 SCOTUS requirement.
  - Costs = \$10 billion/yr.
  - Benefits = \$6 billion/yr. from mercury reductions only;
  - Co-benefits = \$60 billion/yr. from reductions of non-HAPs
- May 22, 2020: EPA rejects the value of co-benefits, therefore the costs of such regulation grossly outweigh the HAP benefits.
- Feb 9, 2022: EPA proposed rule: This action would revoke the above 2020 rule. EPA’s will use the same cost analysis, as it was in the 2016 Finding, to consider all of the impacts: costs, benefits, & co-benefits. This proposal would ensure that fossil-fuel fired power plants continue to control emissions of toxic air pollution, including mercury.

400-2 - 52



## Solid Waste Combustion: CAA §129

- §129 was added (1990 CAAA) & required EPA to pass NSPS for new & existing solid waste combustion units.
  - *Municipal waste combustion units (MWC)*
  - *Hospital/medical/infectious waste incinerators*
  - *Commercial & industrial solid waste incinerators*
  - *Other solid waste incinerators (small, residential, agricultural & construction waste, wood waste, crematories, & contaminated soil treatment waste)*
- §129 limits emissions of particulate matter, carbon monoxide, dioxins/furans, sulfur dioxide, nitrogen oxides, hydrogen chloride, lead, **mercury**, and cadmium
- §129 does not regulate incineration of hazardous waste.

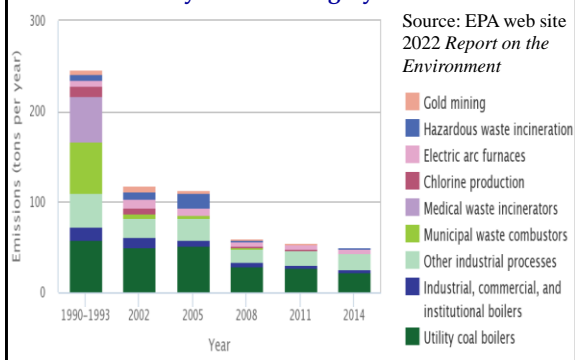
400 - 2 - 55

## Recent Mercury Regulations

- August 2010: EPA issued final NESHAP requiring reductions of mercury emission from **cement plants** (*third-largest source* of mercury air emissions in the U.S.)
- Dec 2010: EPA issued final NESHAP for **gold ore processing & production** facilities (*sixth-largest source* of mercury air emission in the U.S.)

400 - 2 - 56

## Anthropogenic Mercury Emissions in the U.S. by Stationary Source Category: 1990 - 2014



## Prevention of Accidental Releases: CAA §112(r)

- Purpose: prevent disastrous accidental releases
- Facilities that store or handle **extremely hazardous substances** over a "threshold limit" must submit a **risk management plan** for each hazardous substance used
  - EPA lists 100 substances w/threshold limit: [40 CFR 68.130] 1994
- Risk management plan (RMP) due 1999 (5 yr. updates):
  - Hazardous assessment
    - Hazardous effects & facility's history of releases for the last 5 years
  - Program to prevent accidental releases
  - Emergency response program (in case of an accidental release)
- Dec 2019: Final Rule relaxing some RMP requirements
- [RMP Information | Emergency Management | US EPA](#)

400 - 2 - 58

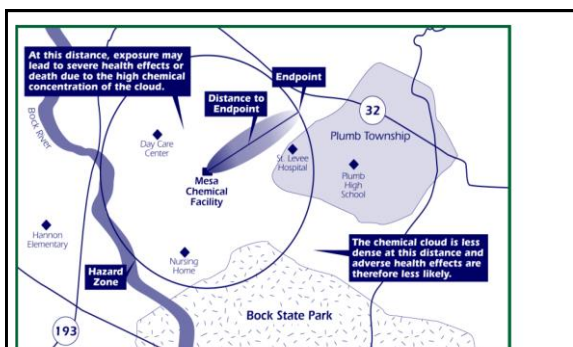


Figure 3: This is a typical map found in an RMP showing hazardous areas, vulnerable populations, and sensitive environments. This map shows the endpoint, distance to endpoint, and the hazard zone for one possible scenario. The hazard zone is a circle because wind variability could cause the toxic cloud or fire

## General Duty Clause

- CAAA of 1990, Congress enacted §112(r)(1), also known as the **General Duty Clause (GDC)**, which makes the owners and operators of facilities that have **regulated substances (40 CFR 68.130) and other extremely hazardous substances** responsible for ensuring that their chemicals are managed safely.
  - **Maintain a safe facility** to prevent accidental releases, and minimize the consequences of accidental releases that occur.
  - "Extremely hazardous substances" are not defined in Section 112(r). They are not limited to the list of regulated substances under Section 112(r) nor the extremely hazardous substances under EPCRA.
- In 2010, BP paid a **\$15 million civil penalty** for GDC violations from explosions at its Texas City Refinery.



### State Programs

- CAA §112(l) allows state & local, air toxics programs to be implemented rather than other applicable §112 standards.
- Delegation in 3 ways:
  - States may substitute a state rule that is no less stringent for an EPA industry-specific rule.
  - States may substitute an approved state air toxic program that is no less stringent than fed program.
  - EPA may delegate to state authority to implement fed HAP program.

400 - 2 - 61

### Some State HAP Programs Could Enhance Fed HAP Program

- State programs vary in the number of toxics covered:
  - i.e. California and Oregon listing as many as 600 additional toxics over EPA HAPs, and Washington listing over 400 toxics.
- Also, the methodology for determining health impacts of a given pollutant may vary from state to state. Different states are responding in different ways, resulting in a patchwork of air thresholds and permitting requirements.
- In some states, if a HAP PTE exceeds a state's HAP threshold level, a screening analysis is required. If this fails, further reviews that includes a health impact assessment are required.

400 - 2 - 62

Missouri Department of Natural Resources Air Pollution Control Program  
Table of Hazardous Air Pollutants, Screening Model Action Levels, and Risk Assessment Levels

Chemical	CAS#	SMAL (ppm)	24-HR RAL (µg/m <sup>3</sup> )	Annual RAL (µg/m <sup>3</sup> )	10-Annual RAL (µg/m <sup>3</sup> )	Group ID	VOC	PM	Synergism
ACETALDEHYDE	75-07-0	9	2	0.5	5	Y	N		ACETIC ACID/ALDEHYDE, ETHANAL, ETHYL ALCOHOL
ACETANIDE	60-35-6	1				Y	N		ACETIC ACID/AMIDE, ETHANAMIDE
ACETONITRILE	75-05-4	4	900.00			Y	N		METHYL CYANIDE, ETHANITRILE, CHLORACETONE
ANTHRACENE	120-127	0.01							
ANTIMONY COMPOUNDS (Inorg 2, 4)	5	6.67	1	1					
ANTIMONY PENTAFLUORIDE	7783-70-2	0.1							

**STEP ONE:**  
The SMAL value is an emission threshold level. If this level is exceeded by the maximum PTE for a particular HAP, then a AERSCREEN screening analysis must be conducted.

**STEP TWO:**  
The AERSCREEN modeled impact concentrations (24-hr. & annual averaging times) are compared to the proper Risk Assessment Levels (RAL). If a concentration is over the RAL, then a refined modeling analysis must be conducted (or they can voluntarily reduce their PTE of the HAP).

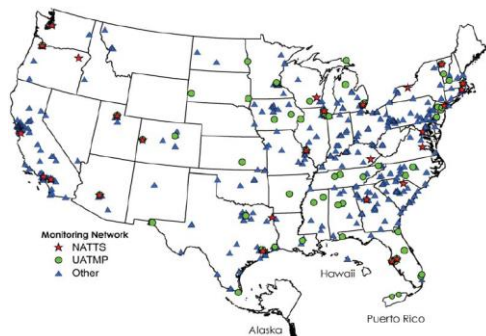
<http://dnr.mo.gov/env/apcp/docs/cp-hapraltbl6.pdf>

400 - 2 - 64

### HAP Air Monitoring Network

- EPA does not maintain an extensive air monitoring network for HAP, as they do for criteria pollutants, but have established:
  - 27 (17 urban) National Air Toxic Trends Stations (NATTS). These are monitoring sites that focus on high-risk HAP such as benzene, formaldehyde, 1,3 butadiene, acrolein & chromium.
  - About 300 state HAP monitoring sites under the Urban Air Toxics Monitoring Program (UATMP).

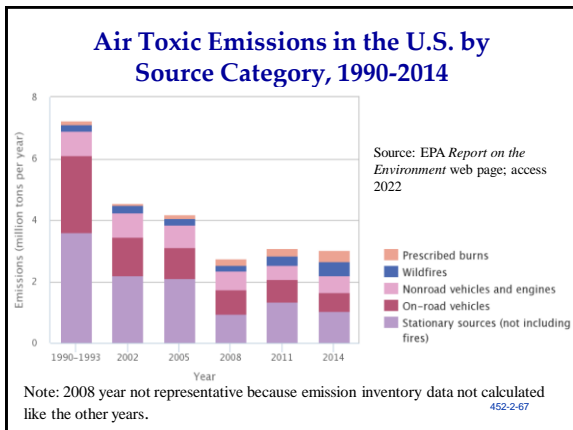
### HAP Monitoring Sites: 2007



### National Emission Inventory (NEI)

- NEI tracks both HAP & criteria pollutants.
  - <https://www.epa.gov/air-emissions-inventories>
- EPA uses the NEI to estimate and track national emissions trends for the 187 HAPs.
  - NEI data available to EPA modelers for use in the *National Air Toxics Assessment (NATA)*.
  - NEI data will be used in *residual risk and technology assessments* conducted by EPA.

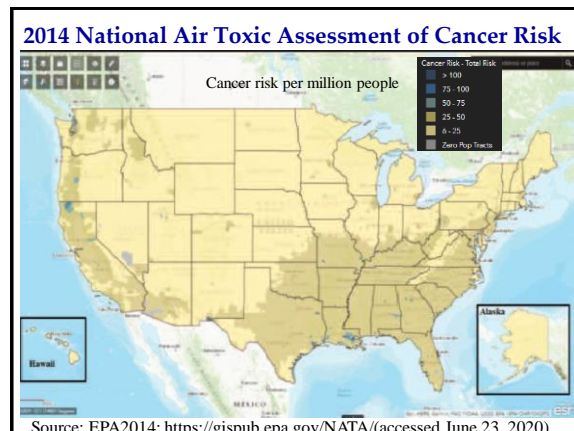
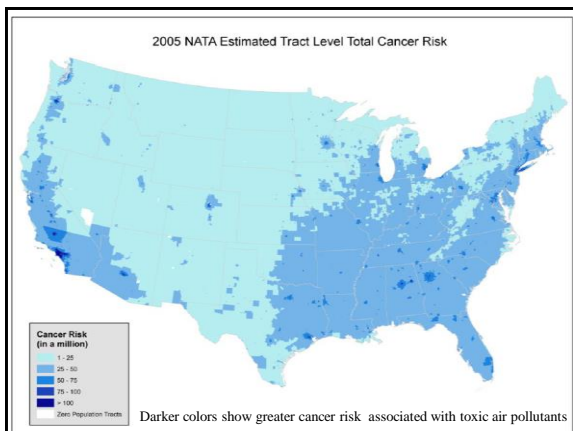
400 - 2 - 66



## National Air Toxic Assessment (NATA)

- The **National-Scale Air Toxic Assessment (NATA)**, is a nationwide modeling study of ambient levels, inhalation exposures, and health risks associated with air toxic emissions.
- NATA is a screening tool to prioritize pollutants, emission sources and locations of interest for further study in order to gain a better understanding of risks.
- NATA assessment is based on data from the most recent NEI.
- <https://www.epa.gov/national-air-toxics-assessment>

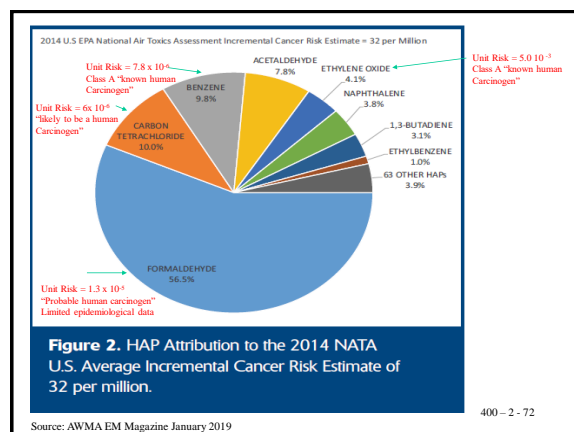
400 - 2 - 68



## 2014 NATA

- In August 2018, EPA published the results of the 2014 National Air Toxics Assessment (NATA), the sixth since 1996.
- The U.S. EPA 2014 NATA has identified formaldehyde as the hazardous air pollutant that contributes more than half of the U.S. average estimate of incremental cancer risk and roughly one third of the respiratory effects hazard quotient, making it the leading air toxic that is regulated under Section 112 of the CAA

400 - 2 - 71

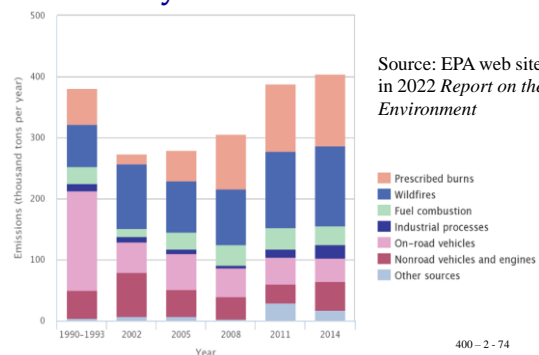


## Formaldehyde

- In 2017, the majority of stationary source formaldehyde emissions are from landfills (64%).
- Landfill gas to energy emissions engines: one 1.6 MW engine can emit 8.7 tons/yr. of formaldehyde, and if engine is *poorly maintained* it can emit over 10 tons/yr. (making it a major source of HAPs).

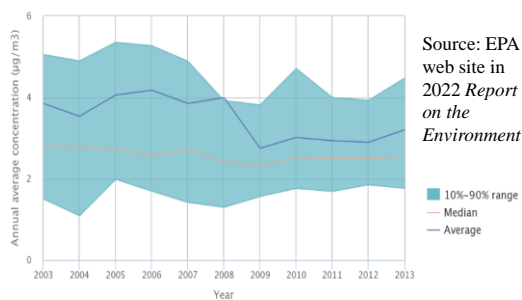
400 - 2 - 73

## Formaldehyde Emissions 1990 to 2014



400 - 2 - 74

## Ambient Formaldehyde Concentrations in the U.S. 2003 to 2013



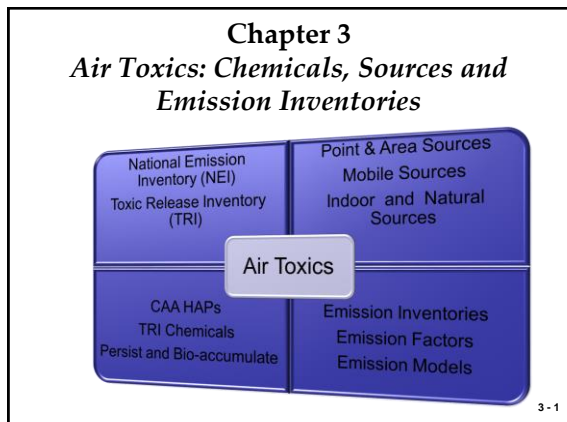
Coverage: 69 monitoring sites nationwide (out of a total of 135 sites measuring formaldehyde in 2012) that have sufficient data to assess trends since 2003.

## Ethylene Oxide (EtO)

- The latest National Air Toxics Assessment, identified EtO as a potential concern in several areas across the country.
- EPA regulates emissions of EtO from commercial sterilizers. EPA is *reviewing this rule*, which was established in 1994 and last updated in 2006. A technology review of the rule is due.
- After conducting a “risk and technology review,” EPA published a *final rule in August 2020* that requires additional controls on certain equipment and processes that emit ethylene oxide from chemical plants under the Miscellaneous Organic Chemical Manufacturing MACT.

400 - 2 - 76





### Air Toxics Categories

- In general, all air toxics can be broadly categorized into three main groups
  - *organic chemicals*,
  - *inorganic chemicals*, and
  - *organometallic compounds*.
- An understanding of the general characteristics of organic chemicals, inorganic chemicals and organometallic compounds will aid in planning a risk assessment and developing an appropriate analysis strategy.

3-3

### Organic Chemicals

- *Organic chemical compounds* are composed of carbon in combination with other elements such as hydrogen, oxygen, nitrogen, phosphorous, chlorine, and sulfur (not including carbonic acid or ammonium carbonate).
- Organic compounds can generally be split into two different groups (based on their propensity to evaporate).
  - *volatile organic compounds (VOCs)* and
  - *semi-volatile organic compounds (SVOC's)*

3-4

### Volatile Organic Compounds (VOC's)

- VOC's have a high vapor pressure and tend to have low water solubility.
- VOC's are chemicals that are used in the manufacture of paints, pharmaceuticals, and industrial solvents, such as trichloroethylene, or produced as by-products.
- VOC's are often also components of petroleum fuels (i.e., benzene), hydraulic fluids, paint thinners, and dry cleaning agents.

3-5

### Semi-Volatile Organic Compounds (SVOCs)

- SVOCs are organic chemicals that have a lower vapor pressure than VOCs.
  - Therefore, SVOCs have a lower propensity to evaporate from the liquid or solid form (compared to VOCs).
- Examples of SVOCs include most organic pesticides (e.g., chlordane), and certain components of petroleum, such as polycyclic aromatic hydrocarbons.

3-6

## Inorganic Chemicals

- The *inorganic chemicals group* includes all substances that do not contain carbon and includes a wide array of substances such as:
  - Metals (i.e., mercury, lead, and cadmium) and their various salts (e.g., mercury chloride);
  - Halogens (i.e., chlorine and bromine); Inorganic bases (e.g., ammonia); and
  - Inorganic acids (e.g., hydrogen chloride, sulfuric acid).

3 - 7

## Organometallic Compounds

- The *organometallic compounds group* is comprised of compounds that are both organic and metallic in nature.
- Example: Alkyl lead compounds were added to gasoline to enhance its properties “Alkyl” refers to the organic portion of a compound which is attached to the inorganic metal lead. The result is a so-called “organometallic” material, a hybrid of both metallic and organic.

3 - 8

## Toxic Chemical Legislation and Programs

- Clean Air Act list of 188 HAP's
- Clean Air Act Section 112 (k) 33 Urban HAP's
- Persistent Bio-accumulative Toxics (PBT's)
- Long-Range Trans-boundary Air Pollution (LRTAP) Persistent Organic Pollutants (POPs) and heavy metals
- TRI Chemicals
- EPCRA Chemicals
- State and local agency lists

3 - 9

## HAP Groups in the CAA

- Polycyclic organic matter (POM) & naphthalene
- Dioxins and furans
- Metals (Lead, Arsenic (including arsine), Chromium, Mercury, etc. Compounds)
- Cyanide compounds
- Glycol Ethers
- Xylenes
- Cresols

<https://www3.epa.gov/airtoxics/agghapsmemo3.pdf> 3 - 10

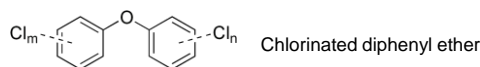
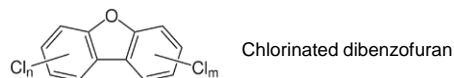
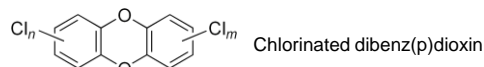
## Polycyclic Organic Matter (POM)

- “Includes organic compounds with more than one benzene ring, and which have a boiling point greater than or equal to 100<sup>0</sup> C”
- Examples include polycyclic aromatic hydrocarbons (PAHs), chrysene, benzo(a)pyrene, and naphthalene
- Naphthalene is unique in that it is listed as a separate HAP on the 188 list

3 - 11

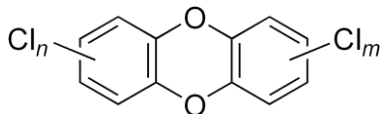
## Dioxins and Furans PCDE Background

### Compound Structures



3 - 12

### Polychlorinated dibenzo(p)Dioxin



12 carbon atoms (~12 amu)

2 oxygen atoms (~32 amu)

Up to 8 positions where chlorine atoms can be substituted

Base mass with no chlorine = 184 amu

Multiple chlorine atoms add mass in increments of ~35 or 37 amu

3 - 13

### Dioxins and Furans

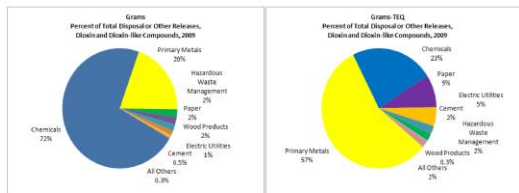
- Dibenzofurans and 2,3,7,8-tetrachlorodibenzo-p-dioxin (TCDD) are listed on the 188 list
- EPA inventories all dioxins and furans
- Dioxins occur in the environment in complex mixtures of 210 congeners and have different toxicities
- Compounds can be grouped by 2,3,7,8 TCDD for Toxic Equivalents (TEQs)
- TEQs are multipliers for some dioxin and furan congeners to get to a common basis of toxicity
- For some air quality models, dioxins will require more refined inventory (not sufficient to report TEQs)

<http://www.epa.gov/tri/lawsandregs/teq/teqfinalrule.html>

<http://www.greenfacts.org/en/dioxins/toolboxes/teq-explanations.htm>

3 - 14

### Summary Statistics – Persistent and Bioaccumulative and Toxic chemicals (PBTs)



- Releases of dioxin and dioxin-like compounds
  - Difference between dioxin grams and dioxin TEQs by sector (<http://www.epa.gov/tri/lawsandregs/teq/teqfinalrule.html>)
  - Total disposal or other releases in 2009 about 32,000 g
  - Dioxin in grams decreased 18% from 2008 to 2009

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3 - 15

### Toxic Equivalent Factors (TEF) for the 17 "toxic" congeners

Dioxins	Factor (TEF)	Dioxins	Factor (TEF)
2,3,7,8-TCDD	1	2,3,7,8-TCDF	0.1
1,2,3,7,8-PeCDD	0.5	2,3,4,7,8-PeCDF	0.5
		1,2,3,7,8-PeCDF	0.05
1,2,3,4,7,8-HxCDD	0.1	1,2,3,4,7,8-HxCDF	0.1
1,2,3,6,7,8-HxCDD		1,2,3,7,8,9-HxCDF	
1,2,3,7,8,9-HxCDD		1,2,3,6,7,8-HxCDF	
		2,3,4,6,7,8-HxCDF	
1,2,3,4,6,7,8-HpCDD	0.01	1,2,3,4,6,7,8-HpCDF	0.01
		1,2,3,4,7,8,9-HpCDF	0.01
OCDD	0.001	OCDF	0.001

3 - 16

- 2,3,7,8-Tetrachlorodibenzo-p-Dioxin 1
- 1,2,3,7,8-Pentachlorodibenzo-p-Dioxin 0.5
- 2,3,4,7,8-Pentachlorodibenzofuran 0.5
- 1,2,3,4,7,8-Hexachlorodibenzofuran 0.1
- 1,2,3,6,7,8-Hexachlorodibenzo-p-Dioxin 0.1
- 1,2,3,7,8,9-Hexachlorodibenzofuran 0.1
- 1,2,3,7,8,9-Hexachlorodibenzo-p-Dioxin 0.1
- 1,2,3,6,7,8-Hexachlorodibenzofuran 0.1
- 1,2,3,4,7,8-Hexachlorodibenzo-p-Dioxin 0.1
- 2,3,7,8-Tetrachlorodibenzofuran 0.1
- 2,3,4,6,7,8-Hexachlorodibenzofuran 0.1
- 1,2,3,7,8-Pentachlorodibenzofuran 0.05
- 1,2,3,4,6,7,8-Heptachlorodibenzo-p-Dioxin 0.01
- 1,2,3,4,7,8,9-Heptachlorodibenzofuran 0.01
- 1,2,3,4,6,7,8-Heptachlorodibenzofuran 0.01
- Octachlorodibenzofuran 0.001
- Octachlorodibenzo-p-Dioxin 0.001

3 - 17

### Air Toxic Metals

- Antimony Compounds
- Arsenic Compounds
- Beryllium Compounds
- Cadmium Compounds
- Chromium Compounds
- Hexavalent and trivalent (non-toxic)
- Cobalt Compounds
- Lead Compounds
- Organic and inorganic
- Manganese Compounds
- Mercury Compounds
- Nickel Compounds
- Nickel subsulfide and other nickel compounds
- Selenium
- Particulate, gaseous elemental, and gaseous divalent

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### Cyanide Compounds

- Includes: Hydrogen cyanide, Zinc cyanide, Potassium ferrocyanide, etc.
- NATA Methodology: “Convert” (mass adjustment) all cyanides to **hydrogen cyanide equivalents** and group as “cyanide compounds”

Example: To quantify how much hydrogen cyanide emissions would result from silver cyanide (AgCN):  
 Molecular Weight of AgCN is 133.8857  
 Molecular Weight of HCN is 27.0256  
 Factor = 27.0256/133.8857= 0.2019  
 Equivalent emissions of HCN = AgCN Emissions \* 0.2019

3 - 19

### Glycol Ethers

- “Includes moni- and di-ethers of ethylene glycol, diethylene glycol, and triethylene glycol...Polymers are excluded from the glycol category.”
- Over 50 individual compounds in NEI pollutant code look up table
- <https://deq.nc.gov/about/divisions/air-quality/air-quality-rules/haps-taps>

3 - 20

### Xylenes and Cresols

- Xylenes: mixture of o-,m- and p- isomers
- Cresols: mixture of o-,m- and p- isomers, cresylic acid

**Note: NATA, not currently using the isomers.**

3 - 21

### 33 Urban HAPs

- |                           |                                  |
|---------------------------|----------------------------------|
| Acetaldehyde              | Formaldehyde                     |
| Acrolein                  | Hexachlorobenzene                |
| Acrylonitrile             | Hydrazine                        |
| Arsenic compounds         | Lead compounds                   |
| Benzene                   | Manganese compounds              |
| Beryllium compounds       | Mercury compounds                |
| 1, 3-Butadiene            | Methylene chloride               |
| Cadmium compounds         | Nickel compounds                 |
| Carbon tetrachloride      | Perchloroethylene                |
| Chloroform                | Polychlorinated biphenyls (PCBs) |
| Chromium compounds        | Polycyclic organic matter (POM)* |
| Coke oven emissions       | Propylene dichloride             |
| 1, 3-Dichloropropene      | Quinoline                        |
| Diesel particulate matter | * 1, 1, 2, 2-Tetrachloroethane   |
| Ethylene dibromide        | Trichloroethylene                |
| Ethylene dichloride       | Vinyl chloride                   |
| Ethylene oxide            |                                  |

3 - 22

### Persistent Bio-accumulative Toxics (PBTs)

- |                                  |                   |
|----------------------------------|-------------------|
| Alkyl-lead                       | DDT, DDD, DDE     |
| Cadmium                          | Hexachlorobenzene |
| Dioxins                          | Mirex             |
| Furans                           | Toxaphene         |
| Mercury compounds                |                   |
| Octachlorostyrene                |                   |
| Polychlorinated biphenyls (PCBs) |                   |
| Aldrin/Dieldrin                  |                   |
| Chlordane                        |                   |

3 - 23

### PB-HAP Compounds and USEPA Programs

PB-HAP Compound	Pollution Prevention Priority PBTs	Great Waters Pollutants of Concern	TRI/PBT Chemicals
Cadmium compounds		X	
Chlordane	X	X	X
Chlorinated dibenzodioxins and furans	X <sup>(a)</sup>	X	X <sup>(b)</sup>
DDE	X	X	
Heptachlor			X
Hexachlorobenzene	X	X	X
Hexachlorocyclohexane (all isomers)		X	
Lead compounds	X <sup>(c)</sup>	X	X
Mercury compounds	X	X	X
Methoxychlor			X
Polychlorinated biphenyls	X	X	X
Polycyclic organic matter	X <sup>(d)</sup>	X	X <sup>(e)</sup>
Toxaphene	X	X	X
Trifluralin			X

<sup>(a)</sup> "Dioxins and furans" ("") denotes the phraseology of the source list  
<sup>(b)</sup> "Dioxin and dioxin-like compounds"  
<sup>(c)</sup> Alkyl lead  
<sup>(d)</sup> Benzo[a]pyrene  
<sup>(e)</sup> "Polycyclic aromatic compounds" and benzo[g,h,i]perylene

3 - 24



Long-Range Trans-Boundary Air Pollution (LRTAP)

- The United States signed protocols on Persistent Organic Pollutants (POPs) and heavy metals pursuant to the LRTAP Convention in June 1998 at a ministerial meeting in Aarhus, Denmark. Sixteen POPs and three metals are regulated.
http://www.epa.gov/international/toxics/brochure.html
http://www.unece.org/env/lrtap/
http://www.akaction.org/Publications/POPs/Contaminants\_in\_Alaska.pdf

3 - 25

LRTAP Chemicals

- Aldrin
polychlorinated biphenyls (PCBs)
cadmium
Dichlorodiphenyltrichloroethane (DDT)
Chlordane
lindanedioxins (polychlorinated dibenzo-p-dioxins)
dieldrin
furans (polychlorinated dibenzofurans)
Endrin
polycyclic aromatic hydrocarbons
hexachlorobenzene
hexabromobiphenyl
kepone (chlordecone)
mirex
Toxaphene
Hexachlorobenzene
Heptachlor
Lead
mercury

3 - 26



TRI Emissions and Thresholds



https://www.epa.gov/toxics-release-inventory-tri-program/tri-data-and-tools

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Emergency Planning and Community Right-to-Know Act (EPCRA)

The Community Right-to-Know Act (EPCRA) of 1986 was enacted by Congress to provide the public with information on the release, use and storage of hazardous substances...

Learn about EPCRA

- EPCRA Reporting
EPCRA Section 303
EPCRA Section 304
EPCRA Section 305
EPCRA Section 306
EPCRA Section 307

Emergency Planning in My Area

- Emergency Planning and Community Right-to-Know Act
Emergency Response Team
Emergency Response Team
Emergency Response Team
Emergency Response Team

EPCRA Training

- EPCRA Training
EPCRA Training
EPCRA Training
EPCRA Training

Tier I and II Reporting Forms and Instructions

- Tier I Reporting
Tier II Reporting
Tier I Reporting
Tier II Reporting

Emergency Release Notification

- Emergency Release Notification
Emergency Release Notification
Emergency Release Notification
Emergency Release Notification



https://www.epa.gov/epcra

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Toxics Release Inventory (TRI) Program

- TRI Program Home
What is TRI?
Covered Chemicals
Covered Industry Sectors
Fluent, Non-fluent, & Other TRI
TRI Data Tools
TRI Reporting
TRI Reporting for Facilities
Reporting for Facilities
Substance
Guidance
Legal & Regulatory Information
Publication Information
TRI-FY Information
TRI News Page

TRI Data and Tools

The Toxics Release Inventory (TRI) Program tracks the industrial management of toxic chemicals that may pose a threat to human health and the environment. The data facilities support EPA's commitment to provide the public with information about their chemical releases to improve the quality of the environment.

Grid of icons for TRI Reporting, TRI Data Tools, and TRI News Page.

More Ways to Get TRI Data and Help Using TRI
Download TRI data in the reporting format of your choice (Excel, CSV, or PDF) from the Toxics Release Inventory Data Facility.
Toxic Release Inventory Data Facility
Toxic Release Inventory Data Facility

3 - 30

## Why was the Toxics Release Inventory created?

**Bhopal, India** December 1984

• Methyl isocyanate gas was released at a Union Carbide chemical plant.

• Thousands died the first night, thousands more since.

• Survivors continue to suffer with permanent disabilities.

• **Institute, West Virginia August 1985**

• Chemical release at a similar facility in the U.S.

• More than 100 people hospitalized.



Bhopal memorial for those killed and disabled by the 1984 toxic gas release

- These events led to increased concern about local preparedness for chemical emergencies and the availability of information on hazardous substances.
- The passage of the Emergency Planning and Community Right-to-Know Act in 1986 was part of the United States' response.

## TRI REPORTING REQUIREMENTS

### What is EPCRA Section 313 & TRI?

• Section 313 of EPCRA requires facilities to file a TRI report for each Section 313 chemical exceeding an activity threshold (manufacturing, processing or otherwise using)

• Submit TRI reports to U.S. EPA, and either

- designated state officials, or
- designated tribal office

.....by July 1st for preceding calendar year's activities (aka Reporting Year (RY))

[e.g. July 1, 2008 deadline for RY 2007 (January 1 - December 31, 2007) activities]

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## EPCRA Chemicals

The "Title III List of Lists" is the key to EPCRA and is available from:

<https://www.epa.gov/toxics-release-inventory-tri-program/tri-listed-chemicals>

– The current TRI toxic chemical list contains 595 individually listed chemicals and 33 chemical categories

3 - 33



United States  
Environmental Protection  
Agency

Office of Solid Waste  
and Emergency Response

EPA 550-R-12-003  
October 2012  
www.epa.gov/epaospr

### LIST OF LISTS

Consolidated List of Chemicals Subject to the Emergency Planning and Community Right-To-Know Act (EPCRA), Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and Section 112(r) of the Clean Air Act

- EPCRA Section 302 Extremely Hazardous Substances
- CERCLA Hazardous Substances
- EPCRA Section 313 Toxic Chemicals
- CAA 112(r) Regulated Chemicals For Accidental Release Prevention

3 - 34

## What Makes TRI Data Unique?

### Statutory Authorities:

- Emergency Planning and Community Right-to-Know Act of 1986 (EPCRA) § 313
  - Each year, facilities in certain industrial sectors must report to EPA and the states the quantities of certain chemicals they release to air, water, and land or otherwise manage as waste.
  - EPA must maintain the data and make it available to the public.
- Pollution Prevention Act of 1990 (PPA)
  - Facilities must also report progress in reducing waste generation and moving towards safer waste management alternatives.
- Section 8 of the Form R

3 - 35

## What are the limitations of TRI data?

**Annual data** – collected from TRI reporting facilities once/year.

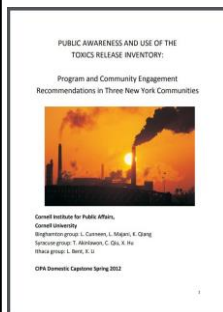
Covers some, but **not all toxic chemicals and not all industry sectors. Small facilities are not included** (under 10 employees).

**Does not cover all sources of pollution**, e.g. cars and trucks.

**Does not describe how long or how often chemicals were released.**

For more information, see "Factors to Consider When Using TRI Data" at: [www.epa.gov/toxics-release-inventory-tri-program/factors-consider-when-using-toxics-release-inventory-data](http://www.epa.gov/toxics-release-inventory-tri-program/factors-consider-when-using-toxics-release-inventory-data)

## TRI University Challenge Projects



Cornell Institute for Public Affairs, Cornell University

Capstone Fellows at the Cornell Institute for Public Policy researched potential uses of TRI data by EPA and other stakeholders. Students conducted research in three communities in central New York: Binghamton, Syracuse and Ithaca.

3 - 37

## International Organizations that Use TRI Data

- Commission for Environmental Cooperation in North America (CEC) "Taking Stock" report
- Organization for Economic Co-Operation and Development (OECD) Pollutant Release and Transfer Register (PRTR) activities
- UN Environment Programme (UNEP) and UN Institute for Training and Research (UNITAR)
- UN Sustainable Development Solutions Network (UNSDSN) development of tracking indicators



## Research about TRI

Researchers have looked at the TRI program as a subject unto itself to investigate the impact of information disclosure as a means to achieve environmental policy outcomes.



3 - 40

## State Agency's Air Toxics Definitions/LIST

### Example of State Air Toxics Regulations:

New York State Department of Environmental Conservation

Guidelines For the Control of Toxic Ambient Air Contaminants  
<http://www.dec.ny.gov/chemical/30681.html>

[http://www.dec.ny.gov/docs/air\\_pdf/dar1.pdf](http://www.dec.ny.gov/docs/air_pdf/dar1.pdf)

Kansas Department of Health & Environment Web site  
[www.kdheks.gov/environment/](http://www.kdheks.gov/environment/)

3 - 41

## Chemical Air Toxics Lists: Overlap and Differences

- With the Clean Air Act (HAPs), the Emergency Planning and Community Right to Know Act (TRI chemicals), or a specific EPA initiative (i.e., LRTAP chemicals): there is not always consistency among these various lists in either the naming of chemicals or the meaning of the names.
- The various lists of chemicals do not always treat groups of chemicals in the same manner.

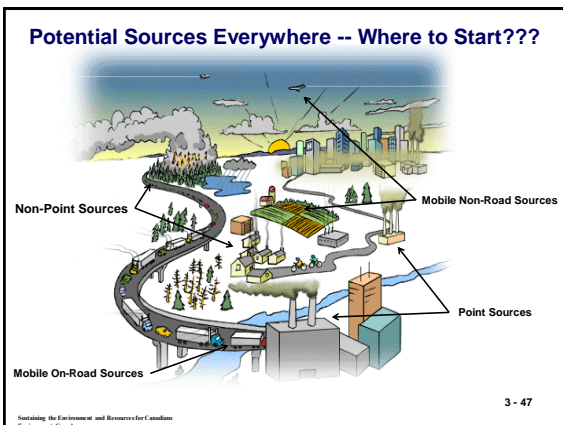
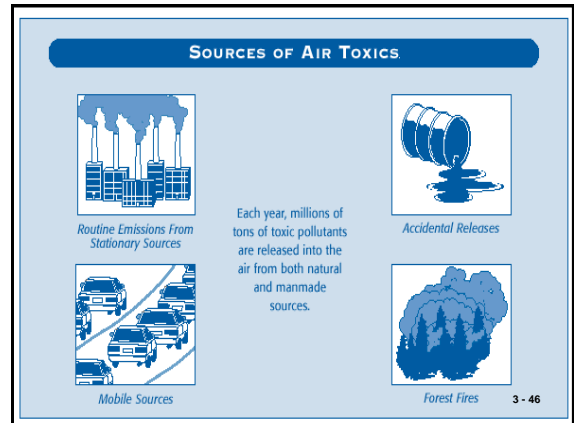
3 - 42

### Chemical Air Toxics Lists: Overlap and Differences

- Keep overlaps and differences in mind since they can have important legal, policy, and other practical implications when studying air toxics impact.
- Differences among chemical “lists” are based mostly on legal and regulatory considerations, not necessarily on toxicological properties.
- Some regulatory listings are comprised of multiple chemicals (e.g., polycyclic organic matter or POM), while toxicity data may exist only for the individual chemicals that make up the listing.
- Example: “Glycol ethers” are defined differently for the TRI and as HAPs 3 - 43

### Issues to Consider With HAP’s

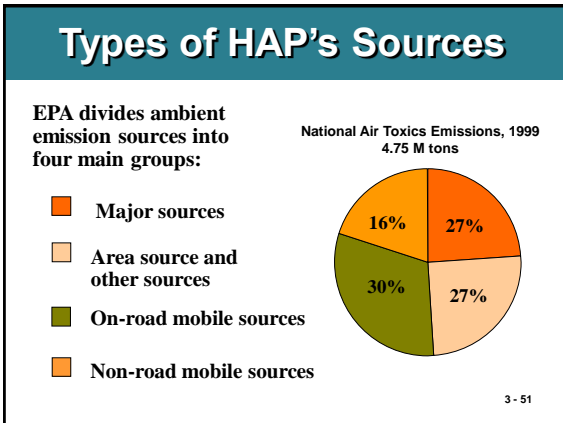
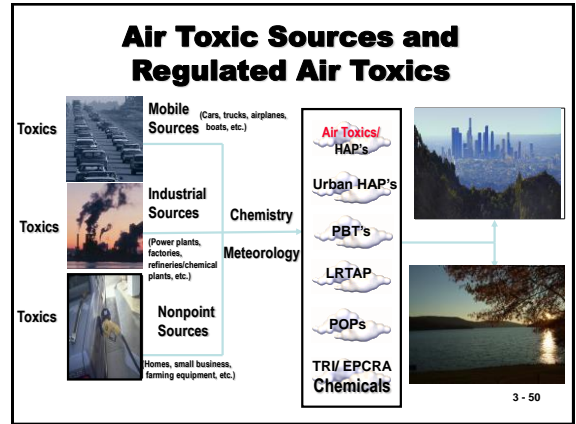
- Important to use CAS#s
  - Keep in mind toxicology varies by chemical
    - Carcinogen
    - Non-carcinogen
- HAP Groups in CAA and Diesel PM  
 Chemical Abstract Service (CAS#s)  
<http://www.epa.gov/ttn/chief/nif/index.html#ver3>  
 EPA Office of Environmental Information  
 Substance Registry System [www.epa.gov/srs](http://www.epa.gov/srs) 3 - 44



- ### Major Air Toxic Source Types
- Point sources;
  - Nonpoint sources;
  - On-road mobile sources;
  - Non-road mobile sources;
  - Indoor sources;
  - Natural sources; and
  - Exempt sources.
- 3 - 48

### Terminology Related to Groupings of Source Types

Source Type	Definition in CAA	Reported Type in NEI
Point Source - Major	Point Source - Major	Point Source
Point Source - Area	Point Source - Area	Point Source if location coordinates reported Area Source if location coordinates not reported
Nonpoint Source	Nonpoint Source	Area
Mobile Source-On road	Mobile Source-On road	Modeled
Mobile Source-Non road	Mobile Source-Non road	Modeled or Estimated
Indoor	Not Defined	Not Reported
Natural	Not Defined	Not Reported
Exempt	Not Defined	Not Report



### Report on the Environment Air Toxics Emissions

<https://www.epa.gov/report-environment>

## Major Sources

Stationary sources that release  $\geq 10$  tons per year (TPY) of any one HAP or  $\geq 25$  TPY of a combination of HAPs

EPA has listed 174 major source categories for regulation

## Area Sources

Stationary sources that emit  $<10$  tons per year of a single air toxic, or  $<25$  tons per year of a combination of air toxics

- Area sources tend to be smaller facilities
  - Gasoline stations
  - Dry cleaners
  - Car painting shops
  - Small electroplaters
- EPA has listed 70 air source categories to be regulated

### Mobile Sources

- **Onroad** - Vehicles found on roads and highways (e.g., cars, trucks, buses)
- **Nonroad** - Mobile sources not found on roads and highways
  - 2/4 stroke engines in lawn mowers, construction vehicles, farm machinery, etc.
- **ALM**
  - Aircraft
  - Locomotives
  - Commercial marine vessels



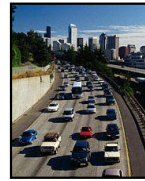
### Mobile Sources

Much of the historical focus of mobile source emissions reduction has been on **on-road** cars, trucks, and their fuels

**Non-road** engines are also significant sources of air toxics and are coming under increasing focus

The main Air Toxics released by both on- and off-road sources:

- Diesel particulate matter and diesel exhaust organic gases
- 20 volatile organic compounds and metals

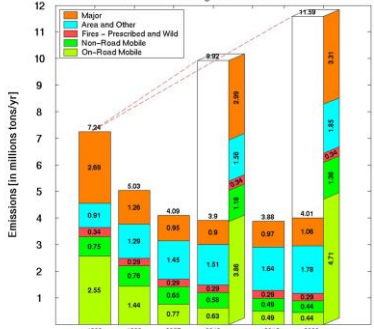


3-56

### Projections: Total HAP Emissions

US (All 50 States) Emissions of all HAPs\* by Source Sector

U.S. Contributions of Source Categories to Total Emissions for all HAPs

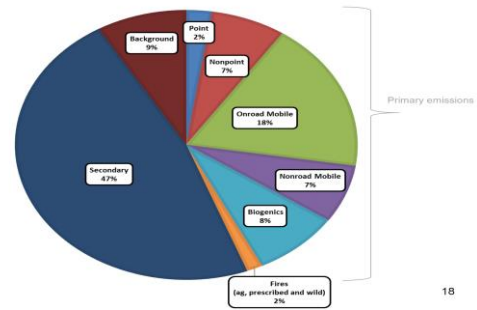


Key Findings

- Without EPA's programs, 50% increase in emissions from 1990 to 2020; however, with them expect a 40% decrease
- Major source emissions decrease through 2010, reflecting reductions associated with MACT program. Stable past 2010 since resid risk not included in projection
- Area&other increase. Most of the standards resulting from the area program are not included.
- Mobile source emissions decrease thru 2020 with additional decreases likely from future programs (e.g., MSAT2)
- Contribution of stationary source emissions to total HAP increases over time

3-57

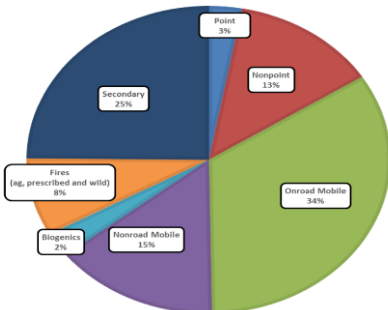
### 2011 NATA CANCER RISKS ENTIRE US (40-IN-1 MILLION) SOURCE CATEGORY CONTRIBUTIONS



18

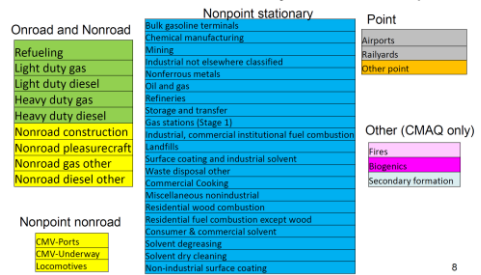
3-58

### 2011 NATA Respiratory Risks Entire US Source Sector Contributions



3-59

### Source Attribution – Concentration/Risks by Groups



8

3-60

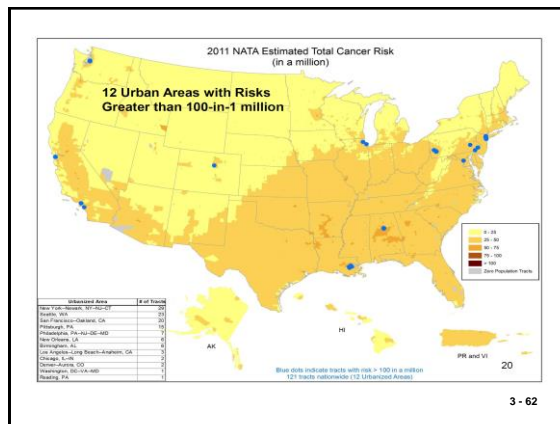
### Background Air Toxics and Estimation Methods Included the 2002 and 2005 NATAs

Ambient Method	Emissions Method	Uniform Method
1,3-Butadiene	1,1,2,2-Tetrachloroethane	Carbon tetrachloride
1,4-Dichlorobenzene	1,2-Dibromo-3-chloropropane	Methyl bromide
Acetaldehyde <sup>a</sup>	Acrylonitrile	Methyl chloride
Arsenic	Benzidine	Methyl chloroform
Benzene	Beryllium	
Chloroform	Cis(2-ethylhexyl)phthalate	
Chromium (total) <sup>b</sup>	Cadmium	
Dichloromethane	Chromium (VI) <sup>b</sup>	
Formaldehyde <sup>a</sup>	Ethylene dibromide	
Lead	Ethylene dichloride	
Manganese	Ethylene oxide	
Nickel	Hydrazine	
Tetrachloroethylene	Naphthalene	
Toluene	Propylene dichloride	
	Quinoline	
	Trichloroethylene	

<sup>a</sup> For the 2005 NATA, the background sources of acetaldehyde and formaldehyde were removed and modeled within the CMAQ model as secondary formation.

<sup>b</sup> Measured concentrations of chromium (which are available only as total unspiculated chromium) are more reliable than concentrations estimated using the emissions method. Therefore, if measured concentrations of chromium were available, EPA used these data for NATA and applied a factor of 0.94 to total chromium to obtain values for hexavalent chromium (with the balance being trivalent chromium). If no ambient data were available for a specific location, EPA used the emissions method to estimate a background concentration for hexavalent chromium (no background for trivalent chromium was estimated).

3 - 61



### Derived Background Source Methods For NATA

- Ambient method** for estimating background concentration relies on air toxics monitoring data with adequate spatial resolution and sufficient measurements above minimum detection levels.
- Emissions method** is used to estimate concentrations for air toxics that are predominantly emitted by point sources, do not have secondary components, and have residence times less than one year.
- Uniform method** was used to estimate background concentrations. These air toxics have long lifetimes and well-characterized concentrations and are routinely measured at remote sites. Uniform background concentration assumed for each county across the U.S.

3 - 63

### Air Toxic Source Types

- Four primary categories used in compiling the NEI or used by the CAA or TRI:
  - Point and area sources
  - On and off-road mobile sources
- Five other sources of air toxics which are not captured by NEI, CAA or TRI are:
  - Indoor sources,
  - Natural sources,
  - Secondary formation of air toxics,
  - Exempt sources, and
  - International transport. (Mercury was not included)

## Indoor Sources

Indoor air can become contaminated from numerous sources

Indoor air can have significantly higher concentrations of air toxics than outdoor air

EPA currently does not regulate indoor sources of air toxics

3 - 65

## Natural Sources

Many HAPs are found in nature or are produced through natural events

- Forest fires
- Volcanic eruptions
- Natural cycling of mercury
- Windblown entrainment of metallic containing dusts (e.g., arsenic)
- Atmospheric production of formaldehyde and other chemicals from naturally occurring volatile organic compounds, etc.

### Categories of Natural Sources

Category	Example or Emissions	Sources
Geologic	<ul style="list-style-type: none"> <li>Sulfuric, hydrofluoric and hydrochloric acids</li> <li>Radon</li> <li>Nitrogen oxides</li> </ul>	<ul style="list-style-type: none"> <li>Volcanic gases</li> <li>Radioactive decay of rock</li> <li>Soils, lightning</li> </ul>
Biogenic	<ul style="list-style-type: none"> <li>Ammonia</li> <li>Methane</li> <li>VOCs</li> </ul>	<ul style="list-style-type: none"> <li>Animals wastes</li> <li>Animal wastes, plant decay</li> <li>Vegetation</li> </ul>
Marine	<ul style="list-style-type: none"> <li>Di-methyl sulfide, ammonia, chlorides, sulfates, alkyl halides, nitrous oxides</li> </ul>	<ul style="list-style-type: none"> <li>Sea spray released by breaking waves</li> </ul>

Source: International Fertilizer Industry Association. 2001. Food and Agriculture Organization of the United Nations. Global estimates of gaseous emissions of NH3, NO and N2O from agricultural land. ISBN 92-5-104698-1. Available at: [www.fao.org/DOCREP/004/Y2780E/y2780e01.htm](http://www.fao.org/DOCREP/004/Y2780E/y2780e01.htm).

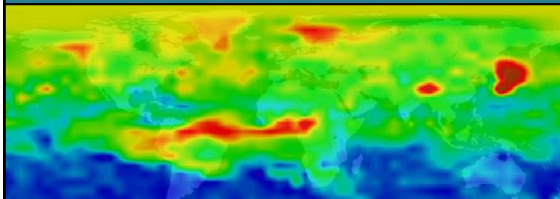
### Other Types of Sources

There are a number of other important sources of air toxics that aren't so easy to categorize or count

- Barrel burning (a significant source of dioxin)
- Accidents



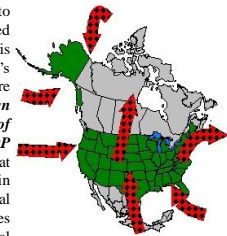
### Other Types of Sources



- Long-range transport of air pollutants (Hg) (PCB's) (Pesticides)  
<http://www.epa.gov/airnow/2007conference/monday/eagan.ppt#265.1.Saharan>
- Dust Event Impacts on Florida Particulate Concentrations
- Historical background concentrations (CCl<sub>4</sub>)

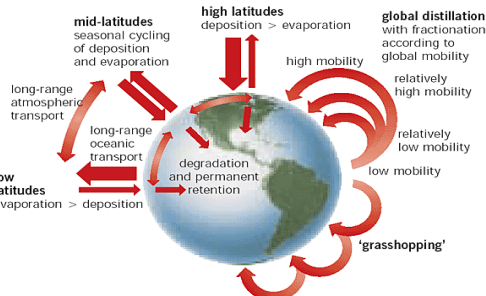
3 - 69

The adjacent figure illustrates the mean wind flow at 1500 meters of altitude during the months of June, July and August from 1985 to 1996. Although these patterns can be disrupted by climatologically events such as El Niño, it is clear that "persistent organic pollutants," POP's released in the southern areas of this hemisphere can impact areas of the U.S. Studies have shown that long range transport from many regions of the globe is a significant source of POP chemicals to the Great Lakes and that mitigation efforts are going to be needed both in the U.S. and globally to address potential sources. The study of Central American sources has shown that this region is a potential contributor to POP's contamination in the Great Lakes, due to the fact that these chemicals degrade very slowly, and there still exist areas of high contamination and stockpiles of these chemicals that are no longer in use in Central America.



