

Welcome

APTI 452
Principles and Practices of
Air Pollution Control

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Instructors/Facilitators

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Administrative

- Facilities
 - Rest Rooms
- Schedule/breaks
- Cell Phones
- Lunch
- Sign-In Sheet

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Administrative

To receive credit for the class you must:

- 1) Sign in every day
- 2) Take the pre test
- 3) Take the final exam

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Materials

- Registration Form
- Notebooks/Agenda
- Evaluation form - online



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Ground Rules

- Ask questions
- Participate
- Provide the benefit of your experience
- Be on Time
- Feedback on Evaluations

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Audience Profile

1. Agency
2. No. of Years/Months/Days
3. Work unit (permitting, enforcement)
4. No. of Inspections Yearly

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Pre - Test

Make sure your name is legible

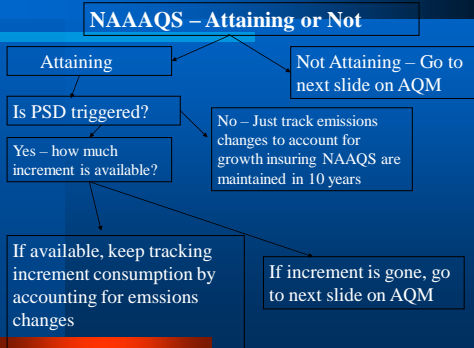
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Overview of Air Quality Management

The Heart of the Process

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AQM Process



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U.S. Air Quality Management Process



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Process of Air Pollution Management and Control

1. Timing – must be enforceable deadlines
 1. NAAQS review, attainment, enforcement actions
 2. State, EPA and Citizens
 3. Concept of reasonable further progress until attainment
2. Failure to plan or failure to attain
 1. Sanctions, FIPs, reclassifications with new SIPS
 2. New attainment date
 3. CAA does not punish failure to attain only failure to plan
 4. Voluntary reclassifications in areas that can not attain
3. Secondary pollutants such as Ozone and PM 2.5
 1. Precursors and their sources
 2. Atmospheric chemistry
 3. Transport at various geographic scales

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Process of Air Pollution Management and Control Continued

4. Enforcement including Inspection
 1. Determination of a violation of an emission limit or work practice
 2. Notice of violation
 3. Remedies including tickets, consent decrees – how long is this process
 4. Sources of evidence – credible evidence, CEMs and record keeping
5. Mobile source program
 1. Estimating emissions for this sector
 2. Effect of FMVCP
 3. In-use testing of autos and trucks
 4. Alternative fuels, reformulated gasoline and sulfur content

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Process of Air Pollution Management and Control Continued

6. Technology Front
 1. Catalyst poisoning
 2. Control equipment maintenance
 3. Co-control from other programs including MACT, Residual risk and acid rain
 4. GHGs and any other regulatory program affecting emission of criteria pollutants
7. Increments concept including overview of baselines and triggers, increment tracking and consumption
8. Control strategy Development including concepts of reasonable available control technologies, economic feasibility and societal factors

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Federal-Regional-State Roles

FEDERAL

- ▶ National standards, rules, and enforcement
- ▶ Consistency of policies and programs
- ▶ Technical guidance
- ▶ Reports on progress in reducing air pollution
- ▶ Ultimate authority & accountability

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Federal-Regional-State Roles

REGIONAL



- ▶ Conduct assessment and characterization
- ▶ Help develop multi-state strategies and trading programs
- ▶ Regional planning/coordination for implementation of national programs

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Federal-Regional-State Roles

STATE



- ▶ State rules
- ▶ Source Permits
- ▶ Compliance & enforcement
- ▶ Implementation Plans
- ▶ Implement national rules & guidance
- ▶ Monitoring, modeling, emission inventories

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EPA Establishes NAAQs

	Primary Standard	Secondary Standard
<i>Carbon Monoxide</i>	9 ppm/10 mg/m ³ (1 hr) 35 ppm/40 mg/m ³ (8 hr)	None
<i>Lead</i>	0.5 ug/m ³ (quarterly)	Same as primary
<i>Nitrogen dioxide</i>	0.053 ppm/100 ug/m ³ (annual) 100 ppm (1 hr)	Same as primary
<i>PM10</i>	150 ug/m ³ (24 hr)	Same as primary
<i>PM2.5</i>	12 ug/m ³ (annual) 35 ug/m ³ (24 hr)	15 ug/m ³ (annual)
<i>Ozone</i>	0.07 ppm (8 hr)	Same as primary
<i>Sulfur Dioxide</i>	75 ppm (1 hr)	0.5 ppm (3 hr)

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Some Major Issues

- ▶ Regional and international transport of air pollution
- ▶ Effective market-based approaches for reducing air pollution
- ▶ Evaluating, communicating, and reducing risk to public health from air toxics
- ▶ Multi-pollutant effects
- ▶ Multi-media approaches
- ▶ Balancing “carrot and stick” in our regulations & programs



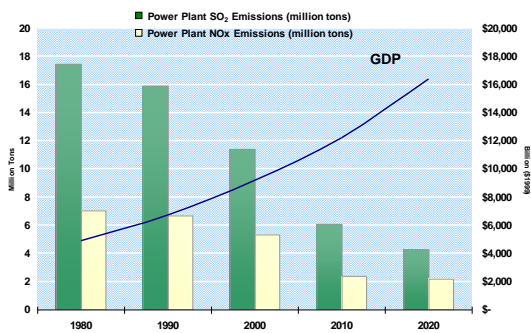
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Citizen Involvement

- ▶ Public Participation
 - Hearings on Rules/Permits
 - Comment Periods on Proposed Rules
 - Workshops
- ▶ Administrative Review
 - Agency Review Boards
- ▶ Legal Review
 - State Courts
 - Federal Courts

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Economic Growth & Environmental Improvement



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Summary

- ▶ Air Quality Standards/Goals and Timelines are key
- ▶ Technical Tools and Information are essential
- ▶ Air Quality Management Process is iterative and adaptable
- ▶ Transparency is important to maintain credibility
- ▶ Focus on results not just process

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APTI Course 452

Principles and Practices of Air Pollution Control

Chapter 1:
Control Program History

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Chapter Overview

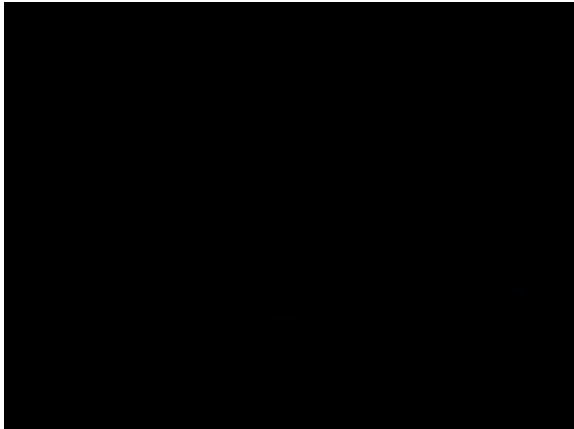
- Control Program History
- Air Pollution Control Programs
- Hierarchy of Government Responsibilities
- Air Pollution Management
- Future Focus of Responsibilities

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Air Pollution Control Programs

- Air Pollution Episodes
- Improvements in Science
- Changes in Society and Economy
- Environmental Activism and Public Awareness

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Air Pollution Episodes

- 1930 Meuse, Belgium, 63 people died
- 1948 Donora PA, 22 people died
- 1952 London, England, 4,000 people died
- 1953 New York City, 200 people died
- 1984 Bhopal, India 3,700-16,000
- 2008 China
- India from ? to now
- 2012- now Our Western Wildfires

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Improvements in Science

- In the 1950s, Professor A.J. Haagen-Smith showed that under ultraviolet irradiation, organic compounds and oxides of nitrogen react to produce smog
- In 1963 data indicated increased mortality with levels of high sulfur dioxide and/or smoke.
- By 1980, air pollution meteorology came of age.

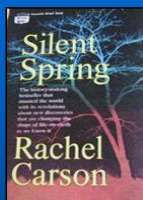
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Changes in Society and Economy

- Longer Life Span
- Costs of a Higher Standard of Living

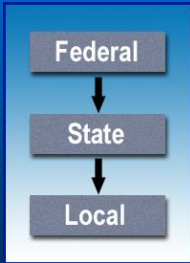
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Environmental Activism and Public Awareness



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Hierarchy of Government Responsibilities



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Federal Legislative Landmarks



Air Pollution Control Act of 1955

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Federal Legislative Landmarks



Clean Air Act of 1963

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Federal Legislative Landmarks



Motor Vehicle Air Pollution Control Act 1965

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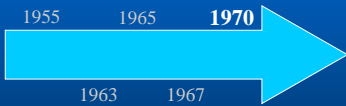
Federal Legislative Landmarks



Air Quality Act of 1967

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Federal Legislative Landmarks



Clean Air Act Amendments of 1970

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Clean Air Act Amendments of 1970

- Goal of 90% reduction in vehicle emissions in 5 years
- National Ambient Air Quality Standards (NAAQS) and required states to produce a plans to meet NAAQS.
- National Emission Standards for Hazardous Air Pollutants (NESHAPs), to identify and regulate “hazardous air pollutants.”
- Empowered EPA to establish New Source Performance Standards (NSPS) for significant sources of air pollution

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Federal Legislative Landmarks



Clean Air Act Amendments of 1977

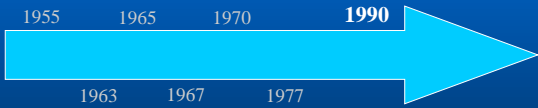
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Clean Air Act Amendments of 1977

- “Prevention of Significant Deterioration” (PSD) and “Nonattainment” Provisions.
- New Source Review program for construction and modification of new major sources.
- Provided a much longer and realistic time frame achieve compliance with the NAAQS.
- Strengthened auto emission standards
- Regulated chemicals that damage the stratospheric ozone layer.