3 - 70

### Migration Transport of Persistent Pollutants from Long Range Transport



<http://www.grida.no/geo/geo3/english/366.htm>  
<http://literacynet.org/polar/pop/html/project-pops.html>

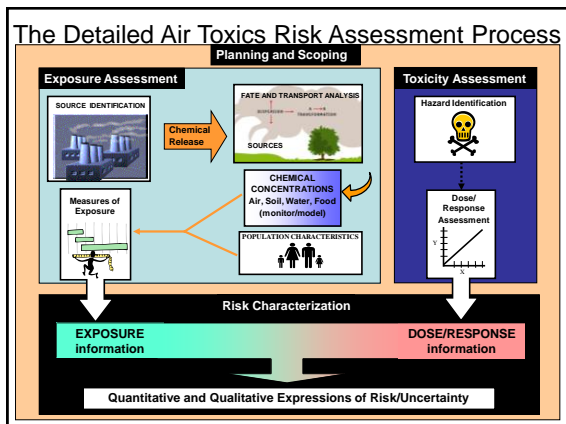
3 - 71



### Emission Inventories

3 - 72





## Data on Emissions

- When performing an air toxics study, the NEI and TRI are excellent places to start identifying sources and source characteristics
- The NEI may provide sufficient information to perform the risk assessment
- Sometimes it is necessary to obtain additional source specific information from SLT Air Authority permit files

3 - 74

## Data on Emissions

EPA tracks emissions of the 188 HAPs in the National Emissions Inventory (NEI)\*

- Includes major, area, mobile, and some natural sources (e.g., forest fires)
- Updated every 3 years (1999 most recent)
- Compilation of State, local, and tribal (SLT) inventories, with data gaps filled in by EPA using a variety of methods (e.g., emission factors)

\*The NEI also contains information on releases of criteria pollutants

3 - 75

## Data on Emissions

The NEI is a “modeling inventory”

- Provides detailed information on specific source characteristics (e.g., stack location, height, emission rates and temperature, etc.)

Includes both “point” and “non-point” sources

- Point sources – you know the point on the map where the source is (major and some area sources)
- Non-point sources – for some area sources, the NEI provides only an aggregate amount of release for a geographic area (e.g., total tons per year of PERC from all drycleaners in a county)

3 - 76

## Data on Emissions

Toxics Release Inventory (TRI) provides emissions estimates

- Includes ~650 chemicals from medium to large stationary sources
- Provides air releases as both fugitive and stack
- Useful for initial phase of identifying sources in a study area
  - Large number of covered chemicals
  - Ease of data access
- Not a modeling inventory (does not include specific source characteristics)
- Updated every year (2006 most recent)

3 - 77


## Data on Emissions

State Local and Tribal (SLT) air authority permit files may have source-specific information that has not been provided to EPA for inclusion in the NEI

In some cases, you can go directly to the source under study and ask for in-depth information

Groundtruthing, such as, performing a windshield count or locating filling stations in a particular area can provide direct and current information.

3 - 78



## Developing An HAP's Emission Inventory

3 - 79


### Eight Steps for Developing an Emission Inventory

- (1) planning;
- (2) gathering information;
- (3) estimating emissions;
- (4) compiling data into a database;
- (5) data augmentation;
- (6) quality control/quality assurance;
- (7) documentation; and
- (8) access to data.

The emissions inventory process is described in detail in Chapter 7 of EPA's "Air Toxics Risk Assessment Reference Library, Volume I Technical Resource Manual." 3 - 80

### Building an Inventory

Compile emissions data for various sources:



Point Sources

Area Sources


NonRoad Mobile Sources

OnRoad Mobile Sources

↓ ↓ ↓ ↓

Inventory


3 - 81



### How do you Quantify Emissions?

Once we have identified the sources of air toxics, we want to accurately estimate the amount of chemicals that are released from those sources

3 - 82



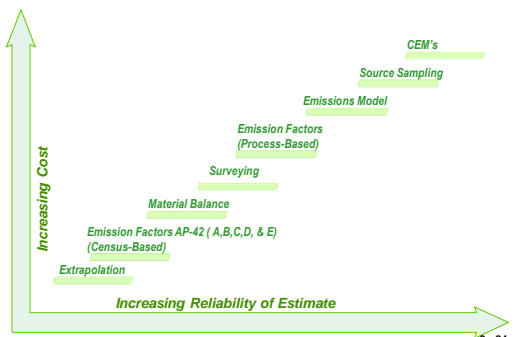
### How do you Quantify HAP's Emissions?

There are several ways to do this:

1. Actual measurements
  - Stack tests
2. Use of emission factors
  - AP-42
3. Mass-balance and other engineering estimates
4. Best professional judgment
5. Emission Estimate Models
6. CEM's
7. Fuel Analysis

3 - 83

### Emission Estimation Techniques



The graph plots 'Increasing Cost' on the vertical axis and 'Increasing Reliability of Estimate' on the horizontal axis. The techniques are arranged in a staircase pattern from bottom-left to top-right:

- Extrapolation
- Emission Factors AP-42 (A,B,C,D, & E) (Census-Based)
- Material Balance
- Surveying
- Emission Factors (Process-Based)
- Emissions Model
- Source Sampling
- CEM's

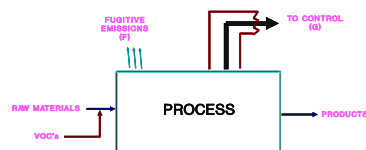
3 - 84

## Process Emissions

- Process Emissions are emissions from sources where an enclosure, collection system, ducting system, and/or stack (with or without an emission control device) is in place for a process.
- Process emissions represent emissions from process equipment (other than leaks) where the emissions can be captured and directed through a controlled or uncontrolled stack for release into the atmosphere.

3 - 85

## Simplified process/emissions diagram.

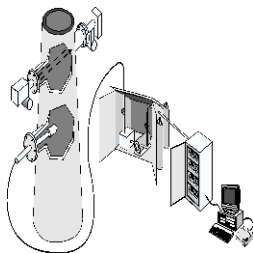


<http://www.epa.gov/ttn/atw/coat/common/coatingscalc.html>

3 - 86

## Estimation Methods: Continuous Emission Monitoring (CEM) System

- Sampling is continuous
- CEMs measure and record actual emissions during the time period the monitor is operating and the data produced can be used to estimate emissions for different operating periods.
- CEMs can be required by permit conditions for some pollutants



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3 - 88

## Source Test

- Source tests are short-term emission measurements taken at a stack or vent.
- Due to the substantial time and equipment involved, a source test requires more resources than an emission factor or material balance emission estimate.
- Typically, a source test uses two instruments:
  - one to collect the pollutant in the emission stream and
  - one to measure the emission stream flow rate.
- The essential difference between a source test and CEM is the duration of time over which measurements are conducted. A source test is conducted over a discrete, finite period of time, while CEM is continuous.

3 - 89

## Estimation Methods: Source Sampling

- Short term emission measurements typically taken from a stack or vent
- Includes:
  - Individual test at facility
  - Testing at similar facilities
  - Pooled source testing
- Sampling can be infrequent (1 stack test every 5 years)



3 - 90

### Estimation Methods: Source Sampling

- Emission rates generally reported as concentrations which must be converted to mass units for use in emission inventories.
- Summarize emissions for each pollutant in terms of:
  - Mass loading rate
  - Emission factor
  - Flue gas concentration
- Results depend upon air pollution control device performance and design.
- Screening measurements can be indicators of emissions, potential compliance issues.

3 - 91

### Emission Factors

- Emission factors allow the development of generalized estimates of typical emissions from source categories or individual sources within a category.
- Emission factors, used extensively in point source inventories, estimate the rate at which a pollutant is released to the atmosphere as a result of some process activity.

3 - 92

### Emission Factors

- Definition: a ratio that relates the quantity of a pollutant released to a unit of activity
- Allow development of generalized estimates of typical emissions from source categories or individual sources within a category
- Estimates the rate at which a pollutant is released to the atmosphere as a result of some process

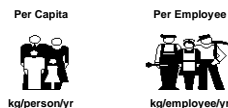
93

### Types of Emission Factors

#### Process-Based Emission Factors



#### Census-Based Emission Factors



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### Identification of HAP/Toxic Air Pollution Sources

- The Factor Information Retrieval (FIRE) Data System is a database management system containing EPA's recommended emission estimation factors for criteria and hazardous air pollutants.
- FIRE includes information about industries and their emitting processes, the chemicals emitted, and the emission factors themselves.
- FIRE allows easy access to criteria and hazardous air pollutant emission factors obtained from the Compilation Of Air Pollutant Emission Factors (AP 42), Locating and Estimating (L&E) documents, and the retired AFSEF and XATEF documents.

3 - 95

<http://www.epa.gov/ttn/chief>



#### Emissions Inventories

Emissions Inventories are the basis for numerous efforts including trends analysis, regional, and local scale air quality modeling, regulatory impact assessments, and human exposure modeling. **Emissions Factors**

The Emissions Factors & Policy Applications Center (EFPAC) provides information about existing emission factors, the revision of existing factors and the development of new factors from stationary point and non point sources. **Emissions Modeling**

The Emissions Modeling Clearinghouse (EMCH) has been designed to support and promote emission modeling activities both internal and external to the EPA. Through this site the EPA intends to distribute emissions model input formatted inventories based on the latest versions of its National Emission Inventory databases. **Emissions Monitoring Knowledge Base**

EPA's Monitoring Knowledge Base Site provides information about monitoring techniques for air pollution control. The monitoring information is presented by industry type and by control technique.

3 - 96

### Published Sources of Emission Factors

- U.S. AP-42 Compilation of Air Pollutant Emission Factors <http://www.epa.gov/ttn/chief/ap42/index.html>
- U. S. Emissions Inventory Improvement Program, EIIP <http://www.epa.gov/ttn/chief/eiip/index.html>
- U. S. Factor Information Retrieval (FIRE) Data System  
<http://www.epa.gov/ttn/chief/software/fire/index.html>
- European Environment Agency – CORINAIR ([http://reports.eea.eu.int/EMEP\\_CORINAIR4/en](http://reports.eea.eu.int/EMEP_CORINAIR4/en))
- Intergovernmental Panel on Climate Change (IPCC) database (<http://www.ipcc-nggip.iges.or.jp/>)<sup>3-97</sup>

### Emission Models

- Emission models may be used to estimate emissions when the calculational approach is burdensome, or in cases where a combination of parameters have been identified and do not provide a direct correlation.
  - For example, the TANKS program incorporates variables such as tank color, temperature, and wind speed to obtain an emissions estimate.
- The computer model may be based on theoretical equations that have been calibrated using actual data, or they may be purely empirical, in which case the equations are usually based on statistical correlations with independent variables.

3-98

### Emissions Factors Software and Tools

- WebFIRE. The FIRE database includes EPA's recommended emission estimation factors for criteria and hazardous air pollutants.
- TANKS. Estimates volatile organic compound (VOC) and hazardous air pollutant (HAP) emissions from fixed- and floating-roof storage tanks.
- SPECIATE is EPA's repository of Total Organic Compound (TOC) and Particulate Matter (PM) speciated profiles for a variety of sources for use in source apportionment studies.
- LandGEM. The Landfill Gas Emissions Model (LandGEM) is an automated estimation tool with a Microsoft Excel interface that can be used to estimate emission rates for total landfill gas, methane, carbon dioxide, nonmethane organic compounds, and individual air pollutants from municipal solid waste landfills. It is available from the EPA's Clean Air Technology Center.

3-99

### Emissions Factors Software and Tools

- WATER9, a wastewater treatment model, consists of analytical expressions for estimating air emissions of individual waste constituents in wastewater collection, storage, treatment, and disposal facilities; a database listing many of the organic compounds; and procedures for obtaining reports of constituent fates, including air emissions and treatment effectiveness.
- PM Calculator. After receiving numerous inquiries regarding the removal of the PM Calculator, EPA has reposted the software. The software is, however, is no longer supported by EPA.

- <http://www.epa.gov/ttn/chief/efpac/efsoftware.html>

3-100

## Estimating HAP's Emissions From Storage Tanks

<http://www.epa.gov/ttn/chief/software/tanks/index.html#new>

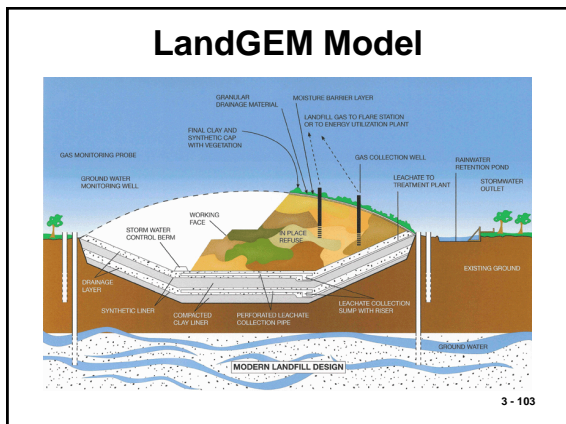


3-101

### What is Tanks?

- TANKS is a Windows-based computer software program that estimates volatile organic compound (VOC) and hazardous air pollutant (HAP) emissions from fixed- and floating-roof storage tanks.
- TANKS is based on the emission estimation procedures from Chapter 7 of EPA's Compilation Air Pollution Emission Factors (AP-42). The user's manual explains the many features and options of TANKS. The program includes on-line help for every screen.

3-102



### Sample Output from the LandGEM Model

- Model Parameters**
  - Lo : 100.00 m<sup>3</sup> / Mg
  - k : 0.0400 1/yr
  - NMOC : 595.00 ppmv
  - Methane : 50.0000 % volume
  - Carbon Dioxide : 50.0000 % volume
  - Air Pollutant : Vinyl Chloride (HAP/VOC)
  - Molecular Wt = 62.50 Concentration = 7.340000 ppmV

---

**Landfill Parameters**

- Landfill type : Co-Disposal
- Year Opened : 1969 Current Year : 1999 Closure Year: 1980
- Capacity : 792000 Mg
- Average Acceptance Rate Required from Current Year to Closure Year : 0.00 Mg/year

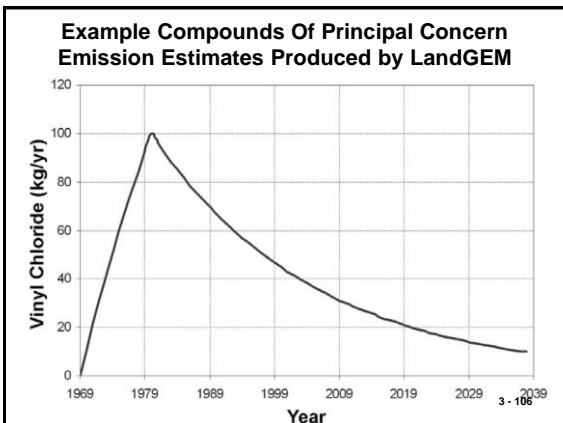
3 - 104

### LandGEM Model Results:

#### Vinyl Chloride (HAP/VOC) Emission Rate Year Refuse In Place (Mg) (Mg/yr) (Cubic m/yr)

1970	7.200E+04	1.099E-02	4.228E+00	1999	7.920E+05	4.666E-02	1.795E+01
1971	1.440E+05	2.155E-02	8.290E+00	2000	7.920E+05	4.483E-02	1.725E+01
1972	2.160E+05	3.170E-02	1.219E+01	....			
1973	2.880E+05	4.144E-02	1.594E+01	....			
1974	3.600E+05	5.081E-02	1.955E+01	2266	7.920E+05	1.073E-06	4.128E-04
1975	4.320E+05	5.981E-02	2.301E+01	2267	7.920E+05	1.031E-06	3.967E-04
1976	5.040E+05	6.845E-02	2.633E+01	2268	7.920E+05	9.907E-07	3.811E-04
1977	5.760E+05	7.676E-02	2.953E+01				
1978	6.480E+05	8.474E-02	3.260E+01				
1979	7.200E+05	9.241E-02	3.555E+01				
1980	7.920E+05	9.977E-02	3.838E+01				
1981	7.920E+05	9.586E-02	3.688E+01				
1982	7.920E+05	9.210E-02	3.543E+01				
1998	7.920E+05	4.857E-02	1.868E+01				

3 - 105



## Methods for Estimating Air Emissions from Chemical Manufacturing Facilities

Volume II: Chapter 16

### Methods for Estimating Air Emissions from Chemical Manufacturing Facilities

The diagram shows two storage tanks labeled ST-100 and TA-101, connected to a piping system with a vent labeled CN-100. Below the diagram is the logo for the Emission Inventory Improvement Program (EIP), which includes the text:
 

- Prepared for: Emission Inventory Improvement Program
- Prepared by: Mitchell Scientific, Inc., Woodbridge, NJ
- RTI International, 3-107
- Research Triangle Park, Inc.

## Air Emissions from Chemical Manufacturing Facilities

- This guideline document describes the procedures and recommended approaches for estimating emissions from batch chemical manufacturing operations.
- The majority of emissions that occur from batch chemical manufacturing operations are from volatile organic solvents that evaporate during manufacturing. Particulate matter emissions may also occur from the handling of solid powders that are used in manufacturing.
- The air emission sources for chemical manufacturing operations; have been identified as follows:
  - Process operations
  - Storage tanks
  - Equipment leaks
  - Wastewater collection and treatment
  - Cleaning
  - Solvent recovery
  - Spills

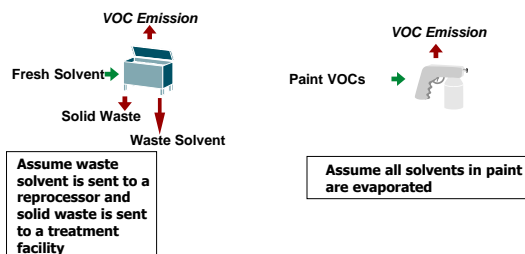
3 - 108

### Estimation Methods: Material Balance

- Approach considers all inputs of a material and all possible fates for the material after passing through the process, including direct air emissions, fugitive air emissions, solid and liquid waste streams, and residual product content
  - Uses measurements of various components of a process to determine air emissions:
 
$$\text{Air emissions} = \text{Input} - \text{liquid emissions} - \text{solid wastes} - \text{products} - \text{by products} - \text{recycled material}$$
- Commonly used to estimate emissions from solvent usage based on contents of various solvents
  - Solvent degreasing operations
  - Surface coating operations

3 - 109

### Examples of Material Balances



110

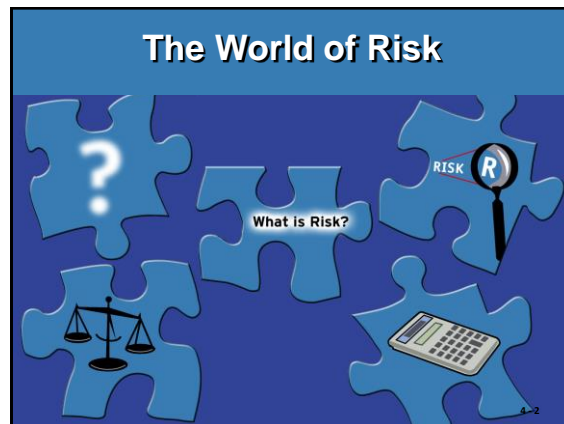
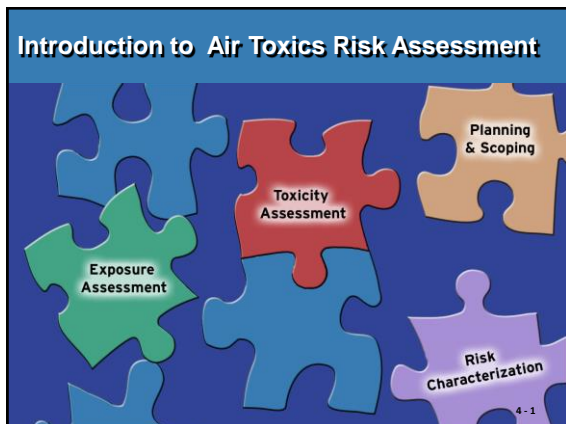
### Estimation Methods: Engineering Judgment (Extrapolation)

- Last resort to be used only if none of the methods described can be used to generate accurate emission estimates
- Provides an “order of magnitude” estimate with significant uncertainty
- Scaling emissions estimates to create another inventory using scaling parameters
  - Production quantity
  - Material throughput
  - Land area
  - Number of employees
  - Population

3 - 111







### What is Risk?

- Risk is the probability of loss or injury to people, property, or the environment.
- The source of a risk is a hazard, or potential for harm.
- In air toxics choices of risk are due to the activities of humans who can cause the release of chemical contaminants. Other choices relate to the ability of people to influence the exposure to those chemicals

4-5

### How is Risk Expressed?

- Because it is a probability, risk is expressed as a fraction, without units.
- It could be expressed as 0 (meaning there is no risk of the event occurring) to 1.0 (meaning there is absolute certainty that the risk event will occur).
- Values between 0 and 1.0 represent the probability that a risk will occur.

4-6

### Risk

- A simple mathematical formula can show the basis for human health risk assessment.
- Potential for Injury or Disease (i.e., the “Risk”) = f (metric of exposure, metric of toxicity)
  - Specifically, the likelihood that injury or disease may occur from exposure to air toxics can be described as a function of two separate, but related, things – an estimate of exposure to a chemical and an estimate of the toxic properties of the chemical:

4 - 7

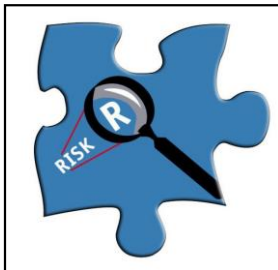
### Example Risk Estimation

- If approximately 50,000 deaths occur from automobile accidents each year in the U.S., how many fatalities may occur in a city with a population of 2 million during the coming 3-day weekend.
- Starting with an estimated U.S population of 275,000,000, the fatality rate can be approximated by the deaths divided by the population.
  - $F = 50,000 \text{ deaths/year} / 2.75 \times 10^8 \text{ persons}$
  - $F = 2 \times 10^{-4} \text{ death/persons-year}$
  - $F = 1.82 \text{ death/person-year}$
  - $F_p = 2 \times 10^{-4} \text{ death/person-year} \times 2 \times 10^6 \text{ persons} \times 3 \text{ days}/365 \text{ days/year}$
  - $F_p = 3.3 \text{ deaths}/3 \text{ day weekend}$

4 - 8

Environmental Agencies are working to ensure that people and the environment are protected from significant risk...

In this class, we are going to study the process EPA uses to evaluate the risks posed to human health from toxic air pollutants and their control or abatement.

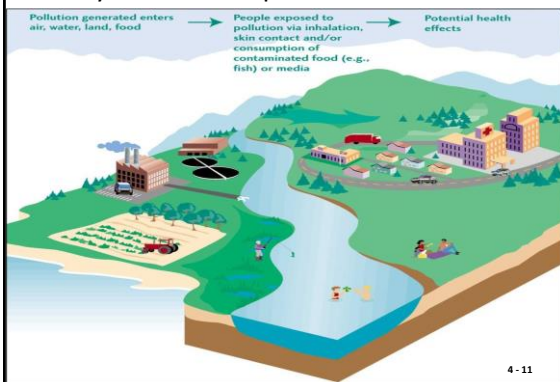


### Human Exposure to Air Toxics

- People are exposed to toxic air pollutants in many ways that can pose health risks, such as by:
- Breathing contaminated air.
- Eating contaminated food products, such as fish from contaminated waters; meat, milk, or eggs from animals that fed on contaminated plants; and fruits and vegetables grown in contaminated soil on which air toxics have been deposited.
- Drinking water contaminated by toxic air pollutants.
- Ingesting contaminated soil. Young children are especially vulnerable because they often ingest soil from their hands or from objects they place in their mouths.
- Touching (making skin contact with) contaminated soil, dust, or water (for example, during recreational use of contaminated water bodies).

4 - 10

### Pathway from Pollution to Exposure to Potential Health Effects



4 - 11

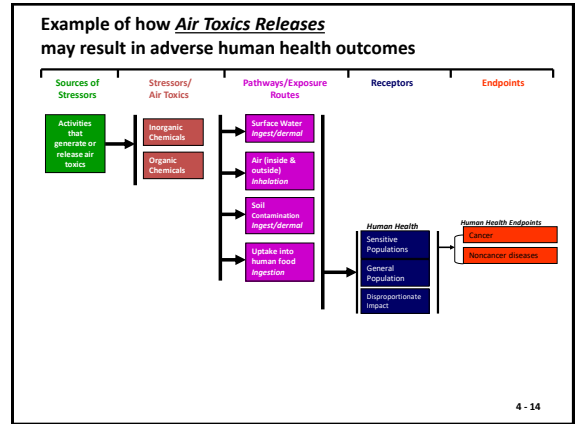
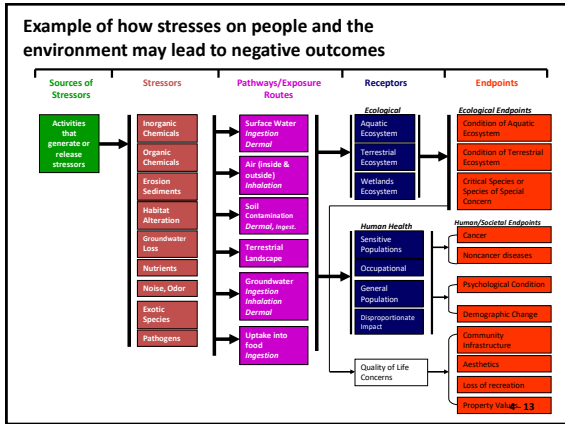
### Environmental Risk

Human health can be at risk from many different things in the environment:

- *Biological Agents*
- *Physical stresses*
- *Psychological stresses*
- *Etc.*

Some of these risks are voluntary (smoking cigarettes), while some can be seen as involuntary (breathing polluted air).





The flow diagram is very detailed and a visualization of pathways and endpoints could be beneficial!

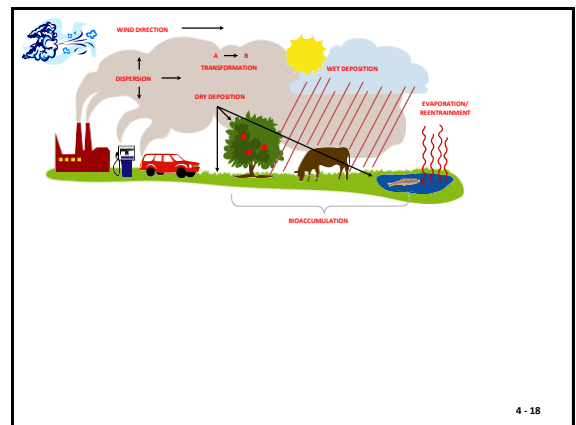
Redraw this conceptual model with pictures of what we think may be happening in the real world when dangerous chemicals are released to the air...

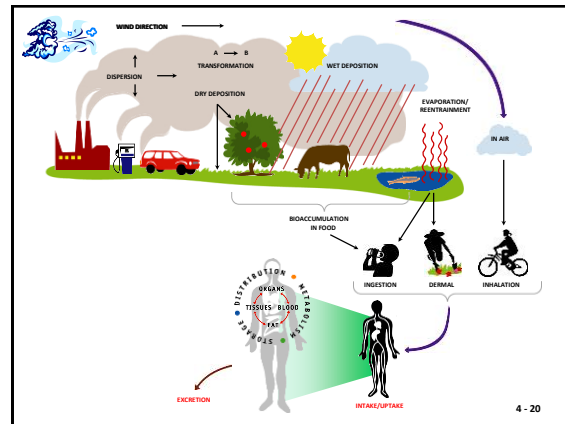
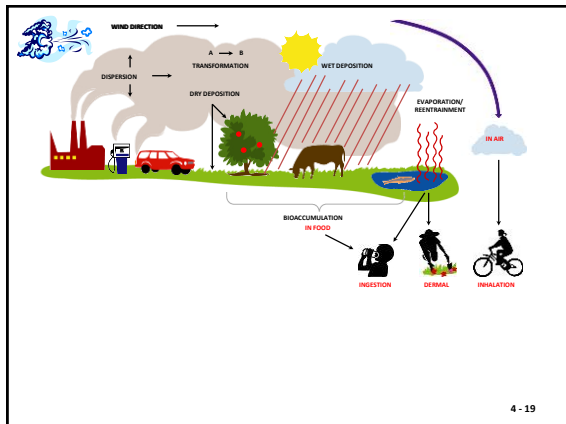
### Conceptual Model

- The conceptual model that follows illustrates how air toxics risk assessments usually focuses, at a minimum, on the inhalation of contaminated air.
- However, for a small subset of air toxics, the risk assessment also may need to address ingestion of or dermal contact with soils, water, or food that have become contaminated with chemicals that have deposited out of the air.

### Conceptual Model

- Starting at the upper left hand side of this diagram, air toxics are released from one or more sources (i.e. factories, cars/trucks, small businesses, forest fires) to the air and begin to disperse by the wind away from the point of release.
- Once released, the chemical may remain airborne; convert into a different substance; and/or deposit out of the air onto soils, water, or plants.
- People may be exposed to air toxics by breathing contaminated air (inhalation) or through ingestion of chemicals that can accumulate in soils, sediments, and foods (the latter process is called bioaccumulation)

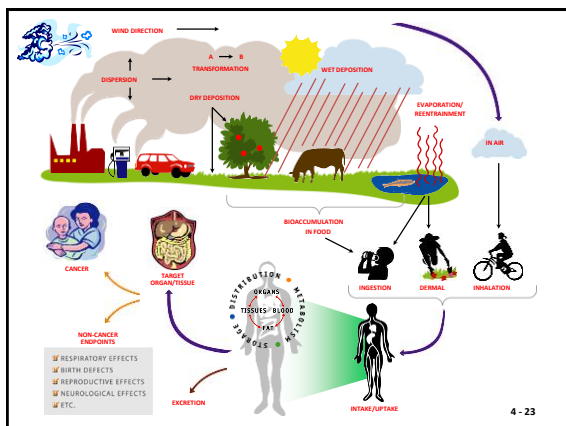
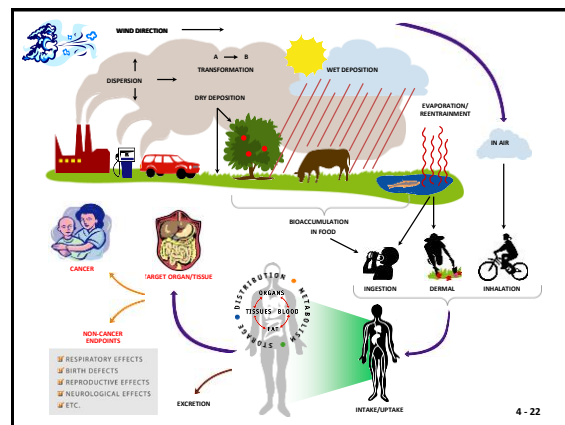




### Conceptual Model

- Once an exposure occurs, the air toxics can enter the body and exert an effect at the point of entry (the “portal of entry”) or move via the bloodstream to other target organs or tissues.
- The action of a pollutant on a target organ can result in a variety of harmful effects, including cancer, respiratory effects, birth defects, and reproductive and neurological disorders.

4 - 21



### What is Risk Assessment?

*Through the performance of risk assessments, researchers seek to understand the fundamental processes that underlie human health problems that are caused by pollutants in the environment. Risk assessments address the questions of exposure and the adverse outcomes associated with exposure.*

4 - 24

## What is Risk Assessment?



### One possible definition...

*Human health risk assessment is the process of using the factual base of information to define the health effects of exposure of individuals or populations to hazardous materials and situations.*

*Adapted from NAS, 1983*

4 - 25

## What is Risk Assessment?



### Basic Questions for the Risk Assessment Process:

- *Who is exposed to the environmental pollutants?*
- *What pollutants are they exposed to?*
- *How are they exposed?*
- *How toxic are the agents they are exposed to?*

4 - 26

## What is Risk Assessment?



Risk assessment is a process for organizing and analyzing information to determine if an environmental chemical or other agent might cause harm to exposed persons and ecosystems. The risk assessment process consists of four primary steps: hazard assessment, dose-response assessment, exposure assessment, and risk characterization. The steps are interrelated, but all include a consideration of all relevant information and a detailed discussion of the strengths and weaknesses of that information.

4 - 27

## What is Risk Assessment?



The current cancer guidelines revision effort emphasizes full characterization of all information, the expanded role of mode-of-action information (key events and processes, starting with the interaction of an agent with a cell, through functional and anatomical changes, resulting in cancer or other health endpoints), the use all information to design a dose-response approach, and a two-step process for dose-response

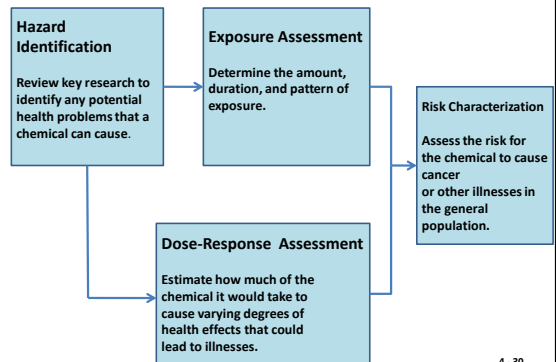
4 - 28

## Four-Step, Risk Assessment Process

- In addition to a conceptual model, there is a need for a defined process to quantify relationships among the conceptual model components in order to generate numeric risk estimates. Risk assessment is that process.
- The 1983 National Resource Commission (NRC) report, *"Risk Assessment in the Federal Government: Managing the Process,"* defined risk assessment as a process in which information is analyzed to determine if an environmental hazard might cause harm to exposed persons and ecosystems.
- The NRC report also described the following four-step paradigm for risk assessment process that continues to serve as EPA's model for human health risk assessments:

4 - 29

## The 4 – Step Risk Assessment Process



4 - 30

## Hazard Identification

- The first step in a risk assessment is to determine whether the pollutants of concern can be causally linked to the health effects in question (cancer and/or non-cancer).
- Factors such as the route of exposure, the type and quality of the effects, the biological plausibility of findings, the consistency of findings across studies, and the potential for bioaccumulation all contribute to the strength of the hazard identification statement.

4 - 31

## Dose-Response Assessment

- This step is the quantitative characterization of the relationship between the concentration, exposure, or dose of a pollutant and the resultant health effects.
- When adequate data exist, the typical end product of the dose-response assessment for non-cancer effects is the identification of a sub-threshold dose or exposure level that humans could experience daily for a lifetime without appreciable probability of ill effect.
  - For cancer, the typical goal of this step is estimation of a full dose-response curve for low exposures.

4 - 32

## Exposure Assessment

- EPA's current "*Guidelines for Exposure Assessment*", published in 2019, provide the framework for this step. An exposure assessment for air toxics has four major components: (1) emissions characterization; (2) environmental fate and transport analysis; (3) characterization of the study population; and (4) exposure characterization for both inhalation and non-inhalation pathways

4 - 33

## Risk Characterization

- This step is where all the information from the previous steps is integrated to describe the outcome of the analysis, and where the uncertainty and variability in the results are described.
- EPA's 1995 "*Guidance for Risk Characterization*" is the foundation for this step of the process.

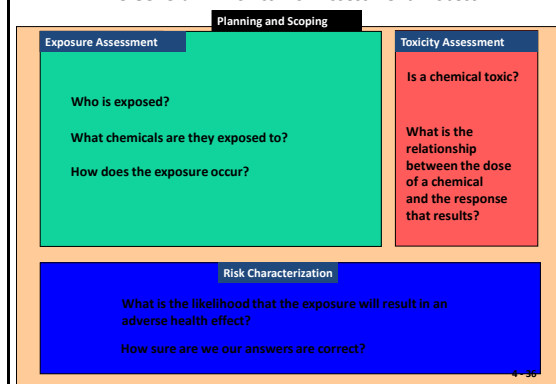
4 - 34

## Framework for Risk Assessment

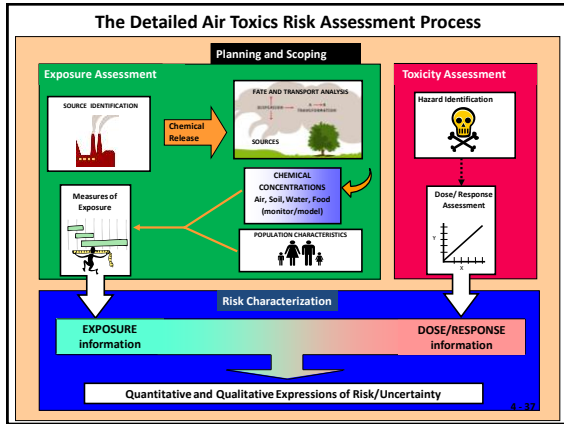
- The USEPA has developed a general framework for risk assessment for a human health risk assessment as shown on the following slide.
- It includes the following four components (or steps):
  - 1. Planning and scoping (data evaluation);
  - 2. Exposure assessment analysis;
  - 3. Toxicity assessment analysis; and
  - 4. Risk characterization

4 - 35

### The General Air Toxics Risk Assessment Process



4 - 36



### Tiered Approach for Risk Assessment

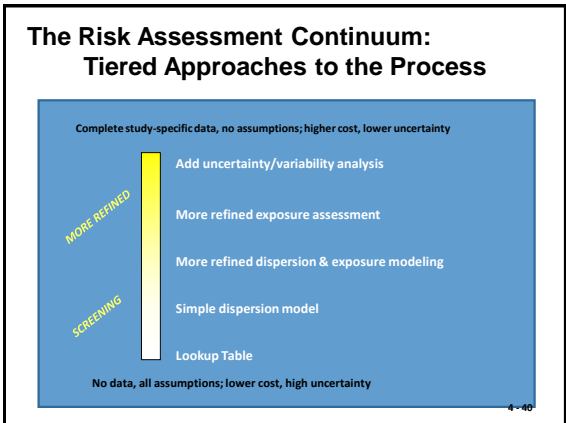
- EPA cannot perform a time and resource-intensive risk assessment for every situation and EPA decision.
- Consequently, for each risk assessment, EPA selects an approach that is consistent with the nature and scope of the decision being made.
- The appropriate approach depends on the needs of the decision maker and/or the role that risk information plays in the decision, balancing uncertainty and resources. Even using the best models and data, uncertainty is still inherent in the process.

4 - 38

### Tiered Approach for Risk Assessment

- The following diagram illustrates this risk assessment continuum and the balance of resources and uncertainty as the assessment becomes more complex.
- It also illustrates that risk assessment can be performed with low levels of data and relatively little effort to develop conservative estimates of risk.
- Depending on the outcome and the needs of the risk manager, higher levels of analysis may be performed.
- Note, that as one moves up the risk assessment continuum, the data needs and costs also rise. However, the quality of the result should also rise as well.

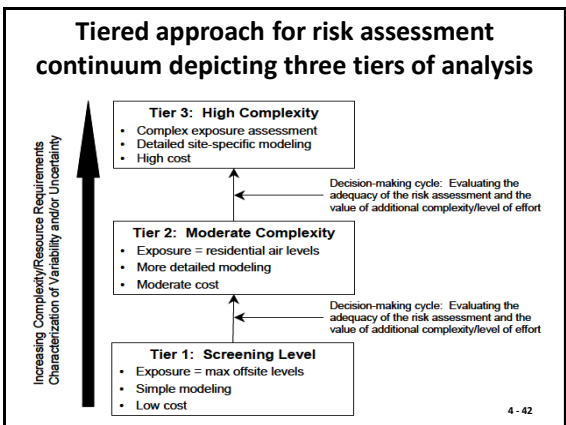
4 - 39



### Risk Assessment Continuum

- This risk assessment continuum utilizes a tiered approach depicting three tiers of analysis.
- Each successive tier represents more complete characterization of variability and/or uncertainty as well as a corresponding increase in complexity and resource requirements.

4 - 41



### Tier 1

- **Tier 1** is represented as a relatively simple, screening-level analysis using conservative exposure assumptions (e.g., receptors are located in the area with the highest estimated concentrations) and relatively simple modeling (e.g., a model that requires few inputs, most of which can be “generic,” yet conservative).

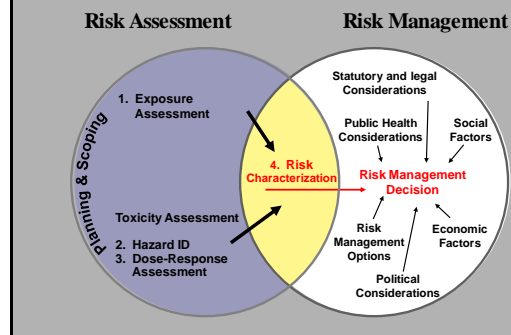
### Tier 2 & Tier 3

- **Tier 2** is represented as an intermediate-level analysis using more realistic exposure assumptions (e.g., use of actual receptor locations) and more detailed modeling (e.g., a model that requires additional site-specific inputs).
- **Tier 3** is represented as an advanced analysis using probabilistic techniques such as Monte Carlo analysis

### Risk Assessment and Risk Management

- **Risk management** refers to the regulatory and other actions taken to limit or control exposures to a chemical.
- **Risk assessment**, on the other hand, is a tool used to support risk management decisions by providing quantitative and qualitative expressions of risk, along with attendant uncertainties.
  - Specifically, the risk assessment conveys a quantitative and qualitative description of the types of impacts that may occur from exposure to an air toxic, the likelihood that these impacts will occur given existing conditions, and the uncertainties surrounding the analysis.

### The General Four Step Risk Assessment Process



### Risk Assessment Guidance & Tools

<http://www.epa.gov/risk/guidance.htm> 4 - 47

### Risk Assessment Guidance & Tools

- <https://www.epa.gov/risk/regional-screening-levels-rsls-generic-tables>
- [https://www.tceq.texas.gov/assets/public/comm\\_exec/pubs/rg/rg-263.pdf](https://www.tceq.texas.gov/assets/public/comm_exec/pubs/rg/rg-263.pdf)
- <https://www.tceq.texas.gov/toxicology>
- <http://dnr.mo.gov/env/apcp/docs/cp-hapraltbl6.pdf>
- <https://www.epa.gov/risk/regional-screening-levels-rsls-equations>



## Examples of Risk Assessments National and Local Community

4 - 49

4 - 50

### What Is NATA?

Started 1998 as the “Cumulative Exposure Project” with 32 Hazardous Air Pollutants (HAPs). Today, an in-depth screening and prioritization tool that displays emissions, monitoring, and risk data on a map, including:

- Sources of 180 “air toxics” emissions
- Air toxics monitoring data for 2005 to 2013
- Modeled annual ambient concentrations
- Estimated cancer risks and respiratory hazard indices
- From national-scale down to census tracts

4 - 51

- ### National-Scale Air Toxics Assessment (NATA)
- Characterization of air toxics across the nation
  - Nationwide assessment with *census tract resolution for 177 (for 2014 NATA) air toxics plus diesel PM*
  - Emissions, modeled ambient concentrations and estimated *inhalation exposures from outdoor sources*
  - *Cancer and non-cancer risk estimates for the 133 air toxics with health data based on chronic exposures*

4 - 52

### NATA’s Purpose and Goal

- NATA results are intended to focus resources on air toxics, locations, or populations that are associated with the greatest potential health risks.
- The goal of NATA is to identify those air toxics of greatest potential concern with regard to their contribution to population risk.
- The results are used to set priorities for the collection of additional air toxics information, including emissions and monitoring data.
- NATA was designed to help guide efforts to reduce toxic air pollution and to provide information that can be used to further the already significant emissions reductions achieved in the United States since 1990.

4 - 53

### NATAs EPA Has Conducted to Date

Inventory Year	Year Completed/Published	Air Toxics Modeled <sup>1,2</sup>	Key Attributes
1996	2002	33 – 32 HAPs, focusing on those of concern in urban areas, plus diesel PM	<ul style="list-style-type: none"> <li>• ASPEN used to model ambient concentrations</li> <li>• HAPEM4 used to model inhalation exposures</li> </ul>
1999	2006	177 – 176 HAPs, including all those with chronic health toxicity values at the time, plus diesel PM	<ul style="list-style-type: none"> <li>• ASPEN used to model ambient concentrations</li> <li>• HAPEM5 used to model inhalation exposures</li> <li>• Doubled the number of emission sources covered compared to 1996 NATA</li> </ul>
2002	2009	181 – 180 HAPs, including 4 with additional health information, plus diesel PM	<ul style="list-style-type: none"> <li>• ASPEN and HEM (with ISC) used to model ambient concentrations</li> <li>• HAPEM5 used to model inhalation exposures</li> </ul>
2005	2010	178 <sup>3</sup> – 176 HAPs, for which emissions data and chronic health toxicity values are available; plus diesel PM	<ul style="list-style-type: none"> <li>• Emissions inventory updated to include recent information on industrial sources, residual risk assessments, lead emissions from airports, and other sources</li> <li>• ASPEN and HEM (with AERMOD), a more refined dispersion model, used to model ambient concentrations; HEM used for more source types than in 2002</li> <li>• Exposure factors derived from 2002 NATA used to estimate inhalation exposures</li> <li>• CMAQ model used to estimate secondary formation of acetaldehyde, acrolein, formaldehyde, and decay of 1,3-butadiene to acrolein</li> </ul>
2011	2015	180 Hap's included	<ul style="list-style-type: none"> <li>• ASPEN and HEM (with ISC) used to model ambient concentrations</li> <li>• HAPEM5 used to model inhalation exposures</li> </ul>

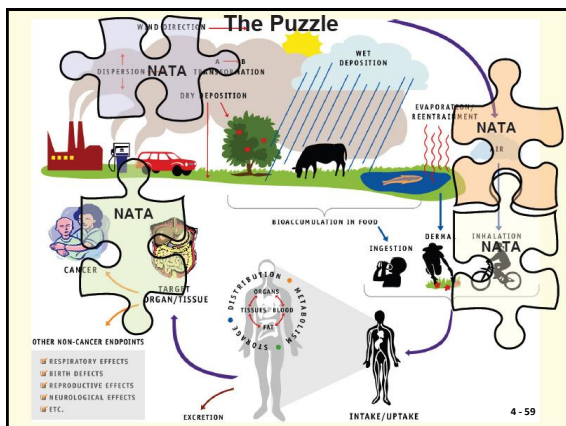
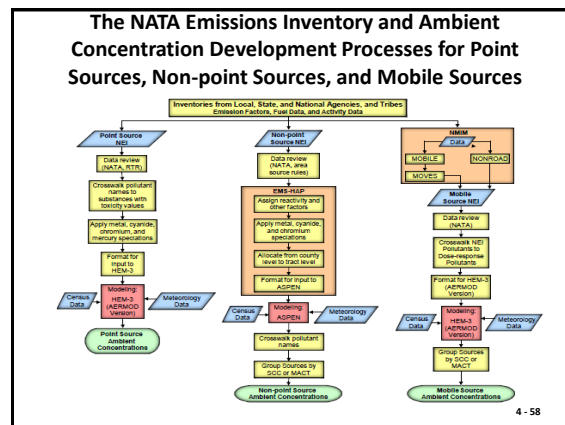
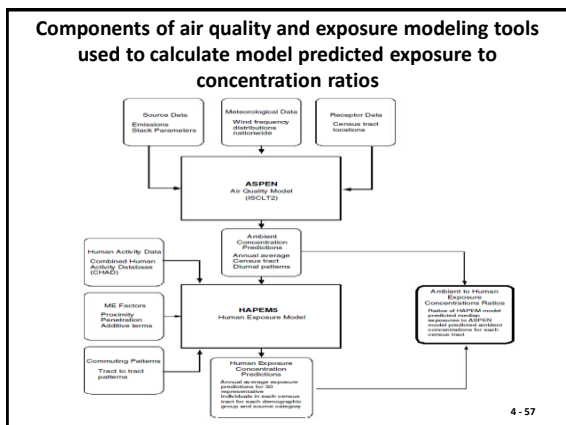
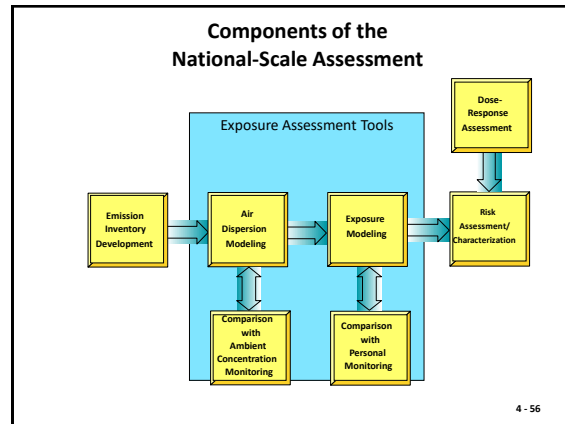
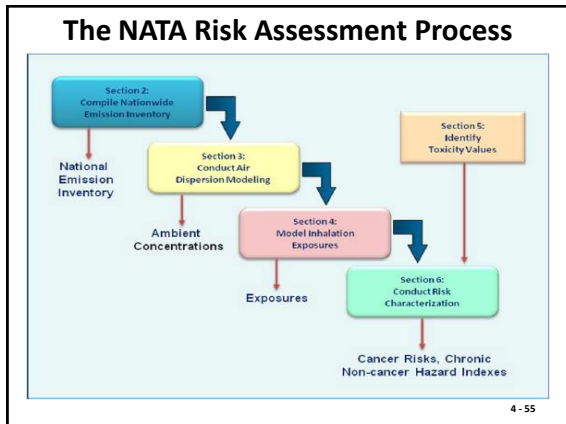
<sup>1</sup>Note that “air toxics” and “HAPs” are sometimes used interchangeably. In this document, however, air toxics refers to HAPs plus diesel PM. HAPs are those air toxics which EPA is required to control under Section 112 of the 1990 Clean Air Act Amendments (EPA 2007a). Diesel PM is not a HAP, and EPA does not currently have enough evidence to develop a unit risk estimate for it, although some evidence exists that localized high lifetime cancer risks are associated with exposure to diesel PM. Given these concerns, the adverse non-cancer effects of diesel PM are estimated in NATA (using an ISC) but its cancer risks are not.

<sup>2</sup>The number of air toxics included in a NATA emissions inventory can be slightly larger than the number of air toxics actually modeled since air toxics are not modeled because of uncertainty in the emissions inventory or in the ability to model air concentrations or health risk accurately. For example, acetone and nitrobenzene are included in the 2005 NATA emissions inventory but not modeled and they are not included in the counts presented in this table.

<sup>3</sup>Fewer air toxics were included in the 2005 NATA than in the 2002 NATA because fewer were reported to the 2005 NEI.

Notes:  
HAPs = hazardous air pollutants; diesel PM = diesel particulate matter; ASPEN = Assessment System for Population Exposure Nationwide; HAPEM4, HAPEM5 = Hazardous Air Pollutant Exposure Model, version 4 and version 5; HEM = Human Exposure Model; NATA = National-scale Air Toxics Assessment; CMAQ = Community Multiscale Air Quality model; ISC and AERMOD are Gaussian dispersion models.

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### NATA Web site

National Air Toxics Assessment

CONTACT US SHARE

2014 NATA

EPA's thorough evaluation of air toxics in the United States

On August 22, 2018, EPA released the most recent update to the National Air Toxics Assessment (NATA). NATA uses emissions data from 2014 to estimate health risks from toxic air pollutants.

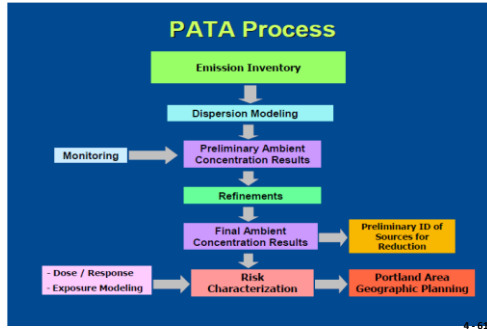
Learn more

En español

<https://www.epa.gov/national-air-toxics-assessment>

4 - 60

### Community Example: Portland Air Toxics Assessment



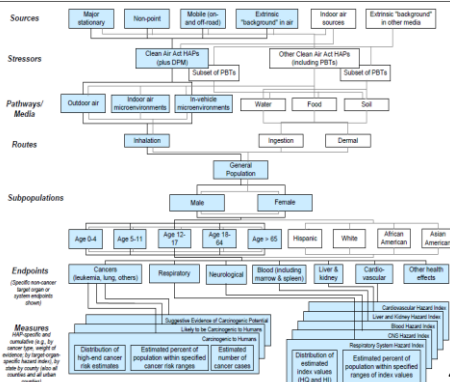
4 - 61

### Portland Air Toxics Assessment Purpose

- The Portland Air Toxics Assessment (PATA) was designed to provide more refined estimates of the most significant air toxics in the Portland area.
- This allows the Department to better characterize the risks from air toxics and better understand local patterns of air toxics exposure and locations with elevated risk.
- By producing more detailed information about the sources of air toxics emissions in Portland, PATA establishes a foundation from which the Department can develop emission reduction strategies and measure changes.
- PATA enables the Department to communicate about air toxics and promote voluntary reductions in Portland in advance of a more prescribed planning process.

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### Generalized Conceptual Model for Air Toxics Risk Assessments



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### Air Toxics Risk Assessment Library (ATRA)



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## Air Toxics Risk Assessment Library (ATRA)

- All Three Volumes are on the Handout CD
- Also found at: <https://www.epa.gov/fera/risk-assessment-and-modeling-air-toxics-risk-assessment-reference-library>

4 - 65



## ATRA

- Compendium of methods for conducting facility-specific and community-scale assessments
  - Volume 1: Technical Resource Manual
  - Volume 2: Facility-specific Assessment
  - Volume 3: Community-Level Assessment



[http://www.epa.gov/ttn/fera/risk\\_atra\\_main.html](http://www.epa.gov/ttn/fera/risk_atra_main.html)<sup>66</sup>

**Air Toxics Risk Assessment Reference Library**


**Volume 1  
Technical Resource Manual**

4 - 67

**What's in Volume 1....?**

Volume I is the Technical Resource Manual –  
It covers all the basics!

- Part I
  - Background
- Part II
  - Human Health Risk Assessment (Inhalation)
- Part III
  - Human Health Risk Assessment (Multipathway)




4 - 68

**What's in Volume 1....?**



Volume I is the Technical Resource Manual –  
It covers all the basics!

- Part IV
  - Ecological Risk Assessment
- Part V
  - Risk-based Decision Making
- Part VI
  - Special Topics
- Glossary and Appendices



4 - 69

**Air Toxics Risk Assessment Reference Library**





**Volume 2  
Facility-Specific Assessment**

4 - 70

**Volume 2 Contents**

- A set of recommended approaches for assessing individual facilities or sources
  - Based on tiering philosophy
  - Suggests specific procedures for each tier
  - Recommends inputs where data are absent
  - Draws on wealth of background detail provided in Volume 1
  - Assists those who prepare or review assessments



4 - 71

**Volume 2 Contains....**

- Four major chapters
  - I Background
  - II Overview and introduction
  - III Inhalation risk assessment (human health only)
  - IV Multipathway risk assessment
    - » Sections 1-4 – Human health
    - » Section 5 – Ecological

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**Air Toxics Risk Assessment Reference Library**

**Volume 3  
Community-Scale Assessment**

4 - 73

**Volume 3**

- Describes to communities how they can evaluate and reduce risks at the local level, including:
  - Screening level and more detailed analytical approaches, including multi-source air toxics assessments
  - How to balance the need for assessment versus the need for action
  - How to identify and prioritize risk reduction options and measure success
  - How to develop resources
  - Focused information on stakeholder involvement and communicating information in a community-based setting

4 - 74

**Volume 3 - Intended Audiences**

- The primary audiences are the Federal, State, local, and tribal (S/L/T) air agencies who either conduct, review, or otherwise participate in community-scale air toxics assessments.
- Secondary audiences are the various community stakeholders who wish to participate in the community-scale air toxics evaluation process.

4 - 75

**Contents – Volume 3**

- **Part I Background** presents an introduction to this document and the concept behind community-scale air toxics assessments.
- **Part II Human Health Assessment: Inhalation** provides an overview of suggested tools and approaches for conducting a community-scale multisource air toxics inhalation risk assessment.
- **Part III Multimedia Air Toxics Assessment** provides a brief discussion on assessing the impact of air toxics in other media (e.g., mercury deposition with subsequent uptake in food fish).
- **Part IV Other Environmental Risk Factors of Concern to Communities** describes how to put the results of the air toxics assessment in context with other community-scale environmental risk factors and how to identify, prioritize, select, and implement risk reduction approaches for these additional concerns.

4 - 76

**Community Air Screening How-To Manual**

The How To Manual presents and explains a step-by-step process that a community can follow to:

- form a partnership to access technical expertise,
- identify and inventory all local sources of air pollutants,
- review these sources to identify the known hazards that might present a potential health risk to the community, and,
- set priorities and develop a plan for making improvements.

- <https://www.epa.gov/fera/risk-assessment-and-modeling-air-toxics-risk-assessment-reference-library>
- <https://www.epa.gov/risk/regional-screening-levels-rsls-equations>
- [http://www.epa.gov/reg3hwmd/risk/human/rb-concentration\\_table/index.htm](http://www.epa.gov/reg3hwmd/risk/human/rb-concentration_table/index.htm)

4 - 77





**Dispersion, Transport, and Fate: What's the Difference?**

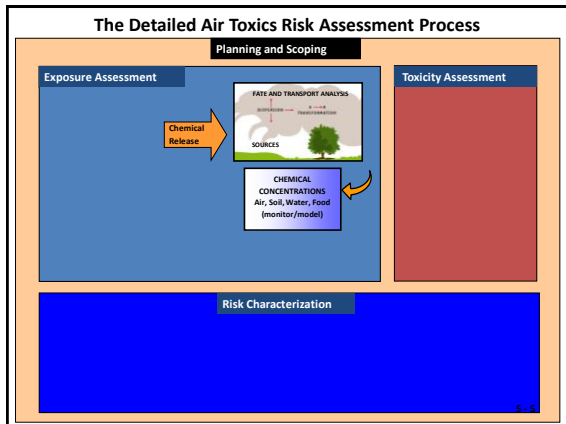
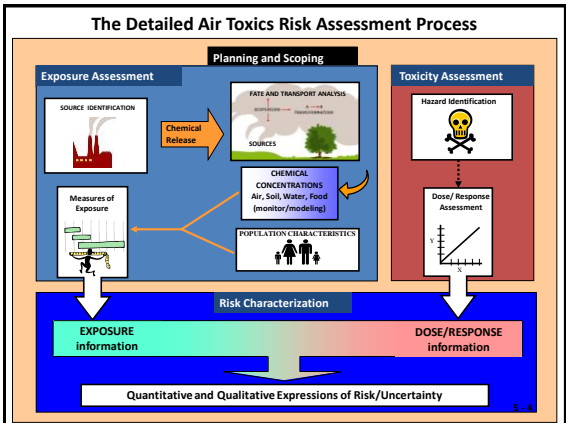
- **Dispersion** is a term applied to air toxics releases that means to spread or distribute from a source, with (generally) a decrease in concentration with distance from the source. Dispersion is affected by a number of factors including characteristics of the source, the pollutants, and ambient atmospheric conditions.
- **Transport** is a term that refers to the processes (e.g., winds) that carry or cause pollutants to move from one location to another, especially over some distance.
- **Fate** of air pollution refers to three things:
  - Where a pollutant ultimately ends up (e.g., air distant from the source, soil, water, fish tissue);
  - How long it persists in the environment; and
  - The chemical reactions which it undergoes.

5 - 2

**Points of Air Toxic Emissions**

- **Stack or Vent Emissions.** These emissions are how most people envision air pollution. Stacks and vents include “smokestacks” that emit combustion products from fuel or waste combustion, as well as vents that carry air toxics away from people or industrial processes.
- **Fugitive Emissions.** “Fugitive” emissions are uncontrolled air pollutant releases that “escape” from physical, chemical, or industrial processes and activities, and which do not travel through stacks or vents.
  - Examples include dust or vapors that are generated by the transfer of bulk cargo (e.g., coal, gravel, and organic liquids) from one container to another (e.g., from a tank or hopper car to a storage silo, tank, or bin).
  - Another example includes leaks from joints and valves at industrial facilities and evaporative emissions of fuel from mobile sources.

5 - 3

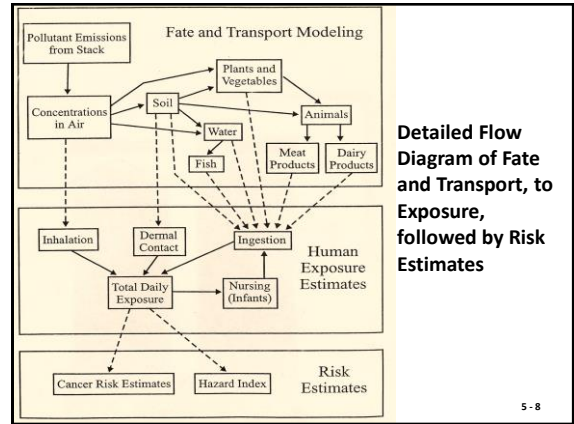
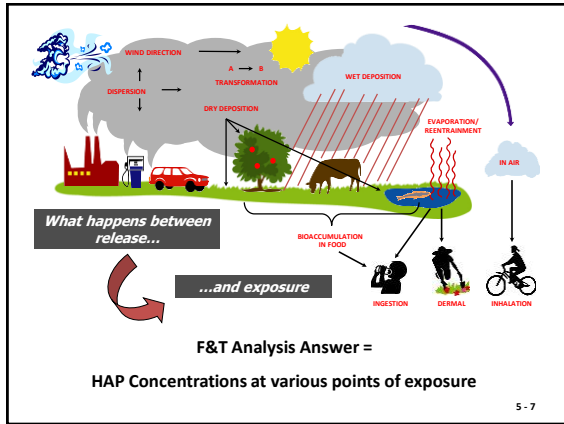


**Fate & Transport Analysis**

**F & T analysis is the process of understanding how pollutants move through and/or change in the environment**

**For air toxics risk assessment, F & T analysis evaluates how HAPs released to the air get from the point where a person can contact it**

5 - 6



### Source and Atmospheric Effects on Release, Fate & Transport

Several characteristics of sources can affect the movement of air toxics (e.g., source height, gas exit temperature).

Once air toxics are transported beyond the immediate vicinity of the source, atmospheric and meteorological factors (particularly wind speed and direction) will govern the dispersion and transport of air toxics .

5 - 9

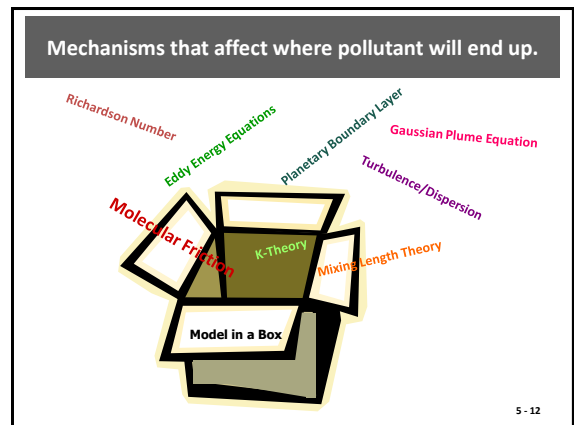
- ### Mechanisms That Can Govern Air Toxic Releases
- Meteorological principles, terrain characteristics
  - Wet and dry deposition rates
  - Chemical properties of the HAP (such as aqueous solubility, vapor pressure, air-water partition coefficient (i.e., Henry’s Law constant), molecular diffusivity, phase partition coefficient, melting point, and adsorptivity).
- 5 - 10

### How is the movement of chemicals from the source to the receptor performed ?

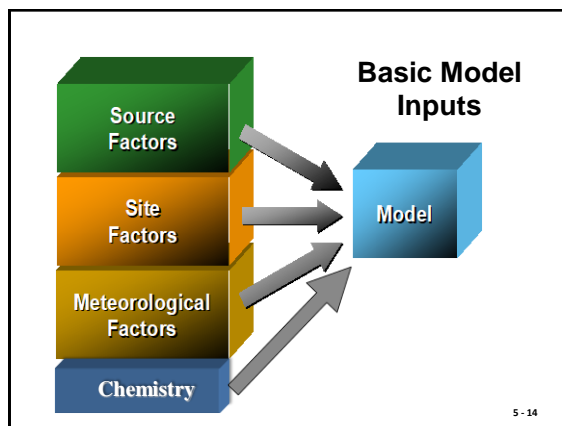
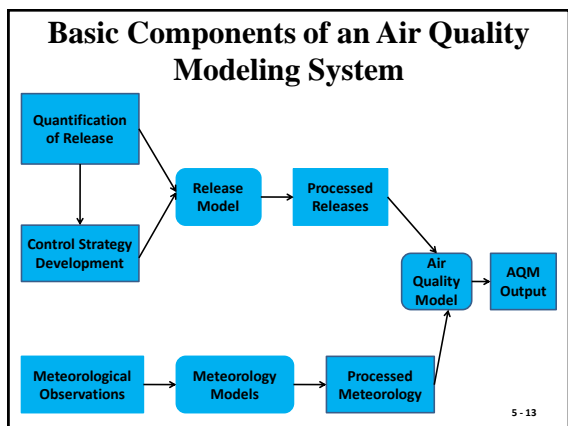
- For most people, understanding the details of “how” a chemical moves and transforms in the environment is something of a black box
- In this section, we are going to study what’s in the box!
- We will focus on the inhalation pathway

**Point of Release**      **THE BLACK BOX**      **Point of Exposure**

5 - 11







## Let's try to keep it simple!!!

### Major factors affecting F & T in the Source Characteristics

- ✓ Meteorology
- ✓ Physical factors
- ✓ Chemistry

5 - 15

## Source Characteristics

- Release rate
- Plume height =  $H_s + \Delta H$ 
  - \*Physical release height ( $H_s$ )
    - From a stack
    - From an area/volume source
    - From the ground
  - \*Plume rise ( $\Delta H$ )
    - Exit velocity
    - Stack temperature
    - Wind speed

5 - 16

## Meteorology

An number of important meteorological factors influence Fate & Transport:

- Wind
- Atmospheric Stability
- Precipitation

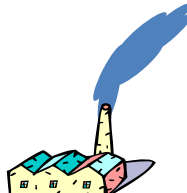
5 - 17

## Meteorology - Winds

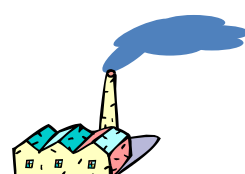
Plume transport is dependent on the speed and direction of the wind

5 - 18

### Meteorology - Winds

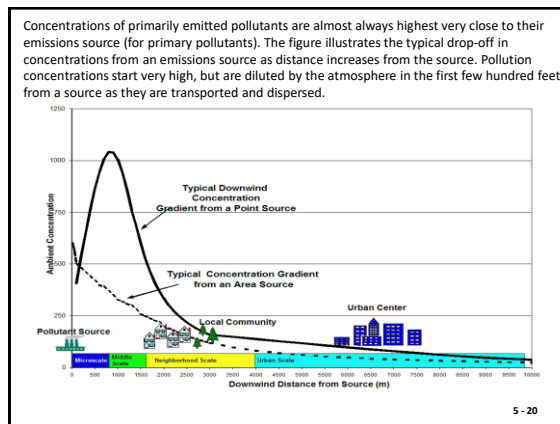


**When the winds are light, the plume rise is high**



**When the winds are high, the plume bends over (plume rise is minimal)**

5 - 19



### Meteorology - Winds

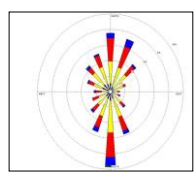
A windrose groups wind direction and speed over a period of time and presents it visually.

The bars represent the direction the wind is blowing from.

They are broken into segments, representing increasing speed groupings as you move out from the center.

The longer the segment, the greater the percentage of time that the wind blows from that direction at that speed.

Thus, the longest bars show the prevailing wind directions.



*Windrose*

5 - 21

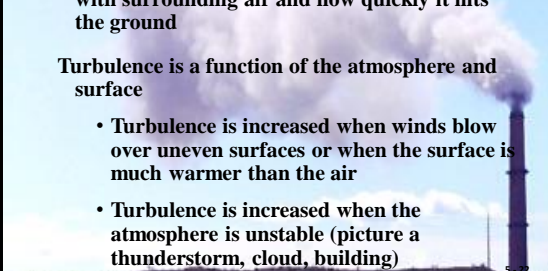
### Meteorology – Atmospheric Turbulence

**Turbulence at the plume edges determines...**

- \* How quickly the plume disperses by mixing with surrounding air and how quickly it hits the ground

**Turbulence is a function of the atmosphere and surface**

- Turbulence is increased when winds blow over uneven surfaces or when the surface is much warmer than the air
- Turbulence is increased when the atmosphere is unstable (picture a thunderstorm, cloud, building)

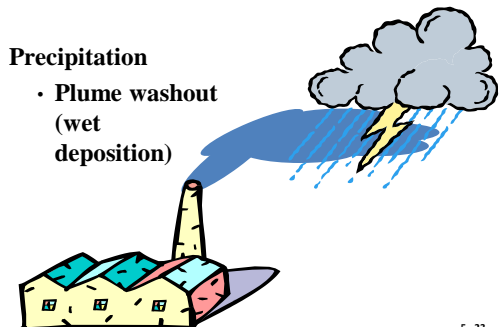


5 - 22

### Meteorology - Precipitation

**Precipitation**


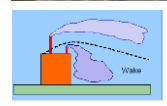

- Plume washout (wet deposition)



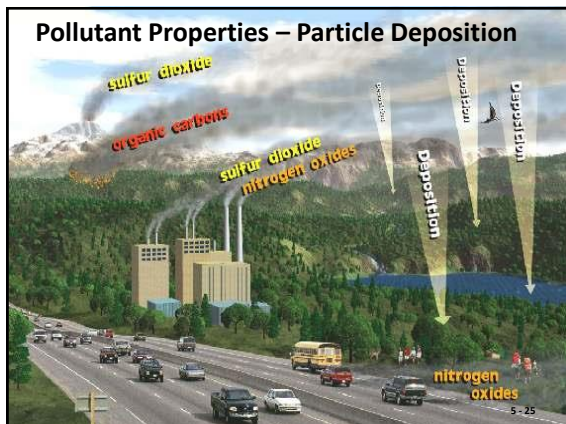
5 - 23

### Physical Factors

- Pollutant properties (e.g., settling velocity - dry deposition)
- Building downwash
- Terrain effects

5 - 24



### Pollutant Properties – Physical Form

- The physical form of pollutant releases greatly affects the dispersion, transport and chemical reactions that pollutants undergo.
- *Vapors* (not bound to particles, but existing as single molecules or very small aggregates “dissolved” in air – also called gaseous),
- *Particle-bound* (reversibly absorbed or condensed onto the surface of particles), or *particulate* (irreversibly incorporated into airborne particles).

5-26

### Pollutant Properties – Particle Size

- The rate of pollutant removal from the atmosphere to surfaces is dependant upon particle size.
- As the size of particles increases, the rate at which particles fall due to gravity (the settling velocity) increases.
- Thus, fine particles (approximate diameter less than a few microns) may remain suspended in air indefinitely, but particles larger than about 20 microns in diameter settle rapidly and may not transport far from sources of release.

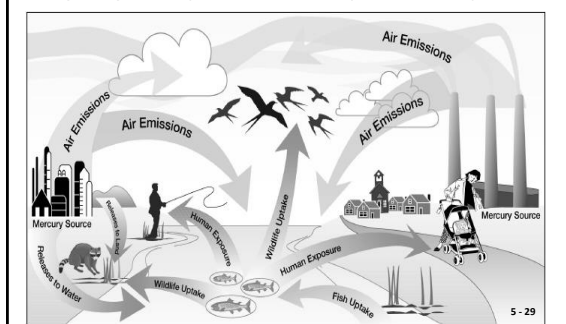
5-27

### Wet deposition

- *Wet deposition* involves the “washing out” of pollutants from the atmosphere through precipitation events (including rain, snow, and in some cases hail).
- Wet deposition affects both particulate and vapor-phase pollutants. For larger particles and vapor phase pollutants that are soluble in water, precipitation is very efficient at removing pollutants from the air and depositing them on the earth’s surface.
- Wet deposition may be less efficient at removing fine particulates, and has limited effect on the levels of gaseous pollutants with high Henry’s Law constants.

5-28

### Mercury is an Important Example of a Toxic Entering the Environment from Source Releases which produce Short and Long Range Transport with Both Dry and Wet Deposition

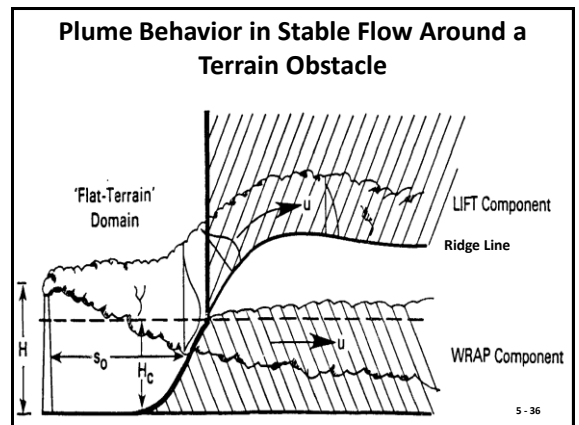
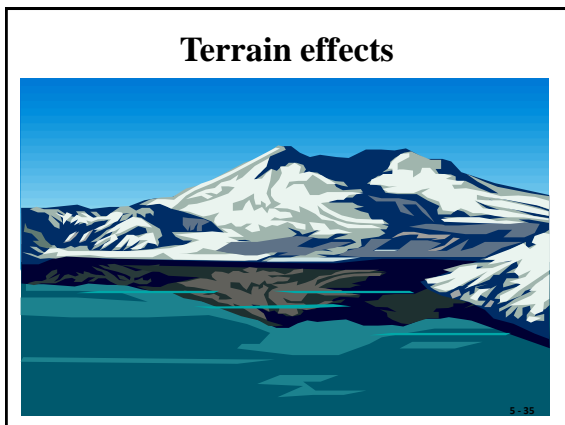
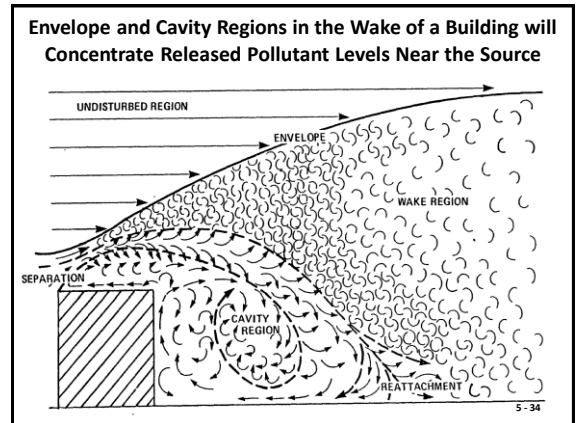
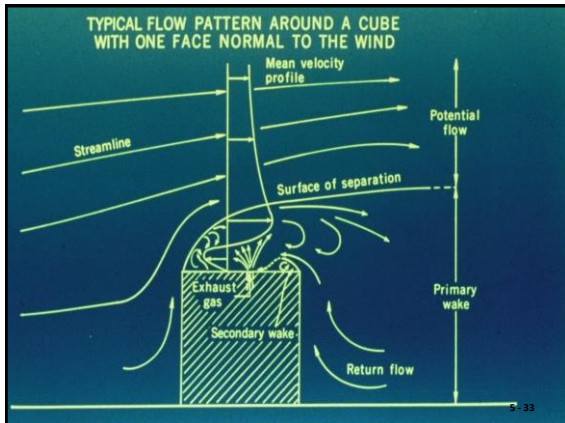
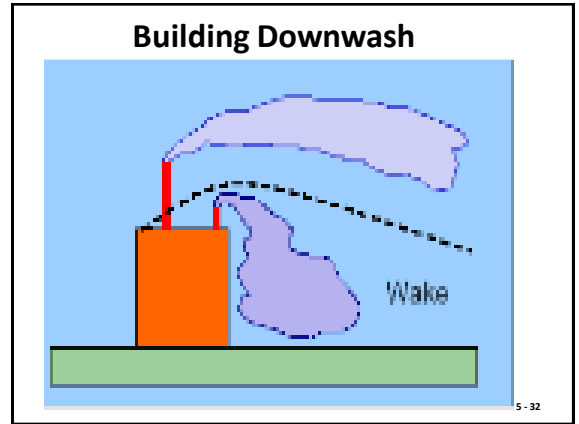
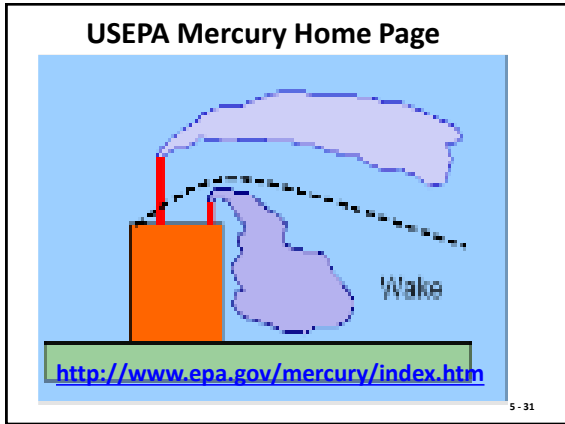


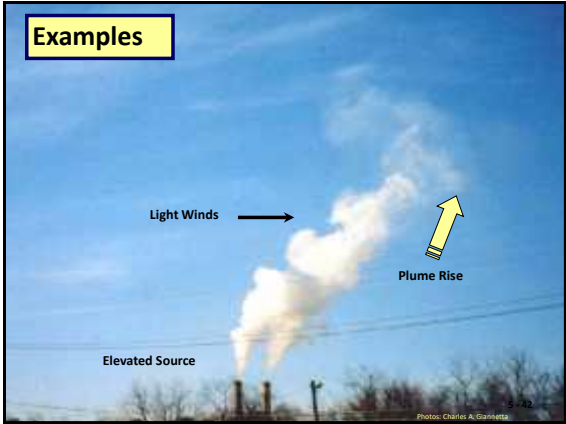
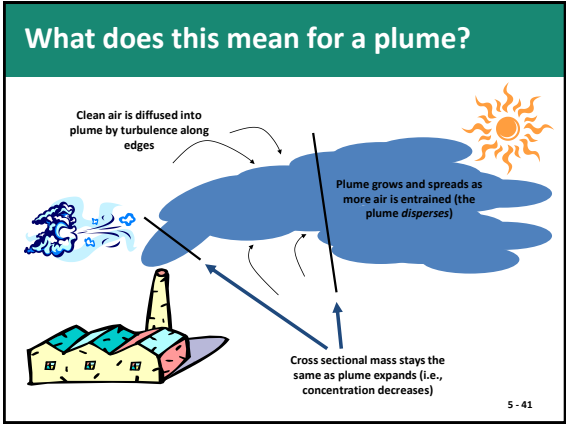
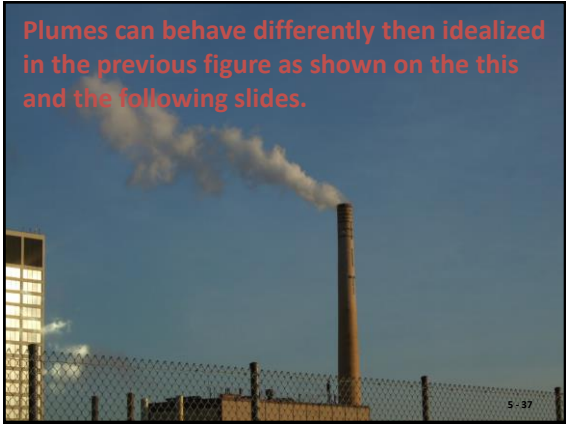
### Mercury Deposition Site Studies

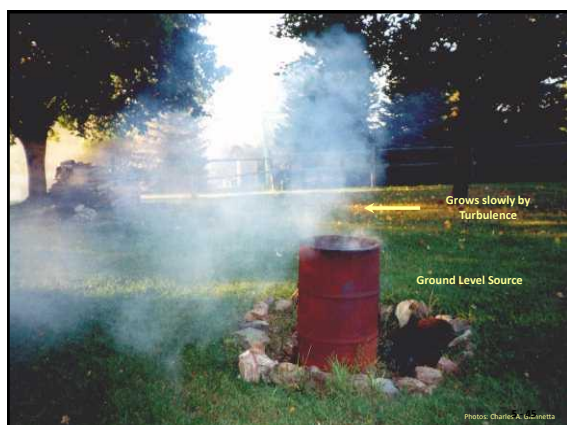
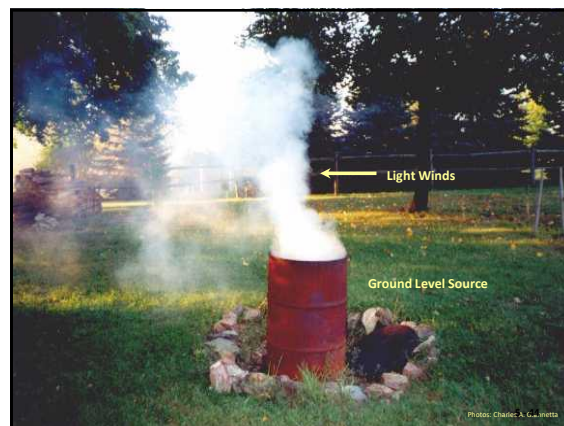
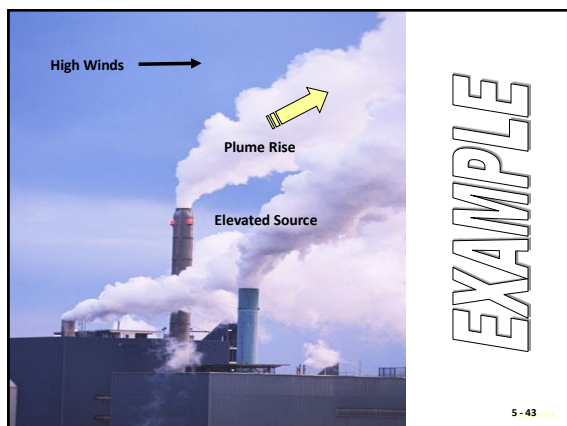
- Wet Hg Deposition Sites: - Steubenville, Ohio  
- Underhill, Vermont
- Dry Hg Deposition Sites: - “Plant A,” North Dakota  
- Springfield, Illinois  
- Mount Pleasant, Texas
- Total Hg Deposition: - Bow, New Hampshire

[http://www.epa.gov/airtoxics/utility/emis\\_overview\\_memo\\_matsfinal.pdf](http://www.epa.gov/airtoxics/utility/emis_overview_memo_matsfinal.pdf)

5-30



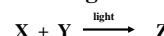




## Chemistry

- Numerous complex chemical transformations may occur, some of which are photochemical in nature

- Reaction in the presence of light to form a new chemical:



5 - 46

## Chemistry

- In addition to direct emissions and transfer by other media processes, some air toxics found in ambient air are a result of in situ chemical formation reactions. Some of the reactions involve toxic or non-toxic chemicals emitted from sources, not listed as HAP's, but can undergo atmospheric transformations which then generate HAP's.
- Also, Semi-volatile organic compounds ( PAH's, PCB's, chlorinated pesticides and polychlorinated dioxins) can partition between the gas and solid phases.

5 - 47

## Chemistry

- For what situations would atmospheric transformation reactions of air toxics be important with respect to their emission regulations?
- HAP's that rapidly react to form chemicals not listed as toxic or hazardous could be considered for removal from the list or have reduced regulatory priority.
- The formation of HAP's from other HAP's would still be addressed by removal of the precursor HAP.

5 - 48

### Chemistry - Examples of Secondary Pollutants

Pollutant	Pollutant Formed From
Acetaldehyde	propene, 2-butene
acrolein	1,3-butadiene
carbonyl sulfide	carbon disulfide
o-cresol	toluene
formaldehyde	ethene, propene
hydrogen chloride	nitric acid, chlorinated organics
methylethyl ketone	butane, branched alkenes
N-nitroso-N-methylurea	N-methylurea
N-nitrosodiethylamine	dimethylamine
N-nitrosomorpholine	morpholine
phosgene	chlorinated solvents
Propionaldehyde	1-butene

Source: Rosenbaum et al., 1998 5 - 49

### Chemistry

- The formation of greatest concern would be when an unlisted compound from unregulated sources which reacts to form a HAP.**
- Propylene is an example compound of this scenario, which is not regulated under Title III. It also has emissions of tens of millions of pounds in to the atmosphere from manufacturing industries.**
- Propylene reacts rapidly in the atmosphere to form acetaldehyde, which in turn quickly produces formaldehyde and peroxyacetyl nitrate (PAN, CH<sub>3</sub>C(O)OONO<sub>2</sub>). It is a strong phototoxic and irritant and can be linked to mutagenic activity.**

5 - 50

### Atmospheric Residence Times

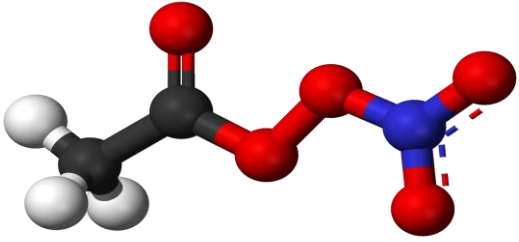
- Approximate atmospheric residence times for some air toxics are listed here.
- These values were found at: [scorecard.goodguide.com/chemical-profiles/](http://scorecard.goodguide.com/chemical-profiles/)
- To find the atmospheric persistence of other air toxics, enter the pollutant's name in the chemical profile. Once the pollutant page is available, select "links" and the entry for "CalEPA Air Resources Board Toxic Air Contaminant Summary". A summary of physical properties is provided including atmospheric persistence.

Species	Lifetime by reaction with OH
Carbon Tetrachloride	decades
Chloroform	months
Tetrachloroethylene	months
Methylene Chloride	months
Benzene	84 hrs
1,2-Dichloropropane	weeks*
Trichloroethylene	84 hrs
Acrylonitrile	2.4 days
Ethylbenzene	2 days
Vinyl Chloride	27 hrs
Formaldehyde	26 hrs
Acrolein	17 hrs
Naphthalene	16 hrs
Acetaldehyde	12 hrs
1,3-Butadiene	2.8 hrs
Arsenic and other toxic metal compounds	N/A**

\* Wet deposition is also a sink  
\*\* Lifetime is dependant on particle deposition and is typically days to weeks. Deposition time is primarily determined by the size of the particles.

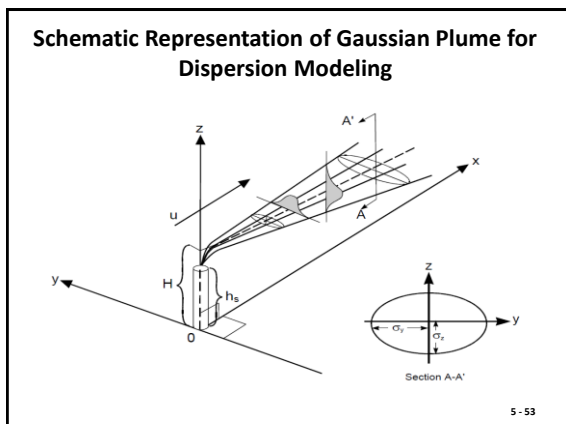
5 - 51

### Chemistry



peroxyacetyl nitrate (PAN)

5 - 52



### Important Factors of the Gaussian Distribution

- The Gaussian distribution determines the size of the plume downwind from the source as represented in the schematic of the Gaussian Plume as shown in the previous figure.
- The plume size is dependent on the stability of the atmosphere and the dispersion of the plume in the horizontal and vertical directions.

5 - 54

### Important Factors of the Gaussian Distribution

- Horizontal and vertical dispersion coefficients ( $\sigma_y$  and  $\sigma_z$  respectively) are the standard deviation from normal on the Gaussian distribution curve in the y and z directions.
- The coefficients,  $\sigma_y$  and  $\sigma_z$ , are functions of wind speed, cloud cover, and surface heating by the sun.

5 - 55

### Modifications and Assumptions for Application of the Gaussian Distribution

- The Gaussian distribution and plume rise depend on the ground being relatively flat along the path of the plume.
- The topography affects atmospheric wind flow and stability, and therefore, uneven terrain caused by hills, valleys, and mountains will affect the dispersion of the plume so that the Gaussian distribution must be modified.

5 - 56

### Modifications and Assumptions for Application of the Gaussian Distribution

In order for a plume to be modeled using the Gaussian distribution the following assumption must be made:

- The plume spread has a normal distribution (i.e. a bell-shaped distribution)
- The emission rate (Q) is constant and continuous.
- Wind speed and direction is uniform.
- Total reflection of the plume takes place at the surface.

5 - 57

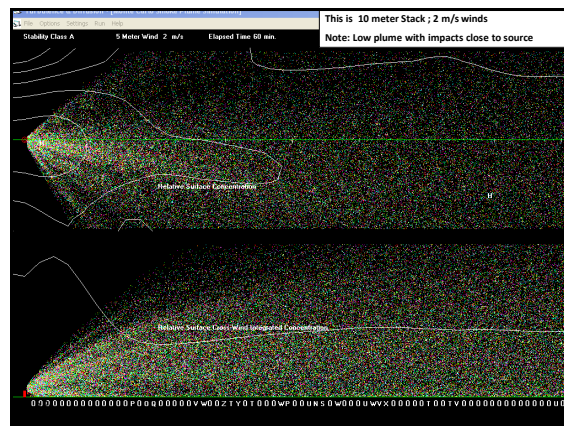
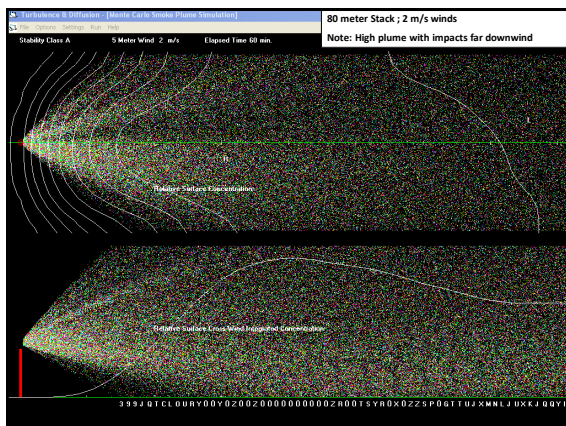
## Example

### Fate and Transport

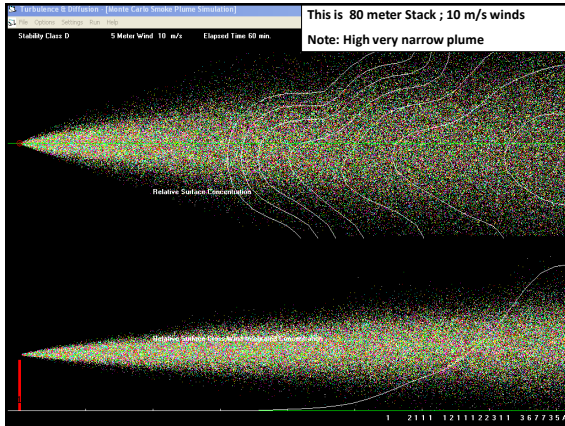
#### *The Blackadar Monte Carlo Smoke Plume Simulation*

*(Note Stability Class, Stack Height and Wind Speed)*

5 - 58







**Key to stability categories Affecting Pollutant Dispersion**

Surface wind Speed (at 10 m) (m/s)	Insolation			Night	
		Moderate	Slight	≥ 4/8 low cloud cover	≤ 3/8 cloud cover
< 2	A	A-B	B	-	-
2-3	A-B	B	C	E	F
3-5	B	B-C	C	D	E
5-6	C	C-D	D	D	D
> 6	C	D	D	D	D

Stabilities A, B, and C refer to daytime hours with unstable conditions. Stability D is representative of overcast days or nights with neutral conditions. Stabilities E and F refer to nighttime, stable conditions and are based on the amount of cloud cover. Thus, classification A represents conditions of greatest instability, and classification F reflects conditions of greatest stability. 5-62

### Model Calculations of Ambient Concentrations

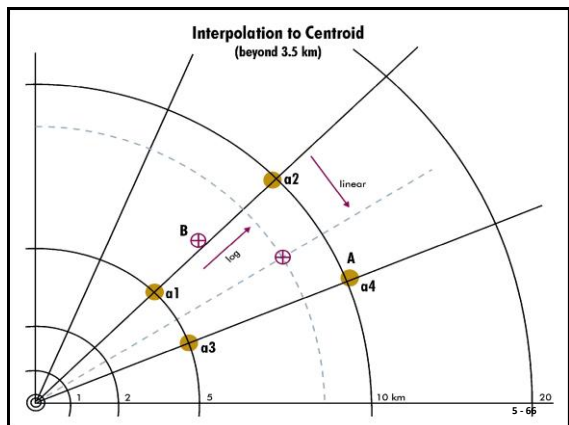
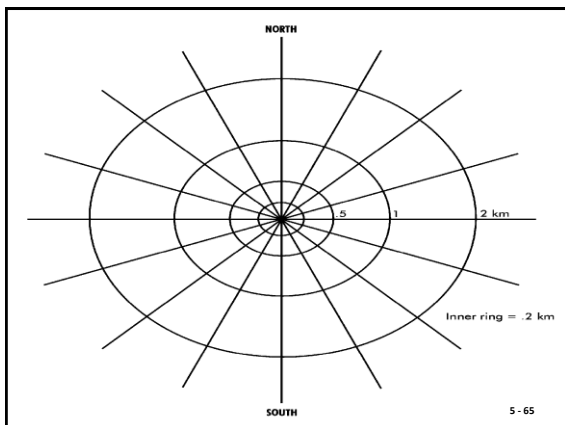
- Many air quality models calculate ambient concentrations at specific exposure points at specified "nodes" using either a polar coordinate grid system (i.e., the intersections of a series of concentric circles and radial lines (next slide) or on a standard Cartesian coordinate system.
  - (Note that the nodes in these types of grids, are simply the points where two lines intersect.) The locations of these nodes often do not fall precisely on the locations of interest for a given risk assessment.
- In cases where the nodes and locations of interest do not align, a process of interpolation is used to estimate the ambient air concentration at the location

5-63

### Model Calculations of Ambient Concentrations (cont.)

- For polar grids, a two-step interpolation is used, starting with the modeled concentrations at the nearest locations (e.g., a1, a2, a3, and a4 in the following graph).
- The first interpolation is in the radial direction (i.e., along the two adjacent radial lines [a1,a2] and [a3, a4] in the graph). The concentration is estimated at the intersection of each radial line with the concentric circle that intersects the receptor location (at the same radial distance from the source as the internal point).

5-64



### Modeling Exposure Concentrations: Units are Important

- Air toxics exposure concentrations (ECs) should in general be reported as  $\mu\text{g}/\text{m}^3$ .
- Dose-response values often are reported as parts per million (ppm), parts per billion (ppb), or  $\text{mg}/\text{m}^3$ .
- In the risk characterization step, ECs are compared to dose-response values, and therefore the units for the EC must match the units for the dose-response values.
- The conversion from  $\text{mg}/\text{m}^3$  to ppm can be expressed as:
- $\text{Concentration [ppm]} = \text{Concentration [mg}/\text{m}^3] \times 24.45 \text{ [L/mole]} / \text{MW}$

5 - 67

### Modeling Exposure Concentrations: Units are Important

- The conversion from ppm to  $\text{mg}/\text{m}^3$  is:
- $\text{Concentration [mg}/\text{m}^3] = \text{Concentration [ppm]} \times \text{MW} / 24.45 \text{ [L/mole]}$ ,
  - where MW is the molecular weight of the air toxic in g/mole and 24.45 is the volume in liters of one mole of an ideal gas at 1 atmosphere and 25 degrees Celsius.
  - Note also that ppb =  $1,000 \times$  ppm and that here, ppm is volume-based. Also,  $\mu\text{g}/\text{m}^3 = 1,000 \times \text{mg}/\text{m}^3$ .
- Tip: In the development of the analysis plan, stipulate that all laboratory and modeling results be reported in  $\mu\text{g}/\text{m}^3$ . This will save time and reduce computational errors in the remaining phases of the risk assessment.

5 - 68

### How do we predict Fate & Transport?

#### Air Quality Modeling

- Predicts both acute and chronic ambient levels
- Fenceline to national scale
- Can model historical, current, and “what-ifs”
- Also used to:
  - Site monitor locations
  - Show compliance with air Toxic requirements



5 - 69

### Dispersion Models



EPA models & guidance on SCRAM Website

<http://www.epa.gov/scram001/>

5 - 70

### Dispersion Models

#### SCREEN 3

- Easiest to use, predicts conservative 1-hr

#### ISCST3

- Regulatory “workhorse” model, 1-hr to annual average, best with source-specific data
- ISCST2 is dispersion model in HEM exposure model

#### AERMOD

- Replaced ISCST model, better in elevated terrain and complex meteorology. For criteria pollutants

#### CALPUFF

- Grid model, very data intensive, best for complex terrain

#### CMAQ

- Grid model, very data intensive, includes complex photochemistry

#### MOBILE 6

- Used for on-road mobile sources

5 - 71


#### Typical Applications for Common Dispersion Models

	Averaging Period	Terrain Type	Single Source		Multiple Sources	
			Rural	Urban	Rural	Urban
Screening Models	Short Term (1-24 hour average)	Simple	SCREEN3	SCREEN3	ISCST3, AERMOD	ISCST3, AERMOD
		Complex	SCREEN3, ISCST3	SCREEN3, ISCST3	ISCST3	ISCST3
	Long Term (Monthly-Annual)	Simple	ISCLT3	ISCLT3	ISCLT3, ASPEN	ISCLT3, ASPEN
		Complex	ISCST3	ISCST3	ISCST3	ISCST3
Refined Models	Short Term (1-24 hour average)	Simple	ISCST3, AERMOD	ISCST3, AERMOD	ISCST3, AERMOD	ISCST3, AERMOD, UAM-TOX
		Complex	AERMOD, CALPUFF	AERMOD, CALPUFF	AERMOD, CALPUFF	AERMOD, UAM-TOX, CALPUFF
	Long Term (Monthly-Annual)	Simple	ISCST3, AERMOD	ISCST3, AERMOD	ISCST3, AERMOD	ISCST3, UAM-TOX, AERMOD
		Complex	CALPUFF, AERMOD	CALPUFF, AERMOD	CALPUFF, AERMOD	CALPUFF, UAM-TOX, AERMOD


Key Modeling Attributes of Some Widely Used Air Quality Models								
Modeling Attributes	Screen 3	ISC3T3	ISC3T3	AERMOD	ASPEN	CAL PUFF	UAM-TOX	
Point	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Volume	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Area	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Meteorology	Worst-case meteorology	Hourly	Array of meteorological data	Hourly	Multiple hourly observations	Hourly	Hourly	
Wet Deposition	No	Yes	No	Yes	Yes	Yes	Yes	Yes
Dry Deposition	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Complex Terrain	Yes	Yes	No	Yes	No	Yes	Yes	Yes
Overwater Effects	No	No	No	No	No	Yes	No	No
Vertical Wind Shear	No	No	No	Yes	No	Yes	Yes	Yes
Building Downwash	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No
Model Formulation	Steady-state Gaussian	Steady-state Gaussian	Steady-state Gaussian	Steady-state Gaussian	Steady-state Gaussian	Non-steady state, Gaussian puff	Non-steady state, grid model	
Chemical Transformation	None	Simple decay	Simple decay	Simple decay	Difference between precursor inert and precursor decay	Simple pseudo-first-order effects	Complete chemical mechanism for most gasoline toxics	
Relative Complexity	Simple	Moderate	Moderate	Moderate	Moderate	Complex	Complex	5-73

### What terms do modelers use to describe sources for the models?

Releases from stacks and vents are called **Point Releases or Point Sources** because there is an identifiable point where the release occurs (and where you can measure what's being released)




**Fugitive Releases**, such as leaks from joints and evaporation of chemicals from wastewater ponds, aren't so easily pinpointed or assessed




### What terms do modelers use to describe sources?


To modelers, an **Area Source** is a 2-dimensional surface from which a release can occur (e.g., a pond surface)



A **Volume Source** is an area source with a third dimension (e.g., a gas station with pumps thought of as a box)



A **Line Source** is a 1-dimensional line from which emissions are



5-75

### Screening Models

- **Screening-level models** are designed to provide conservative (i.e., high) estimates, and are useful for applications such as identifying facilities and/or air toxics that appear likely to contribute the greatest risk among a group of sources and chemicals released.
- Data requirements are generally low (e.g., emission rates, some stack parameters), and running the models is generally easy and requires few resources.

5-76

### Screen 3 Dispersion Model

- Screening-level Gaussian dispersion model that estimates an hourly maximum ambient concentration based on an average, constant emission rate (concentration results can be scaled up to annual average using simple conversion factors as specified in EPA guidance; results are not direction-specific (i.e., wind direction is not taken into account).
- Data requirements are relatively low; uses site-specific facility data (e.g., stack height, diameter, flow rate, downwash); does not use site-specific meteorology data.
- Data processing requirements are low; easy to use for quick assessment of a single facility.
- Model does not estimate deposition rates.

5-77

### Screen View 3 Freeware Web site

<http://www.weblakes.com/lakescr1.html>

### US EPA Screening Models (Most Recent)

<https://www.epa.gov/scram/air-quality-dispersion-modeling-screening-models>

5-78

## Refined Models

- **Refined models** take into account more complex chemical behavior and a greater degree of site-specific information, generally producing more accurate results. Data requirements are higher (e.g., site-specific meteorology, terrain, chemistry data), and application of more refined models may require expert judgment in developing model inputs and setting model options. Some models can be used both as a screening model and refined model if additional site-specific information is used in the application. The selection of a model for a specific application depends on a number of factors, including:
  - The nature of the pollutant (e.g., gaseous, particulate, reactive, inert);
  - The meteorological and topographic complexities of the area of concern;
  - The complexity of the distribution of sources

5 - 79

## How do we predict F & T?

### Ambient Monitoring

- Measures both acute and chronic ambient levels depending upon the monitor
- Used for:
  - Enforcement issues
  - Development and/or validation of air quality models
  - Identification of emissions inventory gaps



5 - 80

## Ambient Air Toxic Monitoring

AirData - <http://www.epa.gov/air/data/>

- Provides access to monitoring data for criteria pollutants and air toxics

Ambient Monitoring Technology Information Center (AMTIC) - <http://www.epa.gov/itn/amtic/>

- Information and files on ambient air quality monitoring programs
- Details on monitoring methods
- Documents and articles
- Information on air quality trends and nonattainment areas
- Federal regulations related to ambient air quality monitoring

State websites



5 - 81

## Strengths/Weaknesses

### Air Quality Modeling

- Relatively fast (+)
- Relatively inexpensive (+)
- Results over a large spatial domain (+)
- Predictions include a measure of uncertainty (-)
  - Emission Inventories
  - Reaction Chemistry
  - Availability of other input data

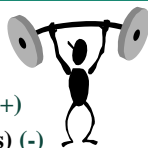


5 - 82

## Strengths/Weaknesses

### Ambient Monitoring

- Less uncertainty in measurements (in most cases) (+)
- Time consuming (real time plus) (-)
- Methodological limits (-)
- Logistics issues (-)
- Relatively expensive (-)
- Results over a limited spatial domain (-)



5 - 83

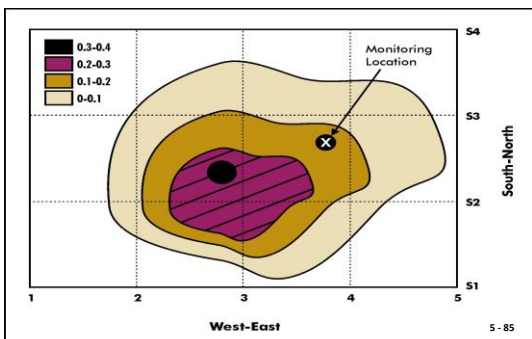
## To Model or Monitor?

In general....

- Modeling is used as the primary F & T analysis tool
- Monitoring is used in conjunction with modeling to...
  - Look for gaps in the emissions inventory
  - Help validate the model
- Study-specific considerations will dictate the combination of modeling and monitoring that is used

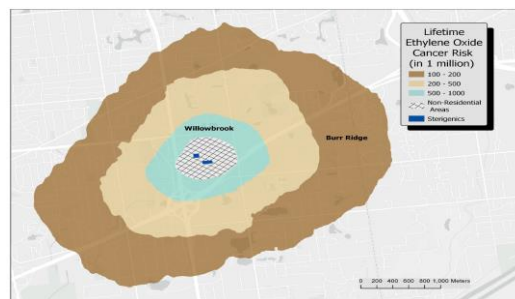
5 - 84

### Hypothetical Example of a Combined Modeling and Monitoring Program



5 - 85

### Estimated Residential Lifetime Cancer Risk For an Industrial Facility



<https://www.epa.gov/il/sterigenics-willowbrook-facility>

5 - 86

### Modeling Accidental Releases

5 - 87

### Calculating Accidental Release Flow Rates From Pressurized Gas Systems

<http://www.air-dispersion.com/feature2.html>

5 - 88

### CAMEO

- **CAMEO**® is a system of software applications used widely to plan for and respond to chemical emergencies.
- It is one of the tools developed by EPA's Chemical Emergency Preparedness and Prevention Office (CEPPO) and the National Oceanic and Atmospheric Administration Office of Response and Restoration (NOAA), to assist front-line chemical emergency planners and responders.
- They can use CAMEO to access, store, and evaluate information critical for developing emergency plans.

5 - 89

### CAMEO

- **CAMEO** supports regulatory compliance by helping users meet the chemical inventory reporting requirements of the Emergency Planning and Community Right-to-Know Act (EPCRA, also known as SARA Title III).
- **CAMEO** can also be used with a separate software application called LandView® to display EPA environmental databases and demographic/economic information to support analysis of environmental justice issues.

5 - 90

### CAMEO<sup>®</sup> - The Database and Information Management

- CAMEO, contains a chemical database of over 6,000 hazardous chemicals, 80,000 synonyms, and product trade names.
- CAMEO provides a powerful search engine that allows users to find chemicals instantly. Each one is linked to chemical-specific information on fire and explosive hazards, health hazards, firefighting techniques, cleanup procedures, and protective clothing.

5 - 91

### CAMEO<sup>®</sup> - The Database and Information Management

- CAMEO also contains basic information on facilities that store chemicals, on the inventory of chemicals at the facility (Tier II) and on emergency planning resources. Additionally, there are templates where users can store EPCRA information.
- CAMEO connects the planner or emergency responder with critical information to identify unknown substances during an incident.

5 - 92

### MARPLOT<sup>®</sup> - Mapping Applications for Response, Planning, and Local Operational Tasks

- MARPLOT is the mapping application. It allows users to "see" their data (e.g., roads, facilities, schools, response assets), on computer maps, and print the information on to area maps.
- The areas contaminated by potential or actual chemical release scenarios also can be overlaid on the maps to determine potential impacts.
- The maps are created from the U.S. Bureau of Census TIGER/Line files and can be manipulated quickly to show possible hazard areas.