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Federal Legislative Landmarks



Clean Air Act Amendments of 1990

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1990 Clean Air Act Amendments

- The air quality in several urban regions had only marginally improved.
- Overhauled the HAPs program, strengthened nonattainment provisions, and added the operating permit, acid rain and ozone depletion programs.
- Greatly expanded federal enforcement provisions; criminal penalties expanded to include felony provisions
- EPA administrative powers significantly increased via “administrative penalty orders.”

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Federal Regulatory Landmarks

- 1993 Schedule to end CFC's
- 1994 New HAP standards for Chemical plants
- 1996 Lead out of Gasoline Rule
- 1999 Regional Haze Rule
- 1999 New Tailpipe Emissions Rule
- 2004 Off Road Vehicle
- 2005 Clean Air Interstate Rule

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Federal Regulatory Landmarks

- 2006 NAAQS For Particulates
- 2009 Greenhouse Gas Rule
- 2011 New Boiler Regs
 - Mercury Regs
 - Cross-State Air Pollution Rule
- 2012 Oil and Nat. Gas Rule (Fracking)
- 2013 Power Plant Carbon Rule
- 2014 New Ozone Standards (late 14)

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Air Pollution Management

- Strategies
- Implementation

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Strategies: A Comparison

Table 1-1. Comparison of Air Quality Management Strategies

Strategies	Cost	Simplicity	Enforceability	Flexibility	Adaptability
Air Quality Management	Good	Poor	Fair	Fair	Fair
Emission Standards	Terrible	Excellent	Excellent	Poor	Fair
Emission Taxes	Fair	Excellent	Excellent	Unnecessary	Good
Cost-benefit Analysis	Excellent	Terrible	Unknown	Unknown	Good

(Source: A. C. Stern, *Air Pollution* Vol. V (Academic Press: New York, 1977), p. 33)

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Implementation

- National Ambient Air Quality Standards (NAAQS)
- Air Monitoring
- Source Inventories
- Air Pollution Modeling
- Enforcement

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Future Focus of Responsibilities

- Current Situation - Control
- New Strategies - Prevention
- Other Issues

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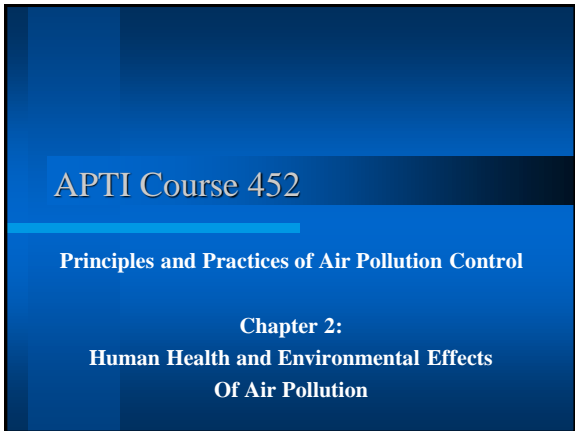
Chapter Summary

- Control Program History
- Why Air Pollution Control Programs?
- Hierarchy of Government Responsibilities
- Air Pollution Management
- Future Focus of Responsibilities

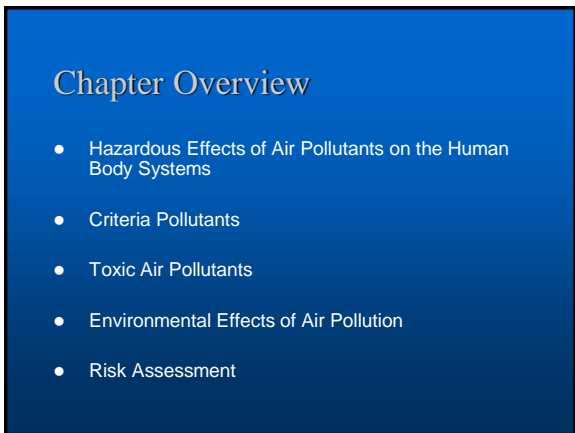
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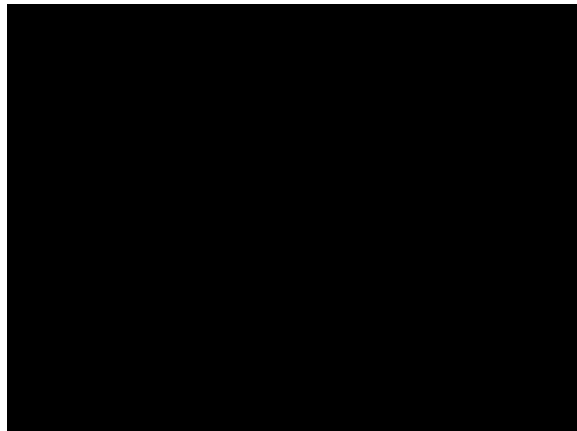


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Hazardous Effects of Air Pollutants on the Human Body Systems

- Pollutant Movement Through the Body
- Upper Respiratory System
- Lower Respiratory System

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Pollutant Movement Through the Body

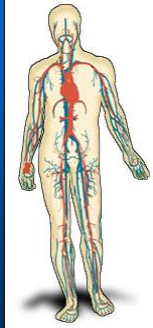
- Entry Points
 - Mouth/nose
 - Skin
 - Ingestion
- Susceptible Groups
 - elderly, infants, pregnant women, and those with chronic lung or heart disease.



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Basic Health Effects of Pollutants

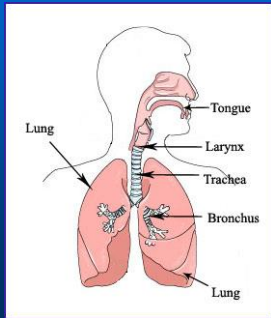
- Pollutants interfere is by altering the chemical reactions that take place within individual cells.
- Manifests as either an acute (short-term) or chronic (long-term) health effect.



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Pollutants and the Upper Respiratory System

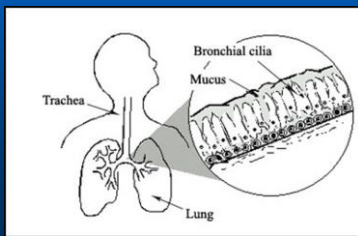
- Entry
- Defenses
 - Cilia
 - Nasal hairs
 - Mucus membrane



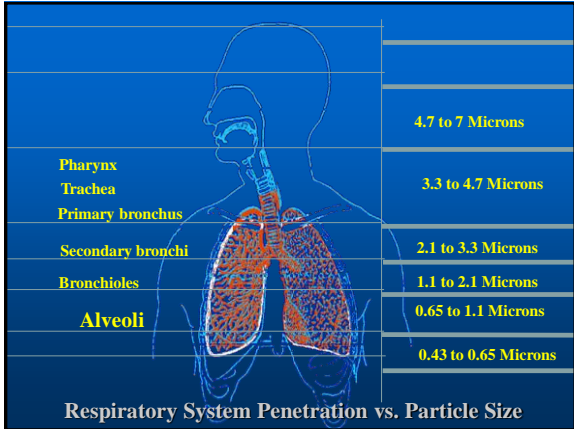
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Pollutants and the Upper Respiratory System

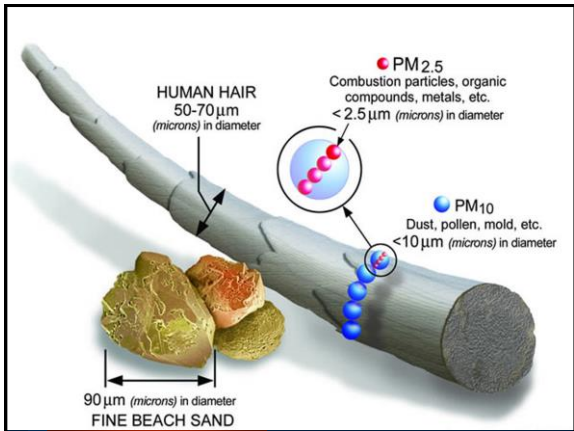
- Smaller particles (<10 microns) can escape defense mechanisms



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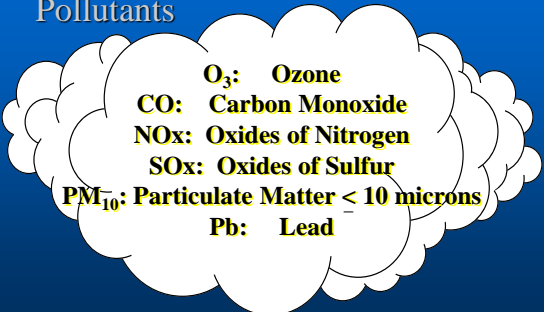
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Lower Respiratory System

Each bronchus subdivides into smaller tubes called the bronchioles.
The bronchioles end in millions of tiny air sacs called alveoli.