5 - 93

### ALOHA<sup>®</sup> - Areal Locations of Hazardous Atmospheres

- ALOHA is an atmospheric dispersion model used for evaluating releases of hazardous chemical vapors.
- ALOHA allows the user to estimate the downwind dispersion of a chemical cloud based on the toxicological/physical characteristics of the released chemical, atmospheric conditions, and specific circumstances of the release.
- Graphical outputs include a "cloud footprint" that can be plotted on maps with MARPLOT to display the location of other facilities storing hazardous materials and vulnerable locations, such as hospitals and schools for posed hazards.

5 - 94

### NOAA & USEPA Emergency Response Web Sites

<http://response.restoration.noaa.gov/aloha>

<http://response.restoration.noaa.gov/index.php>

<http://www.epa.gov/emergencies/index.htm>

5 - 95

### Appropriate models for various accidental release scenarios

Source type	Release Type			
	Continuous	Finite	Transient	Instantaneous
Ground Level	DEGADIS SLAB AFTOX	DEGADIS SLAB AFTOX	DEGADIS	AFTOX
Evaporating Liquid Spill	DEGADIS SLAB AFTOX	DEGADIS SLAB AFTOX		DEGADIS SLAB AFTOX
Vertical Jet/ Plume	DEGADIS SLAB INPUFF	DEGADIS SLAB INPUFF		
Horizontal Jet	SLAB	SLAB		
Instantaneous				SLAB

5 - 97

### Guidance Document on HAP/Toxic Release Dispersion Models

United States Environmental Protection Agency  
 Office of Air Quality Planning and Standards  
 Research Triangle Park, NC 27711  
 EPA-548-R-93-002  
 (Revised EPA-450/R-91-007)  
 May 1993

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Air

## GUIDANCE ON THE APPLICATION OF REFINED DISPERSION MODELS FOR HAZARDOUS/TOXIC AIR RELEASES

5 - 98

### Applying Proper Dispersion Models for Industrial Accidental Releases

**Paper # 726**  
**Weiping Dai**  
 Trinity Consultants  
 12801 North Central Expressway, Suite 1200, Dallas, TX 75243  
 Email: [wdai@trinityconsultants.com](mailto:wdai@trinityconsultants.com)

#### CASE STUDY – APPLYING MODELS PROPERLY

#### Dense Gas Modeling – Ethylene Oxide Release

5 - 99

### Environment Magazine September 1985

In the aftermath of the catastrophe, what can we learn from History's worst industrial accident?

## AVOIDING FUTURE BHOPALS

**R**are events, particularly in this age of high-risk technologies, are hard to design for. Yet during the shift of roles between December 2 and 3, 1984, a statistically improbable event came to pass: a catastrophic explosion and fire at the pesticide plant in Bhopal, India. A parade of failures—in design, in construction, in operation, in emergency response, and in management—conspired with a southerly wind and a temperature inversion to push a lethal cloud of methyl isocyanate (MIC) out to kill and injure thousands of people. Figure 1 on page 99. By writing the unprecedented history and comparing Bhopal to the head of history's roll of industrial disasters (see Table 1 on page 97).

The inevitable spate of articles and conferences on the topic of technology transfer is in full force. Proponents on the one hand are likely to proliferate the same error as the cause and the risk analysts provide over the catastrophic

A photograph showing the aftermath of the Bhopal gas tragedy, with a large building (Union Carbide) and debris in the foreground.

By B. Bowonder, Jeanne X. Kasperson, and Roger E. Kasperson

### Chemical Safety Board (CSB) History

The U.S. Chemical Safety Board is authorized by the Clean Air Act Amendments of 1990 and became operational in January 1998. The Senate legislative history states: "The principal role of the new chemical safety board is to investigate accidents to determine the conditions and circumstances which led up to the event and to identify the cause or causes so that similar events might be prevented. Although the Board was created to function independently, it also collaborates in important ways with EPA, OSHA, and other agencies.

<http://www.csb.gov>

5 - 101

### Mobile Source Air Toxics Modeling – Mobile 6.2 (Replaced with MOVES)

MOBILE6 is a computer model developed by EPA used to predict emissions from on-road motor vehicles.

- MOBILE6.0 – HC, CO, and Nox
- MOBILE6.1 – Add particulates
- MOBILE6.2 – Add toxics
- M6.3/NGM1 – Add greenhouse gases

<http://www.epa.gov/oms/m6.htm>  
<http://www.epa.gov/otaq/models/moves/>

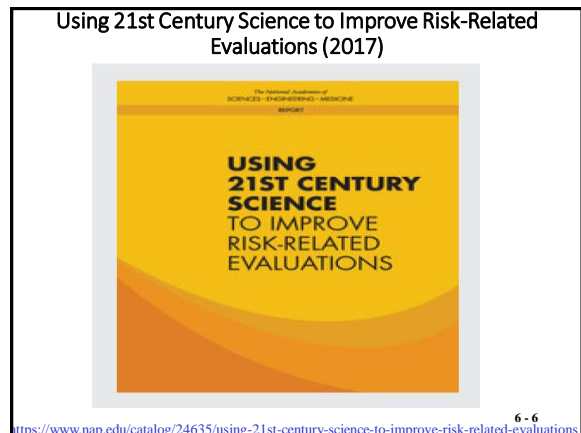
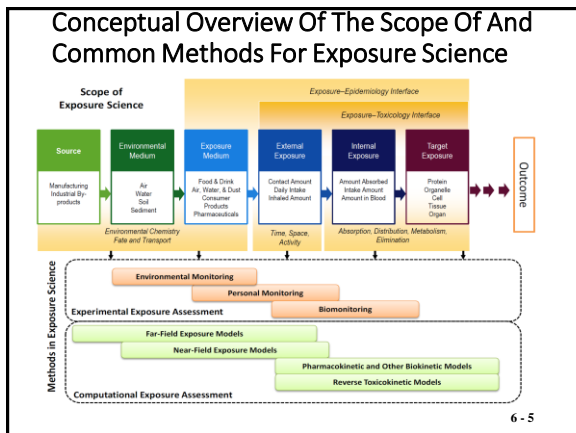
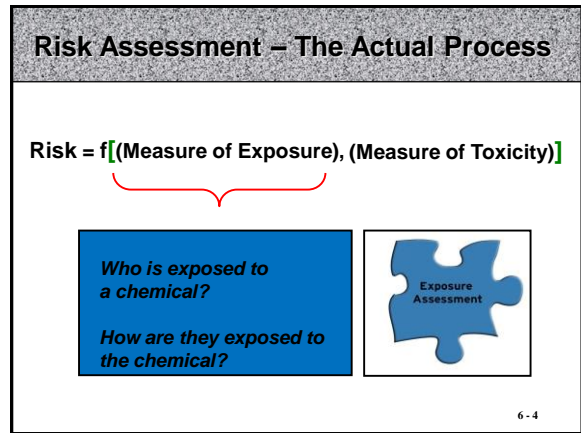
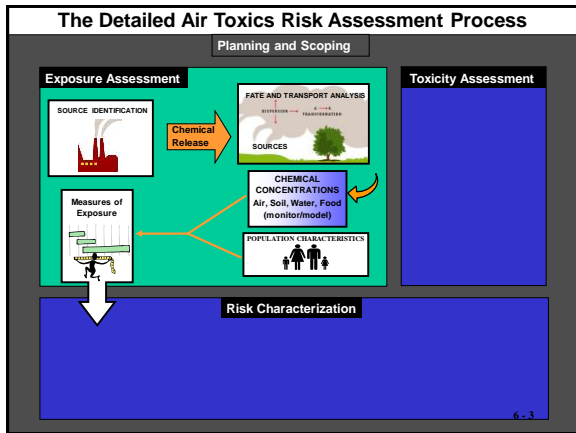
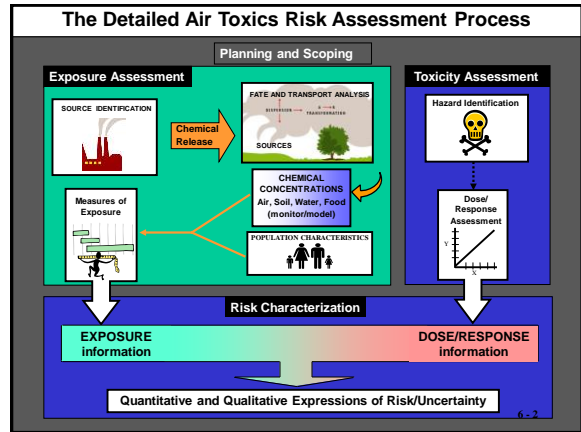
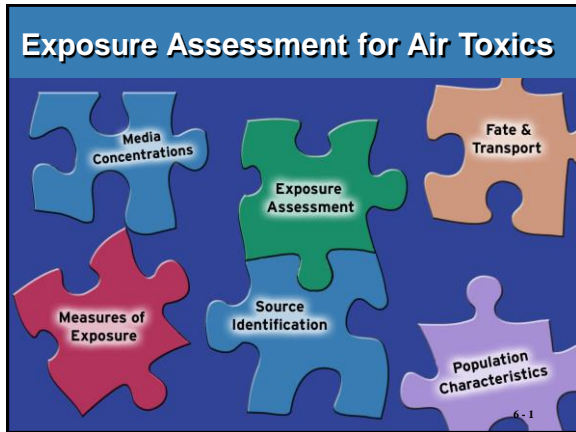
5 - 102

**Mobile Source Air Toxics Modeling –  
Mobile 6.2 (cont.)**

- MOBILE6.2 explicitly estimates emissions for the following compounds which dominate risk from mobile sources, based on results of the recent National-Scale Air Toxics Assessment:
  - 1) Benzene
  - 2) 1,3-Butadiene
  - 3) Formaldehyde
  - 4) Acetaldehyde
  - 5) Acrolein
  - 6) MTBE

5 - 103





### Exposure vs. Exposure Assessment

*Exposure* is contact of a person with a chemical

*Exposure assessment* is the evaluation (qualitative or quantitative) of the magnitude, frequency, duration, and route of the exposure

USEPA (1992), *Guidelines for Exposure Assessment*, 57 FR 22888.

6 - 7



### What is "Exposure?"

Contact of a chemical with:

- Skin
- Mouth
- Nostrils
- Dermal and punctures in the skin

For air toxics human health risk assessments, we will usually focus on exposure to people by:

- Contacting contaminated air by **inhalation**
- Contacting contaminated soil, water, or food by **ingestion**

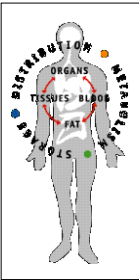



6 - 8

### What happens once exposure occurs?

Once inhaled or ingested, various processes can occur (depending on the chemical)

- Toxic effect can occur at the initial point of entry in the body (e.g., the respiratory or digestive tracts)
- Portal of entry effect
- Toxic effect can occur at a point(s) distant from the portal of entry

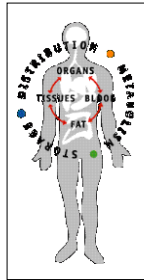


6 - 9

### What happens once Exposure occurs?

The amount of chemical (dose) that reaches a point where a toxic response can occur is influenced by:

- Absorption
- Distribution
- Metabolism
- Storage
- Elimination

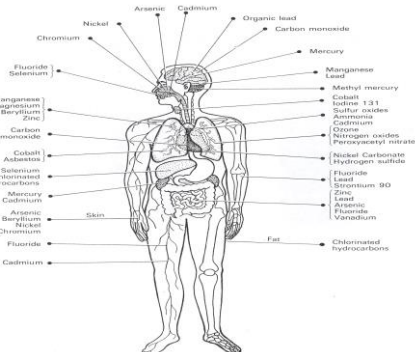


6 - 10

### Different Time Frames

<p><b>Chronic Exposure</b></p> <p>Long term (e.g., years to lifetime) exposure to (usually) relatively low levels of contaminant</p> <p>↓</p> <p>Chronic exposure may result in <b>chronic effects</b> (cancer, chronic obstructive pulmonary disease, neurological problems, etc.)</p>	<p><b>Acute Exposure</b></p> <p>Short term exposure (e.g., minutes, hours, days) to (usually) relative high levels of contaminant</p> <p>↓</p> <p>Acute exposure may result in <b>acute effects</b> which can range from relatively mild (eye irritation), to extreme (an asthma attack), to fatal</p>
---	--

6 - 11



6 - 12

### Exposure Assessment

- An exposure assessment is generally the most multifaceted and time-consuming part of an air toxics risk assessment.
- The exposure assessment helps identify and evaluate a population receiving exposure to a toxic agent, and describe its composition and size, as well as the type, magnitude, frequency, route and duration of exposure.

6 - 13

### Exposure Assessment

- An exposure assessment is that part of the risk assessment that identifies:
  - Who is potentially exposed to toxic chemicals;
  - What toxics they may be exposed to; and
  - How they may be exposed to those chemicals (amount, pattern, and route).

6 - 14

### Exposure Assessment: 4 Major Components

- **Emission characterization** – a description of the source and a quantification of the rate of emissions of an air toxic from the source.
- **Environmental fate and transport** - how the released air toxics is transported, dispersed, and transformed from the source to the exposed receptor population
- **Characterization of the study population** - the location, behavior, age and other characteristics of the study population
- **Exposure characterization** - the spatial integration of the air toxics concentration with the study population to characterize exposure.

6 - 15

### Exposure Pathway

- Pathway analysis is a concept that is linked strongly to environmental fate and transport.
- The exposure pathway is the course that a toxic chemical takes from its source to the exposed receptor.
- An exposure pathway describes a unique mechanism by which an individual or population is exposed to air toxics at, or originating from, a source or group of sources.

6 - 16

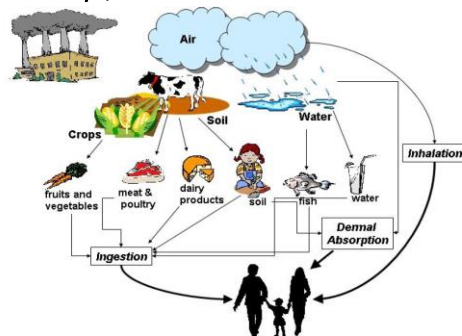
### Exposure Pathway

*People may be exposed to air toxics by:*

- breathing contaminated outdoor and/or indoor air (inhalation);
- ingestion (for the small number of air toxics that can accumulate in soils, sediments, and foods – a process called bioaccumulation);
- skin (dermal) contact with deposited air toxics.

6 - 17

### Overview of Multi-pathway Exposure Pathways/Routes



<http://www.epa.gov/head/>

6 - 18

## Chemical Ingestion Pathways

For the **ingestion pathway** (soil, water, food), the measure of exposure equals the amount of chemical ingested (the intake), usually in mg of chemical ingested per kilogram of body weight per day (mg/kg-d)



For air toxics assessments, only evaluate ingestion for HAPs which are persistent and which may also be bio-accumulative (e.g., mercury or dioxin)

6 - 19

## Focus on Ingestion

### Intake Calculation

$$\text{Intake} = \frac{\text{EC} \times \text{CR} \times \text{EF} \times \text{ED}}{\text{BW} \times \text{AT}}$$

Where:

- EC = Concentration of a chemical in soil, water, food at the point of exposure
- CR = Contact rate with the contaminated medium (i.e., intake rate)
- EF = Exposure frequency
- ED = Exposure duration
- BW = Body weight
- AT = Averaging time

6 - 20

## Focus on Inhalation

For the **inhalation pathway**, the concentration (C) of the chemical in air (in  $\mu\text{g}/\text{m}^3$ ) at the point of exposure (called the exposure concentration or **EC**) can be used as a measure of exposure



For **chronic inhalation exposure**, usually use an estimate of annual arithmetic average concentration (either from modeling or monitoring) to represent the long-term **EC**

6 - 21

## Focus on Inhalation

For **acute inhalation exposure**, usually use a 1-hour or 24-hour arithmetic average to represent the short-term **EC** (in some cases, a shorter averaging time, like 15 minutes, is used)



In air toxics assessments, **always** evaluate inhalation as a route of exposure

6 - 22

## But we don't breathe the same thing all the time!



People do different activities in different microenvironments throughout various life stages

- Going to school, work, shopping, etc.
- Going on vacation
- Time spent in the car
- Time spent in the home
- Time working in the yard
- Time away from home on work travel
- Etc.

6 - 23

## Inhalation Exposure Modeling

- Inhalation exposure is characterized by the pollutant concentration in the air (i.e., the exposure concentration) reaching an individual's nostrils and/or mouth (in units of  $\mu\text{g}/\text{m}^3$ ).
- Estimates of air concentrations from modeling or monitoring can be used in inhalation exposure modeling.

6 - 24

### Inhalation Exposure Modeling(cont.)

- A common exposure model for inhalation that combines information on microenvironment concentrations and activity patterns calculates a *time-weighted average of all exposures* from the different microenvironments in which a person spends time during the period of interest:
- where:
- $ECA$  = the adjusted average inhalation exposure concentration ( $\mu\text{g}/\text{m}^3$ ),
- $T$  = total averaging time ( $T = \sum t_j$ ; years),
- $C_j$  = the average concentration for microenvironment  $j$  ( $\mu\text{g}/\text{m}^3$ ), and
- $t_j$  = time spent in the microenvironment  $j$  (years).

$$EC_A = \frac{1}{T} \left( \sum_j C_j \times t_j \right)$$

### Example – How to Estimate Exposure Concentrations (EC) for Exposure Modeling

The following exposure profile has been developed for one year (which represents, for example, the 30 years of “work”) for a representative individual within the population of interest:

Duration Spent in Each Microenvironment (% year)	Average Concentration of Pollutant A In Each Microenvironment ( $\mu\text{g}/\text{m}^3$ )
10 = outside	80
50 = at work	20
40 = inside home	10

The EC for that individual is calculated as:

$$EC = (0.1 \times 80) + (0.5 \times 20) + (0.4 \times 10) = 22 \mu\text{g}/\text{m}^3$$

April 2004

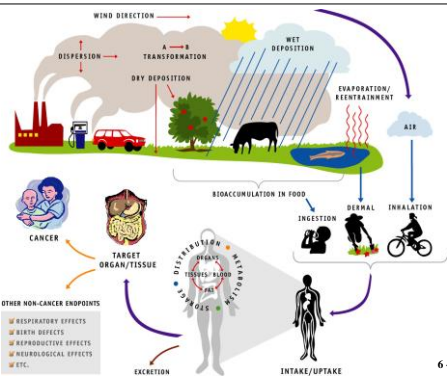
### EXAMPLE EXPOSURE SCENARIOS

National Center for Environmental Assessment  
U.S. Environmental Protection Agency  
Washington, DC 20460

### Example Exposure Scenarios Assessment Tool Web site

<http://cfpub.epa.gov/ncea/cfm/recordisplay.cfm?deid=85843>

### Exposure and Effects from Air Toxics



### Exposure Assessment for Air Toxics

For air toxics, Exposure Assessment is the process we go through to understand:

- Who is potentially exposed to air toxics
- What air toxics they are potentially exposed to
- How the air toxics chemicals get from the point of release to the point of exposure
- How the exposure occurs, possibly through multiple routes



### Air Toxics EA - The Process

Develop a Study-Specific Conceptual Model

1. Characterize the exposure setting
  - ▮ Physical environment
  - ▮ Scale of the study area
  - ▮ Important sources and chemicals
  - ▮ Potentially exposed populations
2. Identify exposure pathways
  - ▮ Fate and transport of chemicals
  - ▮ Exposure points and routes

6 - 31

### 3. Quantify exposure:

- ▮ Use monitoring or fate/transport modeling to estimate the chemical concentrations in air, water, soil, food at the point of contact (the **EC**)
  - ▮ The **EC** in air is the quantitative measure of exposure for inhalation
  - ▮ The **EC** in water, soil, food is used to calculate intake, the quantitative measure of exposure for ingestion
- ▮ May use exposure modeling to refine the estimate of exposure (e.g., an apparent **EC** for inhalation)

6 - 32

### Estimating Inhalation Exposure Concentration

- Concentrations in the contaminated air under study vary over space and time, therefore it is important to know where and how long people spend their time in the study area.
- Ambient concentrations of pollutants in air can be estimated geographically and temporally through air quality modeling and monitoring.
- Estimates of exposure via the inhalation route can be adjusted from modeling data to take into account the time they may spend in various microenvironments.

6 - 33

### General Approaches to Derive Exposure Concentrations

**There are two general ways to derive the EC for a given risk assessment:**

- *General Air Quality Assessment* and
- *Exposure Modeling*

Both may incorporate the results of air quality modeling and/or monitoring efforts.

6 - 34

### Two General Approaches to Derive Exposure Concentrations

General Air Quality Assessment

Assessment Using Microenvironment Concept

In this example, the left side analysis assumes that individuals spend 100 percent of their time at a given location, so the estimate of ambient concentration = EC. The right-hand side illustrates the use of exposure modeling. In this example, the analysis assumes that an individual spends 50 percent of his/her time at home; 15 percent at a school; and 35 percent at an office. The exposure model also takes into consideration that the indoor air concentrations at each location (indoor microenvironment) are different than the corresponding outdoor ambient air concentrations. The EC is the weighted sum of the product of the ambient concentrations at each location and the amount of time spent there.

6 - 35

### Types of Exposure Time Frames

**Air toxics inhalation exposure assessments usually focus on two of these three different types of possible exposure scenarios:**

- *Chronic exposure* - exposure occurs repeatedly over a long period of time (usually years to lifetime).
- *Sub-chronic exposure* – exposure over a period of time that ranges between acute and chronic exposures.
- *Acute exposure* - exposure occurs over a short period of time (usually minutes, hours, or a day) and usually at relatively high concentrations.

6 - 36

### Common Ways to Estimate Exposure Concentrations

- Risk assessors commonly use several different ways to estimate exposure concentrations.
- Some ways are used primarily for screening-level (Tier 1) assessments; others are used primarily for more refined assessments.

6 - 37

### Common Ways to Estimate Exposure Concentrations(cont.)

- *Monitoring locations:* Sites where air monitors provide a direct measure of ambient air concentrations at those locations..
- *Point of maximum modeled concentration:* A modeling node where the maximum modeled ambient air concentration occurs and may be called the “*maximum exposed individual (MEI).*”

6 - 38

### Common Ways to Estimate Exposure Concentrations(cont.)

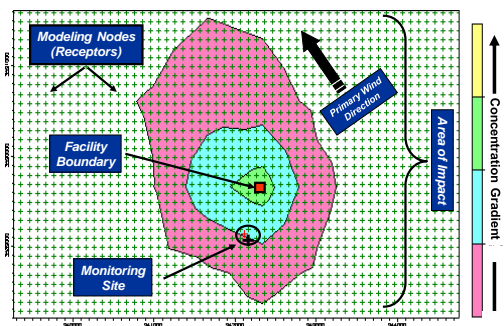
- *Point of maximum modeled concentration at an actual receptor location:* A modeling node where the maximum ambient air concentration occurs for an actual person in the area of impact, usually at an actual residence. This point may be referred to as the point of the “*maximum individual risk (MIR).*”

6 - 39



6 - 40

### Air Dispersion Modeling and/or Air Monitoring



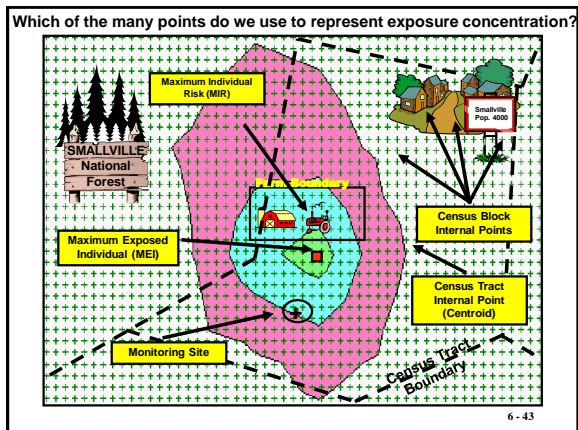
100 meter modeling grid

6 - 41

### Example of a Modeled Volatile Organic HAP Release for an Exposure Concentration(EC)

- For first version of the map (A), it is difficult to say much about exposure since we do not know where the people are in relation to the facility or the area of impact.
- To remedy this, our next step is to obtain demographic data (usually from the Census Bureau) and overlay it on the above map. Performing this analysis and redrawing the map gives map (B).

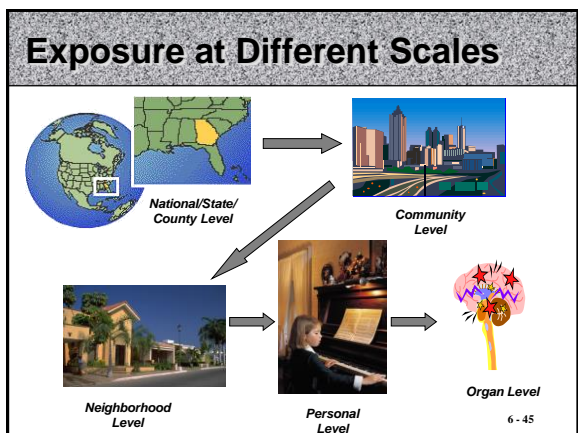
6 - 42



**Example of a Modeled Volatile Organic HAP Release for an Exposure Concentration(EC).**

- In map (B), we have included the census tract boundaries (dotted lines) and we also know from study area reconnaissance that there is an uninhabited national forest to the west of the facility, a farmer directly to the north, and a small town in the northeast. Smallville, can be further subdivided into smaller census blocks; but are not shown here to keep the picture simple.)

6 - 44



**Air Toxics Exposure Assessment is Difficult**

- MANY air toxics with many different characteristics
  - Difficult to model and monitor
  - Multiple routes of exposure
- Spatial and temporal variability
  - Source dominated
  - “Hot Spots”
- Monitoring issues
  - Costs
  - Measurement methods

6 - 46

**Exposure Models**

**General Equation for Calculating the EC for a Specific Cohort\***

$$EC = \sum EC_i T_i$$

Where:  
 EC<sub>i</sub> is the exposure concentration in the microenvironment  
 T<sub>i</sub> is the fraction of time spent in the microenvironment

Combine cohorts to get an apparent exposure concentration that represents a community as a whole

\*Volume 1 of the ATRA Library provides the exact equations

- We use exposure models to help make these refined estimates of exposure
- Calculate a refined measure of personal EC
- Reflects activities people do in different microenvironments throughout various life stages
- Often group people and activities by age, sex, ethnicity, etc. (cohorts)

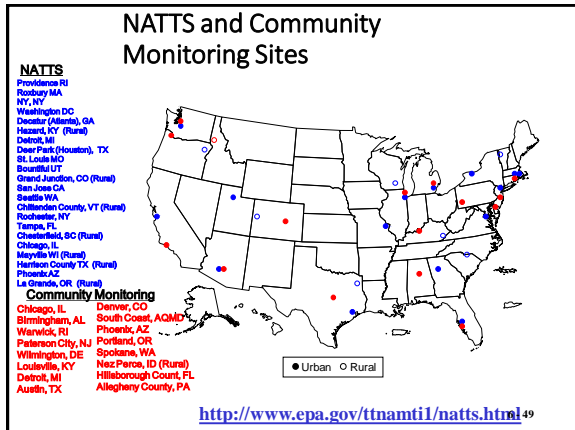
6 - 47

**EPA is Working to Improve Air Toxics Exposure Assessment**

- New ambient monitoring program
  - National Air Toxics Trends Sites (NATTS)
- Personal exposure studies
- Enhanced modeling tools
  - Ambient dispersion models
  - Exposure models
- National Air Toxics Assessments (NATA)
- Multimedia Monitoring


6 - 48



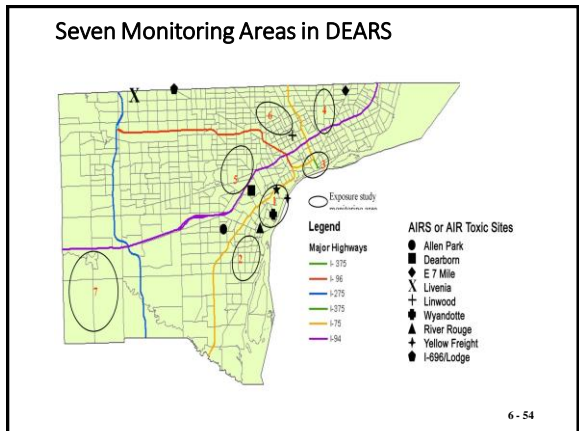


## Personal Exposure Studies

- ### EPA Air Toxics Personal Exposure Studies
- EPA Studies
    - Past Studies
      - TEAM
      - NHEXAS
    - Current Studies
      - Detroit Aerosol and Exposure Research Study (DEARS)
  - Studies Supported by EPA Funds
    - EPA STAR Program
      - HAP Mixtures: Measuring and Modeling Complex Exposure
      - Human Exposures to Aldehydes Arising from Mobile and Point Sources
    - Mickey Leland National Urban Air Toxics Center
      - Relationship Between Indoor, Outdoor, and Personal Air (RIOPA)
      - Urban Air Toxics Exposure of High School Children
      - VOC Exposure in an Industry-Impacted Community
      - Air Toxics and Asthma in Children
    - Health Effects Institute
      - Hotspots
      - Biomarkers
      - Diesel/PAHs
- 6 - 51

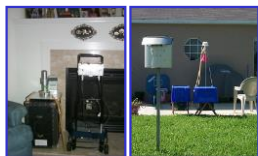
- ### Detroit Exposure and Aerosol Research Study (DEARS)
- Describe the relationship between concentrations at a central site and residential/personal concentrations
    - Air Toxics and PM constituents
    - Air Toxics and PM from specific sources
  - Emphasis placed on understanding impact of:
    - Local sources (mobile and point) on outdoor residential concentrations
    - Housing type and house operation on indoor concentrations
    - Locations and activities on personal exposure
- 
- 6 - 52

- ### DEARS Field Monitoring Design
- 3 year study starting in July 2004
  - Collect data in 120 homes for 5 days in winter and 5 days in summer (1200 total sampling days- 40 new households each year)
  - Concurrent (9am to 9 am) monitoring at
    - Central site
    - Residential – outdoors and indoors
    - Personal level
  - Survey data
    - Residential characteristics, participant characteristics, time/activity, source usage.
- 6 - 53



### DEARS Measurements

- Particulate matter
  - Mass
  - Sulfate
  - Metals
  - SVOCs
- EC/OC
- Particle-bound nitrate
- Gases
  - Ozone
  - Nitrogen Dioxide
  - Sulfur Dioxide
- Air Toxics
  - VOCs
  - Carbonyls
- Indoor air exchange rates



6 - 55

### DEARS – Related Research Efforts

- Source Apportionment
- Air Quality and Human Exposure Modeling
- Near Roadway Exposure Study
- Mobile Source Characterization
- Field testing for acrolein and 1,3-butadiene measurement methods
- EPA/NHEERL Toxicity Studies of PM from major sources
- EPA/NHEERL Detroit Children’s Health Study
- EPRI Health Studies (with University of Michigan and Michigan State University)

6 - 56

### Community-Based Air Toxics Projects

<https://www3.epa.gov/ttnamti1/files/ambient/airtox/CSATAMSummaryReport2009.pdf>

<http://www.epa.gov/head/c-ferst/>

<https://www3.epa.gov/ttnamti1/local.html>

6 - 57

### Air Quality and Exposure Modeling

### Enhanced EPA Modeling Tools

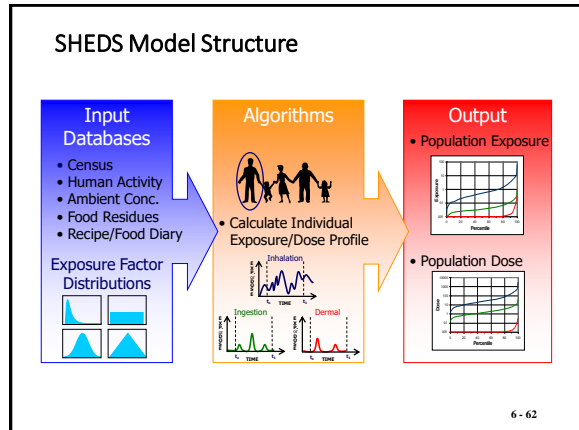
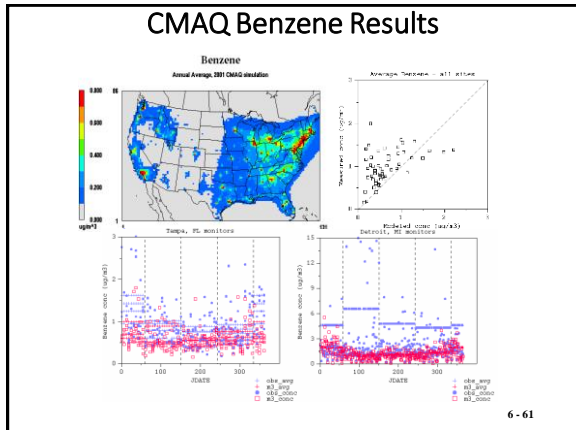
- Ambient Dispersion Models
  - Community Multi-scale Air Quality (CMAQ)
- Exposure Models
  - Stochastic Human Exposure and Dose Simulation (SHEDS)
  - Total Risk Integrated Methodology (TRIM)
- Modeling Collaborations

6 - 59

### Community Multiscale Air Quality (CMAQ) Model

- Extended the capability of CMAQ to Air Toxics
  - Completed annual (2001 CY) simulation of 20 HAPs
  - Simulations especially relevant for air toxics with significant secondary formation, e.g., formaldehyde, acetaldehyde and acrolein.
- Community-scale modeling
  - Model HAP concentrations at high resolutions and pinpoint risk “hot spots” for HAPs within urban areas.
  - Philadelphia pilot project with EPA Region 3.
- The CMAQ Air Toxics model will provide a tool for developing and evaluating strategies to reduce HAPs, and examining the interactions between control of HAPs, ozone, and PM.

6 - 60



### Stochastic Human Exposure and Dose Simulation (SHEDS) Model

- A model for improving estimates of human exposure and dose to multimedia, multi-pathway pollutants
- SHEDS can:
  - Predict population exposures and dose
  - Characterize variability and uncertainty in exposure and dose estimates
  - Identify important exposure media, routes, pathways, and factors affecting exposures
  - Identify contributions from different sources (single pathway) and different routes and pathways for single (aggregate) or multiple chemicals (cumulative).
  - Prioritize measurement data needs
- Air Toxics applications
  - Benzene
  - Aldehydes
  - Arsenic

6 - 63

### Sources of Data for Human Activity for Exposure Assessments

- Numerous EPA and related databases provide information useful for conducting exposure assessments, including information on activity pattern and demographic information useful for inhalation exposure modeling.
- EPA Consolidated Human Activity Database (CHAD):
- EPA Exposure Factors Handbook:
- EPA Human Exposure Database System (HEDS):
- National Human Exposure Assessment Survey (NHEXAS):
- CDC National Health and Nutrition Examination Survey (NHANES)
- U.S. Census Data:
- LandScan USA

6 - 64

Consolidated Human Activity Database (CHAD) contains data obtained from pre-existing human activity studies that were collected at city, state, and national levels. CHAD is intended to be an input file for exposure/intake dose modeling and/or statistical analysis. CHAD is a master database providing access to other human activity databases using a consistent format.

- <http://www.epa.gov/chadnet1/>

6 - 65

U.S. Environmental Protection Agency  
National Center for Environmental Assessment  
Office of Research and Development

*Exposure Factors Handbook*

[About the Handbook] [Table of Contents] [Preface] [Foreword] [Contributors] [Conduct a Word Search]

<http://www.epa.gov/ncea/efh/pdfs/efh-front-gloss.pdf>

6 - 66



• HEDS is the Human Exposure Database System. It is an integrated database system that contains chemical measurements, questionnaire responses, documents, and other information related to EPA research studies of the exposure of people to Environmental contaminants.

• <http://www.epa.gov/heds/index.htm>

6 - 67

### Human Exposure Measurements: National Human Exposure Assessment Survey (NHEXAS)

- The National Human Exposure Assessment Survey program was designed to address some of the limitations of single-chemical, and single media exposure route studies.
- The purpose of NHEXAS is to evaluate comprehensive human exposure to multiple chemicals on a community and regional scale.
- NHEXAS will help individuals, communities, states, the EPA, and other organizations understand the greatest health risks from various chemicals and decide whether steps to reduce those risks are needed.

• <http://www.epa.gov/heads/edrb/nhexas.html>

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### Inhalation Exposure Models

- Important characteristics that vary among the models include:
- Ambient concentrations - Modeling or monitoring estimates
- Exposure concentration time scale
- Spatial scale - Geographic resolution of predictions (i.e., Census tracts, Census blocks, grids)
- Potential size of modeling domain (i.e., neighborhood, county, nation)
- Population activity data

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### Comparison of Inhalation Exposure Models

Model	Population Activity Data	Source of Ambient Concentrations	Spatial Resolution	Framework
HEM-3	None (screening model)	ISCST3	Census blocks (additional points can be specified)	Deterministic
HAPEM	Micro-environment time/sequence, commuting	External model or monitoring data	Census tract	Stochastic
TRIM.Expo (a.k.a. APEX)	Micro-environment time/sequence, commuting	External model or monitoring data	Depends on resolution of air quality and demographic inputs	Stochastic
CPIEM	Micro-environment time/sequence, commuting	External model or monitoring data	User-specified for the selection of activity patterns (i.e. state/region)	Stochastic

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### Human Exposure Model (HEM 3)

- The Human Exposure Model (HEM) is used primarily for performing risk assessments for major point sources air toxics.
- The HEM only addresses the inhalation pathway of exposure, and is designed to predict risks associated
- The HEM provides ambient air concentrations, as surrogates for lifetime exposure, for use with unit risk estimates and inhalation reference concentrations to produce estimates of cancer risk and non-cancer hazard, respectively, for the air toxics modeled.

6 - 71

### Human Exposure Model (HEM 3)

#### The HEM contains:

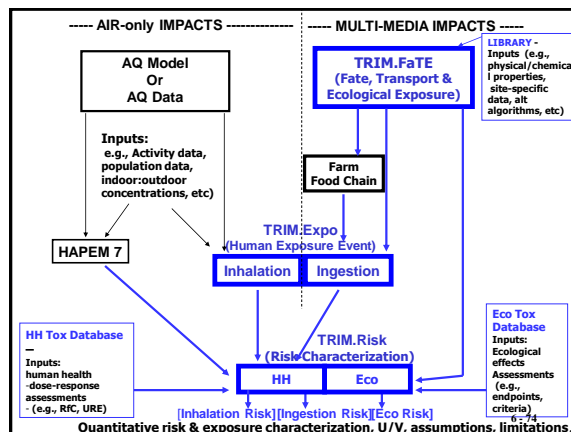
- (1) an atmospheric dispersion model, the Industrial Source Complex Model, with included meteorological data; and
- (2) U.S. Bureau of Census population data at the Census block level.

6 - 72

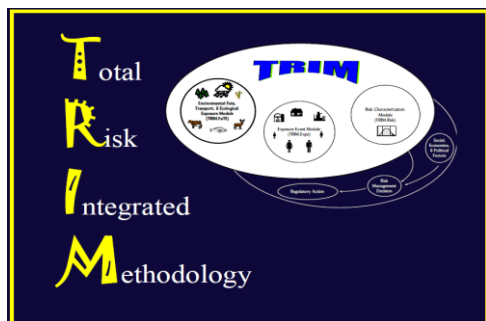
### Human Exposure Modeling - Hazardous Air Pollutant Exposure Model (HAPEM 7)

- The HAPEM 7 model has been designed to estimate inhalation exposure for selected population groups to various air toxics.
- The model makes use of ambient air concentration data, indoor/outdoor microenvironment concentration relationship data, population data, and human activity pattern data to estimate an expected range of inhalation exposure concentrations for groups of individuals.

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### Total Risk Integrated Methodology



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### TRIM Application

- Inhalation Risk Assessments
  - Residual risk assessments (HAPs) –refined tier
  - Ozone NAAQS exposure and risk assessment
  - Lead NAAQS exposure and risk assessment
- Ecological Risk Multimedia Assessments
  - Residual risk assessments (e.g., Hg, etc)
- Ingestion Risk Assessments
  - Residual risk multimedia, multipathway assessments (e.g., Hg, dioxins, PAHs)
  - NAAQS -Lead

6 - 76

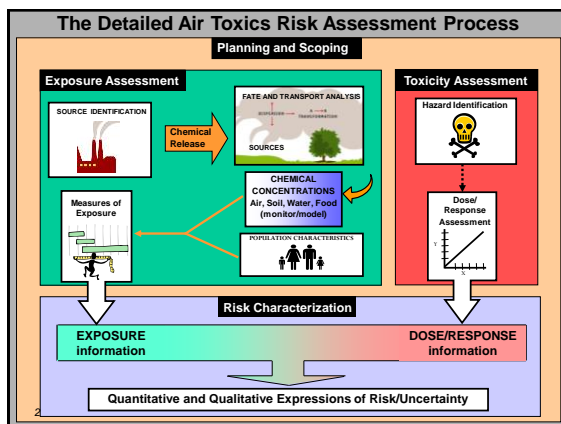
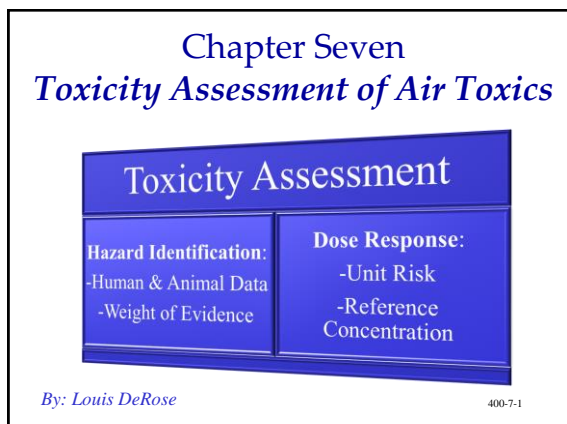
The screenshot shows the EPA website for 'Air: Fate, Exposure, and Risk Analysis (FERA)'. It features a navigation bar with 'Environmental Topics', 'Laws & Regulations', and 'About EPA'. Below the navigation is a search bar and social media links. The main content area has a heading 'Air: Fate, Exposure, and Risk Analysis (FERA)' and a brief description. It lists four main tool categories with links to overview, details, and publications for each: Total Risk Integrated Methodology (TRIM), Multimedia Fate and Transport Modeling, Human Exposure Assessment and Modeling, and Risk Assessment and Modeling. At the bottom, there is a link to download factsheets: <https://www.epa.gov/fera>.

### Comparison of Exposure Assessment Tools

	PRO	CON
Ambient Monitoring	- "True" measure of ambient concentration	- Spatial and temporal gaps - Costly to monitor everywhere - Surrogate for personal exposure
Personal Monitoring	- "True" measure of personal exposure	- Spatial and temporal gaps - Can't monitor everyone all the time (costs and personal inconvenience)
Ambient Modeling	- Good spatial and temporal coverage - Relatively low cost	- Uncertainty - Surrogate for personal exposure
Human Exposure Modeling	- Estimates true human exposure - Relatively low cost	- Uncertainty

The best approach is to utilize a combination of the above. 6 - 78





## Toxicity Assessment: Two Parts

- **Hazard Identification:**
  - Determines whether exposure to a chemical *can cause adverse health effect* (i.e., cancer, birth defects, etc.) &
  - Looks at the *strength of evidence* & *circumstances* that cause these effects (i.e., long term vs. short term exposure, animal vs. human data, inhalation/ingestion).
- **Dose-response Assessment** establishes a *quantitative relationship* between the *dose* of the contaminant & the incidence of *adverse health effects* (cancer & non-cancer) in the exposed population.
  - Its important to understand how the dose-response data were analyzed & produced (i.e. uncertainties & extrapolations).

400-7-3

## Part One: Hazardous Identification

- 1. **Review & analyze toxicity data:** to see if exposure to a chemical can cause particular health effects:
  - What are the affected organs or tissue systems?
  - What is the severity of effects?
  - Who is more sensitive or susceptible?
  - What does the body do to the chemical?
  - What does the chemical do to the body?
  - How does the chemical act to produce an effect?
- 2. **Weigh the evidence:** the strength of the evidence that the chemical causes various toxic effects.

400-7-4

## Hazard Identification

### Where do we get our information?

**Data on adverse biologic effects usually generated through...**

- **Epidemiological studies:** study distribution of disease in a specific population of humans
- **Animal Studies** (rats, mice, rabbits, guinea pigs, hamsters, dogs or monkeys)
- **In-vitro assays (test tube studies)** study mutations in genetic material after cell division



400-7-5

## Epidemiological Studies

- **Retrospective Studies:** In which groups of individuals are identified based on past exposure conditions:
  - Usually occupational i.e. asbestos workers –chronic effect
  - Accidental: i.e. Bhopal –high concentrations with acute effects
- **Prospective Studies:** In which groups of individuals are identified based on current exposure and followed into the future to see how exposure affects their outcomes.
- **Advantages:** animal to human extrapolation not necessary
- **Disadvantages:** no control over exposure amount or exposure to other toxins or lifestyle differences
  - Also possible lengthy latency periods

400-7-6

## Animal Studies

- **Acute:** tests are usually relatively short in duration, but high in concentration.
  - Study effects after exposure for *less than 14 days*
  - Commonly use *Lethal Dose 50 (LD<sub>50</sub>)*
- **Sub-chronic:**
  - Exposure from about *7 days up to 10% of the animal's lifetime*
  - Commonly use lowest observed adverse effect level *LOAEL*, no observed adverse effect level *NOAEL* or other “critical factors”
- **Chronic:** tests are usually long in duration, but relatively low in concentration.
  - Study effects (i.e., tumor formation for carcinogens) after exposure *over at least 10% of the animal's lifetime*.
  - Commonly use *LOAEL, NOAEL* or other “critical factors”

## Weight of Evidence: Carcinogens

### WOE Scheme from: EPA's 1986 Guidelines for Carcinogen Risk Assessment

#### Old (but still around)

- A - Known Human Carcinogen** (sufficient epidemiological)
- B1 - Probable Human Carcinogen** (limited epidemiological)
- B2 - Probable Human Carcinogen** (sufficient animal / inadequate or no epidemiological studies)
- C - Possible Human Carcinogen** (limited animal / no human)
- D** – Not classifiable as human carcinogen (insufficient data available to see if chemical a carcinogen)
- E - No evidence for carcinogenic effects** based on at least two technically adequate animal studies

400-7-8

## Weight of Evidence: Carcinogens

### EPA's New WOE Scheme for Carcinogens

From: EPA's 2005 Guidelines for Carcinogens Risk Assessment

- Weight of Evidence Narrative
- Descriptors for Classifying Human Carcinogenic Potential
  - Carcinogenic to humans
  - Likely to be carcinogenic
  - Suggestive evidence
  - Inadequate data
  - Not likely

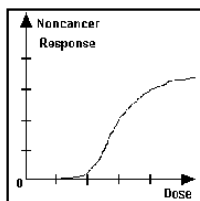
400-7-9

- **Carcinogenic to Humans:** when there is convincing epidemiologic evidence demonstrating causality between human exposure and cancer, or when there is strong epidemiological evidence and extensive animal evidence.
- **Likely to be Carcinogenic to Humans:** when the available tumor effects are adequate to demonstrate carcinogenic potential to humans, but does not reach the weight-of-evidence for the descriptor "carcinogenic to humans."
- **Suggestive Evidence of Carcinogenic Potential:** when the evidence from human or animal data is suggestive of carcinogenicity, which raises a concern for carcinogenic effects but is judged not sufficient for a stronger conclusion.
- **Inadequate Information to Assess Carcinogenic Potential:** when available data are judged inadequate to perform an assessment.
- **Not Likely to be Carcinogenic to Humans:** when the available data is strong enough to decide that there is no basis for a human hazard.

400-7-10

## Part Two: Dose-Response Assessment

- Now that we've established that a chemical is toxic...
- We need to understand how much dose gives how much response (how potent is the chemical?)



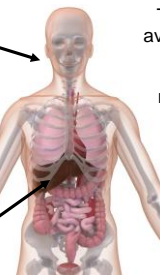
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## Risk Assessment Definitions: Dose

**Potential dose:**  
Ingested, inhaled, applied to skin

**Applied dose:**  
Present in exposure medium ( $\mu\text{g} / \text{m}^3$ ) (concentration in air) (amount of agent near where it enters the body)

**Internal dose:**  
Amount absorbed and available for interaction ( $\mu\text{g} / \text{kg}$ )



The amount of a substance available for interactions with metabolic processes or biologically significant receptors after crossing the outer boundary of an organism.

From EPA's IRIS Glossary

EPA's Guidelines for Exposure Assessment  
<https://www.epa.gov/risk/guidelines-human-exposure-assessment/>



## Dose-Response Definitions: Critical Effect

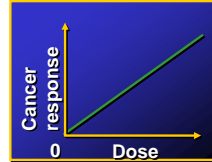
- **Critical effect:** “The **first adverse effect**, or its known precursor, **that occurs to the most sensitive species** as the dose rate of an agent increases” (U.S. EPA, 2002c).
- **Two types:** (1) those considered to have a **threshold** and (2) those for which there may be some risk at any exposure level (**non-threshold** - carcinogens).

400-7-13

## Dose-Response Assessment

### Cancer Risk

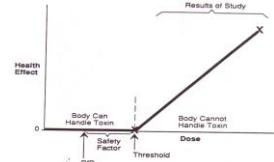
- **Non-threshold:** **no exposure is without risk**



- **Slope Factors**
  - Inhalation Unit Risk
  - Oral Potency Factor

### Non-Cancer Hazard

- **Threshold:** Body (liver & kidneys) breaks down many chemicals to less toxic substances

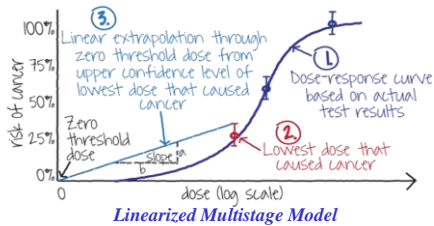


- **Reference Values**
  - RFC (inhalation)
  - RfD (oral)

400-7-14

## Dose-Response Data from Animal Studies

- Dose-response relationships observed from animal studies are often at **much higher doses** that would be anticipated for humans, so data must be **extrapolated to lower doses**.



- It assumes **linear extrapolation** with a zero dose threshold from the upper confidence level of the **lowest dose** that produced cancer in an animal test or in a human epidemiology study.

400-7-15

## Dose-Response Data from Animal Studies

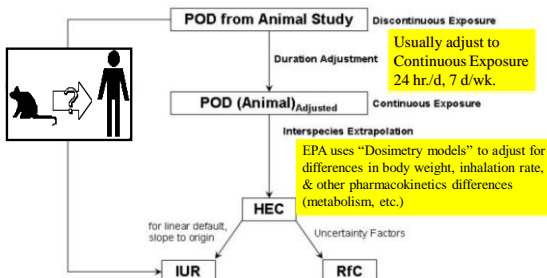
- Animal studies data must also be **adjusted from animal to humans** in order to predict the relationship for humans. These **adjustments** are used to calculate the “**human equivalent concentration**” (HEC):

- **Duration adjustment:** (animal inhalation exposures are about 6 hrs/day, 5 days/wk must be adjusted to **continuous** exposure)
- **Interspecies adjustments:** compensate for differences between humans & lab animals:

- Differences in **size & life spans**
- Differences in **pharmacokinetics** (what the body does with the chemical once its inside the body):
  - **Metabolism** (conversion to a less toxic substance)
  - **Excretion & distribution** to **storage sites** (fat, bones etc.)
  - **Absorption rate** (mainly in lungs & small intestines) i.e. for DDT, a rabbit absorbs 46.3%; a monkey 1.5%; & a man 10.4%

400-7-16

## Deriving a Human Equivalent Concentration (HEC) from an Animal Study

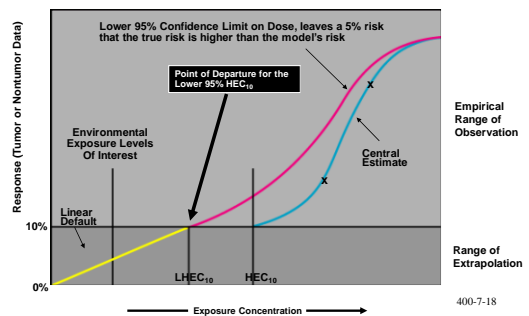


**POD – point of departure:** is an estimated dose near the low end of the observed range without extrapolation to lower doses.

400-7-17

## Dose-Response Extrapolation: Cancer

High to low dose linear extrapolation from POD to 0,0 (non-threshold)

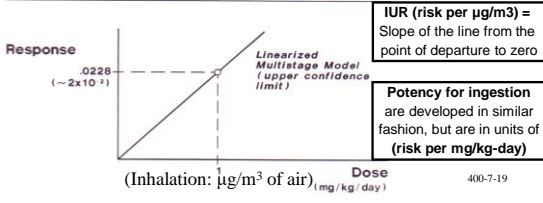


400-7-18

### Dose-Response: Carcinogens

- **Unit Risk** is the *slope* of the dose response line:
  - “Lifetime cancer risk that results from continuous exposure to an agent over a lifetime (assume 70 yrs.)”
  - Also known as “**potency**”
  - Can be obtained from EPA web site: “IRIS”

#### UNIT CANCER RISK

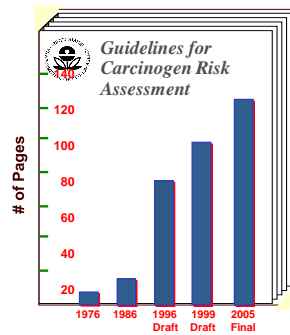


### Limitations of the Linear, Non-threshold Model for Carcinogens

- In the U.S., carcinogens have historically & currently regulated by using the non-threshold linearized multistage model.
  - Designed to overestimate the risk – a conservative approach
- According to the EPA & other agencies, if cancer evidence suggest a threshold mechanism, then cancer risks will be assessed differently.
  - But EPA & other regulatory agencies have rarely considered the evidence strong enough to use a threshold mechanism for carcinogens. (TRENDS, Winter 2013)
- EPA proposed rule (4/30/2018): Since there is growing evidence of non-linearity...EPA should look at other models.