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Health Effects of Criteria Pollutants



O₃: Ozone
CO: Carbon Monoxide
NOx: Oxides of Nitrogen
SOx: Oxides of Sulfur
PM₁₀: Particulate Matter < 10 microns
Pb: Lead

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Criteria Pollutants

The NAAQS have "Primary" and "Secondary" categories.
Primary is based on human health and welfare
Secondary is based on property and agricultural crop damage

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Particulate Matter (PM)

- A general term used for a mixture of solid particles and liquid droplets found in the air
- Natural, mobile and industrial sources
- Impacts the respiratory system

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Lead (Pb)

- Enters through ingestion and inhalation
- Bioaccumulates
- Impacts the central nervous system
- Sources are
 - Historical (leaded gasoline and paint)
 - Brakes
 - Gun ranges
 - Speedways
 - Airports

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Sulfur Dioxide (SO₂)

- Irritation and inflammation of tissue that it directly contacts.
 - Asthma
- Sources are combustion processes

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Carbon Monoxide (CO)

- Absorbed by the lungs and reacts with hemoglobin reduces the oxygen carrying capacity
- Can cause
 - Mental impairment
 - Aggravation of heart disease
 - Death
- Sources are motor vehicles, marine engines, heaters and stoves

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Nitrogen Dioxide (NO₂)

- A reddish brown, highly reactive gas that is formed in the ambient air through the oxidation of nitric oxide (NO).
- Impacts airway responsiveness and lung function
- Sources are high-temperature combustion processes

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New NASA Images Highlight U.S. Air Quality Improvement | NASA

<http://www.ozonewatch.gsfc.nasa.gov>

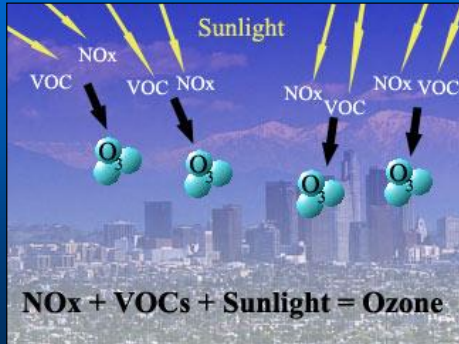
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Ozone (O₃) Formation

- Reactive (non-methane) hydrocarbons and NO_x accumulate in the atmosphere and are exposed to the ultraviolet component of sunlight, the formation of new compounds, including ozone.
- Absorption of ultraviolet light energy by NO₂ results in its dissociation into nitric oxide and an oxygen atom. The oxygen atoms react with atmospheric molecular oxygen to form ozone.

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Ozone (O₃) Formation



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Ozone (O₃)

- Decreases in lung function and increased respiratory symptoms.
- At-risk groups include outdoor workers and athletes
- Ozone is formed by the reaction of VOCs and NOx in the presence of heat and sunlight.
- VOCs are emitted from motor vehicles, chemical plants, refineries, factories, and consumer products.
- Nitrogen oxides are emitted from motor vehicles, power plants, and other sources of combustion.

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Pollutant (links to historical tables of NAAQS reviews)	Primary/ Secondary	Averaging Time	Level	Form
Carbon Monoxide (CO)	primary	8 hours	9 ppm	Not to be exceeded more than once per year
		1 hour	35 ppm	
Lead (Pb)	primary and secondary	rolling 3 month average	0.15 µg/m ³	Not to be exceeded
Nitrogen Dioxide (NO ₂)	primary	1 hour	100 ppb	99th percentile of 1-hour daily maximum concentrations, averaged over 3 years
		1 year	53 ppb ⁽ⁱ⁾	Annual Mean
Ozone (O ₃)	primary and secondary	8 hours	0.070 ppm ⁽ⁱⁱ⁾	Annual fourth-highest daily maximum 8-hour concentration, averaged over 3 years
		1 year	12.0 µg/m ³	annual mean, averaged over 3 years
Particulate Pollution (PM)	primary	1 year	15.0 µg/m ³	annual mean, averaged over 3 years
		24 hours	35 µg/m ³	98th percentile, averaged over 3 years
	primary and secondary	24 hours	150 µg/m ³	Not to be exceeded more than once per year on average over 3 years
		1 hour	75 ppb ⁽ⁱⁱ⁾	99th percentile of 1-hour daily maximum concentrations, averaged over 3 years
Sulfur Dioxide (SO ₂)	secondary	3 hours	0.5 ppm	Not to be exceeded more than once per year

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Health Effects of Criteria Pollutants

CRITERIA POLLUTANT	BODY SYSTEM	HEALTH EFFECTS
Particulate Matter (PM ₁₀ and PM _{2.5})	Lower respiratory system.	<ul style="list-style-type: none"> Asthma Bronchitis Reduced lung function Cancer Heavy metal poisoning
Lead (Pb)	Organs and soft tissue.	<ul style="list-style-type: none"> Anemia High blood pressure Cancer Neurological disorder Intellectual function
Carbon Monoxide (CO)	Circulatory system.	<ul style="list-style-type: none"> CO poisoning Angina pectoris Neurological dysfunction Brain damage Fetal abnormalities Asphyxiation
Nitrogen Dioxide (NO₂)	Respiratory system.	<ul style="list-style-type: none"> NO₂ poisoning Asthma Lowered resistance to infection
Sulfur Dioxide (SO₂)	Respiratory system.	<ul style="list-style-type: none"> Asthma Bronchial constriction SO₂ poisoning Heart attack
Ozone (O₃)	Respiratory system.	<ul style="list-style-type: none"> Lung inflammation Reduced lung elasticity Transient cough Chest pain Throat irritation Nausea

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Toxic/Hazardous Air Pollutants

- Toxic or hazardous air pollutants (HAPs) are those pollutants that may cause cancer or other serious health effects or adverse environmental and ecological effects and are not covered by NAAQs.
- There are 188 HAPs.
- NESHAPS are emission standards for HAPs.

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Toxic Air Pollutants (cont.)

- National Toxics Inventory (NTI) tries to estimate and track national emissions trends for the 188 HAPs

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Environmental Effects of Air Pollution

- Environmental Issues
- Acid Rain
- Visibility
- The Greenhouse Effect
- Stratospheric Ozone Depletion

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Environmental Issues

- Ecosystem
- Property Damage
- Quality of Life



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Acid Rain

- Nature and Source of the Problem
- Health and Environmental Effects

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Visibility

- Nature and Source of the Problem



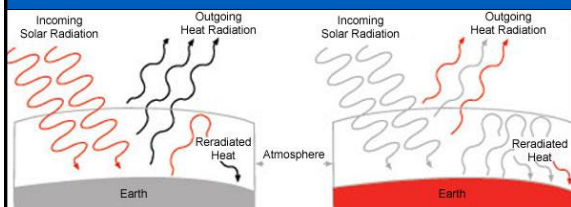
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The Greenhouse Effect

- Nature and Source of the Problem
- Health and Environmental Effects
- International Developments

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The Greenhouse Effect (cont.)



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The Greenhouse Effect (cont.)

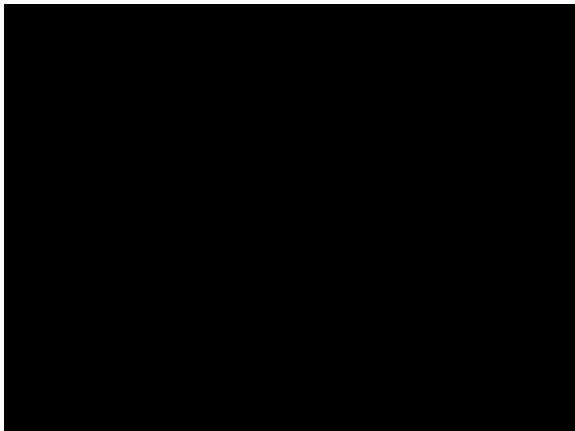
- Climate change is likely to have wide-ranging and mostly adverse impacts on human health, with significant loss of life.

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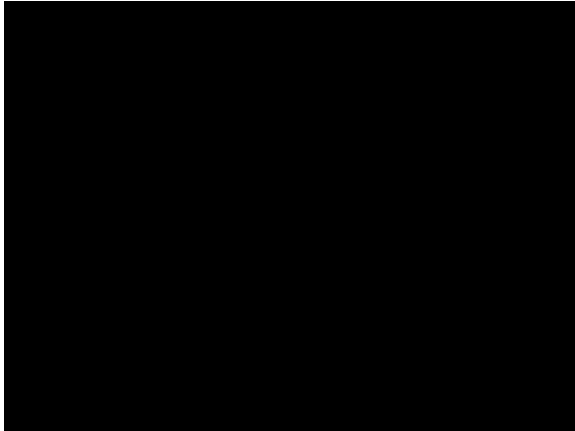
The Greenhouse Effect (cont.)

- State of the Climate in 2016
<http://www.climate.gov>
- Kyoto Protocol included greenhouse gas emission targets for industrialized countries for 2008–2012.
- Paris Agreement 2015 targets a 55% reduction of ghg