### Limitations in Cancer Dose-Response Assessment

- Interspecies extrapolation,
- High-dose to low-dose extrapolation, and
- Limitations of dose-response studies to capture all relevant information
- Little consideration of variations in the population in susceptibility & vulnerability.

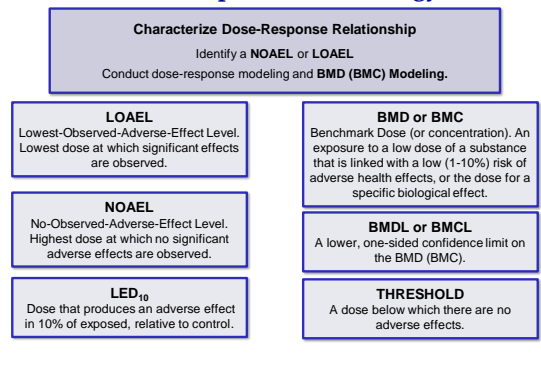


As toxicology and risk assessment advance, the guidelines have grown.

### Dose-Response: Non-carcinogens

- EPA assumes that there is a *threshold* concentration - below which no observable adverse effect will occur.
- *Reference dose* (RfD) or *Reference concentration* (RfC) is an estimate of a daily exposure to the human population (including sensitive subgroups) that is likely to have no risk of the adverse effects during a lifetime.
- In IRIS, EPA includes with RfC a statement of confidence: **High, Medium or Low**
  - High: RfC are *less likely* to change w/ new info
  - Low: *most likely* to change with new info

### Dose-Response Terminology

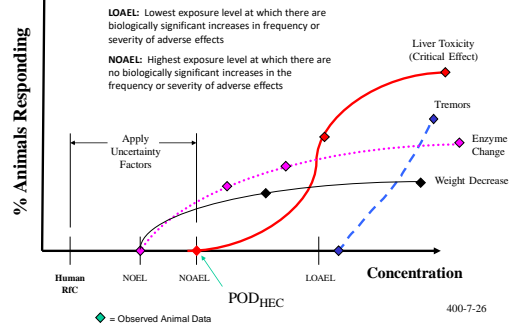


### Dose-Response: Non-carcinogens

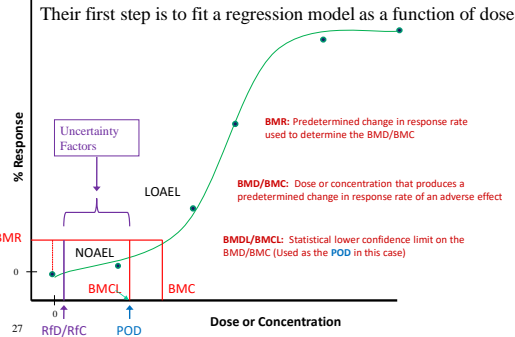
- The **first part** of this assessment parallels the same used for the carcinogenic assessment:
  - Calculate the **"human equivalent concentration" (HEC)** (adjusted from animal studies to humans).
  - Calculate the non-carcinogenic, **Point of Departure (POD<sub>HEC</sub>)** from the NOAEL<sub>HEC</sub> or LOAEL<sub>HEC</sub> or (benchmark concentration level) BMCL
    - BMC approach involves fitting mathematical model for dose-response data to reported data (can be used for carcinogens also)
- The **second part** analyzes a series of **uncertainty factors** to estimate a "safe" or "reference" exposure for humans (the **Reference Concentration RfC**).

400-7-25

### Calculation of RfC from the NOAEL & Application of Uncertainty Factors



### Calculation of the RfC from the Benchmark Concentration Method



### Reference Dose/Reference Concentration

$$\text{RfD or RfC} = \frac{(\text{Point of Departure})_{\text{HEC}}}{\text{NOAEL, LOAEL, or BMCL}} \times \text{UF}_1 \times \text{UF}_2 \dots \times \text{UF}_i \times \text{MF}$$

Uncertainty Factor Criteria	UF
• Extrapolating animal data to human	10, 3, or 1
• Sensitive human populations	10, 3, or 1
• Subchronic NOAEL instead of chronic NOAEL	10, 3, or 1
• LOAEL used instead of NOAEL	10, 3, or 1
• Uncertainties in the database for the chemical	10, 3, or 1

\* The UFs are generally an order of (10), although it can be reduced to (3 or 1) when considering dosimetry adjustments or other info.

\* Older RfCs may have applied a **modifying factor (MF)** in addition to the traditional UFs (when it was felt another Uf was needed).

### Uncertainty Factors

- UF<sub>A</sub> – **Animal-to-human extrapolation**
  - When results of studies of human exposure are not available or are inadequate
- UF<sub>H</sub> – **Human variability**
  - Accounts for variations in susceptibility within humans (i.e. those *most sensitive to the health hazards* of the chemical)
- UF<sub>S</sub> – **Subchronic-to-chronic extrapolation**
  - Extrapolation from less than chronic exposure results on laboratory animals or humans *when there are no useful long-term human data*.
- UF<sub>L</sub> – **LOAEL-to-NOAEL extrapolation**
  - Derivation from a LOAEL instead of a NOAEL
- UF<sub>D</sub> – **Database deficiencies**
  - (i.e. animal study database is incomplete)

400-7-29

### Example RfC Calculation

RfC from NOAEL Example: Diesel Engine Emissions	RfC from LOAEL Example: Toluene
<p><i>Toxicity data:</i> 144 µg chemical/m<sup>3</sup> air (NOAEL<sub>HEC</sub> from chronic rodent study)</p> <p><i>Uncertainty factors:</i> 3 x 10 = 30</p> <p>3 = animal-to-human extrapolation 10 = human to sensitive human populations</p> <p>RfC = 144/30 = 4.8 µg/m<sup>3</sup> = 0.005 mg/m<sup>3</sup></p>	<p><i>Toxicity data:</i> 119 mg chemical/m<sup>3</sup> air (LOAEL<sub>HEC</sub> from chronic occupational study)</p> <p><i>Uncertainty factors:</i> 10 x 10 x 3 = 300</p> <p>10 = human to sensitive human subpopulations 10 = LOAEL-to-NOAEL extrapolation 3 = database deficiencies</p> <p>RfC = 119/300 mg/m<sup>3</sup> = 0.4 mg/m<sup>3</sup></p>
<p>NOAEL<sub>HEC</sub> = No-Observed-Adverse-Effect Level (Human Equivalent Concentration) LOAEL<sub>HEC</sub> = Lowest-Observed-Adverse-Effect Level (Human Equivalent Concentration)</p>	
<p>Source: EPA's IRIS database <a href="http://www.epa.gov/IRIS/">http://www.epa.gov/IRIS/</a>, <a href="https://www.epa.gov/iris">https://www.epa.gov/iris</a></p>	

## Benzene: Inhalation RfC (IRIS)

Critical Effect	Exposures*	UF	MF	RfC
Decreased lymphocyte count (Human occupational inhalation study of Rothman et al., 1996)	BMCL = 8.2 mg/m <sup>3</sup>	300	1	3 x 10 <sup>-2</sup> mg/m <sup>3</sup>

- The **statement of confidence** is **medium**. The principal study of Rothman (1996) used human data & not experimental animal data.
- **Uncertainty Factor** = 300 for the BMCL from the Rothman(1996).
  - First, an effect level extrapolation factor analogous to the LOAEL-to-NOAEL UF (3 will be used).
  - Second, a factor of 10 was used for intraspecies differences for protecting potentially sensitive humans.
  - Third, a UF of 3 for subchronic-to-chronic extrapolation was applied.
  - Finally, a UF of 3 was chosen to account for database deficiencies, because no reproductive & developmental toxicity studies for benzene are available.<sup>100,731</sup>
  - Therefore, UF of 3 x 10 x 3 x 3 = 270 is rounded off to 300.

## Benzene: Cancer Risk (IRIS)

- **Inhalation Unit Risk:** 2.2 x 10<sup>-6</sup> per µg/m<sup>3</sup> to 7.8 x 10<sup>-6</sup> per µg/m<sup>3</sup>
  - Different interpretations of human exposure information caused the range in IUR.
- **Weight of Evidence:** classified as a "known" human carcinogen (Category A) under the 1986 Guidelines based upon convincing human evidence as well as supporting evidence from animal studies.
- **Tumor type(s):** Leukemia (Rinsky et al., 1981, 1987 Paustenbach et al., 1993 Crump and Allen, 1984 Crump, 1992, 1994 U.S. EPA, 1998)

400-7-32

## Sources of Toxicity Data

There are many choices

- EPA IRIS database
- California Hotspots program
- ATSDR MRLs
- NCEA provisional values
- EPA HEAST
- Open literature
- Etc.



400-7-33

## Integrated Risk Information System (IRIS)

<http://www.epa.gov/iris/>

## California Air- Hot Spots Guidelines

[http://www.oehha.ca.gov/air/hot\\_spots/index.html](http://www.oehha.ca.gov/air/hot_spots/index.html)

## ATSDR MRL's

<http://www.atsdr.cdc.gov/mrls/index.html>

400-7-34

## EPA's IRIS Web Page

EPA's mission is to protect human health and the environment. EPA's IRIS Program supports this mission by identifying and characterizing the health hazards of chemicals found in the environment. Each IRIS assessment can cover a chemical, a group of related chemicals, or a complex mixture.

### Basic Information

- [Learn About IRIS](#)
- [Guidance & Tools](#)
- [IRIS Process](#)
- [History of IRIS](#)

### IRIS Assessments

- [Browse A to Z List of Chemicals](#)
- [Browse by Organ/System](#)
- [Assessments in Development](#)

Search IRIS

By Chemical, CASRN, or Keyword

Search the IRIS database of final assessments

### Program Materials

- [Developments in the IRIS Program](#)
- [IRIS Program Outlook](#)
- [IRIS Agenda](#)
- [IRIS Dockets](#)
- [Other Program Materials](#)

### Recent Additions

- 12/19: IRIS Program Outlook Document
- 12/10-11: NAS Workshop on Strategies and Tools
- 8/30: IRIS Toxicological Review of BDX (Final Report)
- 7/05: IRIS Assessment Plan for Naphthalene

IRIS Calendar

- [Public meetings & workshops - list view](#)
- [Public meetings & workshops - month view](#)
- [Stakeholder requested meetings - list view](#)

### Related Resources

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## EPA's List of IURs & RfCs

- The following EPA web page has access to **Table #1** (chronic) "*Dose-Response Assessment Table*" which gives a **complete list of IUR & RfC** for HAPs from IRIS or other sources &
- **Table #2** *Acute Dose-Response Values for Screening Risk Assessments*
  - <https://www.epa.gov/fera/dose-response-assessment-assessing-health-risks-associated-exposure-hazardous-air-pollutants>

Table 1. Prioritized Chronic Dose-Response Values. This table provides a summary of risk values for various chemicals, including their CAS numbers, HAP and EPCAC numbers, and their classification under different regulatory frameworks (IARC, EPA, and NTP). It also includes information on the weight of evidence for carcinogenicity and the presence of developmental effects.

Table 2. Acute Dose-Response Values for Screening Risk Assessments. This table lists acute exposure guideline levels for various chemicals, categorized by route (inhalation or oral) and severity (mild, moderate, or severe effects). It includes values for REL, AEGL, ERPG, and TEL.

Table 3. Acute Dose-Response Values for Screening Risk Assessments. This table provides a more detailed list of acute exposure guideline levels for various chemicals, including their CAS numbers, HAP numbers, and specific exposure values for different routes and effects.

## EPA: Risk Assessment Web Page

<https://www.epa.gov/risk>

**What is Risk?** EPA uses risk assessment to characterize the nature and magnitude of health risks to humans and ecological receptors from chemical contaminants and other stressors that may be present in the environment. Learn more about risk under the links below:

**Learn about Risk Assessment**

- [What is Risk?](#)
- [History of Risk Assessment at EPA](#)
- [Getting Help with Risk Assessment Issues](#)
- [Risk Management](#)
- [Risk Messaging](#)
- [Where You Live](#)

**Human Health Risk Assessments**

- [Basic Information](#)
- [Conducting a Human Health Risk Assessment](#)
- [Human Health Risk Assessment Guidance](#)
- [Human Health Risk Assessment Tools and Databases](#)
- [Human Health Risk Assessment Products and Publications](#)

**Ecological Risk Assessments**

- [Basic Information](#)
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- [Ecological Risk Assessment Guidance](#)
- [Ecological Risk Assessment Tools and Databases](#)
- [Ecological Risk Assessment Products and Publications](#)

**Staying Connected**

Explore EPA's on-going RISK activities in our recent [updates](#) section.

Subscribe to the [RISK Bulletin](#) to get the latest updates.

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## EPA: A Toolbox for Exposure Assessors

<https://www.epa.gov/expobox>

EPA's EXPoSure toolBOX (EPA ExpoBox) is a toolbox created to assist individuals from within government, industry, academia, and the general public with assessing exposure. It is a compendium of exposure assessment tools that links to guidance documents, databases, models, reference materials, and other related resources. EPA ExpoBox is organized according to the six tool sets listed below.

**Approaches**

- [Direct Measurement \(Point-of-Contact\)](#)
- [Indirect Estimation \(Scenario Evaluation\)](#)
- [Exposure Reconstruction \(Biomonitoring and Reverse Dosimetry\)](#)

**Media**

- [Air](#)
- [Water and Sediment](#)
- [Soil and Dust](#)
- [Food](#)
- [Aquatic Biota](#)
- [Consumer Products](#)

**Routes**

- [Inhalation](#)
- [Ingestion](#)
- [Dermal](#)

**Learn More**

- [Basic Information](#)
- [Related Links](#)
- [Get Email Alerts](#)

**Tiers and Types**

- [Tiers and Types](#)

**Lifestages and Populations**

**Chemical Classes**

- [Chemical Classes](#)

**Other Tools**

- [7-40 Exposure Factors](#)

# Overview of the Inhalation Carcinogenicity of Ethylene Oxide (EtO)

## Background

- Ethylene oxide (EtO) is a colorless, flammable gas at room temperature.
- EtO is used:
  - As an intermediate in the chemical synthesis of ethylene glycol and other chemicals (> 99%).
  - To sterilize medical and dental equipment and to fumigate spices, cosmetics, library and museum materials (< 1%).
- Human Exposures:
  - Occupational exposures occur in workers in plants that **manufacture EtO** or **who use EtO to sterilize medical equipment**.
  - EtO can also be inhaled by residents living near production or sterilizing/fumigating facilities.
- EtO is a HAP & regulated under the CAA

**400-7-42**

## Ethylene Oxide: IUR

- **Inhalation Unit Cancer (IUR) for ethylene oxide is  $5.0 \times 10^{-3}$  per  $\mu\text{g}/\text{m}^3$** , which is 50 times higher (more potent) than the IUR in EPA's 1985 assessment.
  - Based on human and animal studies, the IUR estimate for EtO combined unit risk estimates for lymphoid cancer & breast cancer to develop a total cancer unit risk estimate.
- EPA has not established a Reference Concentration (RfC) for ethylene oxide.

400-7-43



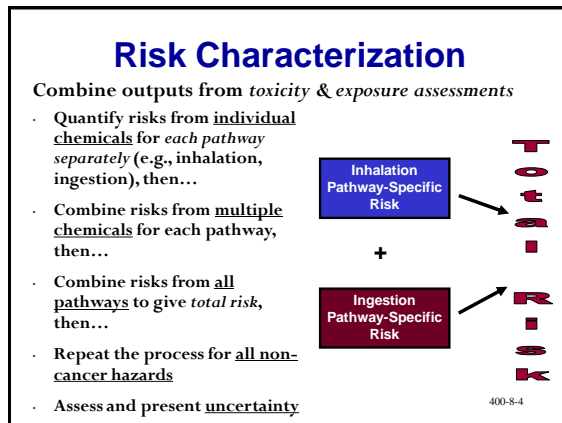
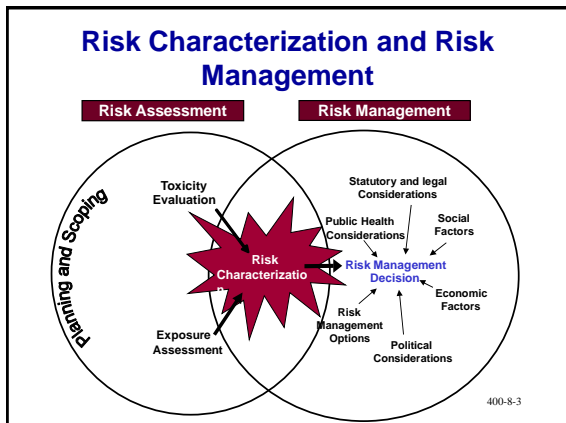
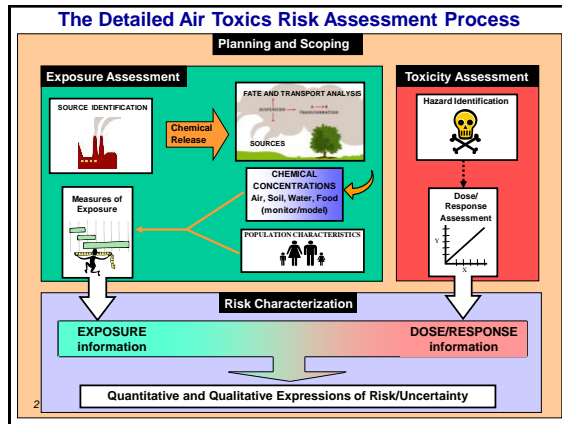
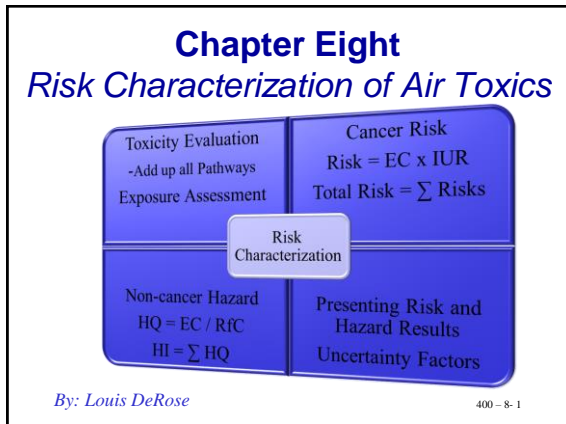
## Cancer: "Weight of Evidence"

- The total weight of evidence supports the characterization of EtO as "**carcinogenic to humans**" (by the inhalation route of exposure), consistent with EPA's 2005 *Guidelines for Carcinogen Risk Assessment*, based on:
  - Strong evidence of lymphohematopoietic cancers and breast cancer in EtO-exposed workers,
  - Extensive evidence of carcinogenicity in laboratory animals, including lymphohematopoietic cancers in rats and mice and mammary carcinomas in mice,
  - Clear evidence that EtO is genotoxic/mutagenic, and
  - Strong evidence that the key precursor events are anticipated to occur in humans and progress to tumors.
- This conclusion is consistent with the conclusions reached by the International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP).

400-7-44

Protesters in front of the Oak Brook Ill. headquarters of Sterigenics on Sept. 14, 2018





- ## Risk Characterization
- Cancer risks are presented separately from non-cancer hazards.**
    - 1<sup>st</sup> Calculate & present cancer risks
    - 2<sup>nd</sup> Calculate & present non-cancer hazards
    - 3<sup>rd</sup> Assess & present uncertainties & assumptions
  - Some chemicals show up in both sets of analyses** because some chemicals can **cause both cancer & non-cancer effects**.
  - Air toxic risk characterization focuses on inhalation pathway only.
    - Other pathways will be considered for persistent, bio-accumulative HAPs (i.e. mercury, dioxin).
- 400-8-5

- ## Risk Characterization: Outcome
- Cancer Risk:** Incremental probability of developing cancer for an individual exposed to a given chemical over a lifetime.
  - Non-cancer Hazard Quotient (HQ):** *Ratio of estimated exposure to reference level at which no adverse health effects are expected.*
  - Non-cancer Hazard Index (HI):** *The sum of hazard quotients (HQs) for substances that affect the same target organ or organ system.*
- 400-8-6

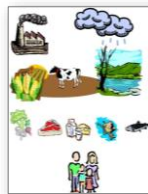
## What is Exposure?

- **Exposure** is contact made between a chemical, physical, or biological agent and the outer boundary of an organism.
- **Exposure is measured** (quantified), as the amount of an agent available at the exchange boundaries of the organism (for example, the skin, lungs, or gut). Source: U.S. EPA (1992b)

400-8-7

## Quantify Exposure

### Scenario Evaluation (Predictive Estimate)



- Measure or estimate the amount of substance contacted at site
- Use equations and assumptions about behavior and exposure rates
- **Mathematical estimation of exposure; predictive estimate**

The final step in an exposure assessment is to estimate the amounts each person inhales. To do this, scientists combine estimates of lifespan of an average person with estimates of the amount of pollutant in that person's air.

## Exposure Assessment Equation for the Inhalation Pathway

$$ADD = C_{\text{air}} \times IR \times ET \times EF \times ED/BW \times AT$$

**ADD** = Average daily dose (mass of contaminant per unit body weight over time e.g., **mg/kg-day**)

**C<sub>air</sub>** = Concentration of contaminant in air (mg/m<sup>3</sup>)

**IR** = Inhalation rate (m<sup>3</sup>/hour)

**ET** = Exposure time (hours/day)

**EF** = Exposure frequency (days/year)

**ED** = Exposure duration (years)

**BW** = Body weight (kg)

**AT** = Averaging time (days) usually 70 years (lifetime) for carcinogens & 1 year for non-carcinogens.

400-Risk-9

## Exposure Assessment Concentration (EC) Equation for Use with IRIS (Inhalation)

- The EPA's **IRIS methodology** accounts for **inhalation rates (IR) & body weight (BW)** in the development of its **Inhalation Unit Risk (IUR)** dose-response slope.
  - EPA uses average adult values: IR = 20 m<sup>3</sup>/day; BW = 70 kg
  - **EC(μg/m<sup>3</sup>) = ADD(μg/kg-day) x BW(kg)/IR(m<sup>3</sup>/day)**

### Inhalation exposure concentration (EC):

$$\text{Exposure Concentration} \left( \frac{\mu\text{g}}{\text{m}^3} \right) = \frac{\text{Concentration} \left( \frac{\mu\text{g}}{\text{m}^3} \right) \times \text{Exposure Time} \left( \frac{\text{hours}}{\text{day}} \right) \times \text{Exposure Frequency} \left( \frac{\text{days}}{\text{year}} \right) \times \text{Exposure Duration} \left( \text{years} \right) \times \text{Conversion Factor} \left( \frac{\text{year}}{8,760 \text{ hr}} \right)}{\text{Averaging Time} \left( \text{years} \right)}$$

400-Risk-10

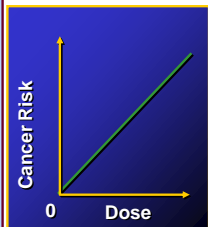
## Inhalation Unit Risk

The basic equation for calculating risk from breathing a carcinogenic air toxic is:

$$\text{Risk} = \text{EC} \times \text{IUR}$$

**EC** = Long term (lifetime of 70 yrs.) *inhalation exposure concentration* for a specific HAP (μg/m<sup>3</sup>)

**IUR** = Inhalation Unit Risk (risk/μg/m<sup>3</sup>)



400-8-11

## Example: Inhalation Cancer Risk



**Chemical A:** Exposure Concentration = 1 μg/m<sup>3</sup>  
IUR = 2 x 10<sup>-3</sup> per μg/m<sup>3</sup>  
Class C Possible carcinogen

$$\text{RISK} = (1 \mu\text{g}/\text{m}^3) \times (2 \times 10^{-3} / \mu\text{g}/\text{m}^3) = 0.002$$

**Chemical B:** Exposure Concentration = 5 μg/m<sup>3</sup>  
IUR = 2 x 10<sup>-5</sup> per μg/m<sup>3</sup>  
Class A Known Human Carcinogen

$$\text{RISK} = (5 \mu\text{g}/\text{m}^3) \times (2 \times 10^{-5} / \mu\text{g}/\text{m}^3) = 0.0001$$

400-8-12



### Cancer Risk for Multiple Pollutants

- For multiple carcinogens: sum all the individual cancer risks for each carcinogens present in the air:

$$\text{Risk}_{\text{total}} = \text{Risk}_1 + \text{Risk}_2 + \text{Risk}_i$$

- Unless there is contrary evidence, assume an additive effect from simultaneous exposures.
  - No synergistic (greater than additive) or antagonistic (lesser than additive) effects

400-8-13

### Example Calculation to Estimate Cancer Risk

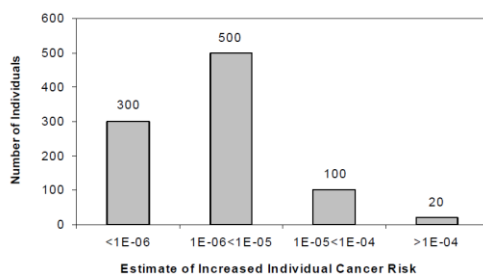
HAP	EC ug/m3	IUR 1/(ug/m3)	Cancer Risk	% of Risk <sub>T</sub>
Benzene	0.3	$7.8 \times 10^{-6}$	$.02 \times 10^{-4}$	< 1%
Dichloroethyl ether	2.5	$3.3 \times 10^{-4}$	$8 \times 10^{-4}$	88%
Formaldehyde	0.2	$1.3 \times 10^{-4}$	$.02 \times 10^{-4}$	< 1%
Cadmium compounds	0.1	$1.8 \times 10^{-3}$	$1.8 \times 10^{-4}$	11%
<b>Total Risk (R<sub>T</sub>)</b>			$9.84 \times 10^{-4}$	400-8-14

### Estimates of Cancer Risk

- Individual lifetime risk is the cancer risk estimated to be experienced by an individual from a lifetime of exposure at a specified level.
  - Individual lifetime risk = EC x IUR
- Incidence is the # of expected cases of the disease expected over a lifetime (70 yrs.).
  - Population x total risk (R<sub>T</sub>) = # of new cancer cases
- Population risk is the # of people at different risk and hazard levels.
  - Express population separately for each risk level

400-8-15

### Example: Population Risk



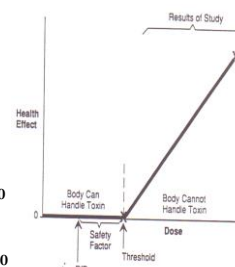
400-8-16

### Inhalation Non-Cancer Hazard

- For inhalation exposures, non-cancer hazards are estimated by:
- HQ = (EC / RfC)**
  - HQ = "hazard quotient" for an individual air toxic
  - EC = exposed concentration of the air toxic
    - For chronic exposure use annual concentration
    - For acute exposure use hourly concentrations
  - RfC = reference concentration (EPA will designate a specific RfC for chronic & acute)
- HQ ≤ 1** HAP no toxic effects are expected (safe);
- HQ > 1** toxic effects may occur - must look at uncertainty factors & how high the HQ # is. 400-8-17

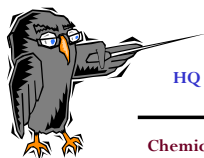
### Non-Cancer Hazard

- The HQ is a simple comparison (not a risk) of a chemical's concentration in air to a level below which no adverse effect is likely to occur.
- Because RfC do not have equal accuracy (large differences in uncertainty factors):
  - A HQ of 100 does not mean that the hazard is 10 times > HQ of 10
  - Also, an HQ of 10 for one substance is not the same hazard as another substance w/ HQ of 10



400-8-18

### Example: Inhalation Non-Cancer Hazard



**Chemical A:** Reduced kidney function  
 EC = 2 mg/m<sup>3</sup>  
 RfC = 1 mg/m<sup>3</sup>  
 UF = 30

$$HQ = (2 \text{ mg/m}^3) \div (1 \text{ mg/m}^3) = 2$$

**Chemical B:** Reduced liver function  
 EC = 8 mg/m<sup>3</sup>  
 RfC = 2 mg/m<sup>3</sup>  
 UF = 1000

$$HQ = (8 \text{ mg/m}^3) \div (2 \text{ mg/m}^3) = 4$$

400-8-19

### Non-Cancer Risk for Multiple Pollutants

- For multiple non-carcinogens: sum all the individual hazardous quotients for each non-carcinogen present in the air to obtain the **“hazardous index”** (HI)

$$HI = HQ_1 + HQ_2 + HQ_i$$

- Unless there is contrary evidence, assumes an additive effect from simultaneous exposures (no synergistic or antagonistic effects).
- The HI for a mixture is mainly a screening level study because different toxins target different organs. (EPA 1989).

400-8-20

### TOSHI

- When the HI for the mixture exceeds 1.0, then the mixture should be subjected to a more technical estimation of HI, based on the Target Organ Toxicity Dose.



- In the Target Organ Toxicity Dose, identify all major effects & target organs & classify each chemical according to target organ: this produces a **“target-organ-specific-hazard-index”** (TOSHI) for each subgroup (EPA 1986).



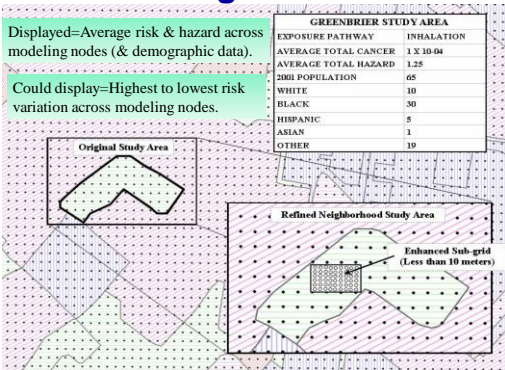
400-8-21

### Example Calculation to Estimate Chronic Non-Cancer Hazard

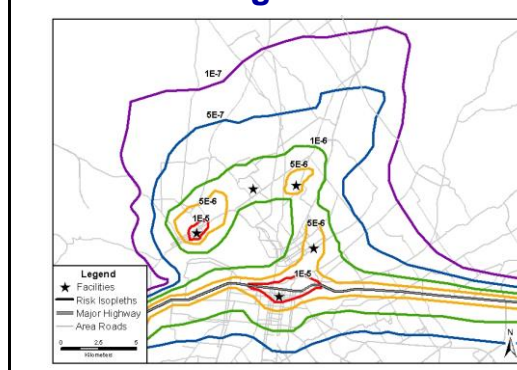
HAP	EC mg/m <sup>3</sup>	RfC mg/m <sup>3</sup>	HQ	Percent of HI
Benzene	0.0006	0.06	0.01	1
Dichloroethyl ether	0.005	-----	-----	
Formaldehyde	0.0004	0.01	0.04	4
Cadmium compounds	0.00002	0.00002	1	95
<b>Hazard Index</b>			1.05	

400-8-22

### Presenting Risk Results

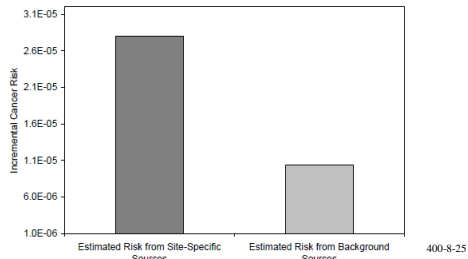


### Presenting Risk Results



### Comparison of Risk Estimates from Site-Specific Sources to Background Sources

In this example, the estimated risk from the specific sources being evaluated in a modeling study and the estimated risk from *background sources* using *upwind* monitoring are compared side-by-side.



400-8-25

### Presenting Risk Results

Source: California Air Resource Bd. "Health Risk Assessment for the BNSF Richmond Railyard" 2007



Estimated potential cancer risk (in a million) associated with on-site diesel PM emissions at the BNSF Richmond Railyard facility.

400-8-26

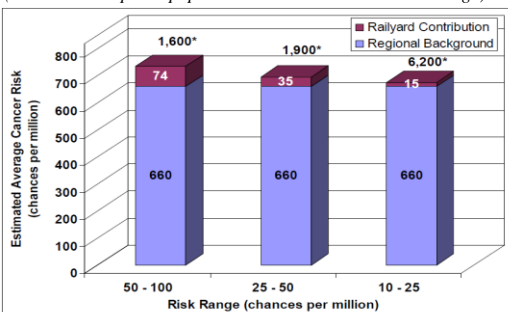
### Estimated Impacted Areas and Exposed Population for the Different Cancer Risk Levels at the BNSF Richmond Railyard.

Estimated Risk (chances per million)	Estimated Impacted Area (acres)*	Estimated Exposed Population
50 - 100	280	1,600
25 - 50	580	1,900
10 - 25	1,600	6,200

\* inland area only.

400-8-27

**Background Concentration:** Comparison of estimated potential cancer risks associated with diesel PM emissions at the BNSF Richmond Railyard to the regional background cancer risk level. (\* Estimated exposed population within each cancer risk range)



### Estimated Non-cancer Chronic Risks (indicated as Hazard Indices) Associated with Diesel PM Emissions from the BNSF Richmond Railyard.



400-8-29

TABLE 5—COAL- AND OIL-FIRED EGU INHALATION RISK ASSESSMENT RESULTS

Number of facilities <sup>1</sup>	Maximum individual cancer risk (in 1 million) <sup>2</sup>	Population at increased risk of cancer ≥1 in 1 million	Annual cancer incidence (cases per year)		Maximum chronic noncancer TOSHI <sup>3</sup>		Maximum screening acute noncancer HQ <sup>4</sup>		
	Based on . . .	Based on . . .	Based on . . .	Based on . . .	Based on . . .	Based on . . .	Based on actual emissions level		
	Actual emissions level <sup>2</sup>	Allowable emissions level	Actual emissions level <sup>2</sup>	Allowable emissions level	Actual emissions level	Allowable emissions level			
922	9	10	193,000	636,000	0.04	0.1	0.2	0.4	HQ <sub>REL</sub> = 0.09 (arsenic)

**TOSHI = 0.2 ≤ 1 therefore it is safe**

9E-6 or 9 in a million is considered a safe level with nickel emissions being the major contributor.

Population with cancer risk greater than or equal to 1 in 1 million: 193,000  
 Population with HI greater than 1: 0

On May 22, 2020 F.R., EPA finalizes the residual risk analysis indicating that risks are acceptable & that the current standards will be unchanged.

## Uncertainty Analysis

- In the final part of the risk characterization, the estimate of health risks & hazards are presented with their uncertainties & limitations in the data & methodology.

Look at:

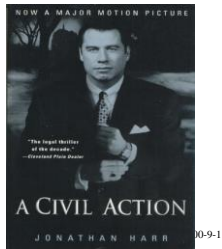
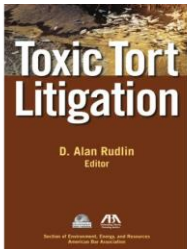
- Exposure estimates & assumptions
  - Toxicity estimates & assumptions &
  - Any estimate of uncertainty
- Use EPA *Policy for Risk Characterization* (1995) & EPA *Guidance for Risk Characterization* (1995)



400-8-31

## Chapter Nine Toxic Torts: Risk Assessment in the Courtroom

By: Lou DeRose



## Toxic Torts

- Toxic torts involve some claim of harm, physical or psychological, *caused by exposure to a substance*.
- Common toxic tort characteristics:
  - *Large # of plaintiffs & defendants*
    - But serious injuries to a single plaintiff are not uncommon
  - *Difficult to identify the source* causing plaintiff's harm
    - Airborne toxins from one or many plants
    - Drinking water polluted from numerous contaminants (plaintiff cannot qualify the portion of harm produced by each source)
  - Use of *complex litigation procedures* (may bifurcate trial)
    - P may have to demonstrate evidence of exposure & causation first
  - Reliance on *scientific concepts* to resolve causation issues
    - Need for "experts" are common: epidemiology, hydrology & toxicology

## Plaintiff's Burden

- Harm suffered
  - Serious injury with unverifiable level of exposure
  - Known exposure, but injury hasn't manifested (long latency period)
    - The "discovery rule": tolls the statute of limitations until P discovers the injury & that the injury was caused by D.
- Causal link between exposure and harm
  - Did this exposure cause the harm?
  - Causation is the battle ground in toxic torts cases.
- Liability of defendant: did D create the exposure?
  - Are there more than one defendant? Who are they? What theory of liability: how are they liable?

400-9-3

## Causation Components:

- Exposure & dose:
  - Defendant is the source of the exposure.
  - Magnitude & duration of exposure
  - The actual *dose* received by plaintiff (liver and kidneys break down chemicals to less toxic form)
- General causation:
  - Is exposure to substance X capable of causing condition Y in a human?
- Specific causation:
  - Plaintiff must prove *how much* of the toxic chemical was plaintiff exposed to and for *how long*.

400-9-4

## Special Causation Challenges

- Long latency period from exposure to the manifestation of injury (disease or death years later).
- Exposure is often problematic
  - P's injury can be caused by *exposures to other chemicals* in which D is not liable.
- Little hard data linking toxic exposure to injury
  - *Animal studies* have only limited use for causation
    - Saccharine on rats: may keep it off market, but this "speculative" evidence will not win "preponderance of evidence"
  - *Epidemiological evidence* (human scientific studies) not simply dose-response animal studies or in vitro studies are needed to establish "general" causation

400-9-5

## Admissibility of Expert's Opinion

- Old Rule: Scientific evidence must be "generally accepted" in the scientific community (*Frye, 1923*).
  - Expert opinions allowed with no scientific consensus by professional publications or expert's peers.
  - Juries making conclusions on unresolved scientific issues based on pioneered opinions.
- New Rule (*Daubert, 1993*): Trial judge as "gatekeeper" must assess reliability of the expert's testimony to determine admissibility. Factors considered:
  - "Testability" (capable of repetition & verification)
  - Error rate of technique
  - Published after peer review
  - "Generally accepted" in scientific community

400-9-6

## Common Theories of Liability

- Negligence (D has a “duty” to conform to certain standard of conduct & D violates duty)
  - i.e. D had a duty to operate its facility free of releases
- Nuisance (“unreasonable interference” with the use & enjoyment of P’s land)
  - i.e. taste & odor of MTBE in water is actionable
- Trespass (“invasion” to P’s land)
  - D released fluoride particles in the air causing neighboring P’s cattle to die. Held: even though particles invisible, D liable (*Martin*, 1959)

400-9-7

## Common Theories of Liability

- Strict liability (D’s use of an “abnormally dangerous activity” caused P’s harm)
  - No “proof of fault” required
  - Louisiana Supreme Ct. (1957) imposed strict liability for property damage caused by aerial spraying of herbicides & the resulting drifting of these chemicals
  - California Supreme Ct. (1963) extended strict liability to a seller of a “defective product” for a product-related injury (now used in asbestos cases).

400-9-8

## Special Cases: Asbestos

- Asbestos exposure causes asbestosis, mesothelioma, lung cancer (w/ preexisting asbestosis)
  - Latency period: between exposure & asbestos-type disease can be 10 to 40 years - depending on exposure & sensitivity
  - In many “smoking lung cancer” cases where P did not have asbestosis, jury found cigarettes was cause - not asbestos
- Strict liability for a seller of a defective product
  - Until 1960s, workers compensation the principle remedy
    - Inadequate compensation & statute of limitations prohibitions
- Between 1940 & 1979, up to 27.5 million Americans worked in occupations where substantial asbestos exposures common (shipyards/construction/industry)

400-9-9

## Asbestos Litigation Crisis & Congress’s Failure to Act

- > 600,000 people have filed asbestos lawsuits (2001)
- > 6,000 companies have been named Defendants (2001)
  - 60 have filed bankruptcy (Johns-Manville in 1982)
- Defendants & their insurers have paid approximately \$54 billion to resolve claims (through 2000)
  - Claimants got \$21 billion (most to non-functionally impaired)
  - 138,000 jobs not created as a result of defendant’s loss
- To date, Congress has failed to act
  - In 2005, Senator Specter sponsored a bill that would take claims out of court & create a \$140 billion trust fund (lack of consensus over fundamental aspects of bill)

400-9-10

## Special Cases: Mold

- Two main types of cases:
  - Property damage & personal injury: nausea, fatigue, sore throat, asthma, & other respiratory difficulties
- Numerous liability theories
  - Breach of contract or breach of warranty (construction)
  - Negligence (duty to maintain a safe premise)
- Majority of molds are harmless (over 100,000 types)
  - P must show that the amount & location of mold resulted in exposure to cause P’s negative health effects
- Compared to Asbestos cases
  - Mold not scientifically linked to a clearly mold-caused disease & rarely causes death
  - Ds do not have deep pockets (usually owner or builders)
  - Today many insurance policies exclude mold claims

400-9-11

## Chapter Ten Air Toxics Monitoring



10 - 1

## History of Ambient Air Toxics Sampling

- Air toxics measurements have been collected across the country since the 1960s as part of various programs and measurement studies.
- National monitoring efforts have included programs specific to air toxics: National Air Toxics Trends Stations (NATTS)
- Urban Air Toxics Monitoring Program (UATMP)

10 - 2

## History of Ambient Air Toxics Sampling (cont.)

- Some ambient monitoring networks are designed for other purposes but also provide air toxics data: Photochemical Assessment Monitoring Station (PAMS) program
- Chemical Speciation Network (CSN) which includes the Speciation Trends Network (STN)
- Interagency Monitoring of Protected Visual Environments (IMPROVE)
- State and local agencies have also operated long-running monitoring operations and special studies to understand air toxics in their communities.

10 - 3

## EPA's Air Toxic Monitoring Program

- The CAA does not require a national air toxics monitoring network.
- The Urban Air Toxic Monitoring Program (UATMP) was initiated by EPA in 1987 to meet the increasing need for information on air toxics.
- Since 2000, EPA has increased its ambient air toxics monitoring efforts and funding to establish a national network and support state and local agencies' monitoring activities.
- In 2004 EPA began awarding grants to state and local agencies to conduct short-term, local-scale monitoring projects.

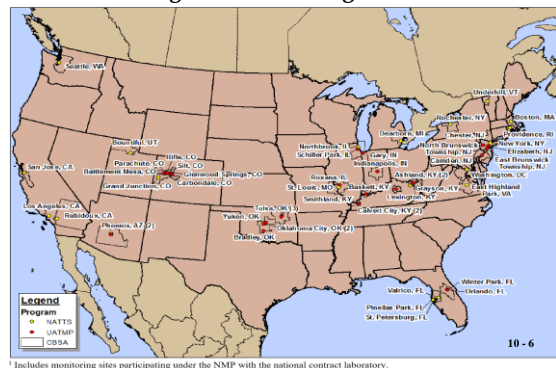
10 - 4

## Locations of the 2008-2009 National UATMP Monitoring Sites



10 - 5

## Locations of the 2015-2016 National Monitoring Programs Monitoring Sites<sup>1</sup>



10 - 6

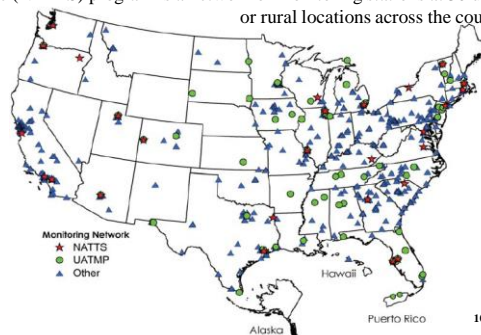
### EPA's 2004 "National Air Toxic Monitoring Strategy": 4 Groups

- **National level**
  - National Air Toxics Trends System (NATTS) was created to generate long-term ambient air toxics concentration data at specific fixed sites across the country.
- **Local level:** complement the NATTS by allowing for *flexible approaches* to address a wide range of air toxics issues. They are intended to *probe potential problem areas* that may require subsequent attention with respect to more dedicated monitoring.
- **Persistent bio-accumulative toxics (PBTs):** primarily consists of *deposition monitoring*, not ambient air monitoring.
- **"Other"** EPA-specific monitoring programs existing *prior* to this program.

10 - 7

### NATTS HAP's Monitoring Sites: 2014

The (NATTS) program is a network of monitoring stations at 30 urban or rural locations across the country.



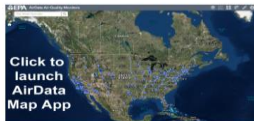
10 - 8

### Outdoor Air Quality Data Website Interactive Map of Air Quality Monitors

The AirData Air Quality Monitors app is a mapping application available on the web and on mobile devices that displays monitor locations and monitor-specific information. It also allows the querying and downloading of data daily and annual summary data.

Map layers include:

- Monitors for all criteria pollutants (CO, Pb, NO<sub>2</sub>, Ozone, PM<sub>10</sub>, PM<sub>2.5</sub>, and SO<sub>2</sub>)
- PM<sub>2.5</sub> Chemical Speciation Network monitors
- IMPROVE (Interagency Monitoring of Protected Visual Environments) monitors
- NATTS (National Air Toxics Trends Stations)
- NCORE (Multipollutant Monitoring Network)
- Nonattainment areas for all criteria pollutants
- Tribal areas
- Federal Class I areas (national parks and wilderness areas)



10 - 9

<https://www.epa.gov/outdoor-air-quality-data/interactive-map-air-quality-monitors>

### National Air Toxics Assessment

#### 2014 NATA Map

The 2014 NATA Map application lets you display risks, emissions, and other NATA data on a map. You can quickly display these data by clicking on the map. The map app's search tool lets you "zoom" to places of interest anywhere in the country. You can also download all NATA data and results, and run queries to find just the information you want.



Map layers include:

- cancer risks and respiratory hazard indexes;
- annual ambient concentrations;
- all emissions sources modeled in NATA; and
- air toxics monitoring sites with recent-year air toxics monitoring data.

10 - 10

<https://www.epa.gov/national-air-toxics-assessment/2014-nata-map>

### NATTS Monitored HAPs

VOCs	Metals	Aldehydes
1,3-butadiene *	Arsenic *	Acrolein *
carbon tetrachloride	beryllium	Formaldehyde *
chloroform	cadmium	Acetaldehyde
1,2-dichloropropene	hexavalent chromium *	
methylene chloride	chromium (and compounds)	
tetrachloroethylene	lead	
trichloroethylene	manganese	
vinyl chloride	nickel	
benzene *		

\* Major risk driven HAPs

10 - 11

### Reasons for Monitoring Air Toxics

- To evaluate the impacts of a specific source on a nearby receptor (i.e., a school or neighborhood).
- Validate the predictions of a model in specified circumstances (i.e., validate that the location of highest exposure predicted by the model).
- Track trends in air quality levels.
- Identify gaps in emissions inventories.
- Determine compliance with air toxics legal requirements.

10 - 12



### Planning an Air Toxics Monitoring Program

- Involves a step-wise integration of sampling protocols with data quality criteria and data analysis processes that are consistent with the conceptual model (CM); quality assurance project plan (QAPP); and data quality objectives (DQO) processes.
- The following are list of the steps for planning an air toxics monitoring program:
  - Understanding the problem
  - Identify existing data
  - Itemize and define data quality needs
  - Select monitoring methods to meet data quality needs
  - Ensure that data meets decision requirements
  - Develop documentation

10 - 13

### Collect and Review Data

- Source Data: Site Layout Map, Source Specifications, Contaminants List, Toxicity Factors, Offsite Sources
- Environmental Data: Dispersion Data, Climatology, Topography, Soil and Vegetation
- Receptor Data: Population Distribution, Sensitivity Receptors, Site Work Zones, Local Land Use
- Previous APA Data: Meteorological, Monitoring Data, Emission Rate, Modeling/Monitoring, Dispersion Modeling, Air Monitoring

10 - 14

### Itemize Data Needs

- Filling gaps in emissions inventory data;
- Providing input data for models and validating modeling results;
- Generating new data to more fully characterize exposures in areas, populations, or pathways;
- Establishing trends over time; or
- Supplementing a body of data to increase their quality for the risk management decision.

10 - 15

### Define Data Quality Needs

- The reliability (i.e., accuracy and precision) of monitoring results must be adequate to meet the needs of the risk management decision.
- A number of factors affect data quality, including *bias related to sampling error* (i.e., taking only a single sample at one location, which may or may not be representative of actual ambient concentrations) and *relative precision related to analysis methods*.

10 - 16

### Select Monitoring Methods

- The choice of monitoring method depends on:
  - The scale of the assessment,
  - Specific contaminant(s) to be analyzed,
  - The sampling time over which the result is derived (i.e., a sample collected over 15 minutes versus a sample collected over 24 hours),
  - The decision criteria or other reporting limit needs, and the resources available.
- The monitoring methodologies include:
  - Sampling methods & analytical methods
  - Sampling program design (i.e., sampling frequency, coverage, and density).

10 - 17

### Selecting Locations for Air Monitors

- Depend on whether the goal is to quantify exposures in general, or exposures to the *maximally exposed individual*. In the latter case:
  - Locations too close to a source may underestimate exposure if the plume has not yet reached ground level where people can come into contact with the contaminant.
  - Locations too far from the source may also underestimate exposure to large groups of people due to the dispersion that takes place between the point of touch-down of the plume and the point of monitoring.

10 - 18

## Selecting Locations for Air Monitors

- Buildings, hills, and trees can have shielding and concentrating effects.
  - These effects may cause assessors to underestimate exposure if either measurement sites are shielded from normal air flow or if these same structures produce high concentrations downwind due to metrological effects.
- Make measurements at locations away from roads.
  - Monitoring should occur at distances ranging from 3 to 61 meters from a major traffic artery.
- Heights of monitoring and sampling devices should be consistent with the breathing zones of people.
  - This is generally between 1 and 2 meters (the lower end being for children and the upper end for adults).

10 - 19

## Selecting Locations for Air Monitors

- It is important to estimate background concentrations as accurately as possible at the location of measurement.
  - *Background monitors* should be placed in the predominant upwind direction (in relation to sources) in the assessment area to measure the concentrations of the chemicals of potential concern in air that is moving into the assessment area.
  - Background monitoring results should not be subtracted from assessment area monitoring results. Instead create bar-charts of background data for comparison purposes.

10 - 20

## Sampling Locations

- Purposive sampling refers to locating the monitor at a particular location because that location is of special interest.
  - While such sampling can be useful to address specialized questions (such as the impacts of a specific source, or the reliability of model results), they generally are less useful for risk assessment purposes.
- Random sampling involves selecting monitoring locations in a random and unbiased manner, (in a defined region).
  - Establish locations by creating a grid [x and y coordinates].
  - Advantage: easy to apply statistical methods for evaluating results, but runs the risk of missing some “hot spots.”
- Systematic sampling involves establishing a grid and placing monitors systematically on the grid nodes.
  - This ensures that sampling is uniform across an area.

10 - 21

## Detection Limits & Limit of Quantification

- The *detection limit* is the minimum concentration that an analyst can reliably expected to find (i.e., detect) in a sample, if it is present.
  - For any given method this limit is established in the lab for each instrument and is called the **method detection limit** or **MDL**. An MDL of  $1 \mu\text{g}/\text{m}^3$ , indicates that a field sample that contains  $1 \mu\text{g}/\text{m}^3$  or below of contaminant will probably not be detected by the instrument in question.
- The *limit of quantitation (LOQ)* is the minimum concentration for which the analyst can reliably say that the substance is present in the sample and at a specific concentration within some pre-established limits of precision and accuracy.
  - If the limit of quantitation is  $2 \mu\text{g}/\text{m}^3$ , then measurement results above  $2 \mu\text{g}/\text{m}^3$  may be reported as not only indicating the presence of the substance in the sample, but as indicating the specific concentration measured.

10 - 22

## Detection Limits & Limit of Quantification

- Measurements between the MDL and the LOQ, indicate the presence of the substance in the sample.
- Examples of LOQ:
  - when one says “benzene was not detected at a detection limit of  $5 \mu\text{g}/\text{m}^3$ ,” this means “benzene was not detected; the limit of quantitation was  $5 \mu\text{g}/\text{m}^3$ .”
  - Likewise, when a lab reports a measurement as “ $<5 \mu\text{g}/\text{m}^3$ ,” this means “not detected; the limit of quantitation was  $5 \mu\text{g}/\text{m}^3$ .”
- When selecting the appropriate monitoring or sampling methods for the air toxic(s) to be measured, it is important that the methods selected have the sensitivity needed to monitor at concentrations likely to be of health and/or regulatory concern.
  - At a minimum, the LOQ should be below any relevant health benchmarks.