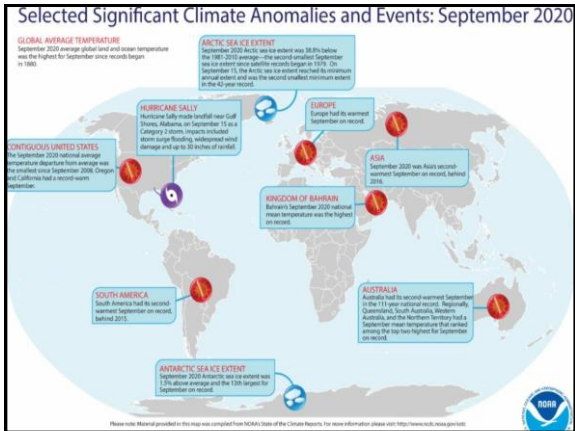
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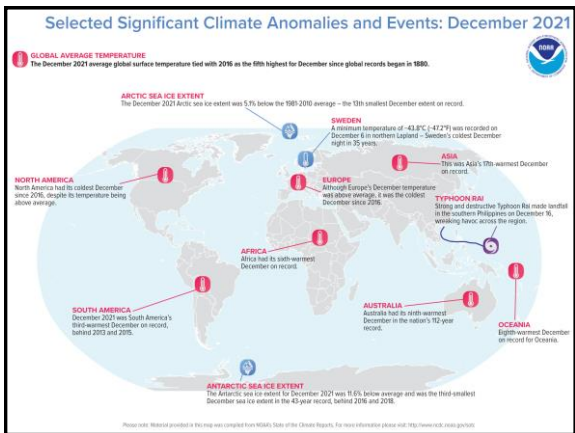
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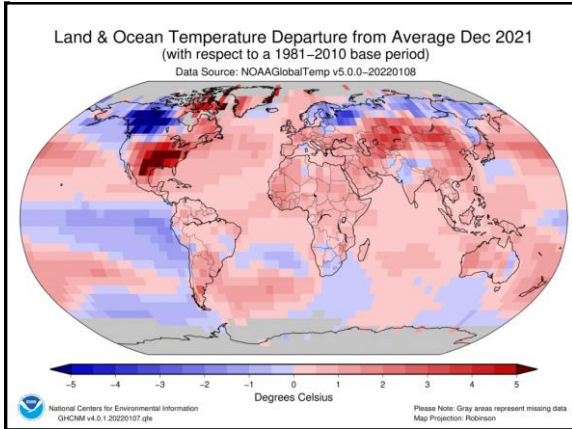
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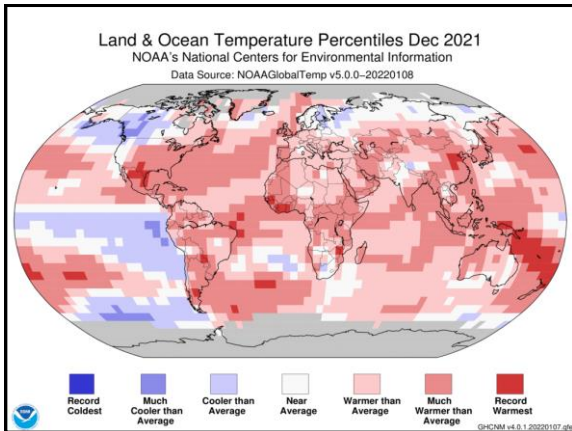
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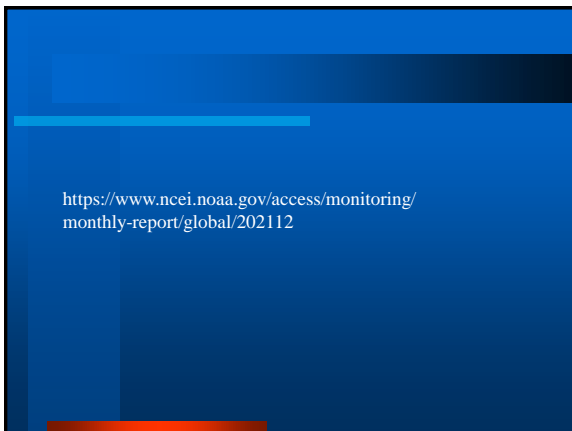
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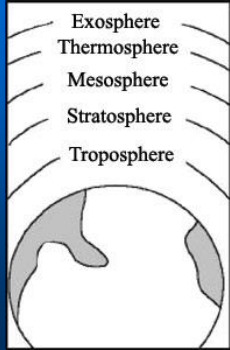
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Stratospheric Ozone Depletion

- Stratosphere, 6 to 30 miles above the Earth, contains a layer of ozone gas that protects living organisms from harmful ultraviolet radiation.
- Each year, an "ozone hole" forms over the Antarctic.



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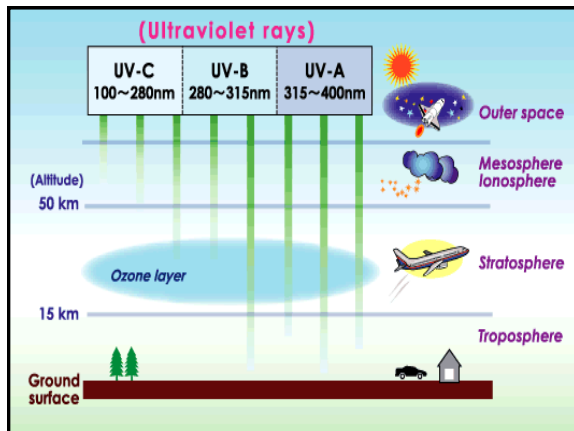
Stratospheric Ozone Depletion

- 1987 Montreal Protocol committed 170 nations to limiting the production of ozone-depleting substances.
- As a result, the hole is stabilizing and should be gone by the end of the century.

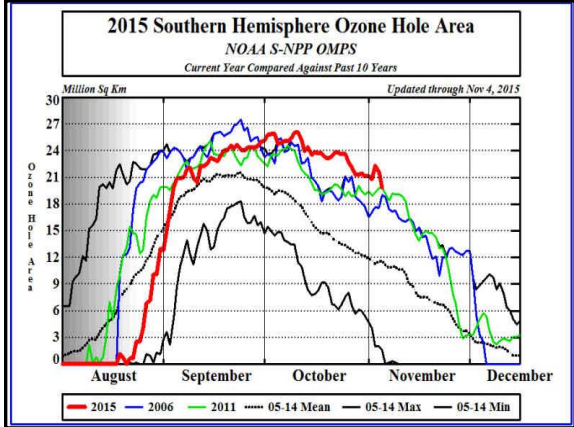


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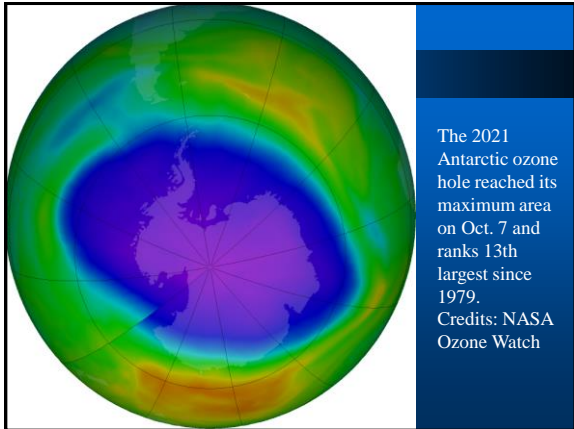
(Ultraviolet rays)



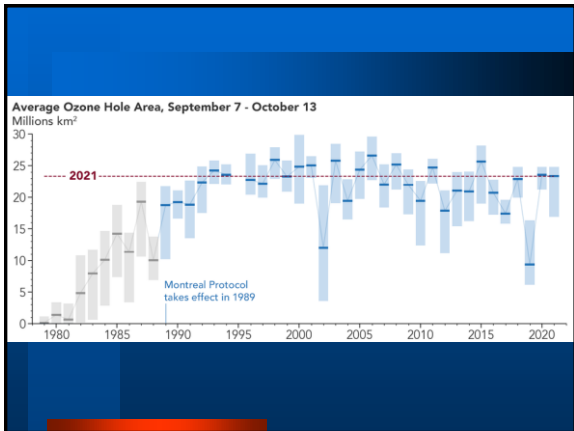
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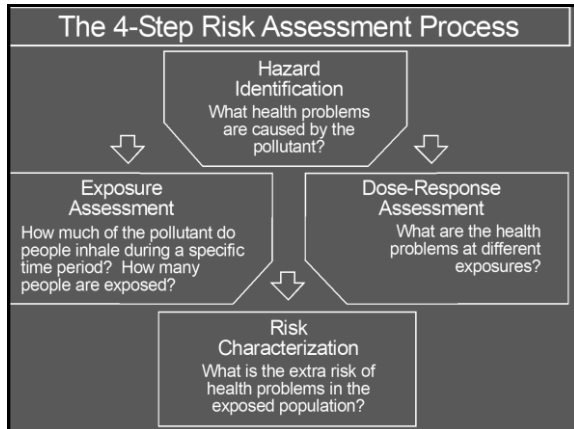


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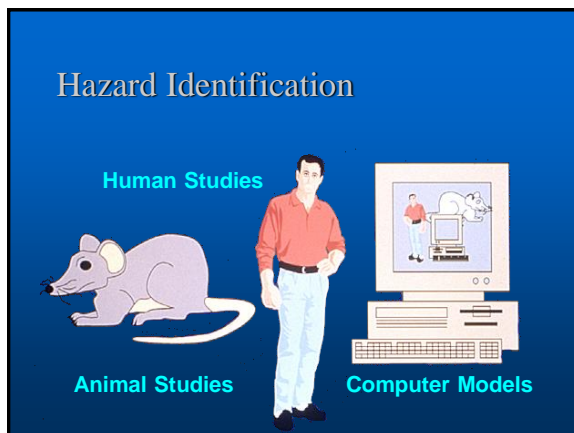
Risk Assessment

- Health risks are a measure of the chance that you will experience health problems.
- Risk management is the process the government uses to manage this health risk

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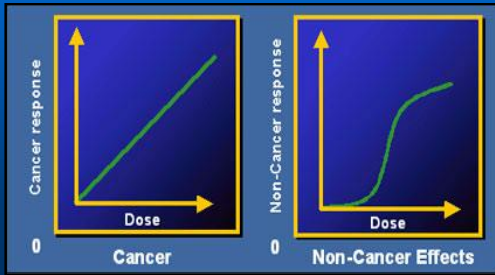
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Exposure Assessment

- Exposure?
- Determine:
 - Sources
 - Amounts of toxins
 - Number of people
 - Pollution per person

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Dose-Response Assessment



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Risk Characterization: What is the extra risk to health?

$$\text{Maximum Lifetime Exposure} \times \text{Dose Relationship} = \text{Maximum Individual Lifetime Risk}$$

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Uncertainty of Risk Estimates

- Extrapolation Issues
- Inaccuracy
- Making Assumptions



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Chapter Summary

- Hazardous Effects of Air Pollutants on the Human Body Systems
- Criteria Pollutants
- Toxic Air Pollutants
- Environmental Effects of Air Pollution
- Risk Assessment

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Review Questions

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APTI Course 452

Principles and Practices of Air Pollution Control

Chapter 3:
Transport and Dispersion of Air Pollution

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Chapter Overview

- Wind Speed and Direction
- Atmospheric Stability
- Topography
- New Sources

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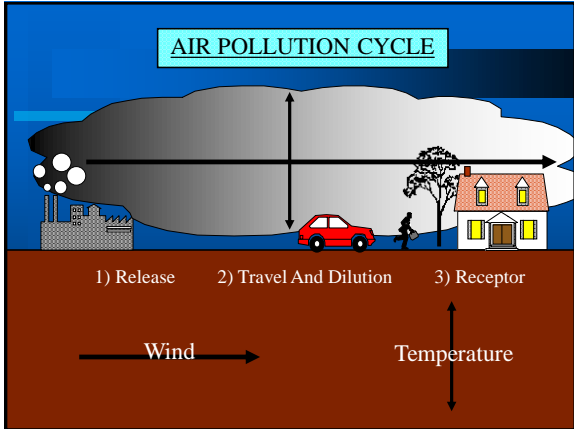
Essence of Air Pollution
Meteorology

Diffusion = Expanding of Pollutant Cloud

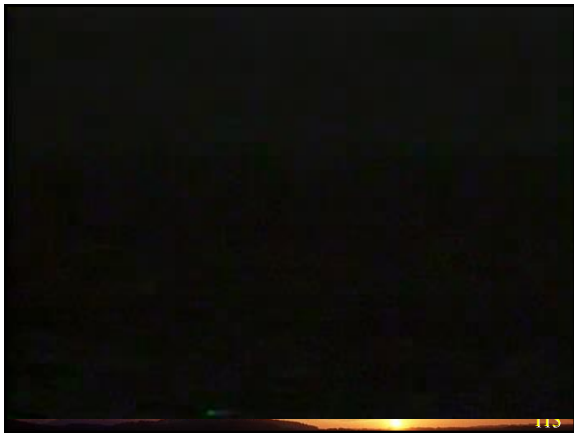
Transport = Moving of Pollutant Cloud

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111



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Wind Speed

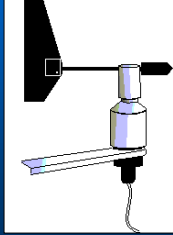
- Horizontal Motion
- Effect on Pollutant Concentration
- Measurement

The diagram shows a cup anemometer, a device used for measuring wind speed and direction. It consists of a vertical shaft with three cups at the top and a tail fin. The cups are designed to catch the wind, and the rotation of the shaft is converted into an electrical signal for measurement.

114

Wind Direction

- Importance
- Tools
- Gathering Data



115



116



117

Atmospheric Stability

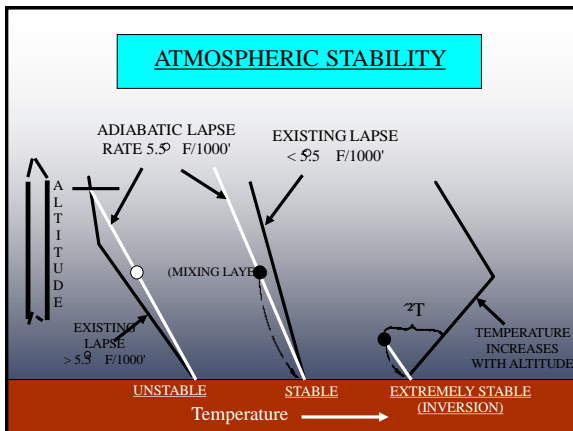
- Vertical Movement of Air
- Differential Heating
- Conduction vs. Convection
- Turbulence
 - Thermal
 - Mechanical

118

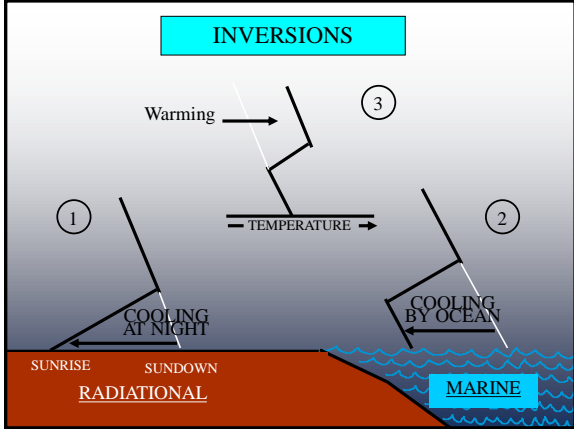
Atmospheric Stability (cont.)

- Adiabatic Lapse Rate
- Environmental Lapse Rate
- Plumes
- Plume Types

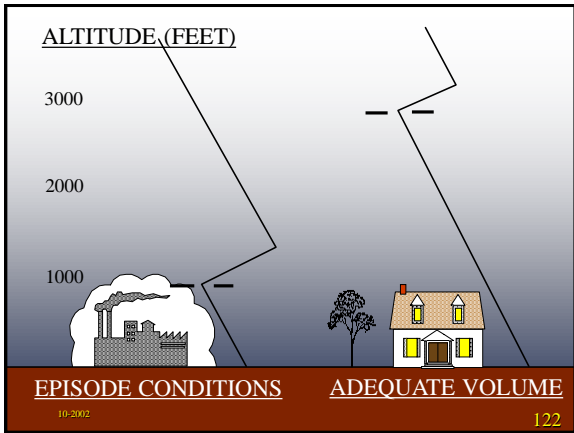
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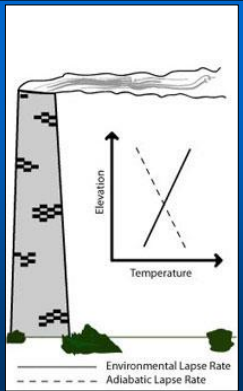
Looping Plumes

- Unstable Atmosphere
- Changing Temperature and Pressure
- Sunny Days with Wind

123

Fanning Plumes

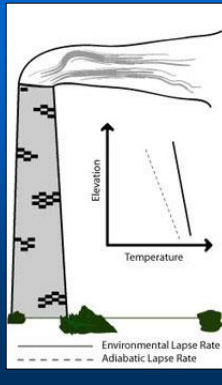
- Stable Conditions
- Wind moving horizontally
- Early Morning



124

Coning Plumes

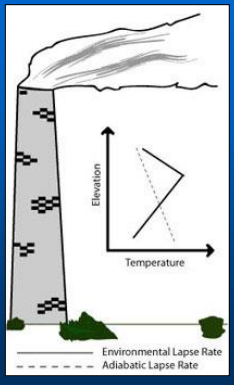
- Neutral or Slightly Unstable Conditions
- Large Billows
- Partly Cloudy Days



125

Lofting Plumes

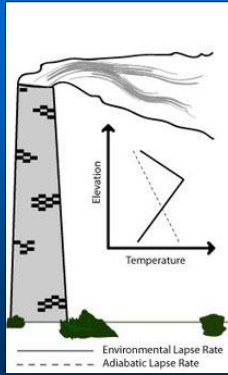
- Stable Conditions
- Above the Inversion Layer
- Smokestack Height
- Effective Dispersion



126

Fumigating Plumes

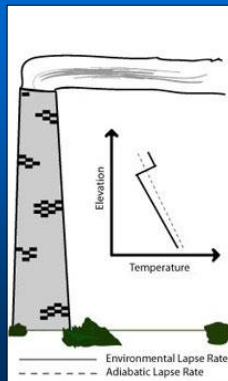
- Early Morning
- Below the Inversion Layer
- High Concentrations of Pollutants at the Surface



127

Trapping Plumes

- Clear and Sunny Days
- Inversion layer above and below
- Most Favorable Type



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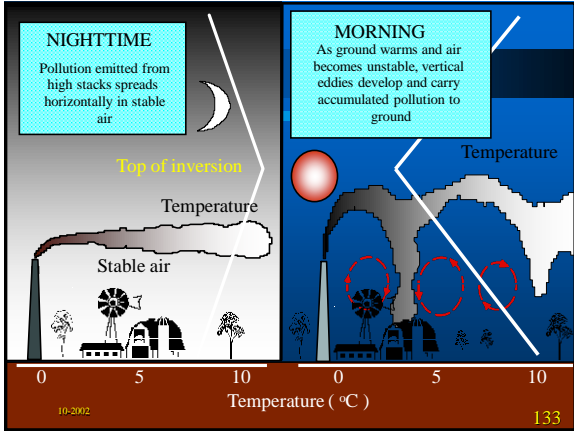
130



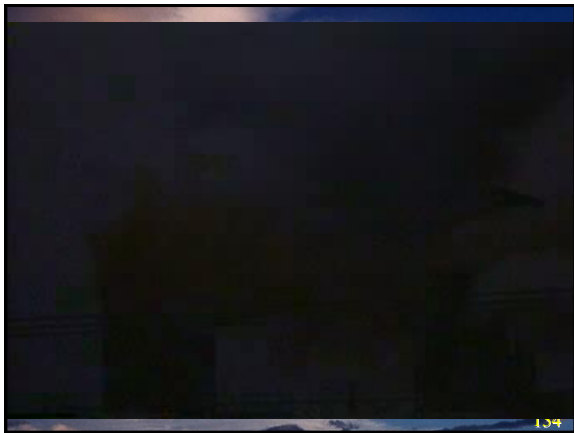
131



132



133



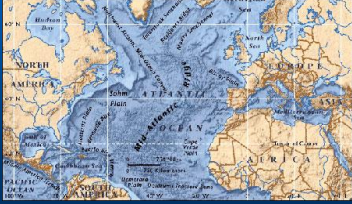
134



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Topography

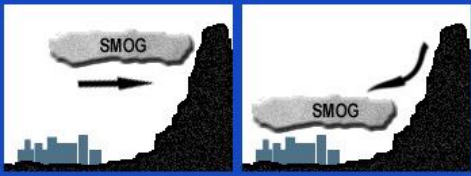
- Lakes and Oceans



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Topography (cont.)