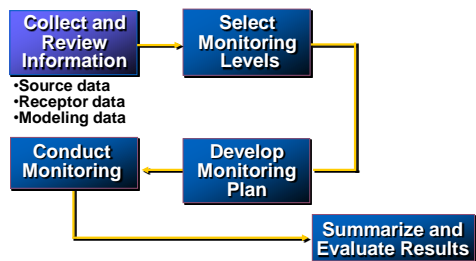
10 - 23

## EPA’s Procedures for Air Pathway Analyses (APA) EPA-450/1-89-002

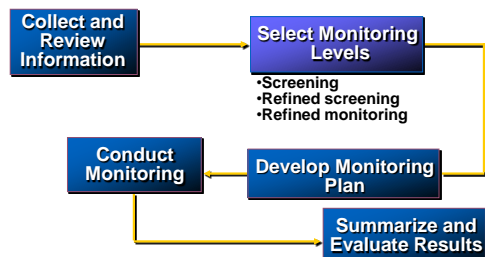
- Volume I--*Application of Air Pathway Analyses for Superfund Sites*
- Volume II--*Estimation of Baseline Emission at Superfund Sites*
- Volume III--*Estimation of Air Emission from Cleanup Activities at Superfund Sites*
- Volume IV--*Procedures for Dispersion Modeling and Air Monitoring for Superfund Air Pathway Analyses*

10 - 24

## Monitoring Air Pathway Analysis



## Monitoring Air Pathway Analysis



## Screening Techniques

- High detection levels
- Limited QA/QC
- Provide real-time monitoring
- Limited to number of constituents that can be detected
- Ease of Use
- Limited accuracy

10 - 27

## Refined Screening Techniques

- Lower detection limits
- Greater accuracy
- Limited target analytes
- Simple matrices
- Unsophisticated QA/QC
- Use field GC laboratories and remote monitoring

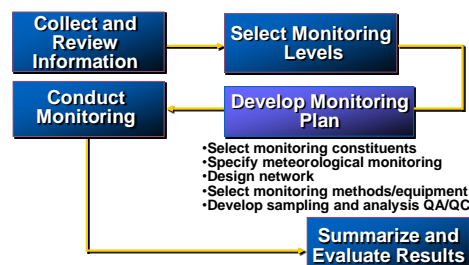
10 - 28

## Refined Air Monitoring

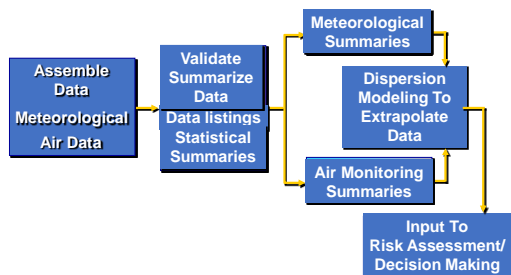
- Highest degree of accuracy
- Lowest level of detection
- Refined target analyte list
- Sophisticated QA/QC
- Limitations:
  - Large number of compounds involved
  - Interference between compounds during analysis
  - Need for low detection limits

10 - 29

## Monitoring Air Pathway Analysis



### Summarize and Evaluate Results



10 - 31

### Air Toxics Monitoring Methods

- CAA Amendments lists 187 HAPs
- HAPs can be classified to different categories:
  - Vapor Pressure (in mm Hg at 25<sup>0</sup> C)
  - Boiling Point Temperature (° C)
- HAPs can be divided into 2 groups:
  - Organic
  - Inorganic

<https://www3.epa.gov/ttnamti1/airtox.html>

10 - 32

### Organic Compound Classes

- Very Volatile Organic Compounds (VVOC)
- Volatile Organic Compounds (VOC)
- Semi-volatile Organic Compounds (SVOC)
- Nonvolatile Organic Compounds (NVOC)

10 - 33

### Inorganic Compound Classes

- Very Volatile Inorganic Compounds (VVINC)
- Volatile Inorganic Compounds (VINC)
- Semi-volatile Inorganic Compounds (SVINC)
- Nonvolatile Inorganic Compounds (NVINC)

10 - 34

### Range of Vapor Pressure for each Volatility Class

Volatility Class	Range of Vapor Pressure (in mm Hg at 25 <sup>0</sup> C)
VVOC	> 380
VVINC	> 380
VOC	0.1 to 380
VINC	0.1 to 380
SVOC	10 <sup>-1</sup> to 10 <sup>-7</sup>
SVINC	10 <sup>-1</sup> to 10 <sup>-7</sup>
NVOC	< 10 <sup>-7</sup>
NVINC	< 10 <sup>-7</sup>

10 - 35

### Number of HAPs in each Volatility Class

Volatility Class	No. of HAPs in Class
VVOC	15
VVINC	6
VOC	82
VINC	3
SVOC	64
SVINC	2
NVOC	5
NVINC	12

10 - 36

### Example of HAPs in each Volatility Class

VP (> 380 mm Hg)	
<b>VVOC (15 HAPs)</b>	
– Acetaldehyde	952 mm Hg
– Formaldehyde	2,700 mm Hg
<b>VVINC (6 HAPs)</b>	
– Chlorine	4,000 mm Hg
– Phosphine	2,000 mm Hg

10 - 37

### Example of HAPs in each Volatility Class

VP (0.1- 380 mm Hg)	
<b>VOC (82 HAPs)</b>	
– Benzene	76 mm Hg
– Xylene	5 mm Hg
<b>VINC (3 HAPs)</b>	
– Hydrazine	16 mm Hg
– Hydrochloric acid	23 mm Hg

10 - 38

### Example of HAPs in each Volatility Class

VP ( $10^{-7}$ to $10^{-1}$ mm Hg)	
<b>SVOC (64 HAPs)</b>	
– Benzidine	$10^{-5}$ mm Hg
– Captan	$10^{-6}$ mm Hg
<b>SVINC ( 2 HAPs)</b>	
– Phosphorus	$10^{-2}$ mm Hg
– Mercury Compounds	$10^{-3}$ mm Hg

10 - 39

### Example of HAPs in each Volatility Class

VP (< $10^{-7}$ mm Hg)	
<b>NVOC (5 HAPs)</b>	
– 3,3'-Dimethoxybenzidine	$10^{-13}$ mm Hg
– 4,4'-Methylenedianiline	$10^{-10}$ mm Hg
<b>NVINC (12 HAPs)</b>	
– Asbestos	Very Low
– Cadmium Compounds	Very Low

10 - 40

### General Classification of HAPs

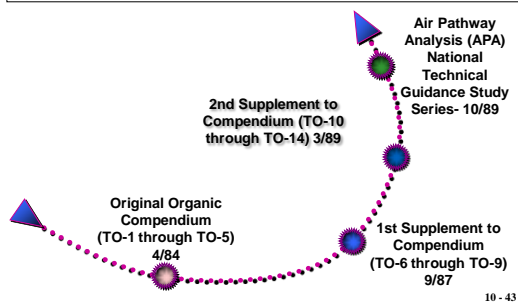
Classification	Vapor Pressure mm Hg	Boiling Point °C
Volatiles (VV/V)	$> 10^{-1}$	$< 100^{\circ} \text{C}$
Semi-volatiles (SV)	$10^{-1}$ to $10^{-7}$	$100 - 300^{\circ} \text{C}$
Particles (NV)	$< 10^{-7}$	$> 300^{\circ} \text{C}$

10 - 41

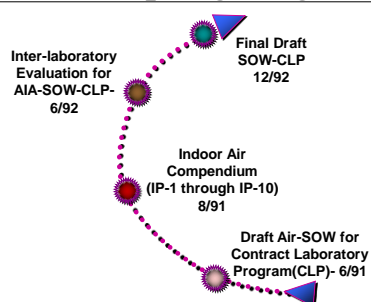
### Example of defining HAP's by boiling point

10 - 42

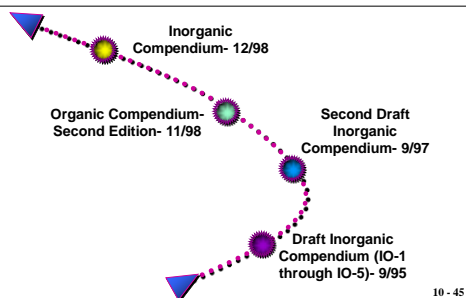
## HAP/Air Toxics Sampling Progression



## Indoor HAP/Air Toxics Sampling Progression



## Inorganic HAP/Air Toxics Sampling Progression



## Compendia of Methods

*Presently there are three Compendia:*

- *Compendium of Methods for the Determination of Inorganic Compounds in Ambient Air*, EPA/625/R-96-010a, June 1999 (Winberry et al., 1999a)
- *Compendium of Methods for the Determination of Toxic Organic Compounds in Ambient Air, Second Edition*, EPA/625/R-96-010b, January 1999 (Winberry et al., 1999b)
- *Compendium of Methods for the Determination of Air Pollutants in Indoor Air*, EPA/600/4-90-010, April 1990 (Winberry et al., 1990)

10 - 46

## Compendium of Methods-Inorganic

- Chapter 1: Continuous Measurement of Suspended Particulate Matter (SPM) in Ambient Air
- Chapter 2: Integrated Sampling for SPM
- Chapter 3: Chemical Species Analysis of Filter Collected by Integrated Sampling of SPM
- Chapter 4: Reactive Acidic and Basic Gases and Strong Acidity of Atmospheric Fine Particles
- Chapter 5: Sampling and Analysis for Atmospheric Mercury

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## Chapter IO-1: Continuous Measurement of Suspended Particulate Matter (SPM)

- Method IO-1.1: Continuous Andersen PM-10 Beta Attenuation
- Method IO-1.2: Continuous TECO PM-10 Beta Attenuation
- Method IO-1.3: Continuous R&P PM-10 TEOM Sampler

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### Chapter IO-2: Integrated Sampling for Suspended Particulate Matter (SPM)

- Method IO-2.1: High-Volume Particulate Sampler
- Method IO-2.2: Dichotomous Particulate Sampler
- Method IO-2.3: R&P Low Volume Partisol Monitor
- Method IO-2.4: Calculating Standard Volume

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### Chapter IO-3: Chemical Species Analysis of Filter Collected SPM

- Method IO-3.1: Selection, Preparation and Extraction of Filter Material
- Method IO-3.2: Atomic Absorption (AA)
- Method IO-3.3: X-Ray Fluorescence (XRF)
- Method IO-3.4 & 3.5: Plasma/Mass Spectrometry (ICP/MS)
- Method IO-3.6: Proton Induced X-ray Emission (PIXE) Spectroscopy
- Method IO-3.7: Neutron Activation Analysis

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### Chapter IO-4

- Method IO-4.1: Determination of Strong Acidity of Atmospheric Fine Particles (< 2.5 microns)
- Method IO-4.2: Determination of Reactive Acidic and Basic Gases and Strong Acidity

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### Chapter IO-5: Sampling and Analysis for Atmospheric Mercury

- Method IO-5: Sampling and Analysis for Vapor and Particle Phase Mercury in Ambient Air Utilizing Cold Vapor Atomic Fluorescence Spectrometry

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### EPA's AMTIC Web Site

- For the CAA's 187 HAPs, EPA has developed 34 monitoring methods that can be used for most of these air toxics.
  - 17 are "toxic organic" (TO), and
  - 17 are "toxic inorganic" (IO)
- These monitoring methods include everything from the sample collection devices to analytical laboratory methods.
- EPA's 34 air toxic monitoring methods can be found on EPA's Ambient Monitoring Technology Information Center (AMTIC) website: <http://www.epa.gov/ttn/amtic/airtox.html>.

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Method	Description
TO-1	Method for the Determination of Volatile Organic Compounds (VOCs) in Ambient Air using Tenax® Adsorption and Gas Chromatography/Mass Spectrometry (GC/MS)
TO-2	Method for the Determination of VOCs in Ambient Air by Carbon Molecular Sieve Adsorption and Gas Chromatography/Mass Spectrometry (GC/MS)
TO-3	Method for the Determination of VOCs in Ambient Air using Cryogenic Preconcentration Techniques and Gas Chromatography with Flame Ionization and Electron Capture Detection
TO-4A	Determination of Pesticides and Polychlorinated Biphenyls in Ambient Air Using High Volume Polyurethane Foam (PUF) Sampling Followed by Gas Chromatographic/Multi-Detector Detection (GC/MDD)
TO-5	Determination of Aldehydes and Ketones in Ambient Air Using High Performance Liquid Chromatography (HPLC)
TO-6	Determination of Phosgene in Ambient Air Using High Performance Liquid Chromatography (HPLC)
TO-7	Method for the Determination of nitrosodimethylamine (NDMA) in Ambient Air Using Gas Chromatography
TO-8	Method for the Determination of Phenol and Methylphenols (Cresols) in Ambient Air Using High Performance Liquid Chromatography
TO-9A	Determination of Polychlorinated, Polybrominated, and Brominated/Chlorinated Dibenzo-p-Dioxins and Dibenzofurans in Ambient Air
TO-10A	Determination of Pesticides and Polychlorinated Biphenyls in Ambient Air Using Low Volume Polyurethane Foam (PUF) Sampling Followed by Gas Chromatographic/Multi-Detector Detection (GC/MDD)
TO-11A	Determination of Formaldehyde in Ambient Air using Adsorbent Cartridge Followed by High Performance Liquid Chromatography (HPLC)
TO-12	Method for the Determination of Non-methane Organic Compounds (NMOC) in Ambient Air Using Cryogenic Preconcentration and Direct Flame Ionization Detection (PFID)
TO-13A	Determination of Polycyclic Aromatic Hydrocarbons (PAHs) in Ambient Air Using Gas Chromatography/Mass Spectrometry (GC/MS)
TO-14A	Determination of VOCs in Air Using Specially Prepared Canisters with Subsequent Analysis by Gas Chromatography
TO-15	Determination of VOCs in Air Collected in Specially-Prepared Canisters and Analyzed by Gas Chromatography/Mass Spectrometry (GC/MS)
TO-16	Long-Path Open-Path Fourier Transform Infrared Monitoring of Atmospheric Gases
TO-17	Determination of VOCs in Air Using Active Sampling onto Sorbent Tubes

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### Compendium of Methods - Toxic Organic Compounds - Second Edition

- TO-1 through TO-5: EPA 600/4-89-017
- TO-6 through TO-9: EPA 600/3-87-006
- TO-10 through TO-14: EPA 600/4-89-018
- TO-1 through TO-17: EPA 625/R-96/010b

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### Summary of Toxic Organic Compendium

Compendium Method	Type of Compound	Sample Collection/ Analysis
TO-1	VOCs	Tenax/GC-MS
TO-2	VOCs	CMS/GC-MS
TO-3	VOCs	Cryotrap/FID
TO-4A	Pest./PCBs	PUF/GC-MD
TO-5	Ald./Ket.	Impinger/HPLC
TO-6	Phosgene	Impinger/HPLC
TO-7	Amines	Ads./GC-MS
TO-8	Phenols	Impinger/HPLC
TO-9A	Dioxin/Furans	F/PUF/HRGC-MS

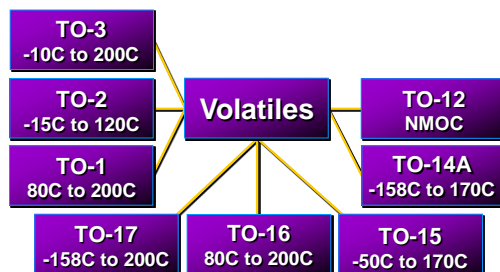
10 - 56

### Summary of Toxic Organic Compendium

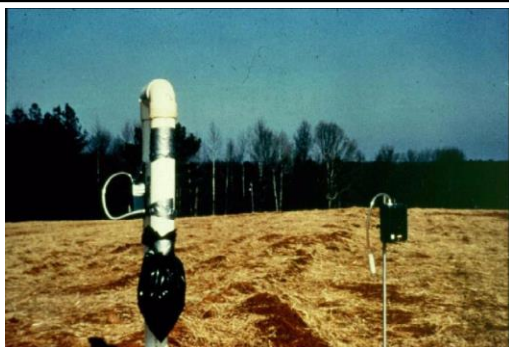
Compendium Method	Type of Compound	Sample Collection/ Analysis
TO-10A	Pest./PCBs	PUF/GC-MS
TO-11A	Ald./Ket.	Ads./HPLC
TO-12	NMOC	Can./On-line/FID
TO-13A	PAHs	F/PUF/GC-MS
TO-14A	VOCs(NP)	STC/GC-MS-MD
TO-15	VOCs(P/NP)	STC/GC-MS-IT
TO-16	VOCs(P/NP)	Open Path/FTIR
TO-17	VOCs(P/NP)	MBA/GC-MS-FID

10 - 57

### Compendium of Classification of Analytes



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Encapsulated Vent Tube Sampling for PCBs Utilizing EPA Compendium Method TO-10A. (Note Portable Monitor to the Right of the Vent Tube for Ambient Monitoring of Emissions During Normal Vent Tube Emission<sup>59</sup>)



Compendium Method TO-15 Application for Monitoring VOCs at the perimeter of a MSW Landfill<sup>60</sup>





Example of Compendium Method TO-15 at Typical Ambient Monitoring Site.

10 - 61

## Air Monitoring Around Denka Plant in Laplace, LA



<https://www.epa.gov/la/laplace-st-john-baptist-parish-louisiana>

10 - 62

### Data from 2011 NATA results showing elevated risks in LaPlace, LA – Highest risk in nation: 826 in 1M – 8 of top 10; 12 of top 25

1	State	EPA Region	County	FIPS	Tract	Population	Point (Excludes railyards) Cancer Risk (per million)	Total Cancer Risk (per million)	CHLOROPHEN
2	LA	EPA Region 6	St. John the Baptist	22095	2209570300	2,537	276.802	826.309	768.460
3	LA	EPA Region 6	St. John the Baptist	22095	2209570300	2,113	426.667	473.139	413.208
4	LA	EPA Region 6	St. John the Baptist	22095	2209570300	6,229	327.119	367.927	320.998
5	LA	EPA Region 6	St. John the Baptist	22095	2209570700	4,348	235.241	290.249	224.896
6	LA	EPA Region 6	St. John the Baptist	22095	2209570400	45,264	209.476	25.8129	251.617
7	LA	EPA Region 6	St. John the Baptist	22095	2209570400	4,381	164.790	206.649	158.515
8	PA	EPA Region 3	Allegheny	42003	4200343400	2,284	162.421	200.616	0.000
9	LA	EPA Region 6	St. John the Baptist	22095	2209570300	6,258	142.753	184.736	135.887
10	WA	EPA Region 10	King	53033	5303308200	1,280	0.507	165.498	0.001
11	LA	EPA Region 6	St. John the Baptist	22095	2209571300	3,398	114.841	180.411	107.600
12	WA	EPA Region 10	King	53033	5303308300	2,505	0.462	160.169	0.001
13	PA	EPA Region 3	Allegheny	42003	4200343400	1,781	118.956	156.362	0.000
14	WA	EPA Region 10	King	53033	5303308002	1,013	0.413	154.592	0.001
15	PA	EPA Region 3	Allegheny	42003	4200343200	2,121	117.986	152.964	0.000
16	WA	EPA Region 10	King	53033	5303308400	3,790	0.457	151.270	0.001
17	LA	EPA Region 6	St. John the Baptist	22095	2209571000	2,840	103.207	148.056	92.120
18	PA	EPA Region 3	Philadelphia	42101	4210100802	3,142	2.179	148.057	0.000
19	WA	EPA Region 10	King	53033	5303308100	4,070	0.408	144.848	0.001
20	NY	EPA Region 2	New York	36061	3606102000	7,021	0.400	143.002	0.000
21	WA	EPA Region 10	King	53033	5303308000	4,341	0.652	138.469	0.001
22	CA	EPA Region 9	San Francisco	06075	0607512502	3,821	0.352	132.130	0.000
23	IL	EPA Region 5	Cook	17031	1703103600	8,287	0.948	130.023	0.000
24	LA	EPA Region 6	St. John the Baptist	22095	2209570200	7,253	88.893	129.680	82.024
25	WA	EPA Region 10	King	53033	5303307900	6,282	0.376	129.363	0.001
26	PA	EPA Region 3	Philadelphia	42101	4210100804	3,609	2.596	128.951	0.000

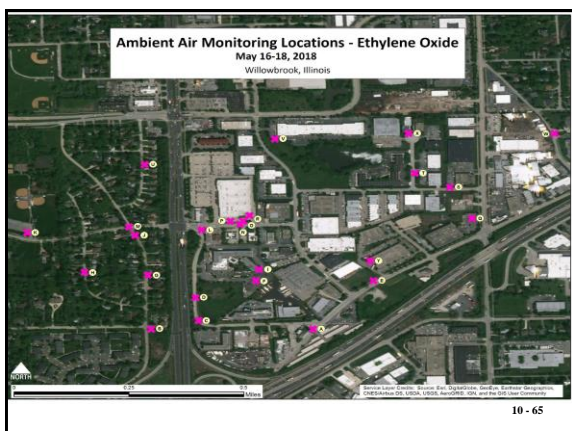
10 - 63

### Air canister collects ambient air samples near the Mid-America Steel Drum Co. St. Francis facility



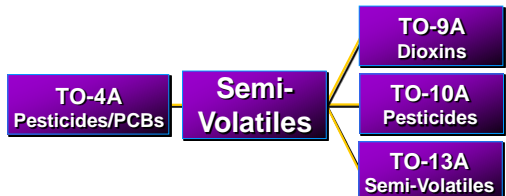
<https://www.epa.gov/wi/epa-investigating-milwaukee-company-potential-environmental-violations>

10 - 64



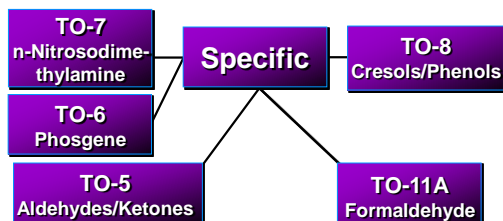
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## Compendium of Classification of Analytes



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## Compendium of Classification of Analytes



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### Ambient Monitoring Technology Information Center (AMTIC)



The Ambient Monitoring Technology Information Center (AMTIC) provides information on monitoring programs and methods, quality assurance and control procedures, and federal regulations. This website is primarily intended for staff responsible for collecting ambient air monitoring data. <https://www.epa.gov/amtic>

#### Air Monitoring Networks

EPA, states, and tribes work together to monitor air quality.

#### Regulations, Guidance and Monitoring Plans

Track current requirements and recommendations for air pollution monitoring.

#### Training and Conferences

Stay current with emerging topics related to air monitoring.

#### Program Review and Oversight

Independent oversight of air monitoring programs.

#### Air Monitoring Methods

Access approved methodologies for air pollution monitoring.

#### Networks, Partners, and Programs

Access data used to track other monitoring programs.

#### Quality Assurance

Understand quality assurance procedures.

#### Additional Monitoring Information

Learn more from EPA, states, and other organizations.

What's New  
Updated List of NLET'S Sites  
POSTPONED: 2020 National Ambient Air Monitoring Conference, August 31-3, 2020.  
2020 Community Scale Grants Competition  
Air Toxics Ambient Monitoring Archives Updated  
Join the ambient air monitoring network. [amtic@epamail.epa.gov](mailto:amtic@epamail.epa.gov)

<https://www.epa.gov/amtic>

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## Monitoring Equipment: Time Scale Basis

- **Grab samples** provide a quasi-instantaneous measurement of a concentration.
  - Obtained in the field usually over a *period of 24 hours or less and then returned to the laboratory for analysis*. (The sampling may be automated, but samples still returned to lab.)
- **Continuous monitors** provide a time series of measurements in the field, with a stream of data at selected intervals (i.e., once each 24 hours).
  - These monitors may be fully automated versions of grab sampling, taking samples at a set interval but then *analyzing the samples internally rather than returning to the lab*.
- **Time-integrated samples:** collected over *extended period of time*.
  - These measurements are obtained in the field and returned to a laboratory for analysis.

10 - 70

## Methods of Collection

- **Integrated air sampling devices** use a pump to *draw air continuously into the sample chamber, over a reactive medium, or through a filter during a prescribed period of time*; the sample is returned to the laboratory for analysis.
  - Are the predominant type of monitoring used for HAPs.
  - For metals and carbonyls air toxics this collection device consists of some type of filter or reactive material that collects the air toxics.
  - For VOC air toxics the sample is collected in a canister. The pump can be programmed to collect air for a pre-set period of time (i.e., 1 hour to 24 hours). The collected samples are then sent to a laboratory for analysis.

10 - 71

## Methods of Collection

- **Direct-read monitors** draw air through a measurement system and provide a direct reading of the concentration without returning samples to the lab.
- **Automated monitoring systems** collect samples, perform the analysis, and report results at regular intervals in the field.
- **Air deposition monitors** rely on deposition properties of compounds (i.e., particulates), and may consist of active and/or passive, wet and/or dry sampling methods.
- **Passive monitors** allow the compound to diffuse into contact with an active material; these generally are analyzed in the lab, although some indicate the presence of a compound by a color change.
- **Grab sampling devices** use an essentially instantaneous sampling method, such as an evacuated chamber into which ambient air is allowed to enter at a fixed rate; the sample collected is returned to the laboratory for analysis.

10 - 72

**PAMS target species list for use as “tracers of sources.”**

Species	Major Sources	Comments
ethene	Mobile sources, petrochemical industry	Tracer for vehicle exhaust
acetylene	Mobile sources, combustion processes	Tracer for vehicle exhaust. More abundant in gasoline than diesel exhaust
ethane	Natural gas use	Non-reactive
propene	Refinery, chemical manufacturing, motor vehicle exhaust	More abundant in diesel than gasoline exhaust
propane	LPG and natural gas use, oil and gas production	Relatively non-reactive, often underestimated in emission inventory. Also more abundant in diesel than gasoline exhaust
i-butane	Consumer products, gasoline evaporative emissions, refining	Used as replacement of CFCs in consumer products
butene	Motor vehicle exhaust	More abundant in gasoline than diesel exhaust. A thermal decomposition product of MTBE
n-butane	Gasoline evaporative emission	Tracer of gasoline use
t-2-butene	Motor vehicle exhaust	Enriched in evaporated gasoline relative to exhaust

10 - 73

**PAMS target species list for use as “tracers of sources.”**

Species	Major Sources	Comments
i-pentane	Solvent use, refining, mobile sources	Among most abundant species in urban air. More abundant in gasoline than diesel exhaust
n-pentane	Motor vehicle exhaust, gasoline evaporative emissions	Enriched in evaporative emissions relative to exhaust
isoprene	Biogenics	Tracer of biogenic emission, reactive
internal olefins (e.g., t-2-pentene)	Gasoline evaporative emissions, plastics production	Reactive
2,2-dimethylbutane	Motor vehicle exhaust	More abundant in diesel than gasoline exhaust
benzene	Motor vehicle exhaust, combustion processes, refining	Tracer for vehicle exhaust; significantly reduced since 1995 with the introduction of reformulated gasoline
2-methylhexane	Motor vehicle exhaust	More abundant in gasoline than diesel exhaust
2,2,4-trimethylpentane	Gasoline evaporative emissions	Also in motor vehicle exhaust
n-heptane	Surface coatings, degreasing	Also in motor vehicle exhaust

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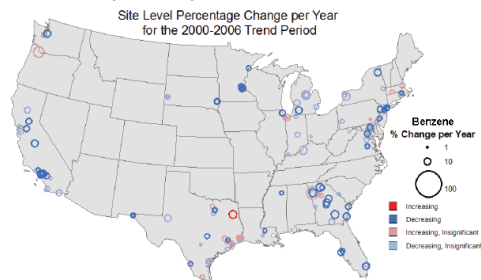
**PAMS target species list for use as “tracers of sources.”**

Species	Major Sources	Comments
toluene	Solvent use, refining, mobile sources	Among most abundant species in urban air
styrene	Solvent use, chemical manufacturing	Also in motor vehicle exhaust
heptane and octane isomers	Oil and gas production, asphalt, gasoline	Also in motor vehicle exhaust
n-nonane	Dry cleaning, degreasing, motor vehicles	Also in motor vehicle exhaust
xylenes	Solvent use, refining, mobile sources	Reactive
n-decane, undecane	Fuel storage, surface coatings	More abundant in diesel than gasoline exhaust
formaldehyde	Fuel combustion	Also a key photochemical reaction product (secondary source)
acetone	Surface coating	Also most abundant VOC in landfill emissions and a product of photochemistry
acetaldehyde	Fuel combustion	Also a product of photochemistry

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**Summarizing Trends**

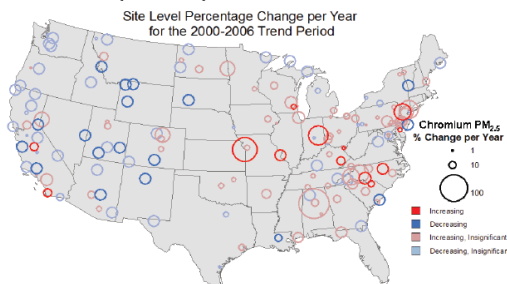
*Example – Spatial Distribution (1 of 2)*



This map shows the benzene site-level percentage change per year for 2000-2006. Many sites in the United States show a statistically significant decline in benzene concentrations over the period. The sites exhibiting increases over that time are typically not statistically significant trends. These data suggest relatively high confidence that national benzene concentrations are declining nationally compared to the 2000 level. Statistical significance was quantified using the F-test at the 95% confidence level.

**Summarizing Trends**

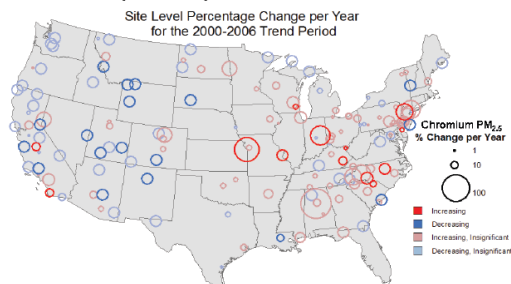
*Example – Spatial Distribution (2 of 2)*



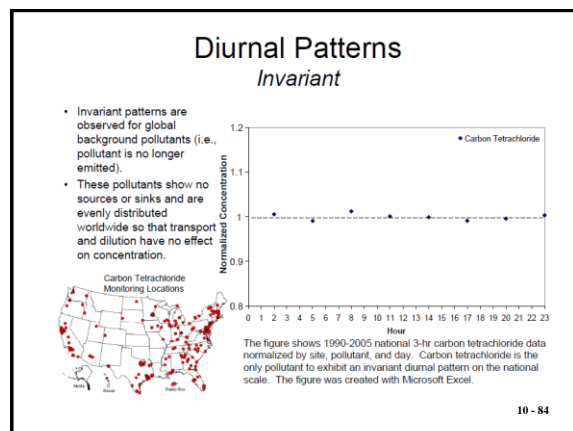
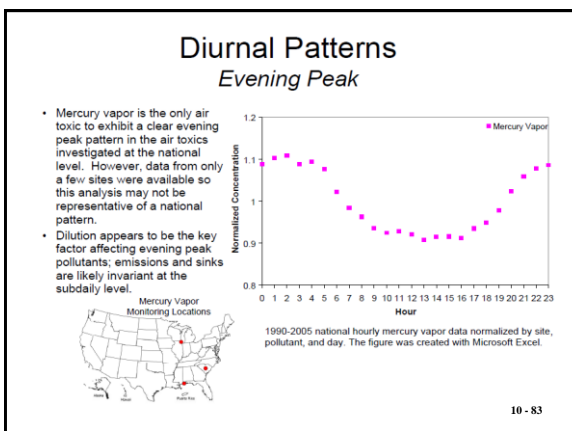
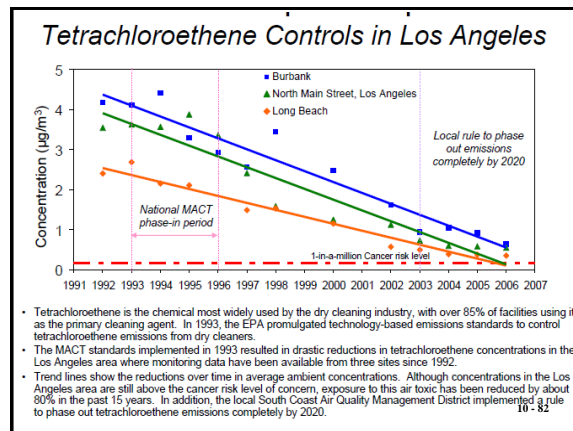
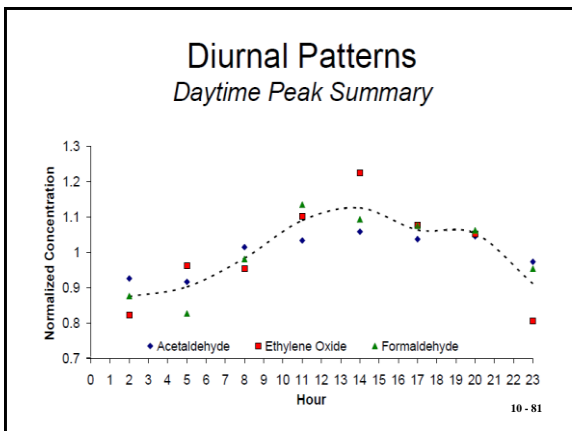
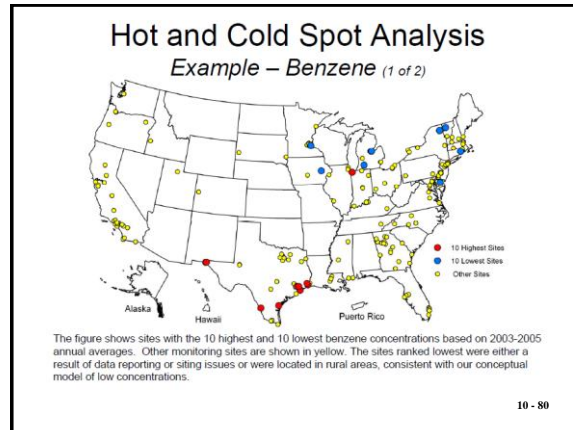
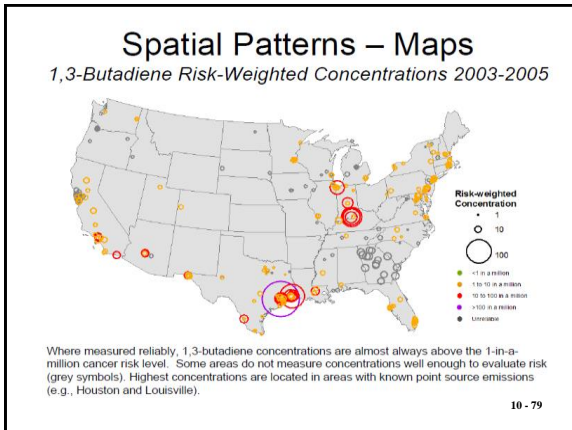
This example shows chromium PM<sub>2.5</sub> concentrations across the United States in 2000 to 2006. The statistically significant trends are spatially distinct, indicating increasing concentrations in the eastern half of the country and decreasing concentrations in the West.

**Summarizing Trends**

*Example – Spatial Distribution (2 of 2)*



This example shows chromium PM<sub>2.5</sub> concentrations across the United States in 2000 to 2006. The statistically significant trends are spatially distinct, indicating increasing concentrations in the eastern half of the country and decreasing concentrations in the West.



### National Concentration Plots Summary

- The national concentration plots provide perspective for local, state, regional, and tribal analysts to see how their data compare.
- Air toxics concentrations typically vary spatially by a factor of 3 to 10, depending on the pollutant.
- Almost all air toxics are below non-cancer reference concentrations (except acrolein).
- At a national level, some air toxics are above their respective chronic exposure concentration associated with a 1-in-a-million cancer risk (<https://www.epa.gov/fera/dose-response-assessment-assessing-health-risks-associated-exposure-hazardous-air-pollutants>).
- Most air toxics are well above their remote background concentrations.

### How to Create a Successful Air Toxics Monitoring Program Webinars

<b>How to Create a Successful Air Toxics Monitoring Program Webinar Part 3, September 7, 2011</b>			
Title	Format Length (hr:min:sec)	Size (MB)	<a href="#">PLAY VIDEO</a>
How to Create a Successful Air Toxics Monitoring Program Webinar - Part 3	Flash	00:95:29	<a href="#">Materials</a>
Materials 1	PDF	12 Pages, 182 KB	<a href="#">Materials</a>
Materials 2	PDF	18 Pages, 641 KB	<a href="#">Materials</a>
*Top of page			
<b>How to Create a Successful Air Toxics Monitoring Program Webinar Part 2, August 31, 2011</b>			
Title	Format Length (hr:min:sec)	Size (MB)	<a href="#">PLAY VIDEO</a>
How to Create a Successful Air Toxics Monitoring Program Webinar - Part 2	Flash	01:33:00	<a href="#">Materials</a>
Materials 1	PDF	28 Pages, 767 KB	<a href="#">Materials</a>
*Top of page			
<b>How to Create a Successful Air Toxics Monitoring Program Webinar Part 1, August 24, 2011</b>			
Title	Format Length (hr:min:sec)	Size (MB)	<a href="#">PLAY VIDEO</a>
How to Create a Successful Air Toxics Monitoring Program Webinar - Part 1	Flash	01:35:40	<a href="#">Materials</a>
Materials 1	PDF	16 Pages, 620 KB	<a href="#">Materials</a>
Materials 2	PDF	10 Pages, 401 KB	<a href="#">Materials</a>

<https://archive.epa.gov/apti/video/web/html/index-9.html>

### 2015-2016 National Monitoring Programs Annual Report (UATMP, NATTS, and CSATAM)

Final Report  
EPA Contract No. EP-D-14-030

Prepared for:  
Jeff Yane and David Shelov  
Office of Air Quality Planning and Standards  
U.S. Environmental Protection Agency  
Research Triangle Park, NC 27711

July 2018

<https://www3.epa.gov/ttnamti1/uatm.html>

Table 12-5. Quarterly and Annual Average Concentrations of the Pollutants of Interest for the Illinois Monitoring Sites

Pollutant	# of Measured Detections vs. # of Samples	Northbrook, Illinois - NBH				Annual Average (µg/m <sup>3</sup> )
		1st Quarter Average (µg/m <sup>3</sup> )	2nd Quarter Average (µg/m <sup>3</sup> )	3rd Quarter Average (µg/m <sup>3</sup> )	4th Quarter Average (µg/m <sup>3</sup> )	
Acetaldehyde	62/62	1.75 ± 0.35	2.10 ± 0.49	2.61 ± 0.71	2.93 ± 0.78	2.37 ± 0.31
Benzene	61/61	0.60 ± 0.07	0.44 ± 0.08	0.42 ± 0.09	0.43 ± 0.10	0.47 ± 0.05
1,3-Butadiene	38/61	0.02 ± 0.02	0.01 ± 0.01	0.01 ± 0.01	0.02 ± 0.02	0.01 ± 0.01
Carbon Tetrachloride	61/61	0.58 ± 0.04	0.62 ± 0.02	0.63 ± 0.02	0.57 ± 0.05	0.60 ± 0.02
1,2-Dichloroethane	53/61	0.07 ± 0.01	0.08 ± 0.01	0.04 ± 0.02	0.06 ± 0.01	0.06 ± 0.01
Formaldehyde	62/62	0.34 ± 0.25	0.77 ± 0.58	0.91 ± 0.62	0.57 ± 0.38	0.60 ± 0.26
Acenaphthene <sup>a</sup>	58/58	9.41 ± 7.75	49.98 ± 18.65	39.81 ± 17.66	1.91 ± 0.84	23.12 ± 8.19
Arsenic (PM <sub>10</sub> ) <sup>a</sup>	59/59	0.34 ± 0.09	0.34 ± 0.25	0.37 ± 0.27	0.31 ± 0.23	0.47 ± 0.11
Fluoranthene <sup>a</sup>	58/58	7.59 ± 0.68	12.12 ± 4.85	14.67 ± 6.62	1.44 ± 0.53	7.42 ± 2.52
Fluorene <sup>a</sup>	57/58	6.08 ± 4.56	38.83 ± 15.04	30.39 ± 12.59	2.10 ± 0.87	19.24 ± 6.18
Naphthalene <sup>a</sup>	58/58	97.57 ± 68.12	304.90 ± 119.66	194.17 ± 68.65	33.16 ± 11.41	153.94 ± 44.27

<sup>a</sup> Average concentrations provided for the pollutants below the blue line are presented in ng/m<sup>3</sup> for ease of viewing.

Table 12-6. Risk Approximations for the Illinois Monitoring Sites

Pollutant	Cancer URE (µg/m <sup>3</sup> )	Noncancer RfC (mg/m <sup>3</sup> )	# of Measured Detections vs. # of Samples	Annual Average (µg/m <sup>3</sup> )	Cancer Risk Approximation (in-a-million)	Noncancer Hazard Approximation (HQ)
Acetaldehyde	0.0000022	0.009	62/62	2.37 ± 0.31	5.20	0.26
Benzene	0.0000078	0.03	61/61	0.47 ± 0.05	3.68	0.02
1,3-Butadiene	0.000001	0.002	38/61	0.03 ± 0.01	0.88	0.01
Carbon Tetrachloride	0.000006	0.1	61/61	0.60 ± 0.02	3.59	0.01
1,2-Dichloroethane	0.000026	2.4	53/61	0.01 ± 0.01	1.62	<-0.01
Formaldehyde	0.000013	0.0098	62/62	0.26 ± 0.26	25.68	0.20
Acenaphthene <sup>a</sup>	0.000008	--	58/58	25.12 ± 8.19	2.21	--
Arsenic (PM <sub>10</sub> ) <sup>a</sup>	0.0043	0.000015	59/59	0.62 ± 0.11	2.66	0.04
Fluoranthene <sup>a</sup>	0.000008	--	58/58	1.44 ± 0.53	0.66	--
Fluorene <sup>a</sup>	0.000008	--	57/58	19.24 ± 6.18	1.09	--
Naphthalene <sup>a</sup>	0.000014	0.003	58/58	153.94 ± 44.27	5.30	0.05
Schiller Park, Illinois - SPH						
Acetaldehyde	0.0000022	0.009	61/61	0.57 ± 0.55	5.21	0.26
Benzene	0.0000078	0.03	60/60	0.74 ± 0.08	5.78	0.02
1,3-Butadiene	0.000001	0.002	59/60	0.13 ± 0.02	3.80	0.06
Carbon Tetrachloride	0.000006	0.1	60/60	0.64 ± 0.02	3.85	0.01
1,2-Dichloroethane	0.000026	2.4	57/60	0.08 ± 0.01	2.13	<-0.01
Formaldehyde	0.000013	0.0098	61/61	0.68 ± 0.49	43.00	0.34
Hexachloro-1,3-butadiene	0.000027	0.09	10/60	0.01 ± 0.01	0.24	<-0.01
Trichloroethylene	0.000048	0.002	44/60	0.26 ± 0.13	1.26	0.13

-- = a Cancer URE or Noncancer RfC is not available.  
<sup>a</sup> Average concentrations provided below the blue line for this site and/or pollutant are presented in ng/m<sup>3</sup> for ease of viewing.

Table 12-6. Risk Approximations for the Illinois Monitoring Sites (Continued)

Pollutant	Cancer URE (µg/m <sup>3</sup> )	Noncancer RfC (mg/m <sup>3</sup> )	# of Measured Detections vs. # of Samples	Annual Average (µg/m <sup>3</sup> )	Cancer Risk Approximation (in-a-million)	Noncancer Hazard Approximation (HQ)
Acetaldehyde	0.0000022	0.009	61/61	1.84 ± 0.22	4.05	0.20
Benzene	0.0000078	0.03	60/60	0.97 ± 0.11	7.54	0.03
1,3-Butadiene	0.000001	0.002	54/60	0.06 ± 0.01	1.71	0.03
Carbon Tetrachloride	0.000006	0.1	60/60	0.66 ± 0.02	3.94	0.01
1,2-Dichloroethane	0.000026	2.4	45/60	0.07 ± 0.01	1.93	<-0.01
Ethylbenzene	0.000025	1	60/60	0.31 ± 0.04	0.76	<-0.01
Formaldehyde	0.000013	0.0098	61/61	3.19 ± 0.57	41.43	0.33
Hexachloro-1,3-butadiene	0.000027	0.09	15/60	0.02 ± 0.01	0.45	<-0.01

<sup>a</sup> Average concentrations provided below the blue line for this site and/or pollutant are presented in ng/m<sup>3</sup> for ease of viewing.

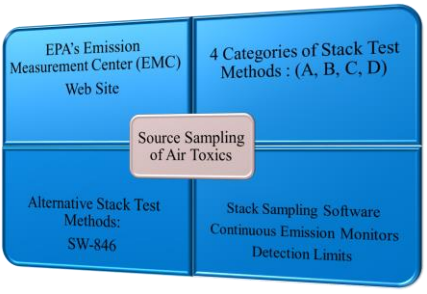
Table 12-7. Top 10 Emissions, Toxicity-Weighted Emissions, and Cancer Risk Approximations for Pollutants with Cancer URIs for the Illinois Monitoring Sites

Top 10 Total Emissions for Pollutants with Cancer URIs (County-Level)		Top 10 Cancer Toxicity-Weighted Emissions (County-Level)		Top 10 Cancer Risk Approximations Based on Annual Average Concentrations (Site-Specific)	
Pollutant	Emissions (tpy)	Pollutant	Cancer Toxicity Weight	Pollutant	Cancer Risk Approximation (in a million)
<b>Northbrook, Illinois (Cook County) - NBIH</b>					
Benzene	1,391.32	Formaldehyde	1.00E-02	Formaldehyde	23.08
Formaldehyde	1,135.99	Benzene	1.00E-02	Naphthalene	5.30
Ethylbenzene	756.81	1,3-Butadiene	6.47E-03	Acetaldehyde	3.20
Acetaldehyde	623.54	Hexavalent Chromium	4.02E-03	Benzene	1.68
1,3-Butadiene	215.66	Naphthalene	3.00E-03	Carbon Tetrachloride	3.99
Tetrahydroethane	187.87	Arsenic, PM	2.64E-03	Arsenic	2.66
Naphthalene	105.84	Ethylbenzene	1.00E-03	Acrylonitrile	2.21
Trichloroethylene	99.56	POM, Group 2b	1.11E-03	Fluorene	1.69
Dichloromethane	35.41	Acetaldehyde	1.37E-03	1,2-Dichloroethane	1.82
POM, Group 2b	20.53	POM, Group 2d	1.10E-03	1,3-Butadiene	0.88
<b>Schiller Park, Illinois (Cook County) - SPH</b>					
Benzene	1,391.32	Formaldehyde	1.00E-02	Formaldehyde	43.00
Formaldehyde	1,135.99	Benzene	1.00E-02	Benzene	5.78
Ethylbenzene	756.81	1,3-Butadiene	6.47E-03	Acetaldehyde	5.21
Acetaldehyde	623.54	Hexavalent Chromium	4.02E-03	Carbon Tetrachloride	3.85
1,3-Butadiene	215.66	Naphthalene	3.00E-03	1,3-Butadiene	3.00
Tetrahydroethane	187.87	Arsenic, PM	2.64E-03	1,2-Dichloroethane	3.13
Naphthalene	105.84	Ethylbenzene	1.00E-03	Trichloroethylene	1.26
Trichloroethylene	99.56	POM, Group 2b	1.11E-03	Hexachloro-1,3-butadiene	0.24
Dichloromethane	35.41	Acetaldehyde	1.37E-03		
POM, Group 2b	20.53	POM, Group 2d	1.10E-03		

Table 12-7. Top 10 Emissions, Toxicity-Weighted Emissions, and Cancer Risk Approximations for Pollutants with Cancer URIs for the Illinois Monitoring Sites (continued)

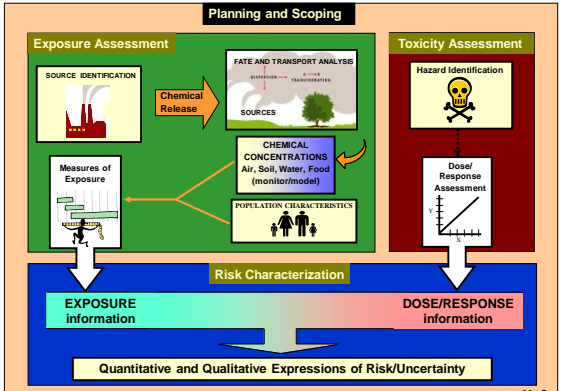
Top 10 Total Emissions for Pollutants with Cancer URIs (County-Level)		Top 10 Cancer Toxicity-Weighted Emissions (County-Level)		Top 10 Cancer Risk Approximations Based on Annual Average Concentrations (Site-Specific)	
Pollutant	Emissions (tpy)	Pollutant	Cancer Toxicity Weight	Pollutant	Cancer Risk Approximation (in a million)
<b>Reynolds, Illinois (Madison County) - RCH</b>					
Formaldehyde	117.59	Color Oven Emissions, PM	4.50E-02	Formaldehyde	41.43
Benzene	116.81	Formaldehyde	1.53E-03	Benzene	7.54
Ethylbenzene	56.77	Hexavalent Chromium	1.29E-03	Acetaldehyde	4.05
Acetaldehyde	50.00	Arsenic, PM	1.03E-03	Carbon Tetrachloride	3.04
Color Oven Emissions, PM	35.85	Benzene	9.11E-04	1,2-Dichloroethane	1.93
Naphthalene	14.00	Naphthalene	4.70E-04	1,3-Butadiene	1.71
1,3-Butadiene	12.69	1,3-Butadiene	3.81E-04	Ethylbenzene	0.76
Dichloromethane	12.11	Nickel, PM	3.20E-04	Hexachloro-1,3-butadiene	0.45
Tetrahydroethane	3.60	POM, Group 5a	2.42E-04		
POM, Group 2b	1.85	POM, Group 2b	1.63E-04		

# Chapter Eleven Source Sampling of Air Toxics



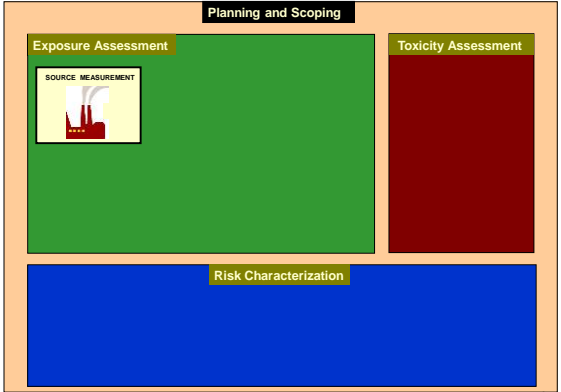
11-1

## The Detailed Air Toxics Risk Assessment Process



11-2

## The Detailed Air Toxics Risk Assessment Process

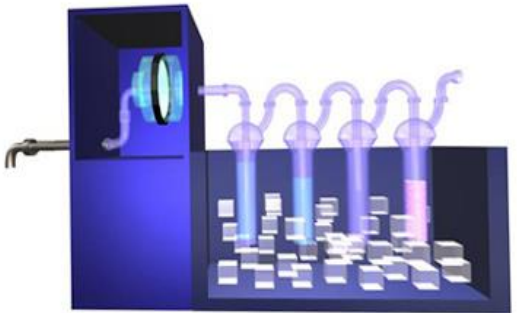


11-3

## Circa 1970's



## EPA's Test Methods Numbering System



11-6

### EPA's Test Methods Numbering System

- **Between 1 and 100:** New Source Performance Standards (NSPSs).
  - These methods are found in 40 CFR Part 60, Appendix A.
- **The 100 series:** National Emission Standards for Hazardous Air Pollutants (NESHAPs).
  - These methods are found in 40 CFR Part 61, Appendix B.
- **The 200 series:** State Implementation Plans (SIPs).
  - These methods are found in 40 CFR Part 51, Appendix M.
- **The 300 series:** Maximum Achievable Control Technology (MACT) standards.
  - These methods are found in 40 CFR Part 63, Appendix A

11 - 7

### Objectives of Stack Testing for HAP's or Any Pollutant

- The objectives of performing a stack test is to determine the pollutant mass rate (pmr) or emission rate (E) of pollutant going up the stack to:
  - determine whether compliance limits are being met,
  - Assist in establishing emission standards &
  - For screening tests that will provide a preliminary indication of levels of pollution.