- Valleys
- Mountains

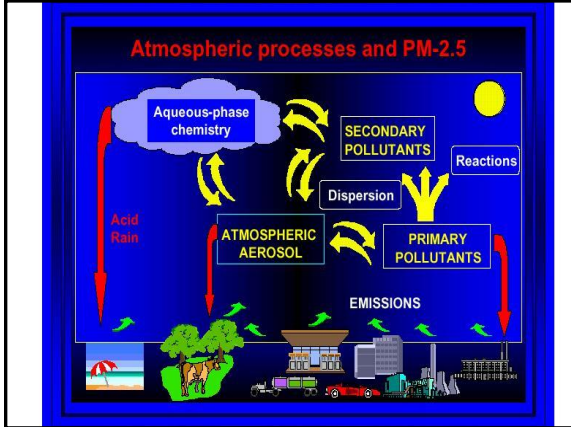


137

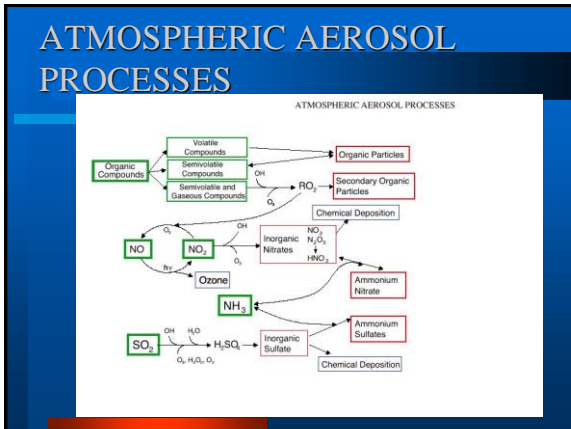
New Source Review (NSR)

- Prevention of Significant Deterioration (PSD) uses the appropriate dispersion model to evaluate whether the proposed source will exceed its part of the allowable air increment within the sites Air Quality Management Area.
- 40 CFR Part 51 Appendix W
 - modeling

138



139



140

Modeling

- Dispersion Models – use mathematical formulations to characterize the atmospheric processes that disperse a pollutant by a source
- Photochemical Models – large-scale models that simulate the changes of pollutants concentrations using mathematical equations characterizing physical and chemical processes

141

Modeling continued

- Receptor Models – mathematical and/or statistical procedures for identifying and quantifying the sources of pollutants at a receptor location
- SCRAM – Support Center for Regulatory Atmospheric Modeling
- www.epa.gov/scram/air-quality-dispersion-modeling

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Chapter Summary

- Wind Speed and Direction
- Atmospheric Stability
- Topography
- Dispersion Modeling

143

REVIEW QUESTIONS

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APTI Course 452

Principles and Practices of Air Pollution Control

Chapter 4: Indoor Air Pollution

145

Chapter Overview

- Sources and Effects of Indoor Air Pollution
- Sick Building Syndrome
- Controls of Indoor Air Pollution
- EPA's Approach and Progress

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Sources of Indoor Air Pollution



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Levels of Indoor Pollutants

May be 25 times the outdoor level.

Many people spend 90% of their time indoors

148

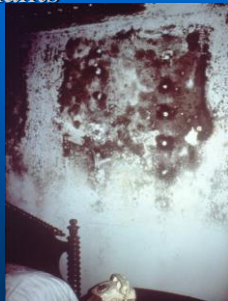
Sources of Indoor Air Pollution

- Biological Contaminants
- Radon
- Environmental Tobacco Smoke
- Stoves, Heaters, Fireplaces and Chimneys
- Asbestos
- Pesticides
- Organic Chemicals
- Formaldehyde
- Lead
- Carbon Monoxide
- Nitrogen Oxide

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Biological Contaminants

- Sources
 - Bacteria
 - Molds, mildew
 - Viruses
 - Animal dander
 - Dust mites, cockroaches
 - Pollen
 - House Dust
 - Pets
 - Poorly Maintained Air Conditioners



150

Biological Contaminants

- Health Effects
 - Asthma
 - Eye, nose and throat irritation
 - Shortness of breath
 - Dizziness, lethargy
 - Fever and humidifier fever
 - Digestive problems
 - Influenza and other infections
- Ways to Reduce Exposure
 - Clean, vent, use of filters

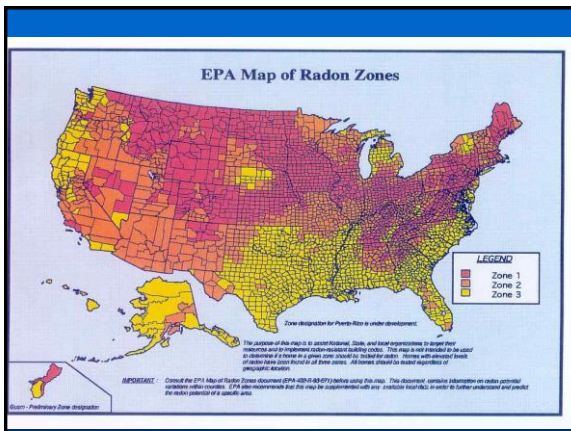
151

Radon

- Naturally forming radioactive gas produced when uranium decays.
- Found in soil and groundwater
- Health Effects – Lung Cancer

- Ways to Reduce Exposure
 - Vents and fans

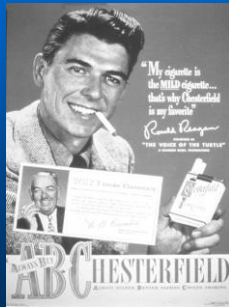
152



153

Environmental Tobacco Smoke

- A complex mixture of over 4,000 compounds, more than 40 of which are known to cause cancer in humans or animals
- Estimated there are 40,000 deaths each year in nonsmokers.



154

Stoves, Heaters, Fireplaces and Chimneys

- What is it?
- Health Effects
- Ways to Reduce Exposure



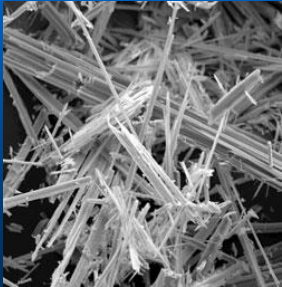
155

Asbestos

- A mineral fiber that has been commonly used in a variety of building construction materials, and brakes
- Can cause lung cancer, mesothelioma (a cancer of the chest and abdominal linings), and asbestosis
- There is no danger unless fibers are released and inhaled into the lungs.

156

Asbestos



157

Pesticides

- Term includes insecticides and disinfectants
- 80 percent of most people's exposure to pesticides occurs indoors
- To reduce exposure, read the label and follow the directions



158

Organic Chemicals

- Paints, glues, solvents, cleaners, fuels
- Health effects are varied
- Reduce exposure by following the label instructions.

159

Formaldehyde

- A colorless, pungent-smelling gas that can cause watery eyes, a burning sensation in the eyes and throat, nausea, and difficulty in breathing.
- Sources include building materials, smoking, household products, and the use of unvented, fuel-burning appliances, like gas stoves or kerosene space heaters and pressed wood products.

160

Formaldehyde

- Possible health effects include increase in asthma attacks, has also been shown to cause cancer in animals.
- Ways to reduce exposure include ventilation

161

Lead

- See previous slides
- Affects the central nervous system
- Sources include old paint, soil, some types of old water pipes

162

Carbon Monoxide

- See previous slides
- To reduce exposure properly vent appliances

163

Nitrogen Oxides

- See previous slides
- To reduce exposure properly vent appliances

164

Sick Building Syndrome

- A variety of unrelated symptoms or health effects that are reported by at least twenty percent of a building's occupants.
- Estimates suggest that building-related illnesses result in direct medical costs of over \$1 billion each year

165

Sick Building Syndrome

- Causes include poorly designed, maintained, or operated ventilation systems.



166

Controls of Indoor Air Pollution

- Source Control
- Ventilation
- Air Cleaners

167

EPA's Approach and Progress

- EPA Indoor Air Program
- Other Federal Agencies

168

Chapter Summary

- Sources and Effects of Indoor Air Pollution
- Sick Building Syndrome
- Controls of Indoor Air Pollution
- EPA's Approach and Progress

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Review Questions

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APTI Course 452

Principles and Practices of Air Pollution Control

Chapter5:
Control of Stationary Sources (Particulate Matter)

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Chapter Summary

- Introduction to Stationary Sources
- Control Procedures
- Control Devices for Particulate Emissions

172

Introduction to Stationary Sources

- Process Operations Groupings
- Air Release Emissions Points

173

Process Operations Groupings

- Process Operations
- Atmospheric Releases
- Auxiliary Losses
- Waste Emissions



174

Air Release Emissions Points

Industrial Process Operation Air Emission Points and Categories

Process Operation
Reactors vents
Distillation systems
Vacuum systems
Combustion stacks
Blow molding
Spray drying and booths
Extrusion machines

Fugitive Sources
Valves
Pump seals
Flanges/connectors
Compressors
Open ended lines
Pressure relief devices
Equipment cleaning/maintenance

Surface Area Sources
Pond evaporation
Cooling tower evaporation
Wastewater treatment
Land disposal

Handling, Storage, Loading
Storage tank breathing losses
Loading/unloading
Line venting
Packaging and container loading

175

Control Procedures

- Exhaust Stacks
- Plant Operations
- Control Technology

176

Exhaust Stacks

- Benefits
 - Reduce effects
 - Cheap
- Drawbacks
 - Transfer pollution to another location



177

Plant Operations

- Pre-Treating
- Cleaner Fuels
- Improved Plant Maintenance



178

Control Technology

- Exhaust Gas Characteristics
- Process or Site Characteristics
- Use of Control Devices

179

Combustion Considerations

3 T's of Combustion

- Residence Time
- Temperature
- Turbulence (mixing)
- Increase 3T's = more NO_x
- Decrease 3T's = more CO and uncontrolled pollutant

180

Exhaust Gas Characteristics

- Total Exhaust Flow Rate
- Exhaust Gas Temperature
- Required Control Efficiency
- Particle Size Distribution
- Particle Resistivity
- Composition of Emissions
- Corrosiveness of Exhaust Gas
- Moisture Content
- Stack Pressure
- Exhaust Gas Combustibility and Flammability

181

Process or Site Characteristics

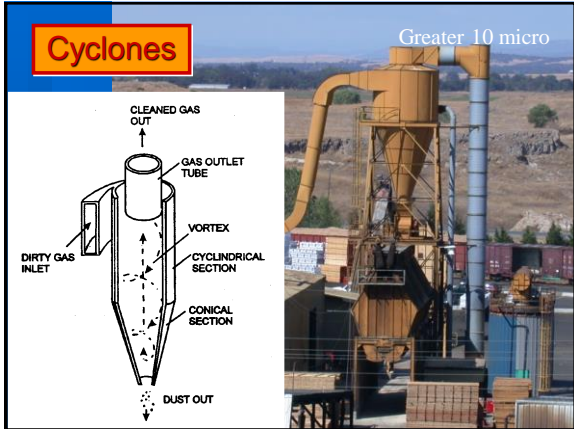
- Reuse/Recycling of Collected Emissions
- Availability of Space
- Availability of Additional Electric Power
- Availability of Water
- Availability of Wastewater Treatment Facilities
- Frequency of Startup and Shutdowns
- Environmental Conditions
- Anticipated Changes in Control Regulations
- Anticipated Changes in Raw Materials
- Plant Type – Stationary or Mobile

182

Let's Discuss PM Control

- Cyclones
- Baghouses
- ESPs
- Scrubbers
- Particulate Filters

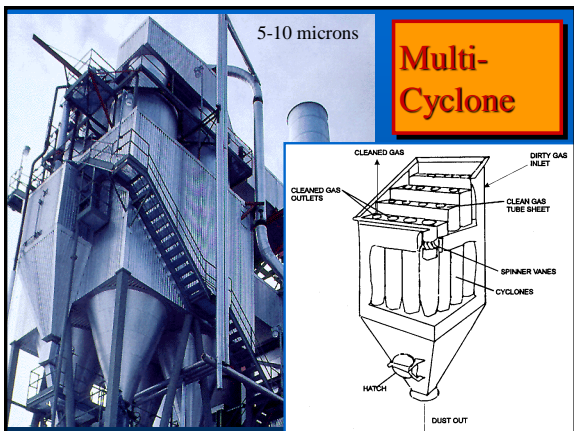
183



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185



186

Cyclones: Collection Efficiency

- Typical Efficiency
 - Single cyclone: 30-95% pm₁₀
 - Single cyclone: 0-70 pm_{2.5}
 - Multiple cyclone: 80-99%
- Determining Factors for Efficiency
 - Particle size and/or density
 - Inlet duct velocity
 - Cyclone body length and design

187

Cyclones: Advantages

- Low Capital Cost
- No Moving Parts
- Few Maintenance Requirements
- Low Operating Costs
- Relatively Low Pressure Drop
- Dry Collection and Disposal
- Relatively Small Space Requirements

188

Cyclones: Disadvantages

- Relatively Low PM Collection Efficiencies
- Unable to Handle Sticky or Tacky Materials
- High Efficiency Units May Experience High Pressure Drops

189



190



191

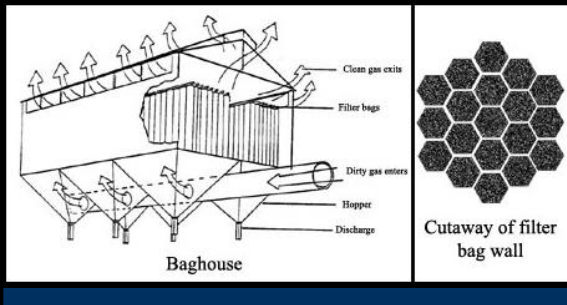
Fabric Filters

- Method of Operation
- Cleaning
- Collection Efficiency
- Benefits / Drawbacks

192

Fabric Filters: Method of Operation

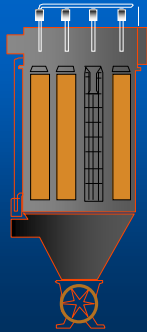
- Mechanical Design



193

Baghouse Design Considerations

- Pressure Drop
- Air-To-Cloth Ratio
- Collection Efficiency
- Fabric Type
- Cleaning
- Temperature Control
- Bag Spacing
- Compartment Design
- Space and Cost



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195

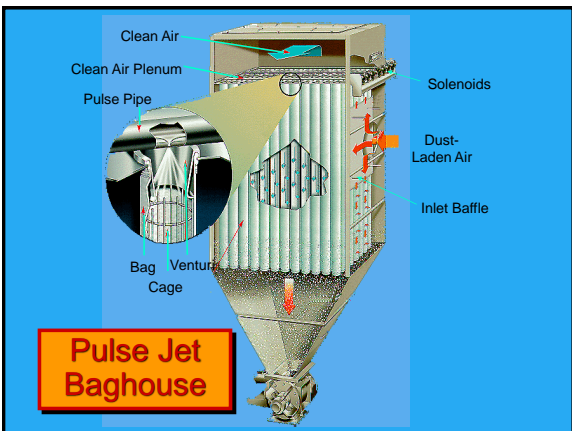


196

Fabric Filters: Cleaning

- Shaking
- Reverse-air
- Pulse-jet

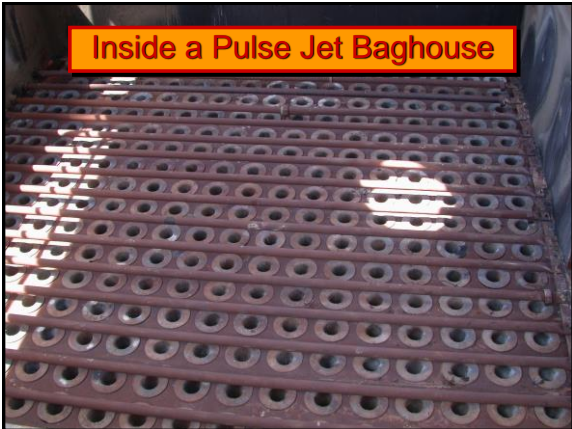
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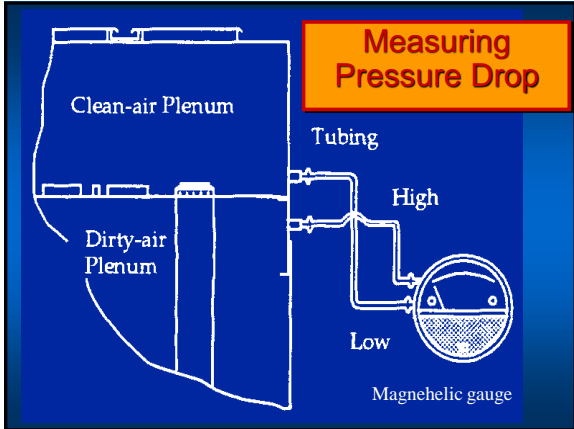
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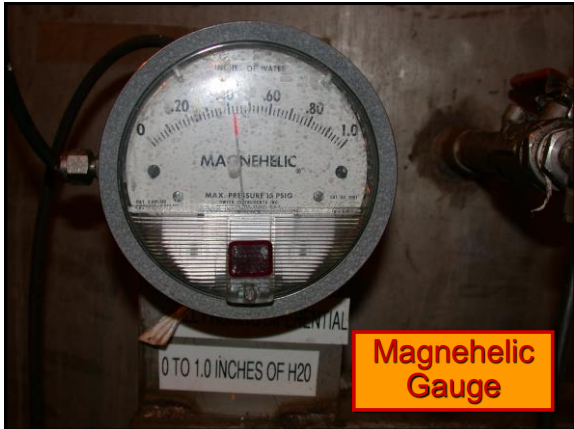
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203

Pulse Jet Baghouse Advantages

- Have high collection efficiency for respirable dust
- Can have high air-to-cloth ratio (6 to 10 ft/min)
- Have increased efficiency and minimal residual dust buildup due to aggressive cleaning action
- Can clean continuously
- Can use strong woven bags

204

Pulse Jet Baghouse Disadvantages

- May not be used readily in high temperatures unless special fabrics are used
-
- Cannot be used if high moisture content or humidity levels are present in the exhaust gases

205

Fabric Filters: Collection Efficiency

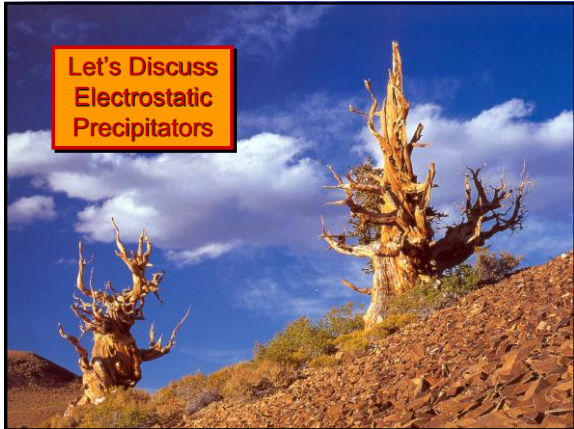
- Typical Efficiency
 - 95-99.9% (old equipment)
 - 99-99.9% (new equipment)
- Determining Factors for Efficiency
 - Gas Velocity
 - Particle characteristics
 - Fabric characteristics
 - Cleaning mechanism, intensity, frequency