11 - 8

<https://www.epa.gov/compliance/national-emission-standards-hazardous-air-pollutants-compliance-monitoring>

### What is the Driving Force

- New Source Performance Standards (NSPS-1970)
- National Emission Standards for Hazardous Air Pollutants
  - NESHAPS pre 1990 CAAA
  - NESHAPS post 1990 CAAA

11 - 9

### Where Do We Find the Test Methods?

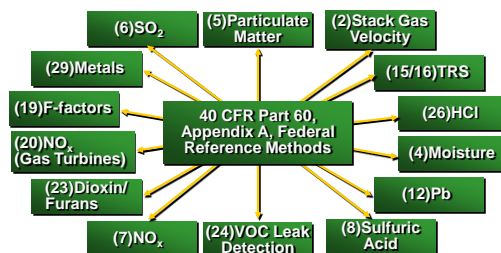
- Federal Test Methods- Methods are those (Federal Reference Methods and others) specified in the applicable standards as the test methods used to demonstrate compliance with emission limits or to quantify emissions in meeting regulatory initiatives.
- EPA's Emission Measurement Center Website:
- [www.epa.gov/ttn/emc/tmethods.html](http://www.epa.gov/ttn/emc/tmethods.html)

11 - 10

### 40 CFR Part 60 New Source Performance Standards Methods (00 Series, Appendix A)

11 - 11

### New Source Performance Standard (NSPS) Reference Methods-00 Series

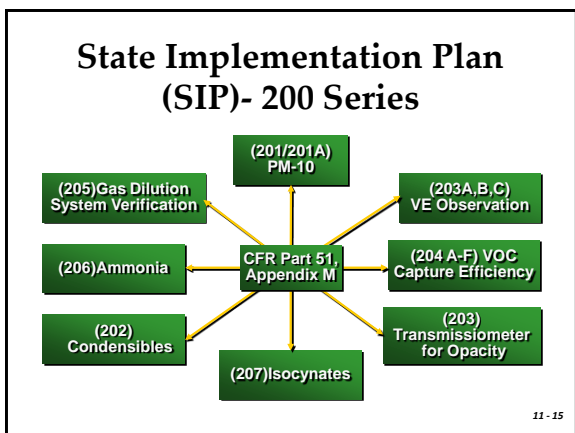
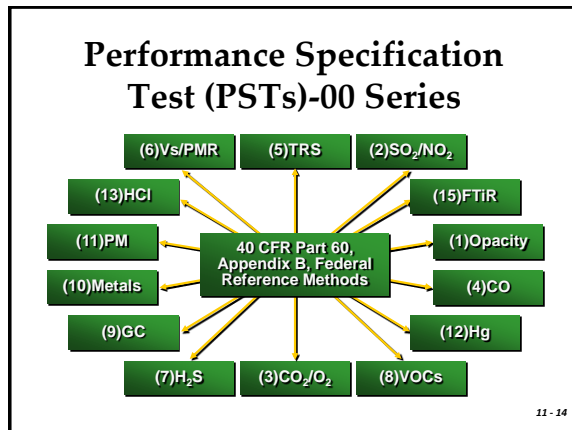


11 - 12

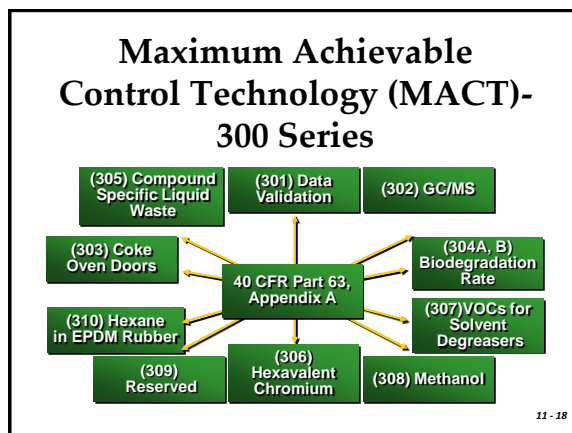
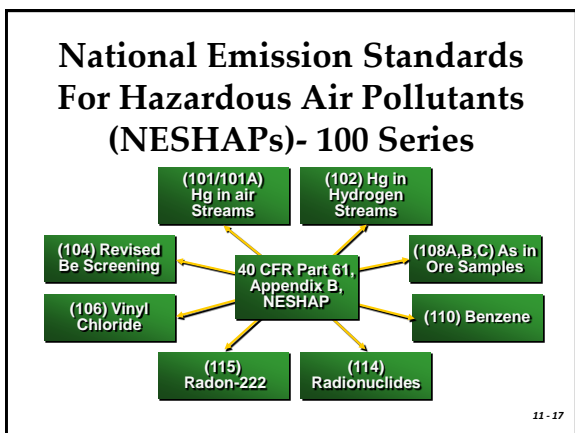


- 40 CFR Part 60 Performance Specification Test (PST) Methods (00 Series)
- 40 CFR Part 61 State Implementation Plan (SIP) Methods (200 Series, Appendix M)

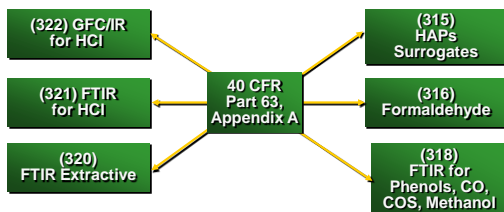
11 - 13



- ### National Emission Standards for Hazardous Air Pollutants (NESHAPs)
- NESHAPS pre 1990 CAA Amendments
    - 40 CFR Part 61
    - 100 Series
    - Appendix B
  - NESHAPS post 1990 CAA Amendments
    - 40 CFR Part 63 (MACTs)
    - 300 Series
    - Appendix A
- 11 - 16



### Maximum Achievable Control Technology (MACT)-300 Series



11 - 19

### EPA's Categories of Stack Test Methods

- **Category A:** Methods proposed or promulgated in Federal Register
  - Compliance Methods for 40 CFR Parts 60, 61, & 63
  - Use the # Series: 00 – 100 – 200 - 300
- **Category B:** Source category approved alternative methods
  - Are approved alternatives to the methods required by 40 CFR Parts 60, 61 and 63
  - Methods may be used by sources for determining compliance with the requirements of these Parts without further EPA approval.

11 - 20

### EPA's Categories of Stack Test Methods

- **Category C:** Other test methods which have not yet been subject to Federal rulemaking process.
  - Considered as alternative methods to meet Federal requirements under 40 CFR Parts 60, 61, and 63. However, they must be approved as alternatives before a source may use them for this purpose.
- **Category D:** Historic Methods - methods that were categorized as conditional test methods before EMC's method categories were revised.
  - Category is closed & no new methods will be added.
  - Must be approved as alternatives before a source may use them to meet 40 CFR Part 60, 61, and 63.

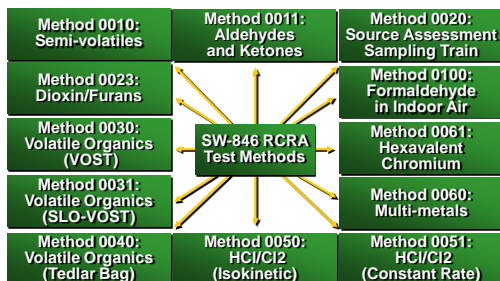
11 - 21

### Resource Conservation And Recovery Act (RCRA)

- Many of the stack test methods for criteria pollutants were combined with analytical methods for hazardous materials to establish sampling methods for HAPs.
- SW-846 is the compendium of analytical and test methods used in determining regulatory compliance under RCRA.
- Can be found at EPA's EMC web page

11 - 22

### SW-846 Stack Test Methods



11 - 23

### Stack Testing of VOCs

- The majority of CAA Section 112 HAPs are volatile organic compounds (VOC)
- Testing for volatile organic compounds is often confusing for a variety of reasons:
  - There is no straightforward way to measure the VOC emissions since there is no way to separate VOCs by vapor pressure.
  - All of the reference methods for organic compounds have inherent limitations that restrict their applicability, and
  - No one method can satisfy characterization of organic emissions from an industrial source.

11 - 24

## Definitions

- **Volatile Organic Compounds (VOCs):** An organic compound that participates in atmospheric photochemical reactions; (excluding exempted compounds listed in 40 CFR §51.100(s)(1)).
  - VOCs usually have high vapor pressures (greater than 0.1 mm Hg).
- **Semi-volatile Organic Compounds (SVOC):** This definition can vary depending on the test method. Usually SVOCs are organic compounds with vapor pressure between 0.1 and  $10^{-7}$  mm Hg.

11 - 25

## Definitions

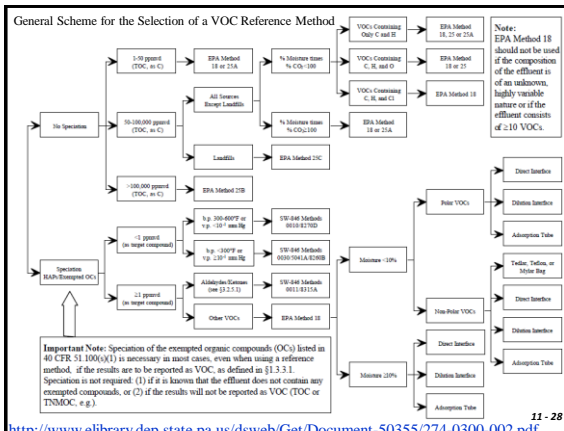
- **Total Organic Compounds (TOCs):** The sum of all volatile organic compounds and all exempted compounds.
- **Total Hydrocarbons (THCs):** The subset of total organic compounds containing only carbon and hydrogen.
- **Total Non-Methane Organic Compounds (TNMOCs):** The sum of all volatile organic compounds and all exempted compounds listed in 40 CFR §51.100(s)(1), except methane.

11 - 26

## Selection of VOC Test Methods

- Pennsylvania Department of Environmental Protection, “*Source Testing Manual*” (Revision 3.3), provides a general scheme for the selection of a VOC test method.
- The selection scheme does not address all of the possibilities.
- Scheme follows 2 different paths:
  - Speciated VOCs
  - Non-speciated VOCs

11 - 27



11 - 28

## No Speciation VOC Methods

- **Method 18** (VOC by gas chromatograph (GC)): Based on separating components of a gas mixture in a GC column and measuring separated components with suitable detector (i.e., Flame Ionization Detector (FID)).
  - Applicable to VOC concentrations greater than 1ppm in the sampled gas.
- **Method 25** (non-methane organic compounds) applies to the measurement of VOCs as total gaseous non-methane organics, condensable and non-condensable, as carbon in source emissions. (All compounds are converted to methane before measuring with a FID.)

11 - 29

## No Speciation VOC Methods

- **Method 25A** (organic concentration using a FID): This method is applicable to total gaseous organic concentration of vapors consisting primarily of alkanes, alkenes, and/or aromatic hydrocarbons.
  - Results are expressed in terms of volume concentration of propane (or other appropriate organic calibration gas) or in terms of carbon.
- **Method 25B** (organic concentration using an infrared analyzer)
- **Method 25C** (non-methane organic compounds from landfills).

11 - 30

## Federal Reference Method 18 General GC Methodology

11 - 31



## Canister Stack Sampling



11 - 33

## Method 18

Gas Chromatography (GC)

- Generic GC method
- Determines the concentration of discrete organic compounds in the sample
- Applies to the analysis of approximately 90% of total gaseous organics emitted from an industrial source

11 - 34

## Applicability & Principle

- **Applicability:** FRM 18 will not determine compounds that are
  - Polymeric (high molecular weight)
  - Analytes that can polymerize before analysis
  - Analytes that have very low vapor pressure at stack or instrument conditions
- **Principle:** Based on separating components of a gas mixture in a gas chromatographic column and measuring separated components with suitable detector

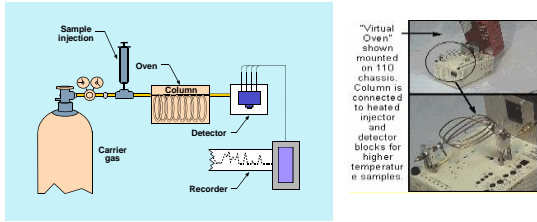
11 - 35

## FRM 18 Sampling Methods

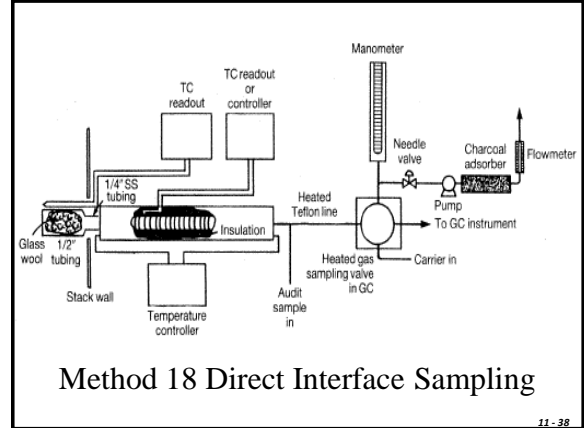
- Direct Interface
- Integrated bag
- Glass sampling flask
- Adsorbent tubes
  - Charcoal
  - Silica Gel
  - Florisil®
  - CarboTrap® 300
  - Tenax® TA

11 - 36

### Method 18

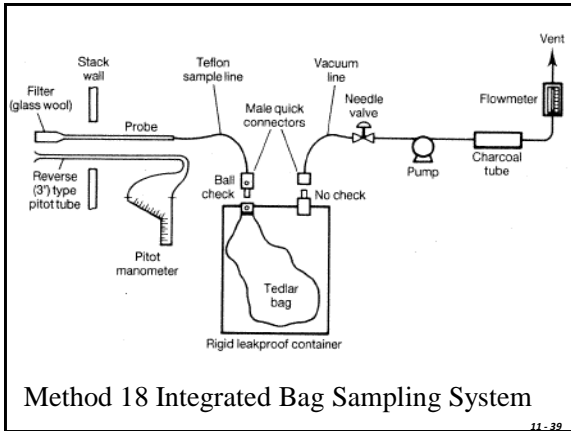


11 - 37



### Method 18 Direct Interface Sampling

11 - 38



### Method 18 Integrated Bag Sampling System

11 - 39

### Applicability of Organic Sampling Methods

FRM	Conc. Range
FRM 25 B	0.5-10 %
FRM 25	50 ppm-10 %
FRM 18	1 ppm - 1 %
FRM 25 A	50 ppm - 1 %
Method 25C	< 1 ppm
(CTM 035) SCAQMD	< 50 ppm(C) or 25 ppm(C) in trap

14 - 40

### Applicability of Methods

	FRM 18	FRM 25	FRM 25A
Measures...	VOCs	TGNMO	THC
Principle...	GC/MD	GC/FID	FID
Carbon Resp...	1:1	1:1	Var.
Results Exp As..	VOC	As C	Cal Gas

14 - 41

### Speciation VOC Methods

- All of the following methods are from SW-846:
  - Method 0010 for semi-volatile organics
  - Method 0011 is used for aldehydes and ketones.
  - Method 0030 is used for volatile organic compounds (compounds with boiling points less than 100°C but normally above 30°C).

11 - 42

### General Classification of HAPs

Classification	Vapor Pressure mm Hg	Boiling Point °C
Volatiles (VV/V)	$> 10^{-1}$	$< 100^{\circ} \text{C}$
Semi-volatiles (SV)	$10^{-1}$ to $10^{-7}$	100 - $300^{\circ} \text{C}$
Particles (NV)	$< 10^{-7}$	$> 300^{\circ} \text{C}$

11 - 43

### Number of HAPs in each Volatility Class

Volatility Class	No. of HAPs in Class
VVOC	15
VVINC	6
VOC	82
VINC	3
SVOC	64
SVINC	2
NVOC	5
NVINC	12

11 - 44

### Definition of Semi-Volatiles

- Semi-volatile compounds are those with boiling points greater than  $100^{\circ} \text{C}$
- Three major groups
  - Polycyclic aromatic hydrocarbons (PAHs)
  - Dioxin and furans (D/Fs)
  - Biphenyls (PCBs)

11 - 45

### Semi-Volatile Compound Boiling Points( $^{\circ} \text{C}$ )

- Bis(chloromethyl)ether -  $104^{\circ} \text{C}$
- Chlorobenzene -  $132^{\circ} \text{C}$
- Benzyl Chloride -  $176^{\circ} \text{C}$
- Hexachlorobutadiene -  $215^{\circ} \text{C}$
- 2,4,6-Trichlorophenol -  $245^{\circ} \text{C}$
- 3,3'-Dichlorobenzidine -  $402^{\circ} \text{C}$

11 - 46

### SW-846, Method 0010 Sampling and Analysis for Semi-volatile Organic Compounds

11 - 47



11 - 48

### Title III Method 0010 Analytes

Acetaldehyde	Ethylene Oxide
Acetonitrile	Methanol
Biphenyl	Methyl Ethyl Ketone
1,3 - Butadiene	Methyl Isobutyl Ketone
Carbonyl Sulfide	Naphthalene
Chlorobenzene	Phenol
Cresols	Propionaldehyde
Cumene	Styrene
1,4 - Dichlorobenzene	Toulene
Ethylbenzene	Xylenes (o -, m-, p -)
Ethylene Glycol	

11 - 49

### Method 0010 Sampling Train and Method 23

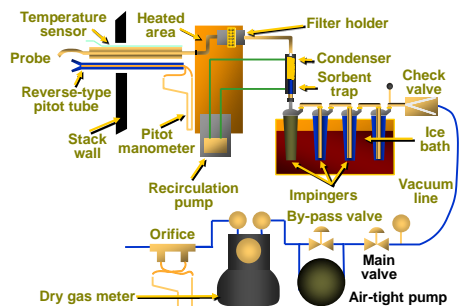
- Sample is collected in a sampling train that is similar to FRM 5 for particulates.
1. A high efficiency glass filter is used to collect organic-laden particulates
  2. A packed bed of porous polymeric resin (XAD-2™) serves to adsorb semi-volatile organic species, and
  3. A series of water filled impingers may collect some semi-volatile organics that pass through the filter and sorbent.

11 - 50



11 - 51

### Method 0010 Sampling Train



11 - 52

### Method 0010 Configuration

- Same configuration used for PCBs and dioxin/furans
- Collect all in one train for better detection limits
  - 10 µg for PAHs
  - 1 µg for D/F's

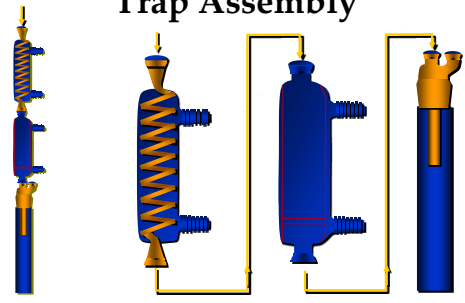
11 - 53

### XAD-2 Resin Trap

- XAD-2 is a cross-linked styrene-divinylbenzene
  - Organic Polymeric Adsorbent
- pAmberlite XAD-2 physical characteristics
  - Mesh Size: 20-60
  - Bulk Density: 1.08 g/mL
  - Surface Area: 300 m<sup>2</sup>/g
    - large surface area
  - Temp. Max: 190°C
    - Therefore, it can't be thermal desorbed due to breakdown of XAD-2

11 - 54

### Vertical Condenser/XAD-2 Trap Assembly



11 - 55

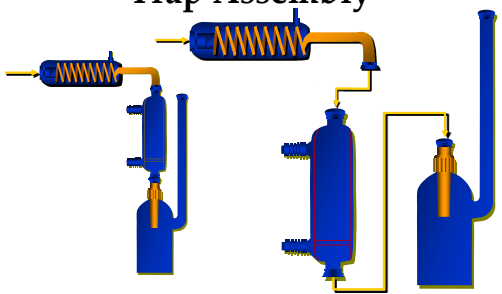


11 - 56



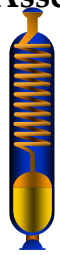
11 - 57

### Horizontal Condenser/ XAD-2 Trap Assembly

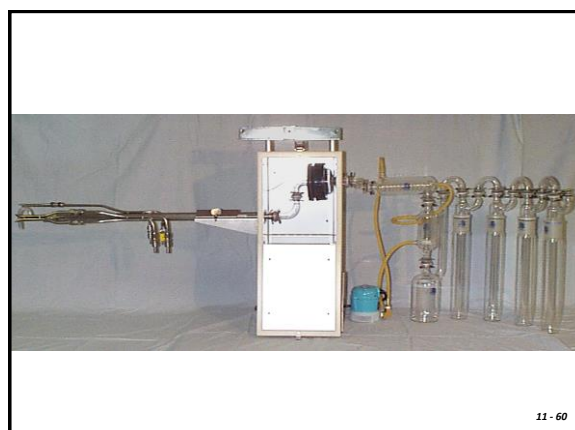


11 - 58

### Vertical Single Unit Condenser/ XAD-2 Trap Assembly



11 - 59



11 - 60



## Definition of Volatile Organic Compounds (VOCs)

- Volatile organic compounds (VOCs) are those compounds with boiling points < 100°C, but normally above 30°C
- VOCs with boiling points < 30°C may break through adsorbent

11 - 61

## Volatile Organic Compounds Boiling Points

- Acrylonitrile(same problem) 77.0°C
- Benzene 80.0°C
- Carbon Tetrachloride 77.0°C
- Chloroform 60.5°C

11 - 62

## Method 0030: Applicability

- This method is applicable to the determination of Destruction and Removal Efficiency (DRE) of semi-volatile Principal Organic Hazardous Compounds (POHCs) from incinerator systems

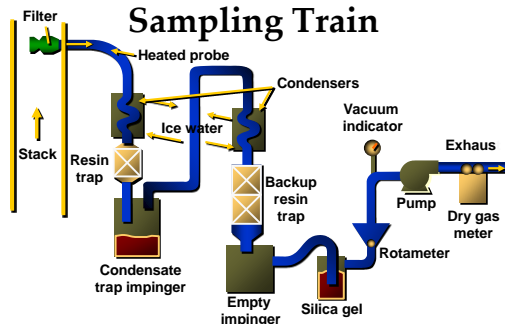
11 - 63

## Title III Method 0030 Analytes

Acrylonitrile	Methyl Chloride
Benzene	Methyl Chloroform
Carbon Disulfide	Methylene Chloride
Carbon Tetrachloride	Propylene Dichloride
Chloroform	Propylene Oxide
Chloroprene	Tetrachloroethylene
Ethyl Chloride	Trichloroethylene
Ethylene Dichloride	Vinyl Acetate
	Vinyl Chloride

11 - 64

## Method 0030 Sampling Train

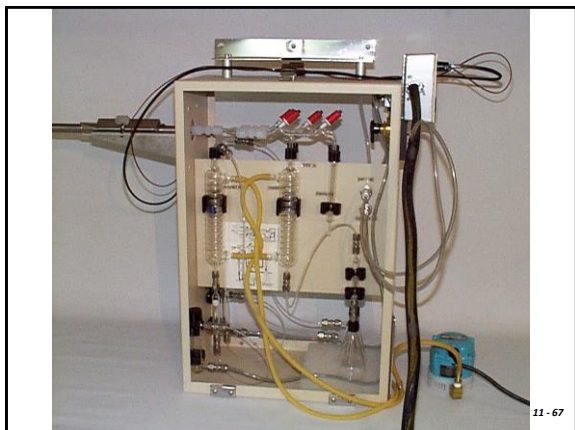


11 - 65

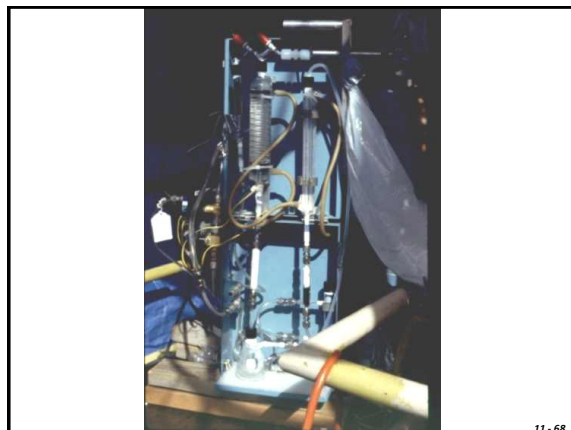
## Tenax® Resin Trap

- Tenax® is 2,6-diphenyl-p-phenylene oxide polymer
- Simultaneous sampling and analysis for polychlorinated biphenyls (PCBs), polynuclear aromatic hydrocarbons (PAHs), and semi-volatile organic compounds (SVOCs) can also be performed along with PCDDs and PCDFs

11 - 66



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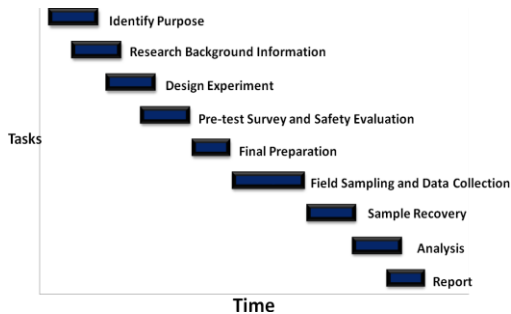


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11 - 69

### Tasks in Planning & Conducting a Source Test



11 - 70

### Detection Limits

- The “limit of detection” is the smallest amount of a substance that an analytical method can reliably distinguish from zero.
  - It is the minimum concentration or amount of a target analyte that produces a signal the tester can distinguish, at a specified confidence level, from the signal produced by a blank.
- The “limit of quantification” is the minimum concentration or amount of an analyte that a method can measure with a specified degree of precision.

11 - 71

### EPA’s EMC Web Site: Software

- Test Method Storage and Retrieval software, PC Nomograph program, Manual Emission Testing Cost Model PC program, and CEM cost estimation & methods spreadsheet programs.
- In 2007, EMC added: the Electronic Reporting Tool (ERT).
  - ERT replaces the time-intensive manual preparation emissions test plans and reports prepared by contractors, and the time-intensive manual quality assurance evaluations and documentation performed by State agencies.

11 - 72

### Continuous Emission Monitors: 2 Types

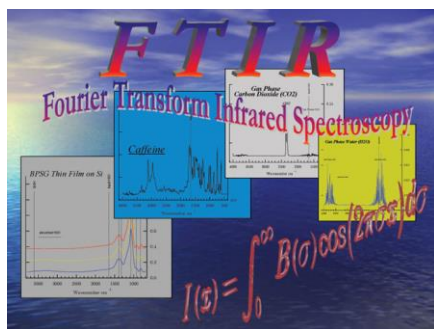
- Extractive CEMs draw a sample from a stack, condition the sample gas (i.e., remove particulate matter and moisture), and analyze for the specific compounds of interest.
- In-situ CEMs provide a measure a measure of target compounds in the stack without sample extraction or conditioning.
  - The components of in-situ CEMs commonly include a light or radiation source, a detector, and a data reduction device mounted on the stack.

11 - 73

### Continuous Emission Monitors

- VOC concentrations are detected using analyzer methods such as flame ionization detection (FID), photo-ionization detection (PID), or non-dispersive infrared (NDIR) absorption.
- These VOC analyzers do not specifically identify VOCs nor do they respond equally to all VOCs. They only provide a measure of the relative VOC concentration of the mixture of compounds.

11 - 74



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### FTIR Background

- Wavelength of light absorbed is characteristic of the chemical bond
- FTIR spectra of pure compounds are generally so unique that they are like a molecular "fingerprint"
- The infrared spectrum of a mixture contains the superimposed spectra of each mixture component
- An FTIR CEM provides the capability to continuously measure multiple components in a sample using a single analyzer

11 - 76

### FTIR System

- Instrument to measure spectra in the mid-infrared spectral region (500 to 4000 cm<sup>-1</sup>)
  - Infrared source
  - Interferometer
  - Sample gas cell
  - Infrared detector
  - Computer

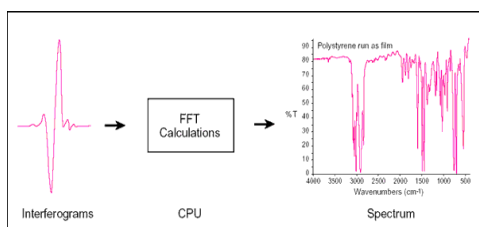
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### FTIR Interferences

- Compound Interferences In The Infrared
  - Water
  - Carbon Monoxide
  - Carbon Dioxide
  - Particulate Matter

11 - 78

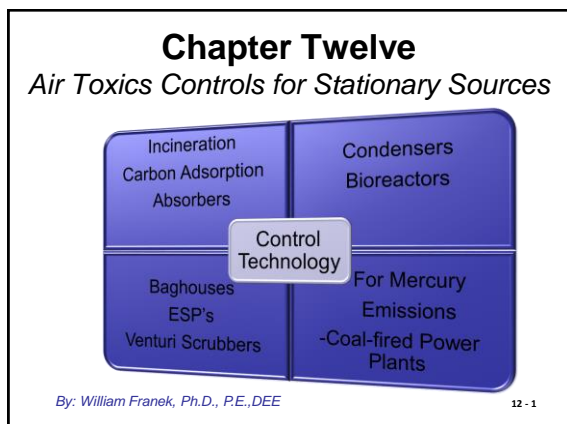
### FTIR



*An illustration of how an interferogram is Fourier transformed to generate a single beam infrared spectrum.*

<https://www3.epa.gov/ttn/emc/ftir/index.html>

11-79



### Control Techniques For HAP's

	Organic Vapors	Inorganic Vapors	Particulate Matter	SOx and NOx
Incineration	X			
Adsorption	X			
Condensation	X			
Absorption	X	X		X
Filtration			X	
Electrostatic Precipitation			X	
Wet Scrubbing	X	X	X	X
Combustion Modification				X
Chemical Reductions				X
Bio-filtration	X	X		12 - 2

### Types of Control Technologies for Gaseous Hazardous Air Pollutants

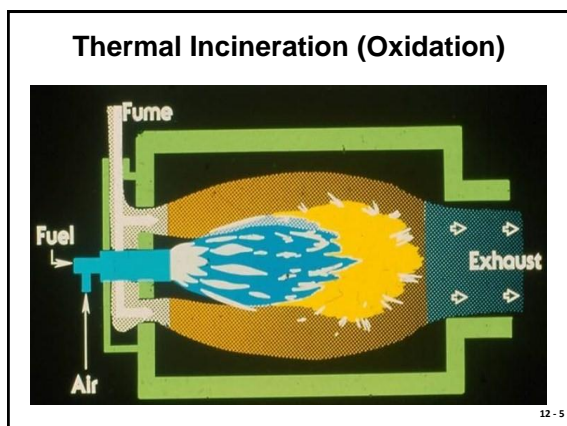
- Thermal Incineration (Oxidation)
- Catalytic Incineration
- Flares
- Boilers/Process Heaters
- Adsorption
- Absorption
- Condensers
- Biofilters

12 - 3

### Thermal Incineration (Oxidation)

- VOC-laden air stream is heated to temperatures several hundred degrees Fahrenheit above the auto-ignition temperatures of the HAP/VOC compounds that need to be oxidized.
- Due to these very high temperatures, thermal oxidizers are refractory-lined combustion chambers (also called fume incinerators)

12 - 4



### Thermal Incineration (Oxidation)

- The HAP/VOC-laden gas stream is held at this temperature for residence times ranging from a fraction of a second to more than two seconds.
- Temperatures of the exhaust gas from the refractory-lined combustion chambers are often 1,000 to 2,000°F.
- Thermal oxidizers usually provide VOC destruction efficiencies that exceed 95% and often exceed 99%.

12 - 6

### Thermal Incineration (Oxidation)

- One limitations of thermal oxidizers is the large amount of fuel required to heat the gas stream to the temperature necessary for high-efficiency HAP/VOC destruction.
- Heat exchangers are used to recover some of this heat. A recuperative heat exchanger, has a heat recovery efficiency ranging from 30 to 60% depending on the size of the unit.

12 - 7

### Thermal Incineration (Oxidation)

- Some types of thermal oxidizers use large regenerative beds for heat exchange. These beds have heat recovery efficiencies up to 95%.
- Regenerative thermal oxidizers (RTOs) require less fuel to maintain the combustion chamber at the necessary temperature.

12 - 8

### Thermal Incineration (Oxidation)

- Thermal oxidizers can be used for almost any HAP/VOC compound in a gas streams.
- It can handle VOC concentrations in a range of less than 10 ppm up to the very high concentrations approaching 10,000 ppm.

12 - 9

### LEL and Thermal Incinerators

- Thermal oxidizers are rarely used on gas streams having VOC concentrations exceeding approximately 25% of the lower explosive limit (LEL).
- This limit is imposed due to the possibility that a short-term concentration spike would exceed the LEL, and the gas stream would explode.
- The 25% LEL limit depends on the actual gas constituents and usually is in the 10,000 to 25,000 ppm range (1% to 2.5%).

12 - 10

**Limits of Flammability of Combustible Organic Compounds in Air at Atmospheric Pressure, Room Temperature**

Compound	Molecular Weight	LEL (volume %)	UEL (volume %)
Methane	16.04	5.00	15.00
Ethane	30.07	3.00	12.50
Propane	44.09	2.12	9.35
Butane	58.12	1.86	8.41
Pentane	72.15	1.40	7.80
Hexane	86.17	1.18	7.40
Octane	114.23	0.95	
Nonane	128.25	0.83	
Decane	142.28	0.77	
Ethylene	28.05	2.75	28.60
Propylene	42.08	2.00	11.10
Acetylene	26.04	2.50	80.00
Cyclohexane	84.16	1.26	7.75
Benzene	78.11	1.40	7.10
Toluene	92.13	1.27	6.75

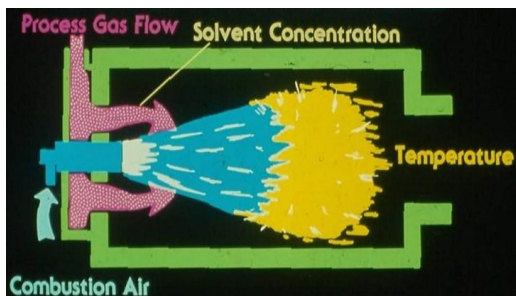
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### Additional LEL Information

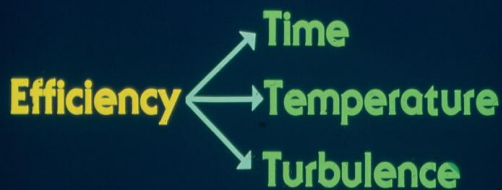
- Additional flammability characteristics of combustible organic compounds can be found on Table 4.2.1 in "Control Technologies for Hazardous Air Pollutants" by USEPA at the following web site:
- <https://nepis.epa.gov>
- The manual is a revision of the first (1986) edition of the Evaluation of *Control Technologies for Hazardous Air Pollutants*, which incorporated information from numerous sources into a single, self-contained reference source.

12 - 12

## Thermal Incineration Design Parameters



12 - 13

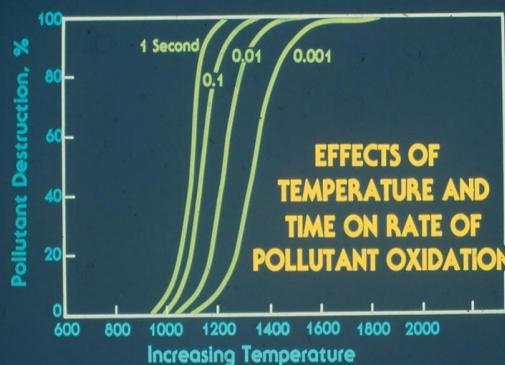


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## Turbulence

- Complete mixing of oxygen and VOC/HAP is required for chemical oxidation reactions to occur.
- Turbulence is generally defined by the Reynolds number and is calculated as follows:  $R_e = DV\rho/\mu$
- The Reynolds Number should be greater than 10,000 to ensure complete turbulence.

12 - 15



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## General Incineration Design Ranges

Temperature	1300° - 1500°F
Retention Time	0.3 - 0.5 seconds

12 - 17

## Destruction Efficiencies

- VOC/HAP destruction efficiency depends on design criteria (i.e. chamber temperature, residence time, inlet VOC concentration, compound type, and degree of mixing).
- Typical thermal incinerator design efficiencies range from 98 to 99.99%, depending on system requirements and characteristics of the contaminated stream.
- The typical design conditions to meet 98% or greater control or a 20 ppm by volume compound exit concentration are 1600 °F combustion temperature and 0.75 second residence time.

12 - 18

## Efficient Operating Conditions for Incinerations

- Sufficient Residence Time
- No Dependency
- Low fuel/Oxygen Rate
- Unaltered Flame and Radiation Pattern
- Non-fouling or Acid Fumes

12 - 19

## Thermal Design Factors

### Efficiency Increases with:

- Operating temperature
- Retention time
- Higher inlet VOC concentration
- Increasing flame/VOC contact
- Good gas mixing
- Increasing CO removal (at temperatures > 1300 °F)

12 - 20

## Residence Time

- Although the residence time a pollutant in gas stream has in a TO, does not have the same impact as temperature on VOC/HAP destruction, Sufficient time is required for the kinetic reactions to occur.

12 - 21

## Theoretical Combustion Temperatures Requirements for 99.99% Destruction Efficiencies of HAP/VOC Compounds

Compound	Combustion Temperature (° F) for 1 second residence time	Combustion Temperature (° F) for 2 second residence time
Acrylonitrile	1,344	975
Allyl chloride	1,276	1200
Benzene	1,350	1322
Chlorobenzene	1,407	1372
1,2- dichloroethane	1,368	1328
Methyl chloride	1,596	1295
Toluene	1,341	1332
Vinyl chloride	1,369	1332

12 - 22

## Specific Thermal Incinerator Design Variables

Required Destruction Efficiency (DE) (%)	Non-Halogenated Stream		Halogenated Stream	
	Combustion Temperature T (°F)	Residence Time $t_r$ (sec)	Combustion Temperature T (°F)	Residence Time $t_r$ (sec)
98	1600	0.75	2000	1.0
99	1800	0.75	2200	1.0

12 - 23

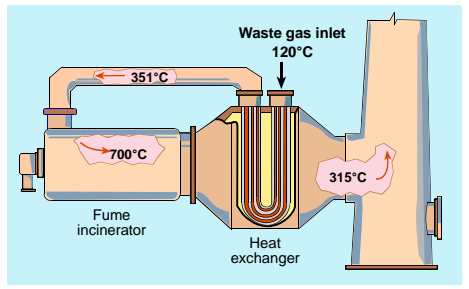
## Generation of Problematic Compounds

- Thermal oxidizers handling HAP/VOC materials that contain chlorine, fluorine, or bromine atoms generate HCl, Cl<sub>2</sub>, HF, and HBr as additional reaction products during oxidation.
- A gaseous absorber (scrubber) can be used as part of the air pollution control system to collect these contaminants prior to gas stream release to the atmosphere.

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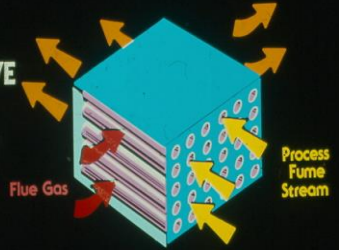


### Recuperative Thermal Oxidizer



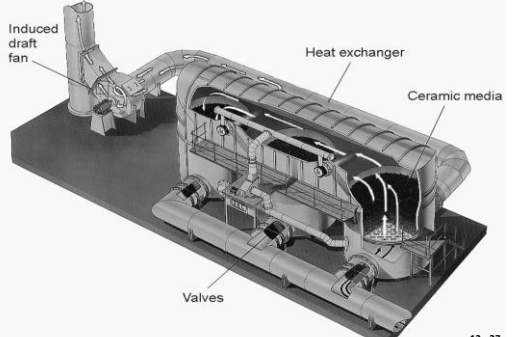
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### RECUPERATIVE HEAT RECOVERY DEVICE



12 - 26

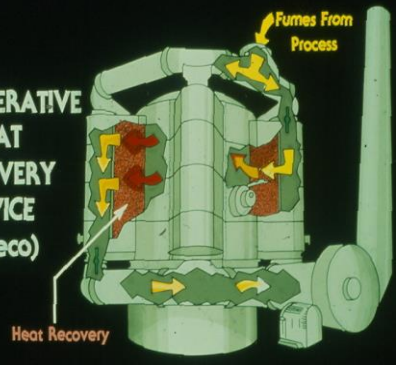
### Regenerative Thermal Oxidizer



12 - 27

Smith Engineering Ontario, California in Control of Gaseous Emissions 415 APTI January 2000

### REGENERATIVE HEAT RECOVERY DEVICE (Reeco)


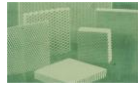
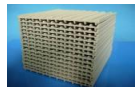


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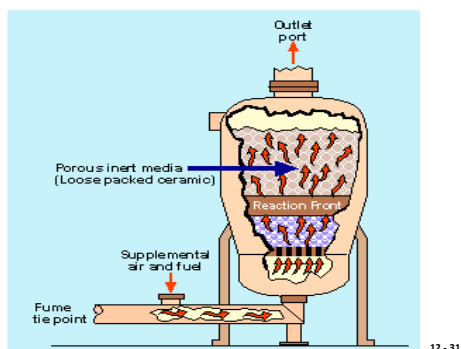
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### Types of Ceramic Heat Recovery Media

- Random packing 
- Extruded Honeycomb Monolith 
- Structured Multi-Layered Media 

12 - 30

### Flameless Thermal Oxidizer



12 - 31

### Flameless Thermal Oxidizer

- Combustion in FTO systems occurs within a chemically inert, porous ceramic bed heated to oxidation temperatures.
- The mixing zone for the FTTO is where the fuel is pre-mixed with off-gas at the inlet of the reactor before it passes through a pre-heated ceramic matrix, which heats the organic vapors.
- Once the vapors reach oxidation temperature, they auto-ignite in the system's reaction zone.

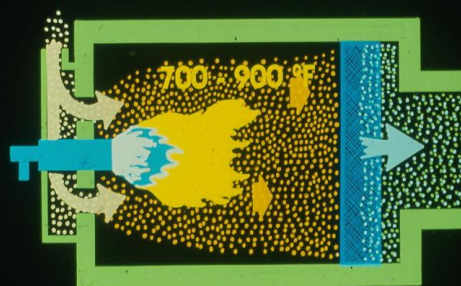
12 - 32

### Flameless Thermal Oxidizer

- The FTO is a destructive technology that has been used for process and waste stream off-gas treatment of VOC's and in the treatment of VOC and chlorinated volatile organic compounds (CVOCs) off gases generated during site remediation.
- The FTO process converts the VOCs and CVOCs to  $\text{CO}_2$ ,  $\text{H}_2\text{O}$  and  $\text{HCl}$ .
- The FTO provides destruction and removal efficiencies (DREs) in excess of 99.99 for VOCs and CVOCs.

12 - 33

### CATALYTIC INCINERATION



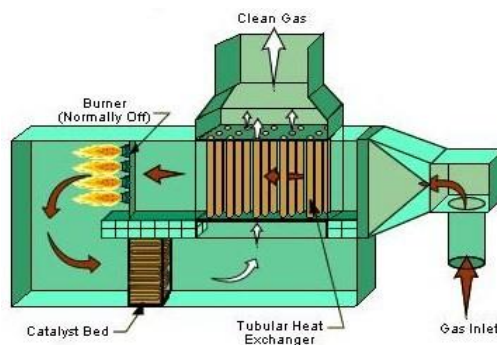
12 - 34

### Catalytic Oxidation

- Catalytic oxidizers operate at substantially lower temperatures than thermal oxidizers. The catalytic oxidation reactions can be performed at temperatures in the range of 500 to 1000°F.
- Common types of catalysts include noble metals (i.e. platinum and palladium) and ceramic materials. HAP/VOC destruction by catalytic oxidizers usually exceeds 95% and could exceeds 99%.

12 - 35

### Catalytic Oxidizer



12 - 36

### Catalytic Oxidation

- The relatively low gas temperatures in the combustion chamber, can eliminate the need for a refractory lining.
- The overall weight is minimized for and provides an option for mounting the units on roofs close to the point of VOC generation.
- This can also reduce the overall cost of the system by limiting the distance the VOC-laden stream must be transported in ductwork.

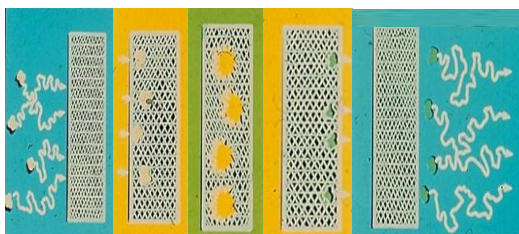
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### Catalytic Incineration Principles of Operation

- Diffusion
- Adsorption
- Reaction
- Desorption
- Diffusion and Mixing

12 - 38

### Catalytic Incineration Principles of Operation



Diffusion Adsorption Reaction Desorption Diffusion and Mixing

12 - 39

### Common Types of Catalysts

#### Noble Metals

- Platinum
- Palladium
- Rhodium

#### Metal Oxides

- Chromium oxide
- Magnesium oxide
- Cobalt oxide
- Alumina

12 - 40

### Platinum Catalytic Suppressants

- Sulfur
- Halogens

Suppressant Action is reversible

12 - 41

### Platinum Catalyst Poisons

Fast Acting	Slow Acting	High Temperature
P	Zn	(2500°F)
Bi	Pb	Fe
As	Sn	Cu
Sb		
Hg		

12 - 42

### Fixed-Bed Catalytic Incinerators

Fixed-bed catalytic incinerators may use a monolith catalyst or a packed-bed catalyst.

- The most widespread method of contacting the VOC containing stream with the catalyst is the catalyst monolith. The catalyst is impregnated on a porous solid block containing parallel, non-intersecting channels aligned in the direction of the gas flow.
- Monoliths offer the advantages of minimal attrition due to thermal expansion/contraction during startup/shutdown and low overall pressure drop.

12 - 43

### Packed-Bed Catalytic Incinerators

- In packed-bed catalytic incinerators, the catalyst particles are supported, either in a tube or in shallow trays through in which the gases pass through. However, it has higher pressure drop, compared to a monolith.
- In a tray type arrangement the catalyst is pelletized and is used within several industries (e.g., heat-set web-offset printing).
- Use of pelletized catalyst is advantageous where large amounts of such contaminants as phosphorous or silicon compounds are present.

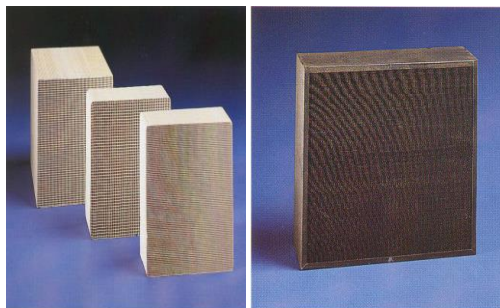
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“Torvex C” Crossflow Ceramic Honeycomb Catalyst Support



12 - 45

Ceramic and Metallic Monolith Catalysts (Prototech Company)



12 - 46

[http://www.sud-chemie.com/scmcms/web/page\\_en\\_6283.htm](http://www.sud-chemie.com/scmcms/web/page_en_6283.htm)

“Torvex B” Honeycomb Alumina Catalyst Support



12 - 47

“Therma Comb” Honeycomb Catalyst Support



12 - 48

## Thermal Oxidizer Operation

- Inlet VOC concentration maintained at <25% LEL
- Combustion chamber kept at 200 °F to 300°F above the autoignition temperature
- Combustion chambers sized for residence times of 0.5 to 2.0 seconds

12 - 49

## Catalytic Incinerator System Design Variables

Required Destruction Efficiency (%)	Temperature at the Catalyst Bed Inlet °F	Temperature at the Catalyst Bed Outlet °F	Space Velocity- SV (hr <sup>-1</sup> ) SV = Flow rate/Bed Volume	
			Base Metal	Precious Metal
95	600	1000 - 1200	10,000 – 15,000	30,000 – 40,000
98 - 99	600	1000 - 1200	Based on Specific Process Conditions	Based on Specific Process Conditions 12 - 50

## HAP/VOC Destruction Efficiency for Catalytic Incinerators

- In a US EPA pilot scale study ("Parametric Evaluation of VOC/HAP" Destruction Via Catalytic Incineration) testing verified that destruction efficiencies in the 98 to 99 percent range are achievable for the following compounds:
- Alcohols, acetates, ketones, cellosolve compounds/dioxane, aldehydes, aromatics and ethylene/ethylene oxide.
- Destruction efficiencies of at least 97% are achievable for acrylonitrile and cresol.

12 - 51

## HAP/VOC Destruction Efficiency for Catalytic Incinerators

- Catalytic incinerators can achieve efficiencies on the order of 98 to 99% for HAP/VOCs in selected industries.
- The destruction efficiency for a given compound may vary depending on whether the compound is the only VOC in the gas stream or part of a mixture.

12 - 52

## Advantages of Catalytic Incineration

- Lower operating Temperatures
- Lower supplemental fuel use
- Lower construction materials cost

12 - 53

## Disadvantages of Catalytic Incineration

- Particulate fouling
- Thermal aging
- Catalytic poisoning
- Suppressants

12 - 54

## Oxidizer Manufacturers' web sites

<http://www.anguil.com/prregthe.php>

<http://www.smithenvironmental.com/splash.asp>

<http://www.megtec.com/index.php>

<http://www.met-prosystems.com/>

12 - 55

## FLARES



12 - 56

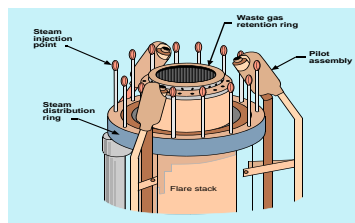
## Type of Flares

- Steam-Assisted Flares
- Air-Assisted Flares
- Non-Assisted Flares
- Pressure-Assisted Flares
- Enclosed Ground Flares

12 - 57

## Flare Performance Requirements

- The EPA requirements for steam-assisted, air-assisted, and non-assisted open flares are specified in 40 CFR Section 60.18.



12 - 58

## Flare Design Criteria

The design and operating requirements for steam-assisted, elevated flares state are:

- An exit velocity at the flare tip of less than 60 ft/sec for 300 Btu/scf gas streams less than 400 ft/sec for >1,000 Btu/scf gas streams.
- For gas streams between 300-1,000 Btu/scf the maximum permitted velocity  $V_{max}$ , in ft/sec is determined by the following equation:  $\log_{10}(V_{max}) = \frac{B_v + 1,214}{852}$

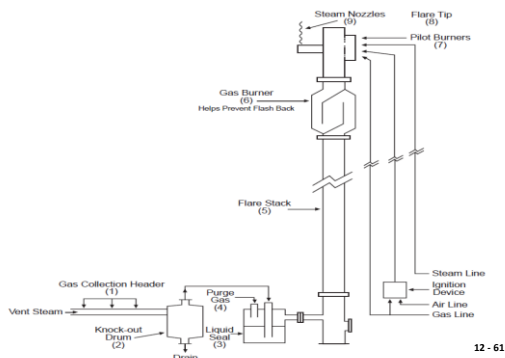
12 - 59

## Steam-Assisted Flares

- Steam-assisted flares are single burner tips, elevated above ground level for safety reasons.
- They burn the vented gas in essentially a diffusion flame.
- To ensure an adequate air supply and good mixing, this type of flare system injects steam into the combustion zone to promote turbulence for mixing and to induce air into the flame.

12 - 60

### Typical Steam Assisted Flare System



12 - 61

### Air-Assisted Flares

- These flares use forced air to provide the combustion air and the mixing required for smokeless operation.
- They are built with a spider-shaped burner (with many small gas orifices) located inside but near the top of a steel cylinder two feet or more in diameter.
- Combustion air is provided by a fan in the bottom of the cylinder. The amount of combustion air can be varied by varying the fan speed.

12 - 62

### Non-Assisted Flares

- The non-assisted flare is just a flare tip without any auxiliary provision for enhancing the mixing of air into its flame.
- Its use is limited essentially to gas streams that have a low heat content and a low carbon/hydrogen ratio that burn readily without producing smoke.
- These streams require less air for complete combustion, have lower combustion temperatures that minimize cracking reactions.

12 - 63

### Pressure-Assisted Flares

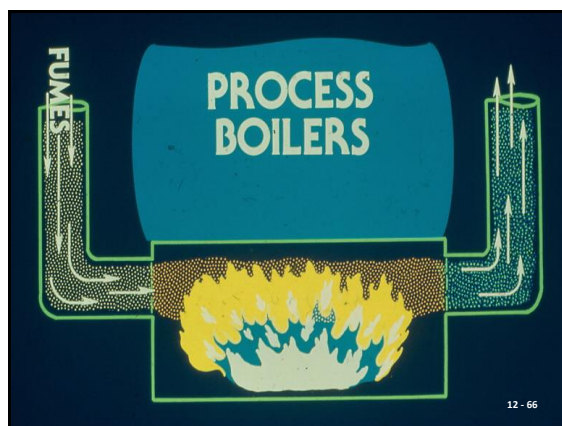
- Pressure-assisted flares use the vent stream pressure to promote mixing at the burner tip.
- These flares can be applied to streams previously requiring steam or air assist for smokeless operation.
- Pressure-assisted flares generally (but not necessarily) have the burner arrangement at ground level. They have multiple burner heads that are staged to operate based on the quantity of gas being released.

12 - 64

### Enclosed Ground Flares

- An enclosed flare's burner heads are inside a shell that is internally insulated shell which reduces noise, luminosity, and heat radiation and provides wind protection.
- The height must be adequate for creating enough draft for sufficient and for dispersion of the thermal plume.
- Enclosed flares are used to combust continuous and constant flow vent streams.
- Enclosed flares are typically found at landfills.

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12 - 66

### Process Equipment for Emission Control

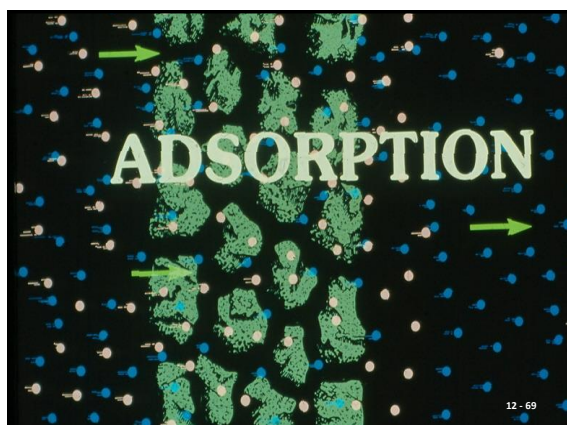
- Fired-process equipment or furnaces include boilers, heaters and incinerators. Indirect-fired furnaces (boilers and process heaters) are those in which heating media are separated from the process streams.
- The parameters that affect the destruction efficiency for boilers and process heaters are the same traditional thermal oxidizing devices. They are temperature, residence time, inlet concentration, compound type and flow regime.

12 - 67

### Process Control Effectiveness

- A series of EPA-sponsored studies of organic vapor destruction efficiencies for industrial boilers and process heaters were conducted in 1998.
- The results of these tests showed 98 to 99 percent overall destruction efficiencies for C<sub>1</sub> to C<sub>6</sub> hydrocarbons.
- The Boiler/Heater must operate continuously and concurrently with the pollution generating source.