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Fabric Filters: Benefits / Drawbacks

- Simplicity
- Sensitivity
- Installation
- Cleaning and Maintenance

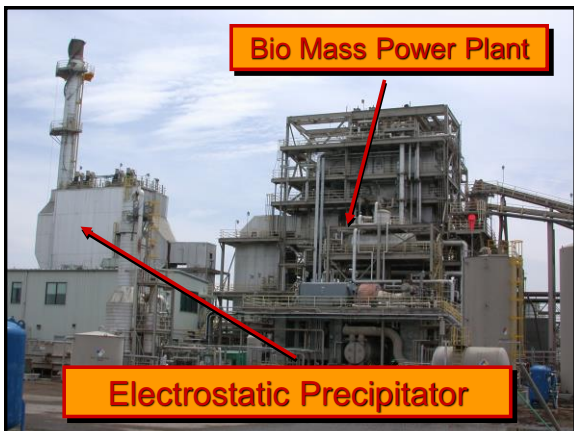
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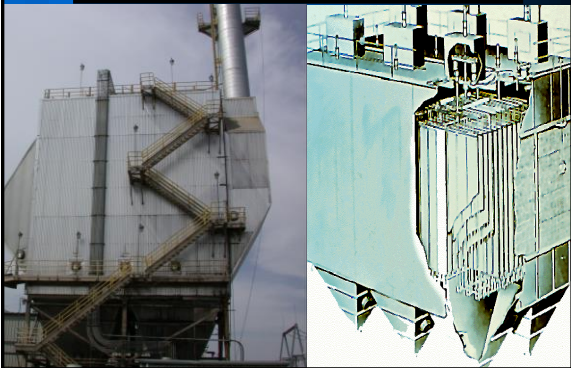


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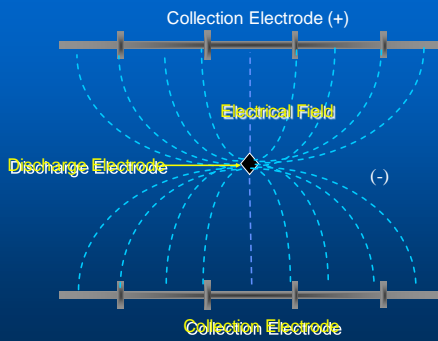
210

Electrostatic Precipitator



211

Electrical Field Generation



212

Electrostatic Precipitator

- General Description
 - Two types
 - Dry type use mechanical action to clean plates
 - Wet type use water to prequench and to rinse plates

213



214

ESPs: Design Factors Affecting Performance

- Specific Collection Area
- Aspect Ratio
- Collection Plate Spacing
- Sectionalization
- Power Requirements/Spark Rate

215

Electrostatic Precipitators: Collection Efficiency

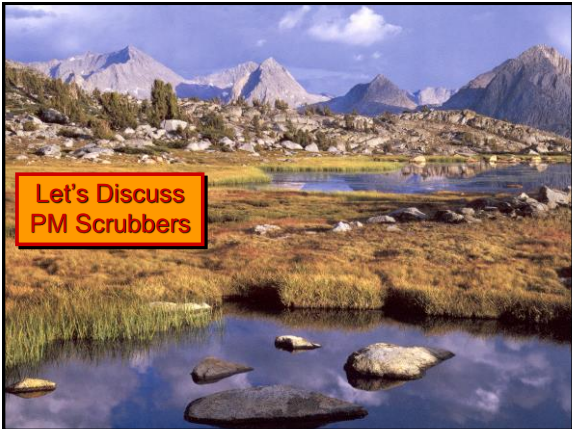
- Typical Efficiency
 - 99% <10microns
- Determining Factors for Efficiency
 - ESP size and retention time
 - Electric field strength
 - process factors

216

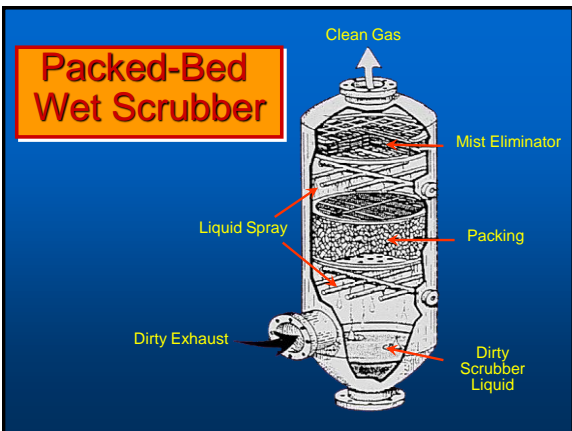
Electrostatic Precipitators:
/ Drawbacks

- Benefits
 - Removal efficiency
- Drawbacks
 - Cost
 - Installation
 - Operating Range
 - Treatment and Maintenance

217



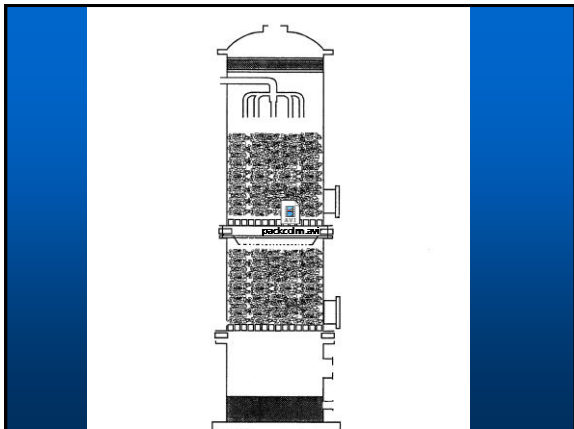
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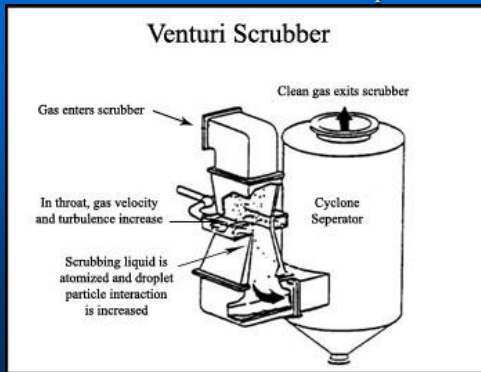


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Venturi Scrubbers: Method of Operation



223



224

Venturi Scrubbers: Collection Efficiency

- Typical Efficiency
 - 70 to 99 % removal
 - 0.5 to 5 microns
- Determining Factors for Efficiency
 - Pressure drop and energy consumption

225

Venturi Scrubbers: Advantages

- Capable of Handling Flammable and Explosive Dusts
- Can Handle Mists in Process Exhausts
- Low Maintenance
- Simple in Design and Easy to Install
- Variable Collection Efficiency
- Provides Cooling for Hot Gases
- Neutralizes Corrosive Gases and Dusts

226

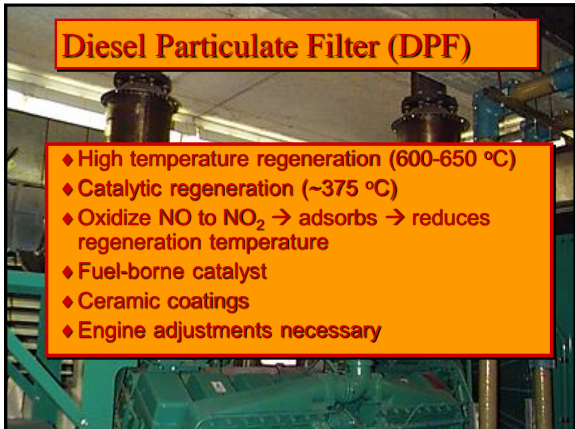
Venturi Scrubbers: Disadvantages

- Water Pollution
- Wet Waste Product
- High Corrosion Potential
- Requires Protection Against Freezing
- Final Exhaust Must Be Reheated
- Collected PM May be Contaminated
- Disposal of Waste Sludge is Very Expensive

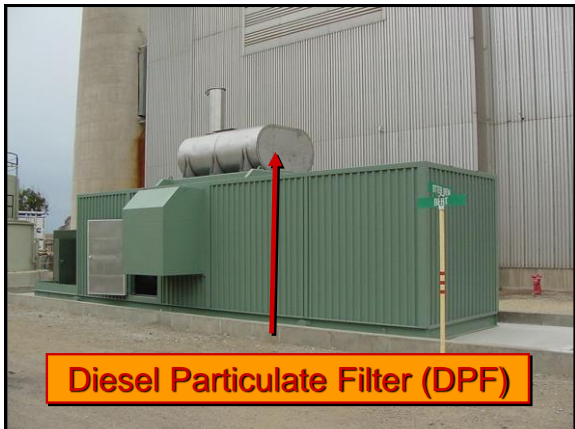
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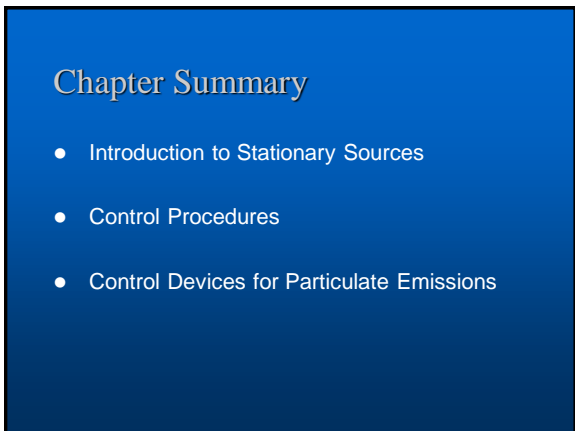
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Review Questions

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