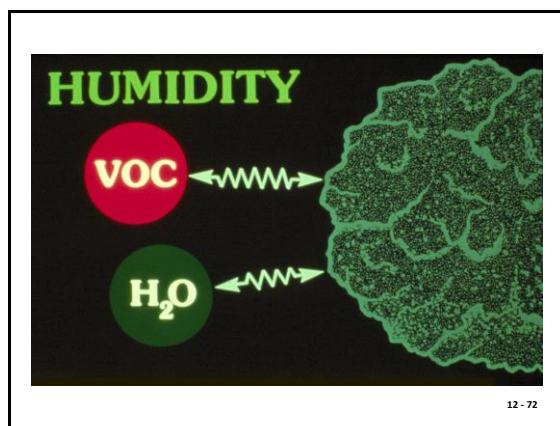
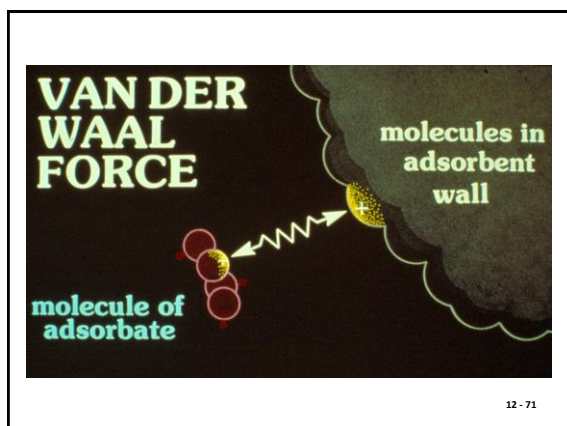
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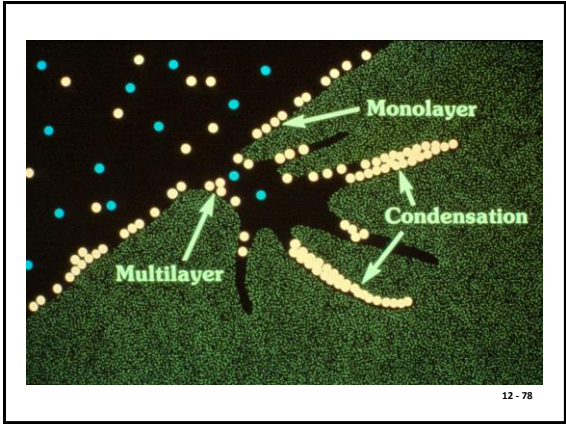
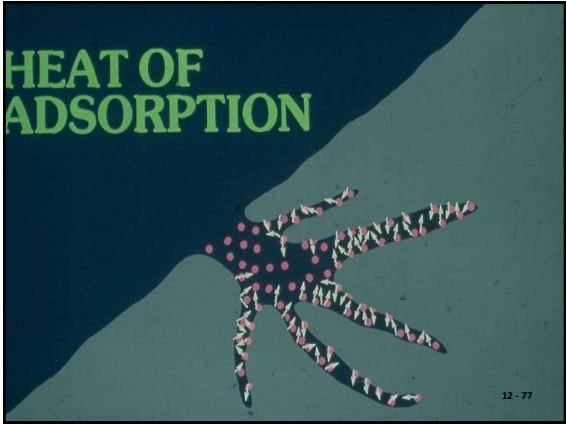
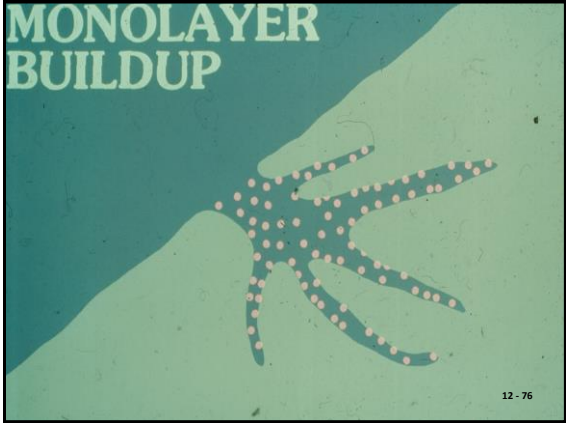
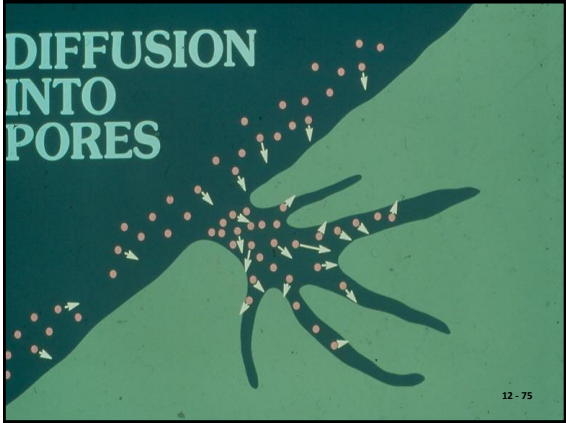
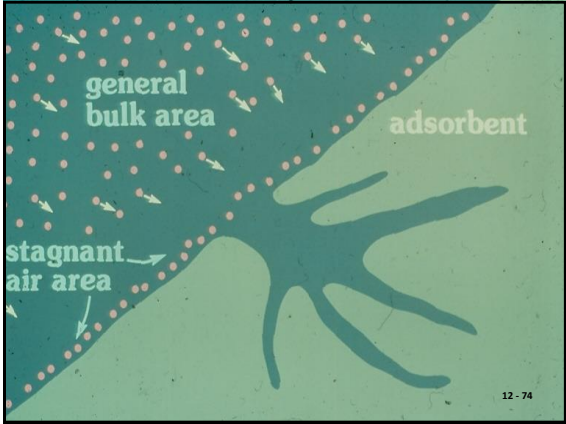
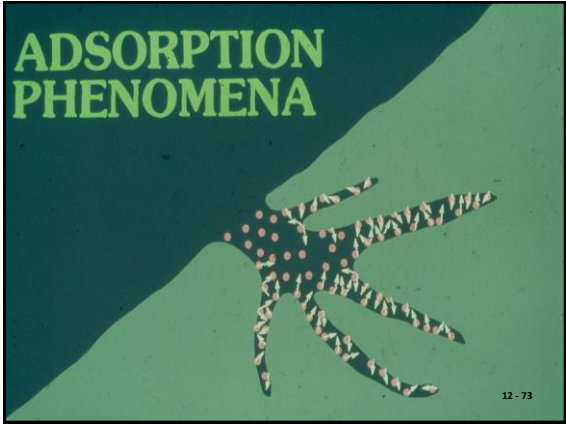
### WHAT ARE ADSORBERS?

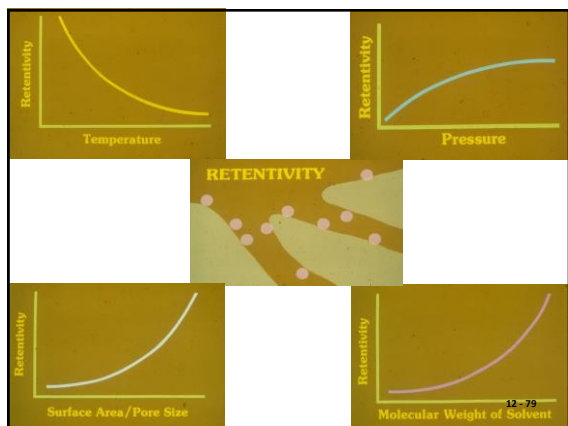
- Adsorption is where the pollutant is adsorbed on the surface (mostly on the internal surface) of a granule, bead, or crystal of adsorbent material.
- The adsorbed material is held physically (not chemically) and can be released (desorbed) rather easily by either heat or vacuum.

12 - 70





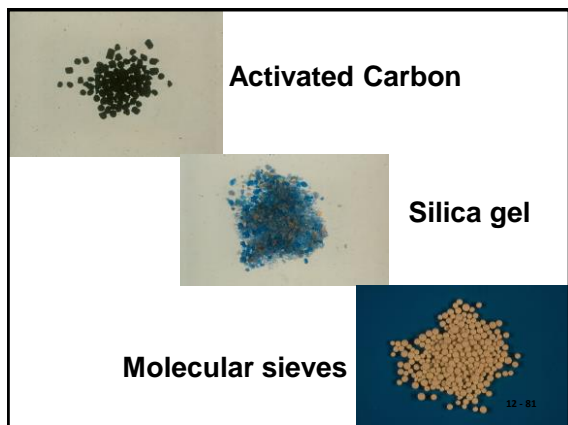




### Types of Adsorbents

Polar	Nonpolar
Silica gel	Activated Carbon
Activated oxides	Polymeric adsorbents
Molecular sieves	Zeolites (siliceous)

12 - 80



- ### Types of Adsorption Processes
- Chemical adsorption
  - Physical adsorption
- 12 - 82

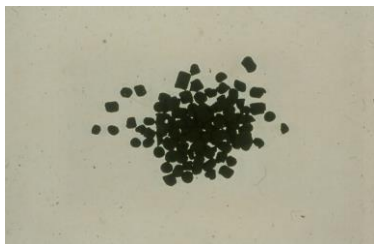
### Adsorption Characteristics

Chemisorption	Physical Absorption
Releases high heat 80 – 120 calories/mole	Releases low energy 40 calories/mole
Forms a chemical compound	Dipolar interaction
Desorption is difficult	Easy desorption
Impossible adsorbate recovery	Easy adsorbate recovery

12 - 83

- ### Adsorption Systems
- Non-regenerative
  - Regenerative
- 12 - 84

## Carbon Adsorption



12 - 85

## Activated Carbon

- One of the adsorbents is called “absorbent carbon.” This persisting misnomer came from the time before adsorption became understood in the 1920's. A better term is “activated carbon.”
- Carbon is activated by the pyrolysis of carbon/organic feed stocks which remove all the volatile material as a gas or vapor, and leave only the carbon. This carbon may then also be partially oxidized to enlarge its pores.

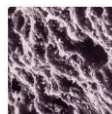
12 - 86

## Activated Carbon

- Classes of feed stock materials
- Produced from coal, wood, nut shells and petroleum-based products
- Activation process
  - Heat material to ~1,100°F without oxygen
  - Use steam, air or CO<sub>2</sub> to increase pore structure

12 - 87

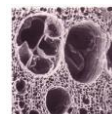
## Stereo Scan Electron Micrograph Photos of Activated Carbons from Cameron Carbon web site



Coal



Coconut



Wood

[http://www.cameroncarbon.com/activated\\_carbons.html](http://www.cameroncarbon.com/activated_carbons.html)

12 - 88

## Zeolite Adsorbers

- Another adsorbent is the aluminosilicate crystal structure known as “zeolite,” which has uniformly sized pores (also called windows) throughout its crystal structure.
- The crystal structure for the 118 established types of zeolite is determined by the ratio of silicon to aluminum in the crystal when the crystal is formed.

12 - 89

## Zeolite Adsorbers

- All naturally occurring zeolite is hydrophilic (having an affinity for polar molecules, such as water) and contains aluminum.
- Dealuminizing natural zeolite makes it hydrophobic (having affinity for non-polar substances, such as many VOC).
- Zeolite is dealuminized by chemical replacement of the aluminum with silicon without changing the crystal structure.

12 - 90

### Adsorber Control Description

- Adsorption technology can control the HAP/VOCs in concentrations from 20 ppm to one-fourth of the Lower Explosive Limit (LEL).
- In the lower end of this range the small concentrations may be difficult or uneconomical to control by another technology.
- Incinerators, membrane separators, and condensers may be economically feasible when used in place of adsorbers at the upper end of the range.

12 - 91

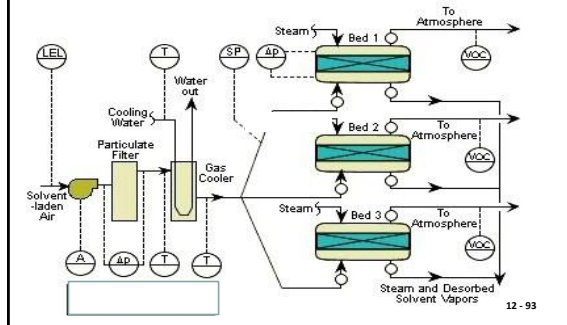
### Adsorber Control Description

**Adsorption systems beds are generally used in the following different situations:**

- When the VOC-laden gas stream only contains one to three organic solvent compounds, and it is economical to recover and reuse these compounds
- When the VOC-laden gas stream contains a large number of organic compounds at low concentration, and it is necessary to pre-concentrate these organics prior to thermal or catalytic oxidation.

12 - 92

### Multi-Bed Adsorber System for Solvent Recovery



12 - 93

### Adsorber Operation

- The VOC-laden gas is often cooled prior to entry into the adsorption system because the effectiveness of adsorption improves at cold temperatures.
- When the adsorbent is approaching saturation with organic vapor, a bed is isolated from the gas stream and desorbed.
- Low-pressure steam or hot nitrogen gas is often used to remove the weakly adsorbed organics.

12 - 94

### Adsorber Operation

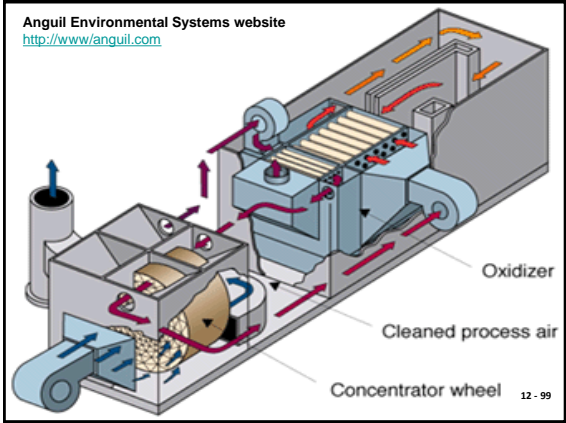
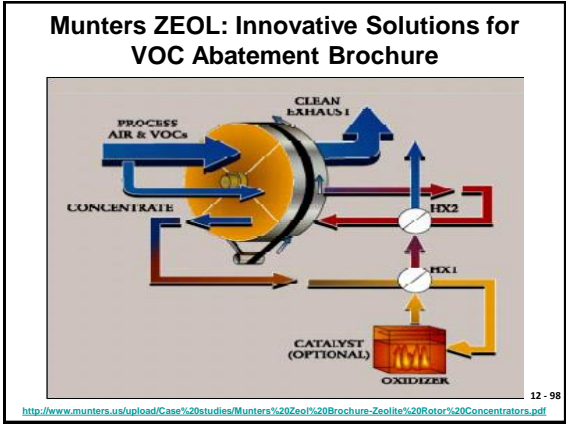
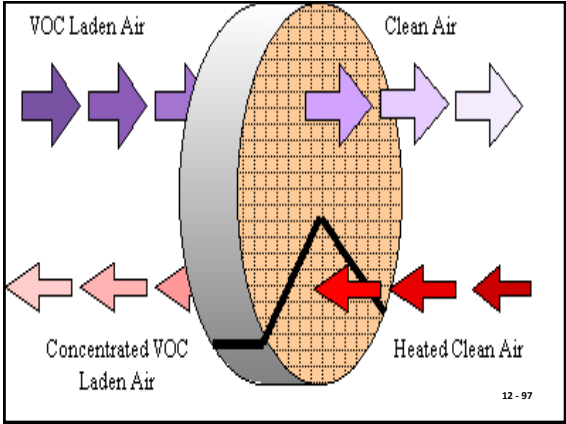
- The concentrated stream from the desorption cycle is treated to recover the organic compounds.
- After desorption, the adsorption bed is returned to service, and another bed in the system is isolated and desorbed.

12 - 95

### Pre-concentrator Adsorber systems

- In pre-concentrator systems, the VOC-laden stream passes through a rotary wheel containing zeolite or carbon-based adsorbents.
- Approximately 75-90% of the wheel is in adsorption service while the remaining portion of the adsorbent passes through an area where the organics are desorbed into a very small, moderately hot gas stream.
- The concentrated organic vapors are then transported to a thermal or catalytic oxidizer for destruction and reduces the fuel usage.

12 - 96

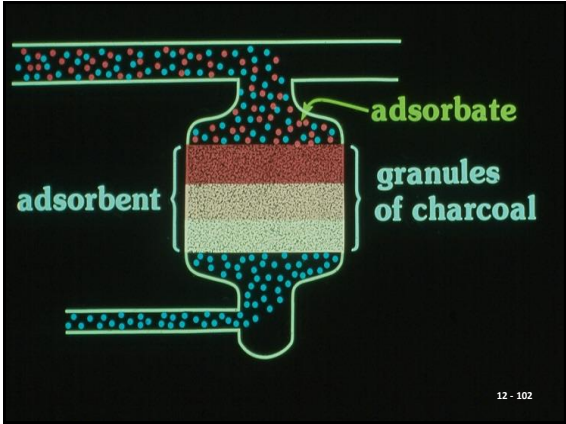
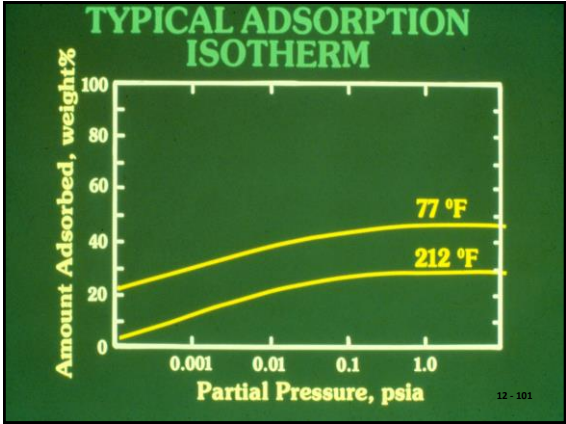


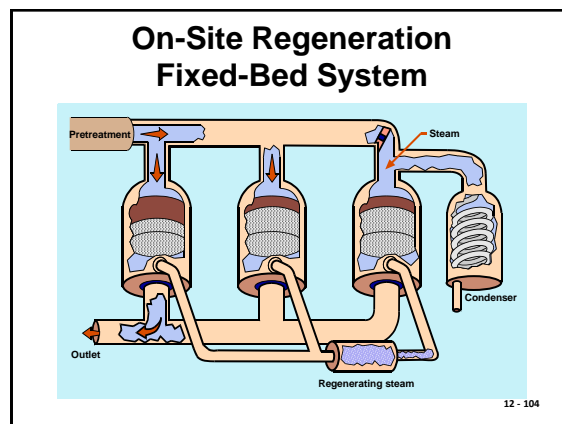
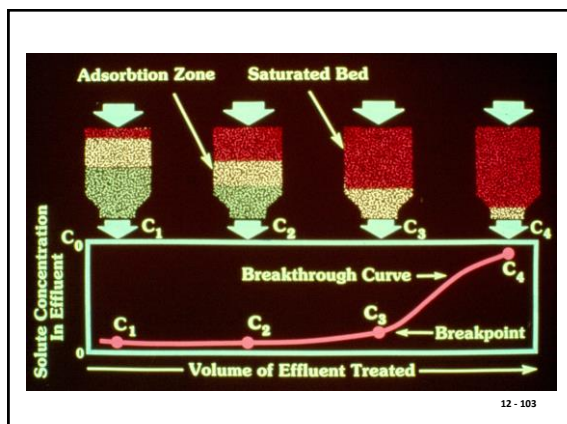
**Adsorption Capacity**

**Retention**

- Lbs of VOC adsorbed per 100 lbs of carbon
- Weight percent

12 - 100



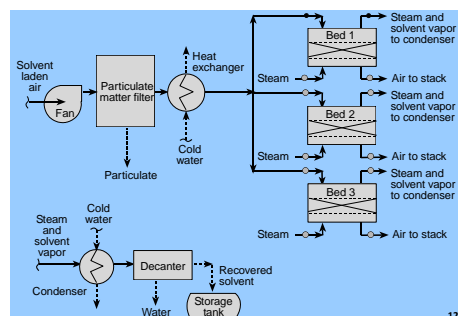


## Regeneration Methods

- **Thermal swing**
  - Steam
  - Hot gas
- **Pressure swing**

12 - 105

## Steam Regeneration



## Carbon Adsorption Control Operation

- Carbon adsorption control systems function as a constant outlet concentration devices.
- The outlet concentration from a carbon adsorber control is a function of the heel buildup within the bed that remains after regeneration.
- Even though inlet concentrations can vary significantly, the outlet concentration will remain relatively constant until breakthrough is approached.

12 - 107

## Carbon Adsorption Control Operation

- The removal efficiency of a properly sized and operated carbon adsorber is largely dependant on the inlet concentration and the regeneration of the bed.
- The more rigorous the generation, the lower the outlet concentration.

12 - 108

### Carbon Adsorption Control Operation

- Carbon adsorption systems must be designed based on 1) specific compound or compounds being recovered, 2) mass loading of pollutant, 3) gas stream flowrate and 4) gas stream temperature.
- When specific adsorbed compounds (i.e. cyclohexanone) react on the carbons surface to form higher molecular weight products, the subsequent build up can result in a steady decrease in adsorptive capacity.

12 - 109

### Carbon Adsorption Control Operation

- As a carbon bed ages, its total adsorptive capacity gradually decreases due to fouling.
- The working capacity can be maintained in some cases by increasing steam flow during desorption which would also increase operating costs.
- Maintaining design values and high removal efficiency can be accomplished by frequent carbon changes, but will also increase operating.

12 - 110

### Carbon Adsorber HAP Control Parameters

Outlet HAP Concentration (ppmv)	Adsorption Cycle Time (hr)	Regeneration Cycle (hr)	Steam Requirement for Regeneration (lb steam/lb carbon)
70	2	2	0.3
10 - 12	2	2	1.0

12 - 111

### HAP/VOC Adsorption Control Efficiency & Bed Life

Facility	Solvent Blend	Reported Bed Life	Removal Efficiency(%)
A	44% Cyclohexanone 14% MEK 23% Tetrahydrofuran 19% Toluene		99.4
B	50% Toluene 50% Isopropyl Acetate	> 6 Years	98.0
C	95% Toluene 5% Hexane	10 Years	99.5
D	MEK	5 Years	99.5

12 - 112

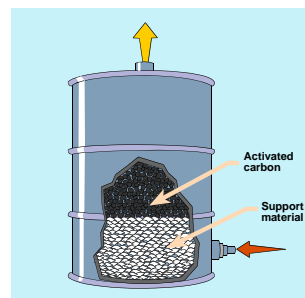
### Adsorption Control Efficiency for Various Inorganic Vapors <sup>1</sup>

Inorganic Vapor	Adsorbent	Removal Efficiency(%)
Mercury (Hg)	Sulfur – impregnated activated carbon	90
Hydrogen Sulfide (H <sub>2</sub> S)	Ammonia – impregnated activated carbon	100
Hydrogen Fluoride (HF)	Calcined Alumina	99

<sup>1</sup> Control Technologies for Toxic and Hazardous Air Pollutants Illinois Institute for Environmental Quality Chicago, Illinois 1975

12 - 113

### Non-Regenerable Canister Adsorber



12 - 114

## Uses of Non-regenerable Adsorbers

- Control of odors
- Control of trace contaminants

12 - 115



12 - 116



12 - 117

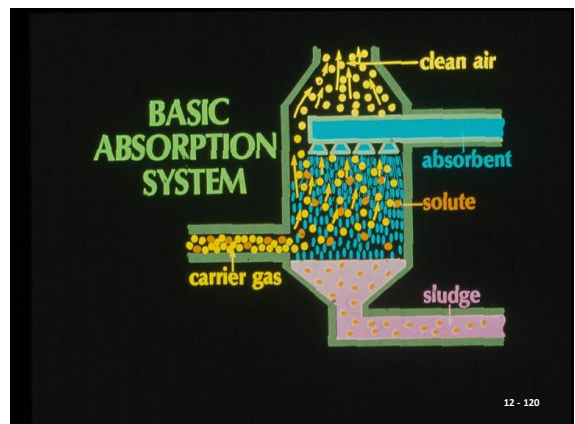
## Additional Information

- Additional information on adsorption systems can be found in CATC TECHNICAL BULLETIN
- CHOOSING AN ADSORPTION SYSTEM FOR VOC: CARBON, ZEOLITE, OR POLYMERS?
- EPA-456/F-99-004 May 1999
- <http://www.epa.gov/ttn/catc/dir1/fadsorb.pdf>

12 - 118

## Absorption

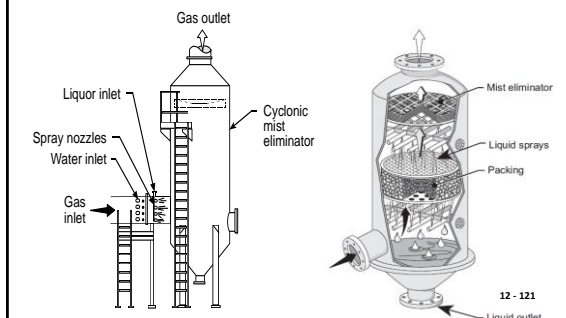
12 - 119



12 - 120



## Types and Components of Absorbers (Scrubbers)



## Absorber Operation

• Absorbers are used for a wide variety of organic and acid gas compounds. Absorber systems can be divided into two fundamentally different groups:

- (1) those limited by solubility equilibrium limits
- (2) those using reactions in solution to minimize equilibrium limits

• In both systems, there must be sufficient scrubbing liquid to provide good gas-liquid contact. In absorbers subject to solubility equilibrium limits, there must also be sufficient liquid to effectively capture the gaseous contaminant.

12 - 122

## Absorption Principles

- Daltons Law  $Y = p_A/P_{total}$
- Henry's Law  $Y = H x_A$
- where  $H = \frac{\text{mole fraction in gas}}{\text{mole fraction in liquid}}$

12 - 123



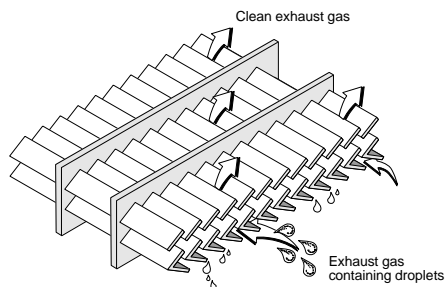
Venturi Scrubbers are used to remove very fine dust, mist and can also remove gases.



Packed Towers are primarily used for gas absorption.

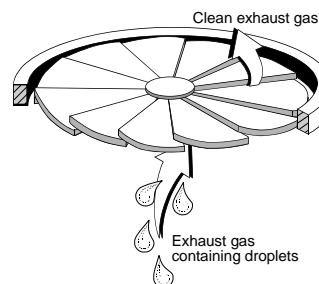
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## Chevron Mist Eliminators on Absorbers



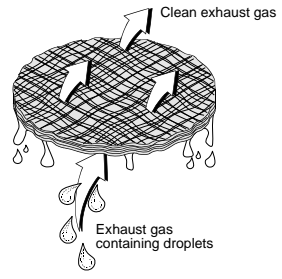
12 - 125

## Radial vane mist eliminator on Absorbers



12 - 126

### Mesh Pad Mist Eliminators for Absorbers



12 - 127

### Control Methods for Various Inorganic HAP Vapors

Inorganic Vapor	Absorption		Adsorption	
	Reported Removal Efficiency(%)	Solvent	Reported Removal Efficiency(%)	Adsorbant
Mercury (Hg)	95	Brine/hypochlorite	90	Sulfur impregnated activated carbon
Hydrogen Chloride (HCl)	98	Water		
Hydrogen Sulfide (H <sub>2</sub> S)	98	Sodium carbonate/Water	100	Ammonia impregnated activated carbon
Calcium Fluoride (CaF <sub>2</sub> )	95	Water		
Silicon Tetrafluoride (SiF <sub>4</sub> )	95	Water		
Hydrogen Fluoride (HF)	85 - 95	Water	99	Calcined alumina
Hydrogen Bromide (HBr)	99.95	Water		
Titanium tetrachloride	99	Water		
Chlorine (Cl <sub>2</sub> )	90	Alkali Solution		12 - 128
Hydrogen Cyanide (HCN)				Ammonia impregnated activated carbon

### Condensers

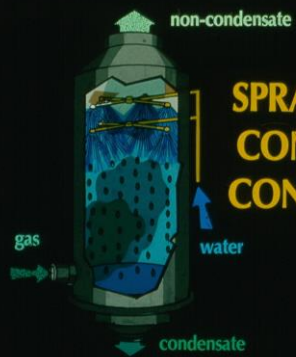
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### Types of Condensers

- Contact
- Surface
- Refrigeration

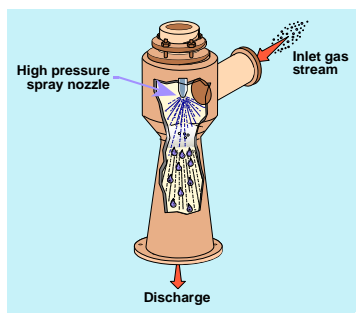
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### SPRAY TYPE CONTACT CONDENSER

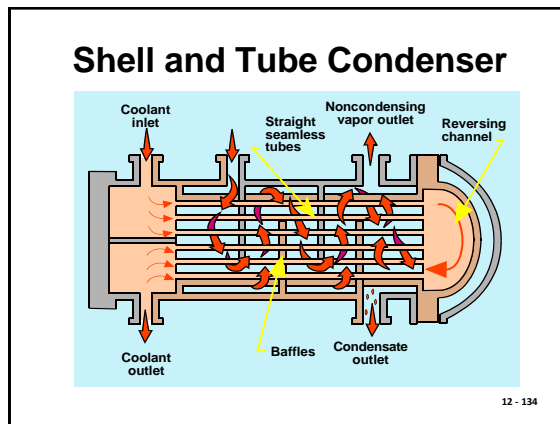
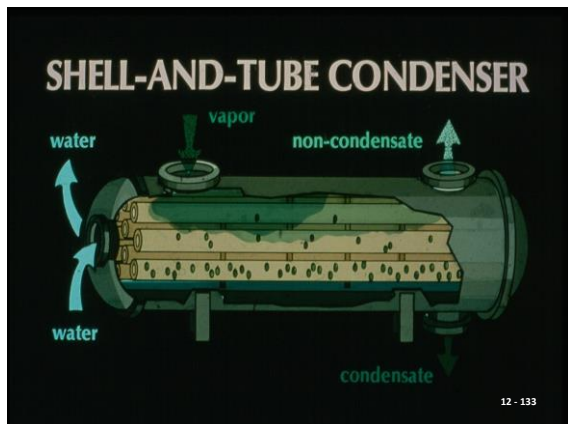


12 - 131

### Ejector Condenser



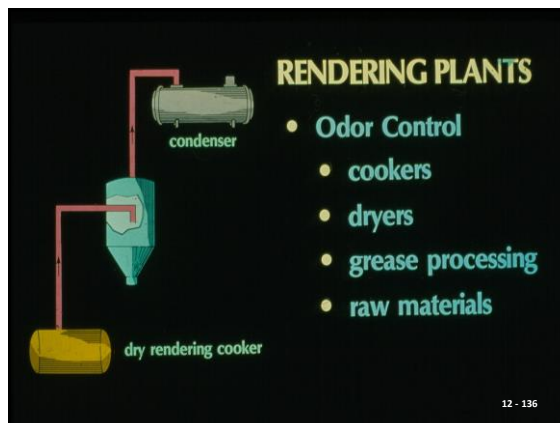
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**Surface and Contact Condenser Comparison**

Surface Condensers	Contact Condensers
<ul style="list-style-type: none"> <li>• less coolant required</li> <li>• less condensate produced</li> <li>• Product easily recovered</li> <li>• No separation problem</li> </ul>	<ul style="list-style-type: none"> <li>• simpler</li> <li>• less expensive</li> <li>• less maintenance required</li> <li>• separation problems</li> <li>• (coolant and pollutant)</li> </ul>

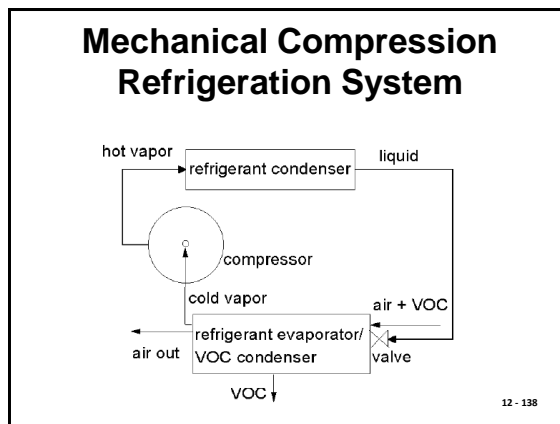
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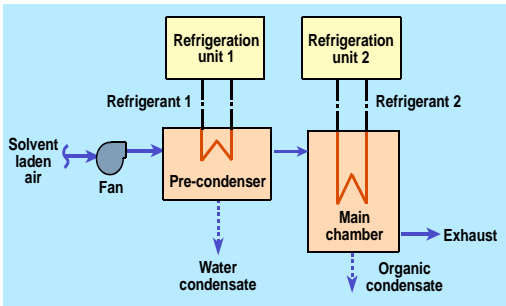
**Refrigeration Condenser**

- Refrigeration units are basically “heat pumps,” absorbing heat on the “cold side” of the system and releasing heat on the “hot side” of the system.
- All refrigeration systems have a hot side and a cold side. Some have a compressor.
- The difference between refrigeration systems is whether the refrigerant is actually liquified within the apparatus and how low a temperature the “cold side” can reach.

12 - 137

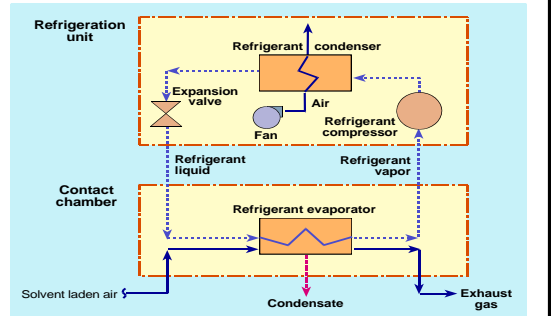


## Refrigeration System



12 - 139

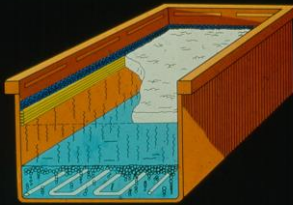
## Refrigeration Cycle



12 - 140

## DEGREASING OPERATIONS

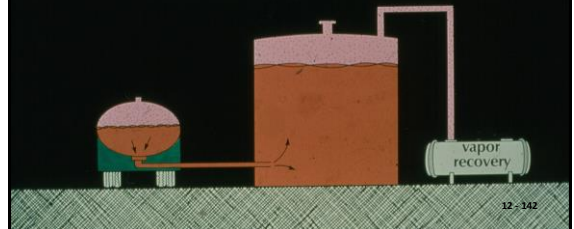
- Solvent Vapor Containment and Recovery
- Use condensation coils



12 - 141

## PETRO-CHEMICAL INDUSTRY

- Vacuum Distillation of Petroleum
- Vapor Recovery in Bulk Terminals



12 - 142

## Bioreactors and Biofiltration



12 - 143

## Biofiltration or Bioreactors

- In air pollution, biofiltration or bioreaction is the use of microbes to consume pollutants from a contaminated air stream.
- Most substances, with the help of microbes, will decompose (decay) given the proper environment and is especially true for organic compounds.
- Certain microbes can also consume inorganic compounds such as hydrogen sulfide and nitrogen oxides.

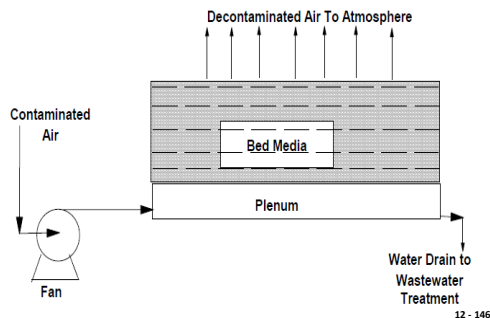
12 - 144

### How Biofiltration or Bioreactors Work

- Bioreactors use microbes to remove pollutants from emissions by consuming the pollutants.
- About sixty years ago, Europeans began using bioreactors to treat contaminated air (odors), particularly emissions from sewage treatment plants and rendering plants.
- The initial process used a device called a "biofilter" is a filter (usually a rectangular box) that contains an enclosed plenum on the bottom, a support rack above the plenum, and several feet of media (bed) on top of the support rack.

12 - 145

### Basic Biofilter



12 - 146

### Biofilter Basics

- Various materials are used for bed media such as peat, composted yard waste, bark, coarse soil, gravel or plastic shapes .
- Oyster shells (for neutralizing acid build-up) and fertilizer (for macronutrients) can be mixed with bed media.
- The support rack is perforated to allow air from the plenum to move into the bed media to contact microbes that live in the bed. The perforations also permit excess, condensed moisture to drain out of the bed to the plenum.
- A fan is used to collect contaminated air from a building or process.

12 - 147

### Biofilter Basics

- If the air is too hot, too cold, too dry, or too dirty (with suspended solids), it may be necessary to pre-treat the contaminated air stream to obtain optimum conditions before introducing it into a bioreactor.
- Contaminated air is ducted to a plenum and emissions flow through the bed media, the pollutants are absorbed by moisture on the bed media and come into contact with microbes.
- Microbes reduce pollutant concentrations by consuming and metabolizing pollutants. During the digestion process, enzymes in the microbes convert compounds into energy, CO<sub>2</sub> and water.
- Material that is indigestible is left over and becomes residue.

12 - 148

### Bioreactors and Biofiltration

- Three primary mechanisms that are responsible for this transfer and the subsequent biodegradation in organic media biofilters are:
  1. Gas stream → adsorption on organic media → desorption/ dissolution in aqueous phase → biodegradation.
  2. Gas stream → direct adsorption in biofilm → biodegradation.
  3. Gas stream → dissolution in aqueous phase → biodegradation.

12 - 149

### Microbial Population Requirements

- **Sufficient moisture**
- **Sufficient nutrients**
- **Temperature of 60°F to 85°F**
- **pH of 6 to 8**

12 - 150

## Bioreaction

- Biofilters
- Biotrickling filters
- Bioscrubbers

12 - 151

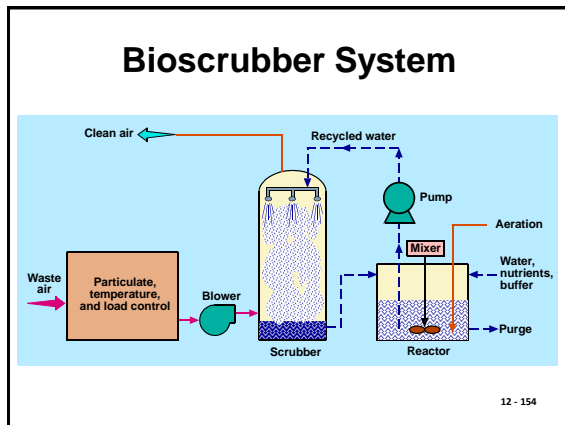
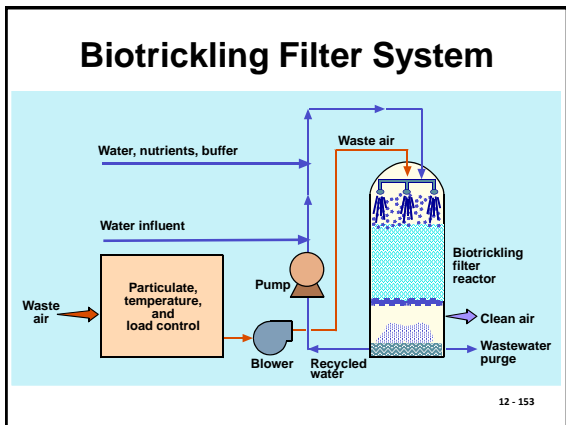
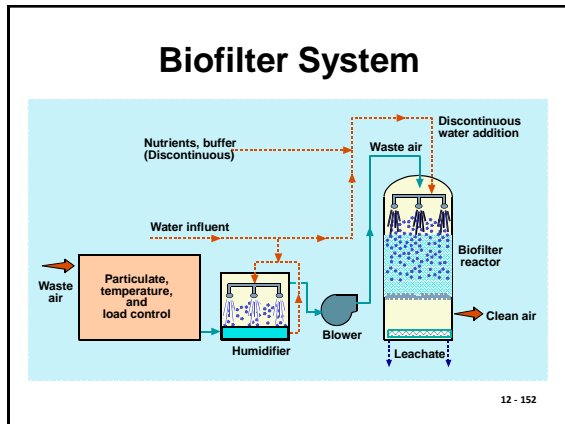


Table 1. Typical biofilter performance data.

Application (Reference)	Contaminant(s)	Loading	Removal	Biofilter Type
Yeast Production Facility (1)	Ethanol, Aldehydes	35,000 cfm/500 yd <sup>3</sup> media, 1 g/h <sup>3</sup>	Overall VOC reduction of 95%	Media filter
Plastics Plant VOC Emissions Control (1)	Toluene, Phenol, Acetone	1,000 m <sup>3</sup> /h	80%–95%	Media filter
Pharmaceutical Production (2)	Organic carbon	1,000 m <sup>3</sup> /h, 2,500 mg/m <sup>3</sup> (5,000 mg/m <sup>3</sup> peak)	>98% first stage, >99.9% overall	Media filter (two-stage)
Artificial Glass Production (3)	Monomer methyl methacrylate (MMA), Dichloromethane (DCM)	125–150 m <sup>3</sup> /h, 50–250 mg/m <sup>3</sup>	Biofilter: 100% MMA, 20% DCM, BTF: 95% DCM	Media filter plus biotrickling filter (BTF) in series
Hydrocarbon Emissions Control (1)	Hydrocarbon solvents	140,000 m <sup>3</sup> /h, 500 mg/m <sup>3</sup>	95%	Media filter
Compost Plant for Garbage (4)	Odor	16,000 m <sup>3</sup> /h, 250 m <sup>3</sup> (1 m deep) 60 m <sup>3</sup> (m <sup>2</sup> ) <sub>h</sub> , 230 mg C/m <sup>3</sup>	>95%	Media filter
Gasoline VOCs Emissions Control (Pilot Scale) (5)	Total VOCs	16 g/h <sup>4</sup>	90%	Media filter
Hydrogen Sulfide Emissions Control (Laboratory Scale) (6)	H <sub>2</sub> S	1.5–8.8 mg/g/min (25–255 ppm)	93%–100%	Media filter
Styrene Removal (Bench Scale) (7)	Styrene	Up to 22 g/m <sup>2</sup> h, 0.5 min retention time	>99%	Biotrickling filter
Styrene Removal (Bench Scale) (7)	Styrene	Up to 100 g/m <sup>2</sup> h	>95%	Media filter (peat)
Rendelberg Plant (8)	Odor	1,100 m <sup>3</sup> /h (550 cfm), 420 m <sup>3</sup> (4,500 ft <sup>3</sup> )	99.9%	Media filter
Fuel Derived VOC Emissions Control (9)	Nonmethane organic carbon (isolated jet fuel)	500 ppm-cfm/10 <sup>3</sup> , 500–1,500 ppm-cfm/10 <sup>3</sup>	>95% 30%–70%	Media filter

From *Biofiltration— a Primer* Chemical Engineering Progress April 2001

12 - 155

## US EPA Bioreactor Publication

“USING BIOREACTORS TO CONTROL AIR POLLUTION” EPA-456/R-03-003

<http://www.epa.gov/ttn/catc/dir1/fbiorect.pdf>

12 - 156

## Review of Control Technologies for Gaseous Hazardous Air Pollutants

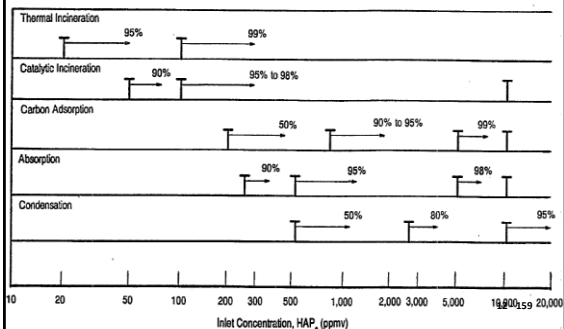
12 - 157

Emission Stream & HAP Characteristics for Selecting Control Techniques

Control Device	Emission Stream Characteristics					HAP Characteristics			
	HAP/Organic Contents (ppmv)	Heat Content Btu/scf	Moisture Content %	Flow Rate (scfm)	Temp (°F)	Molecular Weight (lb/lb-mole)	Solubility	Vapor Pressure (mm Hg)	Adsorptive Properties
Thermal Incinerator	> 20; (< 25% of LEL)			< 50,000					
Catalytic Incinerator	50 - 10,000; (< 25% of LEL)			< 50,000					
Flare		> 300		< 2,000,000					
Boiler/ Process Heater		> 150		Steady					
Carbon Adsorber	700 - 10,000 (< 25% of LEL)		< 50%	300- 200,000	< 130	45-130			Must be able to adsorb and desorb from adsorbent
Absorber	250 - 10,000			1,000- 100,000			Must be soluble in water or other solvents		
condenser	> 5,000 - 10,000			< 2000				> 10 at room temperature	

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### Approximate Percent HAP Reduction Ranges for Applicable Control Devices

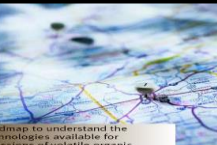


VOC Control

### REDUCE VOC AND HAP EMISSIONS

HOWARD C. MURPHY, RADIANT ENVIRONMENTAL, INC.

Over the past decade, environmental scientists, regulators, control and emissions engineers have indicated an increase in the number of stationary sources being regulated under the new hazardous air pollutant (HAP) rules. This has led to the selection of technologies for reducing emissions of VOCs and HAPs. The implementation of the Maximum Achievable Air Value of the facilities subject to MACT standards can be the single largest driver for VOC abatement. ...

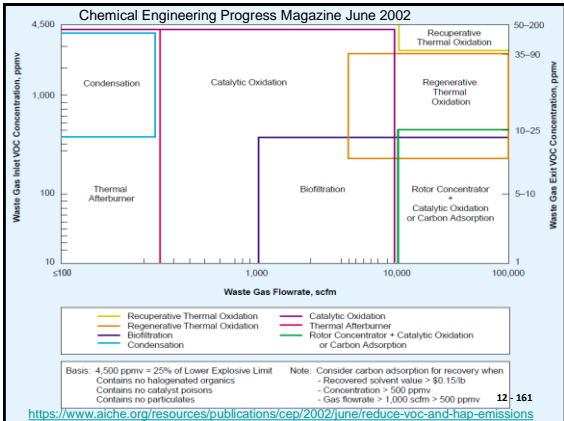


Chemical Engineering Progress Magazine June 2002

<https://www.iche.org/resources/publications/cep/2002/june/reduce-voc-and-hap-emissions>

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Chemical Engineering Progress Magazine June 2002



Basis: 4,500 ppmv = 25% of Lower Explosive Limit  
 Contains no halogenated organics  
 Contains no catalyst poisons  
 Contains no particulates

Note: Consider carbon adsorption for recovery when  
 - Recovered solvent value > \$0.15/lb  
 - Concentration > 500 ppmv  
 - Gas flowrate > 1,000 scfm > 500 ppmv

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<https://www.iche.org/resources/publications/cep/2002/june/reduce-voc-and-hap-emissions>

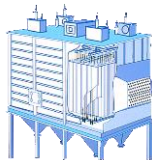
## Control Technologies for Particle Hazardous Air Pollutants Emissions

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### Efficient Types of Control Technologies for Particle Hazardous Air Pollutants



Fabric Filters



Electrostatic Precipitators



Venturi Wet Collectors

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### Control Devices for HAP's Particle Emissions

- The of control devices applicable to particulate laden emission streams from point sources are: fabric filters (baghouses), electrostatic precipitators (ESP's), and venturi scrubbers.
- The control efficiencies and applicability of these devices are dependant on the physical and/or chemical/electrical properties of the airborne particulate matter under consideration.

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### Selection of Control Devices for HAP's Particle Emissions

- Selection of the these control devices is determined following studies of the specific stream characteristics (i.e., particle size, temperature, corrosiveness, resistivity, and moisture content) and the parameters (i.e., required collection efficiency) that affect the applicability of each control device.

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### Fabric Filters (Baghouses)

- Fabric filters collect particles (submicron to several hundred microns in diameter) at efficiencies generally in excess of 99 or 99.9 percent.
- The layer of dust, or dust cake, collected on the fabric is primarily responsible for such high efficiency.
- Gas temperatures up to about 500°F, with surges to about 550°F can be accommodated with high temperature bags.

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### Electrostatic Precipitators (ESP's)

- In an ESP particles are given an electrical charge by forcing them to pass through a corona glow region around charging electrodes in which gaseous ions are flowing.
- The electrical field quickly draws the charged particles to the walls (collecting plates) from charging electrodes which are maintained at high voltage in the center of the flow lanes between plates.
- An ESP can achieve a 99.9% overall mass collection efficiency and over 97-98% of all 0-5 micron particles.

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### Venturi Scrubbers

- A venturi scrubber has a "converging-diverging" flow channel.
- The narrowest area is referred to as the "throat" where the decrease in area causes high gas velocities and turbulence to increase.
- Scrubbing liquid is injected into the scrubber slightly upstream of the throat or directly into the throat section.
- High collection efficiencies, ranging from 70% to 99% for smaller diameter particles<sup>68</sup>



## Web Sites For Additional Control Device Information

- <http://www.epa.gov/ttn/catc/products.html>
- <http://cfpub.epa.gov/oarweb/mkb/control.cfm>

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## Control Technologies for Mercury Emissions

- Mercury's high vapor pressure at typical APCD operating temperatures causes collection by PM control devices is highly variable.
- Factors that enhance mercury control are low temperature, high levels of carbon in the fly ash and the presence of hydrogen chloride (HCl).
- Conversely, sulfur dioxide (SO<sub>2</sub>) in flue gas can convert oxidized mercury to elemental mercury, making it more difficult to collect.

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## Common Controls to Reduce Mercury Emissions

Some of the most common add-on controls to reduce mercury emissions include:

- Carbon filter beds
- Wet scrubbing
- Selenium filters
- Activated carbon injection

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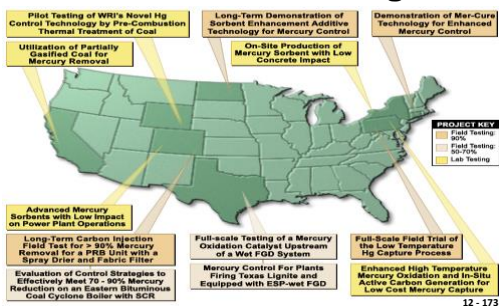
## Controlling Power Plant Mercury Emissions

Currently, there are two main approaches being considered for controlling power plant mercury emissions:

- Reducing mercury emissions using technologies primarily designed to remove SO<sub>2</sub>, NO<sub>x</sub>, and particulate emissions (often called co-benefit reductions), and
- Reducing mercury emissions using technologies specifically designed to reduce mercury in coal prior to burning.

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## DOE/NETL's Phase II Mercury Emission Control Program



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## DOE/NETL's Phase II Mercury Control Program

### DOE/NETL's Phase II Mercury Control Technology Field Testing Program

UPDATED Economic Analysis of Activated Carbon Injection

Prepared for

U.S. Department of Energy  
Office of Fossil Energy  
National Energy Technology Laboratory  
Innovations for Existing Plants Program

Prepared by

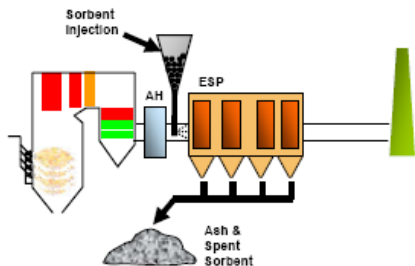
Andrew P. Jones<sup>1</sup>, Jeffrey W. Hoffmann<sup>2</sup>, Dennis S. Smith<sup>3</sup>, Thomas J. Feeley, III<sup>4</sup>, and James T. Murphy<sup>5</sup>

<sup>1</sup> Research and Development Solutions, LLC  
<sup>2</sup> U.S. Department of Energy, National Energy Technology Laboratory  
<sup>3</sup> U.S. Department of Energy, Office of Fossil Energy

May 2007

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### Activated Carbon Injection Technology Schematic



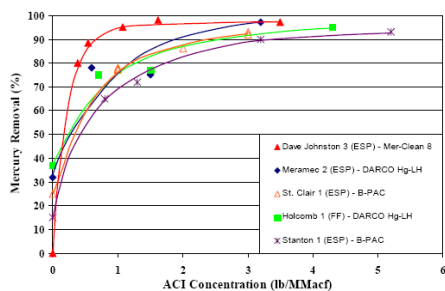
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### Powdered Activated Carbon Injection



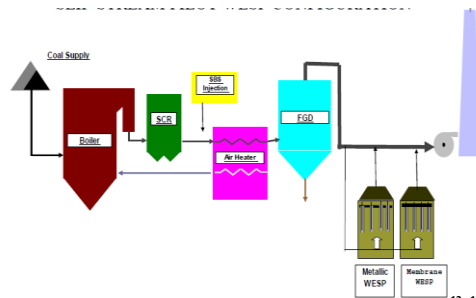
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### ACI Performance Data for Phase II Units Firing PRB Coal



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### Multi-pollutant Control Technology



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### Multi-pollutant Control Technology

**EPA** Final Report

ENGINEERING AND ECONOMIC FACTORS AFFECTING THE INSTALLATION OF CONTROL TECHNOLOGIES FOR MULTIPOLLUTANT STRATEGIES

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### NETL's Web Site

<http://www.netl.doe.gov/technologies/coalpo wer/ewr/mercury/index.html>

2006 Mercury Control Technology Conference December 11-13, 2006  
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<http://www.netl.doe.gov/publications/procees dings/06/mercury/index.html#oxidation>

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<http://www.nescaum.org/topics/air-pollution-control-technologies>

**Control Technologies to Reduce  
Conventional and Hazardous Air  
Pollutants from Coal-Fired Power Plants**

March 31, 2011



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